Pressure Regulators
RHPS Series

- Pressure-reducing models
- Back-pressure models
- Spring-, dome-, and air-loaded
- 1/4 to 4 in. end connections
- Working pressures up to 10 150 psig (700 bar)
- Temperatures from –49 to 176°F (–45 to 80°C)

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Product discontinued in 2024

RS(H) 10 and 15 series product discontinued in 2024

Product discontinued in 2024

Product discontinued in 2024

Pressure-Reducing Regulators

Dome-Loaded—RD Series, 43

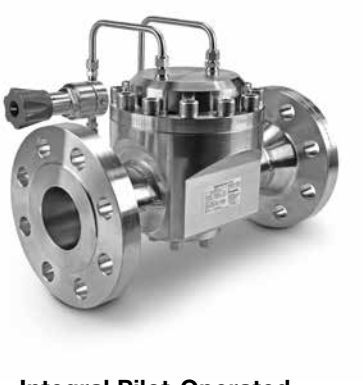
Product discontinued in 2024

Product discontinued in 2024

Product discontinued in 2024

Pressure-Reducing Regulators

Dome-Loaded—RD Series



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Product discontinued in 2024

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Product discontinued in 2024

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Product discontinued in 2024

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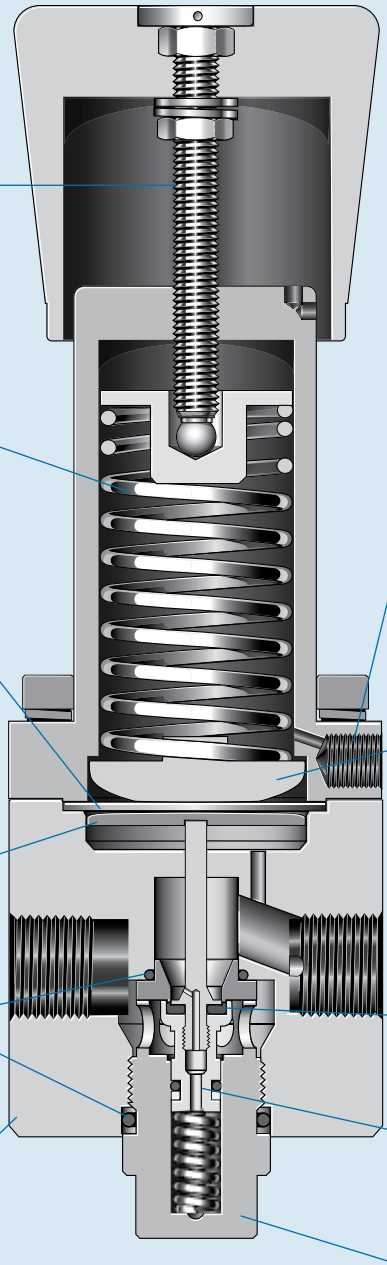
Back-Pressure Regulators

Dome-Loaded—BD Series

Contact your authorized Swagelok sales and service center for information about dome-loaded, back-pressure regulators.

Features



Regulator Adjusting Screw

Fine pitched threads provide improved adjustability and resolution when setting or adjusting pressure.

Set-Pressure Spring

- provides pressure control across a wide range of flow rates
- long spring improves droop performance.

Diaphragm Sensing Mechanism

- typically used in low outlet pressure applications
- provides greater accuracy in sensing changes in outlet pressure
- available in PTFE and a variety of elastomers
- designed with a short stroke to maximize cycle life.

Diaphragm Support Plate

promotes diaphragm life.

Seal Materials

available in a variety of materials for enhanced chemical compatibility in a wide range of applications.

Body Material

316L SS for improved corrosion resistance.

Threaded Vent

allows monitoring of the diaphragm or piston sensing mechanism.

⚠ **WARNING: Threaded-vent regulators can release system fluid to atmosphere. Position the threaded vent connection away from operating personnel.**

Bottom Spring Guide

- engages diaphragm to distribute forces evenly
- protects diaphragm from premature failure.

Inlet

Outlet

Seat Seal Materials

available in PCTFE, PEEK, and a variety of elastomers.

Balanced Poppet Design

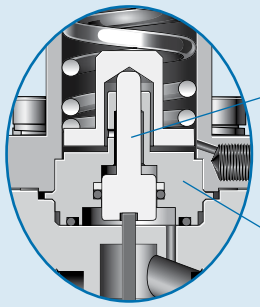
reduces supply-pressure effect and lockup.

Body Plug

allows for easy maintenance and more up-time.

Piston Sensing Mechanism

- typically used to regulate higher pressures than a diaphragm sensing mechanism
- more resistant to damage caused by pressure spikes
- designed with a short stroke to maximize cycle life.



Types of Regulators

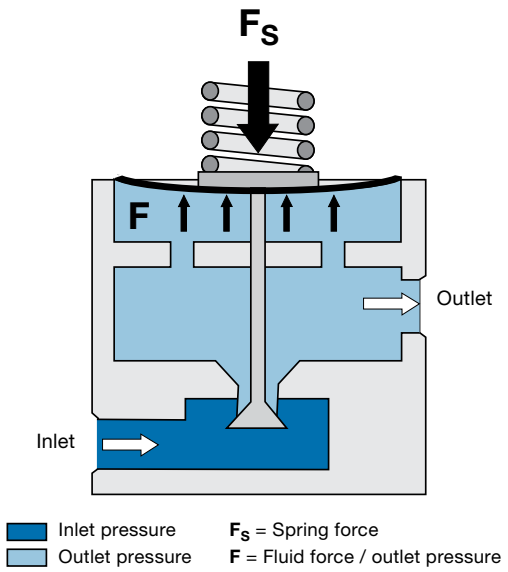
There are two types of RHPS series pressure regulators

- *Pressure-reducing* regulators with spring or dome loading
- *Back-pressure* regulators with spring or dome loading

How a Pressure Regulator Works

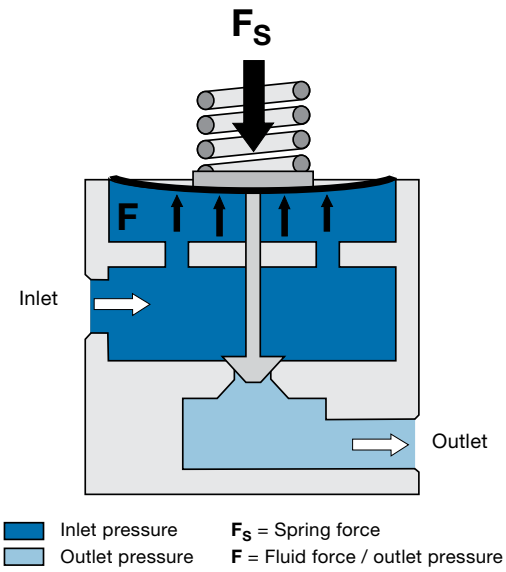
A pressure regulator has a sensing element (piston or diaphragm) which, on one side, is subjected to a load force (F_S) created by a spring (as shown below) or a gas pressure. On the other side, the sensing element is subject to the force (F) of the system fluid.

Pressure-Reducing Regulators



The function of a pressure-reducing regulator is to reduce a pressure and to keep this pressure as constant as possible while the inlet pressure and the flow may vary. This is accomplished by the fluid force (F) being equal to or slightly lower than load force (F_S) causing the poppet to open.

Back-Pressure Regulators



The function of a back-pressure regulator is to keep inlet pressure below a set pressure. This means the regulator can either **open** in case of excess pressure or **close** when the pressure drops below a desired pressure. This is accomplished by the fluid force (F) being equal to or slightly lower than load force (F_S) causing the poppet to close.

Terminology

Accumulation—an increase in inlet pressure caused by an increase in flow rate to a back-pressure regulator.

Creep—an increase in outlet pressure typically caused by regulator seat leakage.

Dependency—see supply pressure effect (SPE).

Droop—a decrease in outlet pressure caused by an increase in flow rate to a pressure-reducing regulator.

Lockup—an increase in outlet pressure that occurs as the flow rate is decreased to zero.

Self-venting—a feature that reduces outlet pressure in a pressure-reducing regulator when the regulator set point is decreased and there is no flow through the regulator.

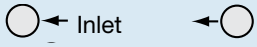
Sensitivity—the degree to which the regulator responds to force balance changes.

Set pressure—the desired outlet pressure of a pressure-reducing regulator, normally stated at a no-flow condition.

Supply pressure effect (SPE)—the effect on the set pressure of a pressure-reducing regulator as a result of a change in inlet pressure, normally experienced as an increase in outlet pressure due to a decrease in inlet pressure. Also known as Dependency.

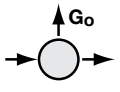
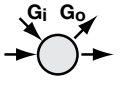
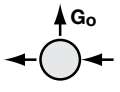
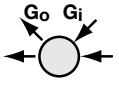
Threaded vent—a connection that allows monitoring of the diaphragm or piston sensing mechanism.

Gauge Connection Configuration Symbols



G_i = Inlet gauge G_o = Outlet gauge

Gauge Connection Configurations—Pressure-Reducing Regulators

Standard	GN2	GN4	GN5
			

Components

Every RHPS series pressure regulator has three common design components:

- Loading mechanism (spring, dome, or combination spring and dome)
- Sensing mechanism (diaphragm or piston)
- Controlling mechanism (poppet)

Loading Mechanism

The loading mechanism is the component of the regulator that balances the force or pressure.

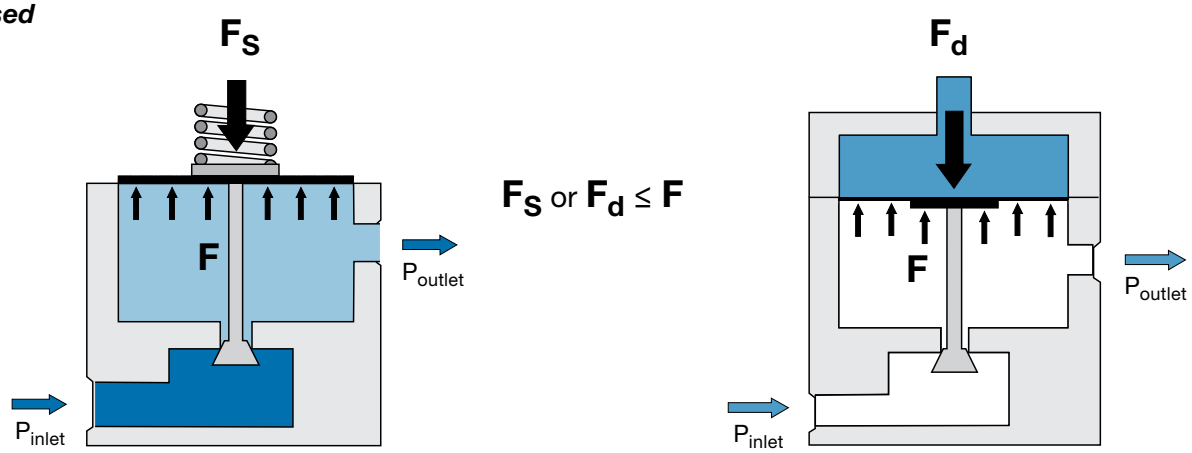
Spring-Loaded

In a spring-loaded regulator, a coil spring is used to generate a load (F_S) against the sensing mechanism. The amount of spring force or load can be adjusted by turning the handle or adjusting screw of the regulator.

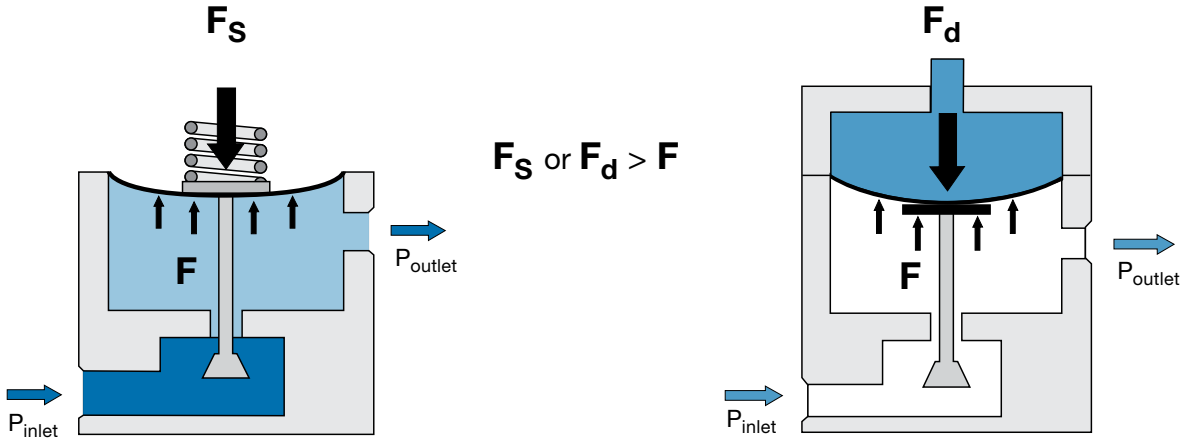
Dome-Loaded

In a dome-loaded regulator, a gas is fed into the dome chamber above the sensing mechanism at a pressure equal to or slightly above the required outlet pressure. This volume of gas is used like a spring. The dome pressure (F_d) is typically supplied by a second regulator called a pilot regulator.

Closed



Open



Combination Spring- and Dome-Loaded

The spring- and dome-loaded mechanisms can be used in combination with one another. The resulting effect provides the function of a differential pressure regulator. This regulator is designed to control pressure which is the sum of a reference pressure (provided by the dome) and a bias pressure (provided by the spring). See RD(H)6DP series on page 55 for details.

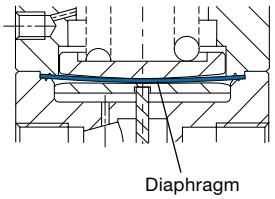
Components

Sensing Mechanisms

The sensing mechanism is the component separating the spring/dome force and the fluid force. It senses changes in pressure and allows the regulator to react and to try to restore the original set pressure.

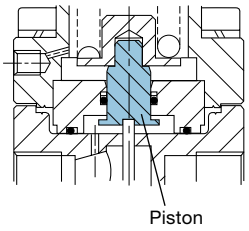
■ *Diaphragm Sensing*

The diaphragm is a large, flat piece of material usually made of an elastomer, PTFE, or metal depending on the application. A diaphragm is normally used for low control-pressure applications in spring-loaded regulators and in all dome-loaded regulators.



■ *Piston Sensing*

A piston is a cylindrical metal component which is generally used to regulate higher control pressures than a spring-loaded regulator with a diaphragm. They are also more resistant to damage caused by pressure spikes.

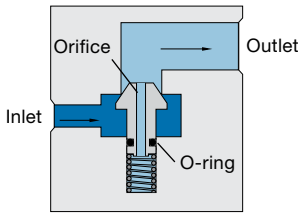


Controlling Mechanisms

The controlling mechanism, also known as a poppet, acts to reduce a high inlet pressure to a lower outlet pressure. There are two designs used in RHPS regulators.

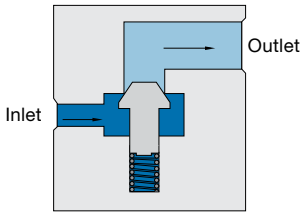
■ *Balanced Poppet*

In a balanced poppet design, the area on which the inlet pressure acts is reduced due to the orifice through the poppet and balancing O-ring. The advantages of this design are a reduced seat load, less sensitivity to SPE, and the ability to have a larger seat for more flow.



■ *Unbalanced Poppet*

In an unbalanced poppet design, the inlet pressure provides the majority of the shutoff force. Unbalanced poppets are generally used in small regulators or larger regulators in low-pressure applications.

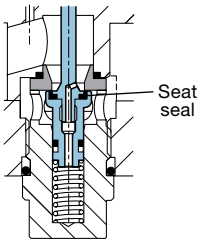


Seat Design

The poppet within the RHPS series regulator can have a *hard* or *soft* seat seal depending on the pressure requirements of the application.

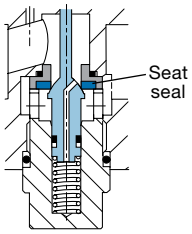
■ *Soft Seat Seal*

A soft seat seal is designed to regulate pressures up to 1015 psig (70.0 bar). The seat seal materials are generally elastomeric, and include fluorocarbon FKM, perfluorocarbon FFKM, nitrile, and EPDM.



■ *Hard Seat Seal*

A hard seat seal is designed to regulate pressures up to 10 150 psig (700 bar). The seat seal materials are PCTFE for pressures up to 5800 psig (400 bar) and PEEK for pressures up to 10 150 psig (700 bar).



Testing

Every RHPS series regulator is factory tested with nitrogen or air. Shell testing is performed to a requirement of no detectable leakage with a liquid leak detector.

Cleaning and Packaging

Every RHPS series regulator is cleaned and packaged in accordance with Swagelok *Standard Cleaning and Packaging (SC-10)* catalog, MS-06-62.

Cleaning and packaging to ensure compliance with product cleanliness requirements stated in ASTM G93 Level C is available.

Oxygen Service Hazards

For more information about hazards and risks of oxygen-enriched systems, refer to Swagelok *Oxygen System Safety* technical report, MS-06-13.

⚠ **RHPS series pressure regulators are not "Safety Accessories" as defined in the Pressure Equipment Directive 2014/68/EU.**

⚠ **Do not use the regulator as a shutoff device.**

⚠ **WARNING: Self-venting and threaded-vent regulators can release system fluid to atmosphere. Position the self-vent hole or the threaded vent connection away from operating personnel.**

Pressure-Reducing, Spring-Loaded Regulators—RS Series

The RS series pressure-reducing regulators are suitable for most gases and liquids. The RS series regulators feature various poppet designs, a choice of sensing types (diaphragm or piston), and seat and seal materials to accommodate a variety of pressure, temperature, and flow conditions.

The RS series regulators are available in sizes from 1/4 to 2 in. with a choice of threaded or flange end connections.

The RSH series regulators are a high-pressure version of the RS series regulators, and the LRS and LPRS series are low-pressure, high-accuracy versions of the RS series regulators.

The RS series regulators are available with many options, including a variety of gauge connection configurations, self venting, internal filter, external feedback, antitamper, special cleaning to ASTM G93 Level C, and NACE MR0175/ISO 15156-compliant models.

⚠ **Improper installation of gauges in NPT threaded ports can result in galling issues.**

Features

- Spring-loaded pressure control
- Diaphragm or piston sensing mechanisms
- Red knob handle or screw adjustment
- 316L stainless steel materials of construction for corrosion resistance
- Maximum inlet pressure ratings: 232 to 10 150 psig (16.0 to 700 bar)
- Pressure control ranges: Up to 0 to 10 150 psig (0 to 700 bar)

RS(H)2

RS(H)4, 6, 8

RS(H)10, 15, 20

LRS(H)4

LPRS4, 6, 8

LPRS10, 15

Pressure-Temperature Ratings

Seal Material	Temperature Range °F (°C)	Material Designator
Fluorocarbon FKM	5 to 176 (–15 to 80)	V
Standard Nitrile	-4 to 176 (–20 to 80)	N
Low-Temp Nitrile	-49 to 176 (–45 to 80)	L
EPDM	-4 to 176 (–20 to 80)	E
FFKM	14 to 176 (–10 to 80)	F

To order gauge ports without factory plugs installed, contact your authorized Swagelok sales and service center.

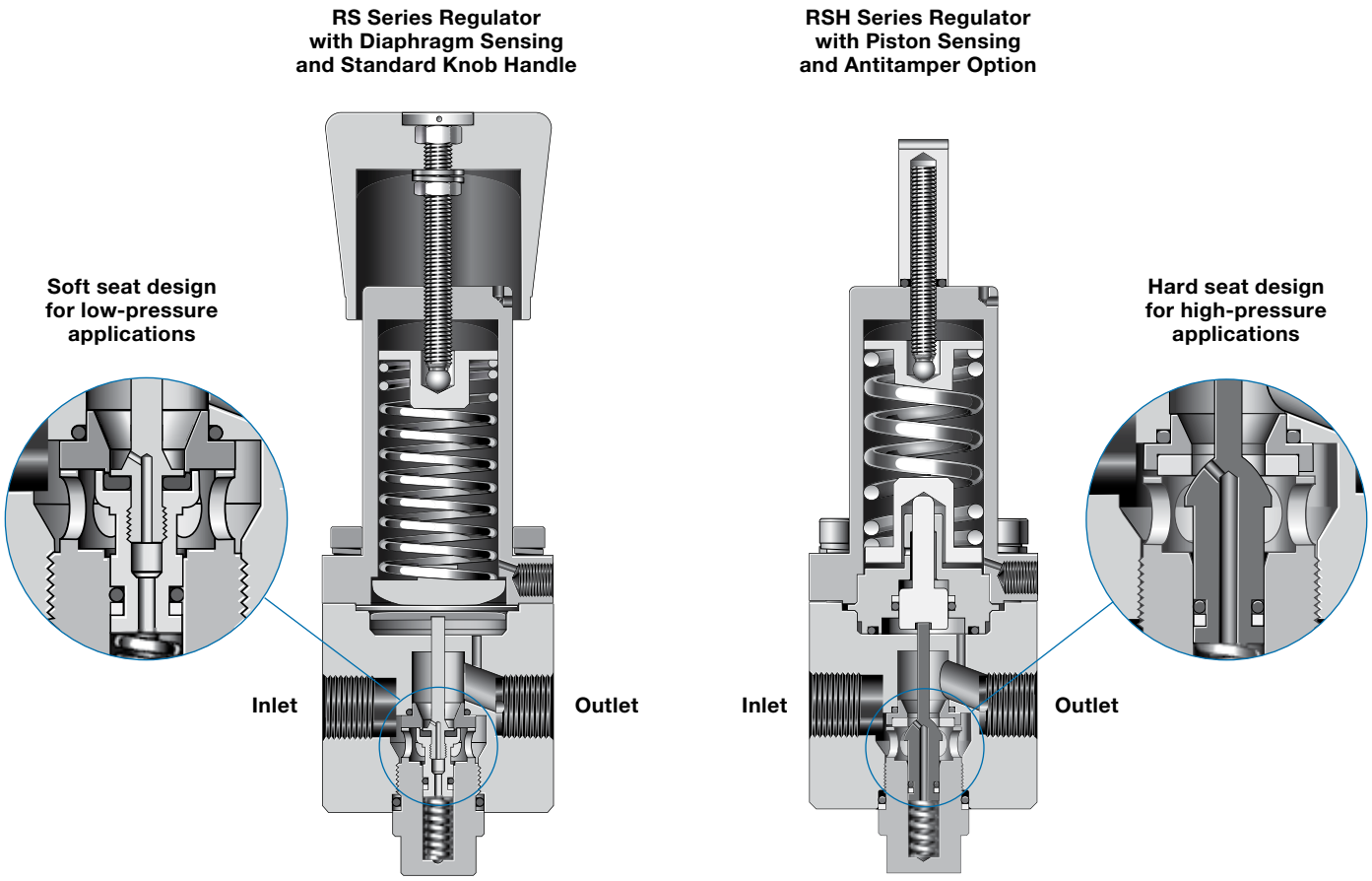
Seat Material	PCTFE	PEEK	Fluorocarbon FKM, Nitrile, EPDM, FFKM
Temperature °F (°C)	Maximum Inlet Pressure / Working Pressure psig (bar)		
-49 to -40 (–45 to -40)	–	–	1015 (70.0)
-40 to -4 (–40 to -20)	5800 (400)	5800 (400)	
95 (35)		10 150 (700)	
149 (65)	3987 (275)		
176 (80)	1812 (125)		

Technical Data—Performance

Series	Maximum Inlet Pressure① psig (bar)	Maximum Outlet Control Pressure① psig (bar)	Flow Coefficient (C_v)	Sensing Type	Flow Data on Page
RS2	5 800 (400)	5 075 (350)	0.05	Piston	11
RSH2	10 150 (700)	10 150 (700)			
RS4	1 015 (70.0)	406 (28.0) diaphragm 5 800 (400) piston	1.84	Diaphragm or piston	15
RSH4	5 800 (400)				
RS6	1 015 (70.0)	203 (14.0) diaphragm 5 800 (400) piston	1.95	Diaphragm or piston	17
RSH6	5 800 (400)				
RS8	1 015 (70.0)	203 (14.0) diaphragm 5 800 (400) piston	2.07	Diaphragm or piston	20
RSH8	5 800 (400)				
RS10	1 015 (70.0)	290 (20.0) diaphragm 3 625 (250) piston	3.79	Diaphragm or piston	23
RSH10	5 800 (400)				
RS15	1 015 (70.0)	290 (20.0) diaphragm 3 625 (250) piston	7.30	Diaphragm or piston	—
RSH15	5 800 (400)				
RS20	1 015 (70.0)	290 (20.0)	13	Diaphragm	—
RSH20	5 800 (400)				
LRS4	507 (35.0)	290 (20.0)	0.73	Diaphragm	30
LRSH4	5 800 (400)		0.10		31
LPRS4	232 (16.0)	43 (3.0)	1.84	Diaphragm	—
LPRS6			1.95		
LPRS8			2.07		
LPRS10	232 (16.0)	43 (3.0)	3.79	Diaphragm	39
LPRS15			7.30		39

① Regulator pressure rating may be limited by end connection type.

Pressure-Reducing, Spring-Loaded Regulators—RS Series



Technical Data—Design

Series	Seat Diameter in. (mm)	Inlet and Outlet Connections	Gauge Connection	Weight (Without Flanges) lb (kg)	More Information on Page
RS2	0.087 (2.2)	1/4 in. NPT	1/4 in. NPT	3.3 (1.5)	10
RSH2					
RS4	0.39 (10.0)	1/2 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT	7.7 (3.5)	14
RSH4					
RS6	0.39 (10.0)	3/4 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT	9.9 (4.5)	14
RSH6					
RS8	0.39 (10.0)	1 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT	9.9 (4.5)	14
RSH8					
RS10	0.55 (14.0)	1 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT or ISO/BSP parallel thread	16.5 (7.5)	22
RSH10	0.53 (13.5)				
RS15	0.75 (19.0)	1 1/2 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT or ISO/BSP parallel thread	22.0 (10.0)	22
RSH15					
RS20	0.98 (25.0)	2 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	ISO/BSP parallel thread	39.6 (18.0)	22
RSH20					
LRS4	0.23 (6.0)	1/2 in. NPT	1/4 in. NPT	5.7 (2.6)	29
LRSH4	0.087 (2.2)				
LPRS4	0.39 (10.0)	1/2 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT	11.0 (5.0)	33
LPRS6		3/4 in. NPT, ISO/BSP parallel thread, EN or ASME flanges		12.1 (5.5)	
LPRS8		1 in. NPT, ISO/BSP parallel thread, EN or ASME flanges		12.1 (5.5)	
LPRS10	0.55 (14.0)	1 in. NPT, ISO/BSP parallel thread, EN or ASME flange	1/4 in. NPT or ISO/BSP parallel thread	17.6 (8.0)	38
LPRS15	0.75 (19.0)	1 1/2 in. NPT, ISO/BSP parallel thread, EN or ASME flanges		22.0 (10.0)	

Compact, General-Purpose, Spring-Loaded Pressure-Reducing Regulators—RS(H)2 Series

Features

- Bottom mounting
- Sealed spring housing
- Low-friction piston for better control
- Cartridge poppet assembly with 25 µm filter for ease of service
- Self-venting
- Threaded vent below panel for safety

Options

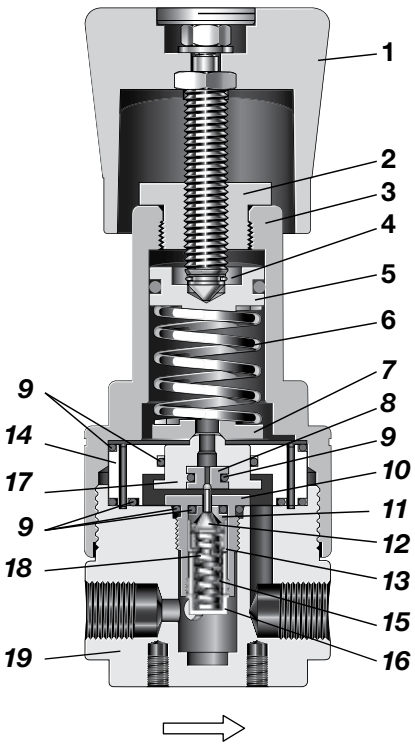
- No filter—for liquid applications
- NACE MR0175/ISO 15156-compliant models (nonventing and no-filter models only)
- Nonventing
- Special cleaning to ASTM G93 Level C
- Panel mounting kit sold separately—no disassembly required

Technical Data

Series	Maximum Inlet Pressure psig (bar)	Maximum Outlet Control Pressure psig (bar)	Sensing Type	Temperature Range °F (°C)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Inlet and Outlet Connections	Gauge / Vent Connections	Weight lb (kg)
RS2	5 800 (400)	5 075 (350)	Piston	–40 to 176 (–40 to 80)	0.05	0.087 (2.2)	1/4 in. NPT	Gauge: 1/4 in. NPT Vent: 1/8 in. NPT	3.3 (1.5)
RSH2	10 150 (700)	10 150 (700)		–4 to 176 (–20 to 80)					

See **Pressure-Temperature Ratings,** page 8, for ratings.
See **Flow Data**, pages 11 to 12.

RS2 Series Regulator with Cartridge Poppet Design



Materials of Construction

Component	Material / Specification
1 Knob assembly with adjusting screw, nuts, washer	Red ABS with 431 SS
2 Spring housing cover	431 SS / A276
3 Spring housing	316L SS / A479
4 C-ring	A2
5 Spring guide	316L SS / A479
6 Set spring	50CRV4
7 Bottom spring guide	316L SS / A479
***8** Relief seat*	*PEEK or PCTFE*
***9** O-rings*	*EPDM, FKM, FFKM, or nitrile*
***10** Poppet housing*	*316L SS / A479*
***11** Seat*	*PEEK or PCTFE*
***12** Poppet*	*S17400 SS or 431 SS*
***13** Seat retainer*	*316L SS / A479*
***14** Piston plate*	
***15** Filter*	*316L SS*
***16** Plug*	*316L SS / A479*
***17** Piston*	
***18** Poppet spring*	*302 SS / A313*
***19** Body*	*316L SS / A479*
Wetted lubricants: Silicone-based and synthetic hydrocarbon-based	

Wetted components listed in *italics.*
Gauge plugs (not shown): 431 SS / A276.

Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RS2 Series

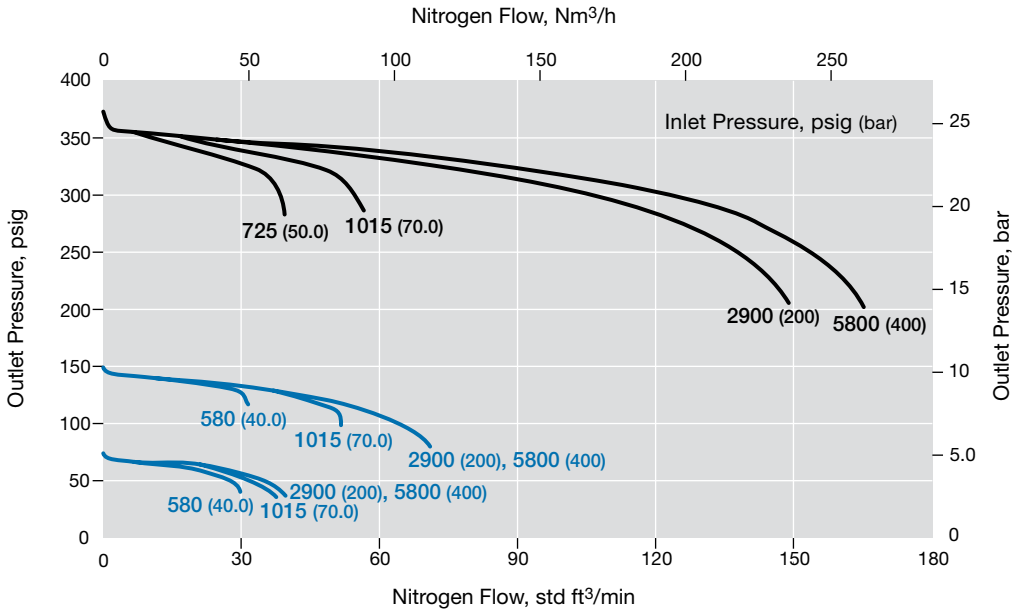
Flow Coefficient: 0.05

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 362 psig (0 to 25.0 bar)

Pressure Control Range

- 0 to 362 psig (0 to 25.0 bar)
- 0 to 145 psig (0 to 10.0 bar)



RS2 Series

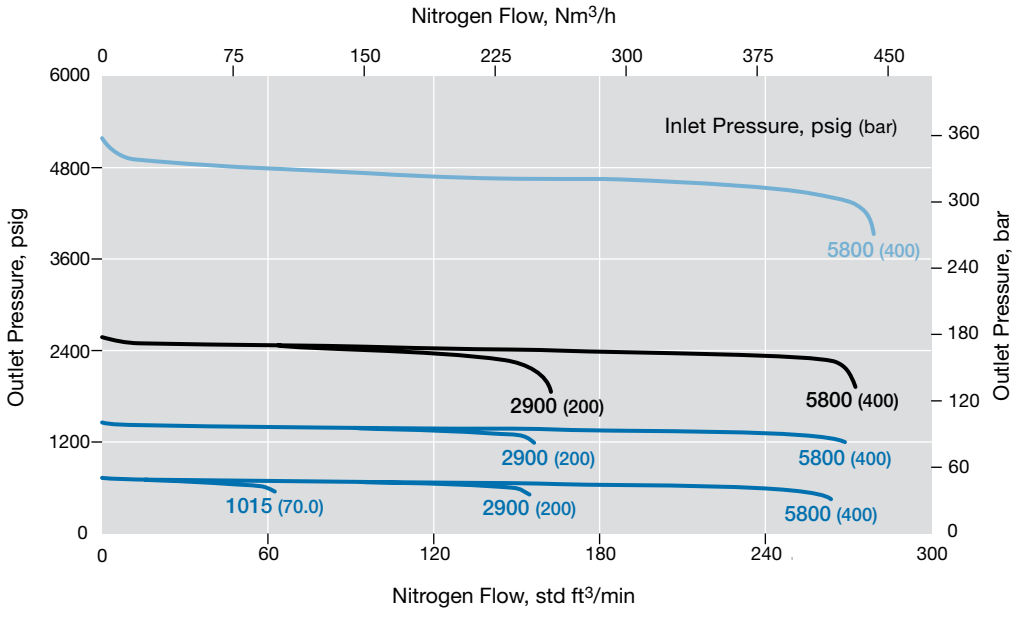
Flow Coefficient: 0.05

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 5075 psig (0 to 350 bar)

Pressure Control Range

- 0 to 5075 psig (0 to 350 bar)
- 0 to 2537 psig (0 to 175 bar)
- 0 to 1450 psig (0 to 100 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RSH2 Series

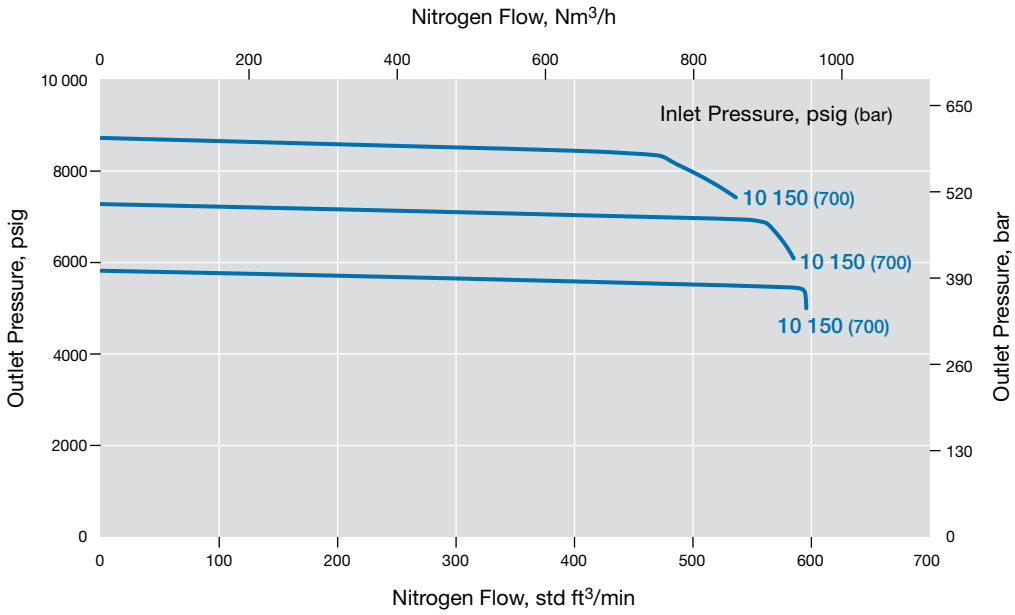
Flow Coefficient: 0.05

Maximum Inlet Pressure: 10 150 psig (700 bar)

Outlet Pressure Control Range: 0 to 10 150 psig (0 to 700 bar)

Pressure Control Range

0 to 10 150 psig (0 to 700 bar)

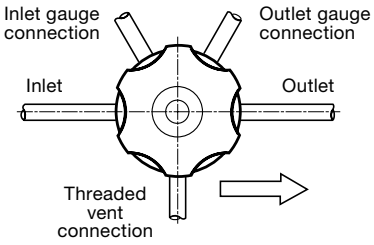


Dimensions

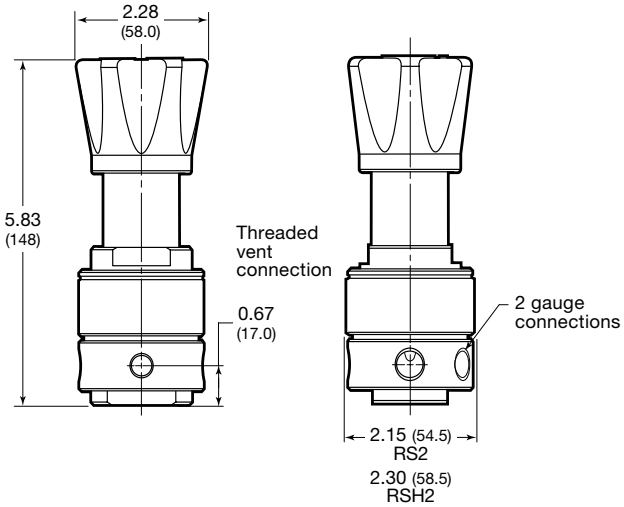
Dimensions, in inches (millimeters), are for reference only and are subject to change.

Configuration

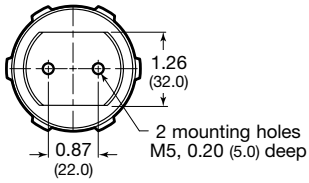
Top



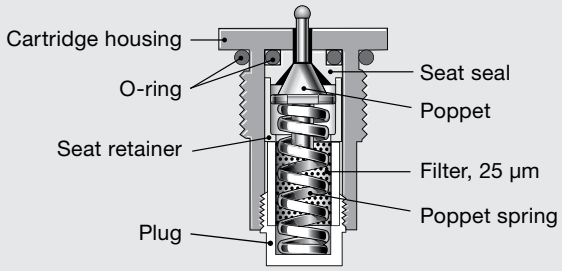
Shown with tubing for clarity; tubing not included.



Bottom Mounting

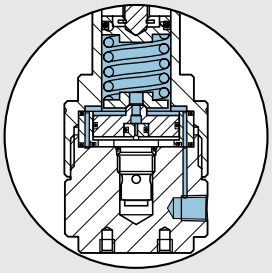


Cartridge Poppet Assembly Detail



Venting

- Self-venting is standard.
- Threaded vent connection is below panel for safety
- A nonventing option is available.



⚠ **WARNING: Self-venting regulators can release system fluid to atmosphere. Position the self-vent hole away from operating personnel.**

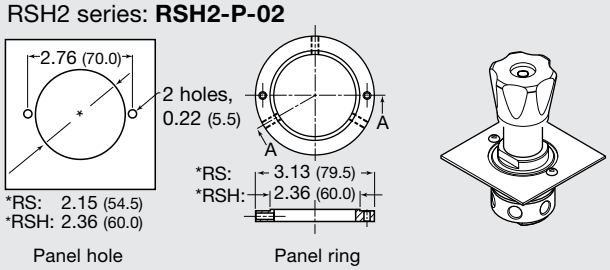
Panel Mounting Kit

No disassembly required when using panel mount kit.

Panel mounting kit ordering numbers:

RS2 series: **RS2-P-02**

RSH2 series: **RSH2-P-02**



Ordering Information

Build an RS2 or RSH2 series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7	8
RS	N2 -	02	- 1	- V	V	K -	LNV

1 Series

RS = 5800 psig (400 bar) maximum inlet pressure

RSH = 10 150 psig (700 bar) maximum inlet pressure

2 Inlet / Outlet

N2 = 1/4 in. female NPT

3 Body Material

02 = 316L SS

4 Pressure Control Range

RS and RSH series

1 = 0 to 145 psig (0 to 10.0 bar)
2 = 0 to 362 psig (0 to 25.0 bar)
3 = 0 to 1450 psig (0 to 100 bar)
4 = 0 to 2537 psig (0 to 175 bar)
5 = 0 to 5075 psig (0 to 350 bar)

RSH series only

6 = 0 to 10 150 psig (0 to 700 bar)

5 Seal Material

RS and RSH series

V = Fluorocarbon FKM
N = Nitrile
E = EPDM
F = FFKM

RS series only

L = Low temperature Nitrile

6 Piston Seal Material

RS and RSH series

V = Fluorocarbon FKM
N = Nitrile
E = EPDM
F = FFKM

RS series only

L = Low temperature Nitrile

7 Seat Seal Material

RS series

K = PCTFE
P = PEEK

RSH series

P = PEEK

8 Options

L = No filter
N = NACE MR0175/ISO 15156
NV = Nonventing
G93 = ASTM G93 Level C-cleaned

General-Purpose, Spring-Loaded Pressure-Reducing Regulators—RS(H)4, RS(H)6, and RS(H)8 Series - *Product discontinued in 2024*

Features

- Balanced poppet design
- Diaphragm or piston sensing
- Threaded vent to monitor sensing seal integrity

Options

- Antitamper
- Gauge connections—choice of 4 configurations
- NACE MR0175/ISO 15156-compliant models
- Self-venting
- Special cleaning to ASTM G93 Level C

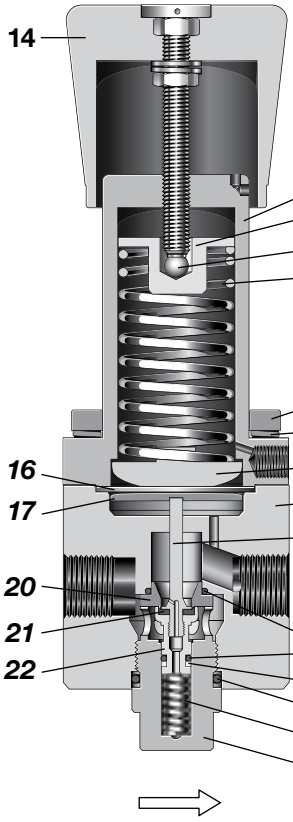
Technical Data

Series	Maximum Inlet Pressure psig (bar)	Maximum Outlet Control Pressure psig (bar)	Sensing Type	Temperature Range °F (°C)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Connections			Weight (Without Flanges) lb (kg)
							Inlet and Outlet		Gauge and Vent	
							Size	Type		
RS(H)4	RS: 1015 (70.0) RSH: 5800 (400)	RS: 406 (28.0) RSH: 5800 (400)	Diaphragm: RS4: 0 to 406 psig (28.0 bar) RS6, 8: 0 to 203 psig (14.0 bar) Piston: 0 to 5800 psig (400 bar)	–49 to 176 (–45 to 80) See **Pressure-Temperature Ratings,** page 8.	1.84	0.39 (10.0)	1/2 in. DN15	NPT ISO/BSP parallel thread ASME or EN flange	Gauge: 1/4 in. NPT Vent: 1/8 in. ISO/BSP parallel thread	7.7 (3.5)
RS(H)6					1.95		3/4 in. DN20			9.9 (4.5)
RS(H)8					2.07		1 in. DN25			

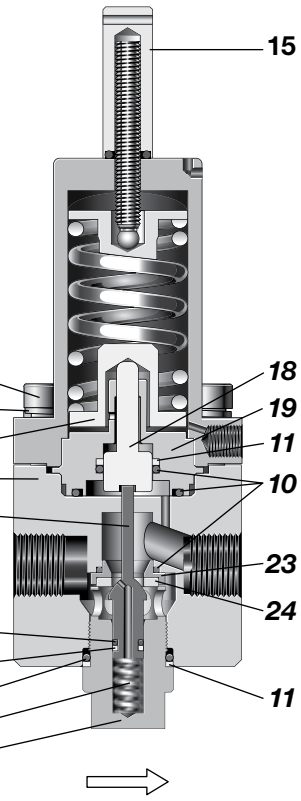
See pages 15 to 20 for flow data.

Materials of Construction

RS Series Regulator with Diaphragm Sensing and Standard Knob



RSH Series Regulator with Piston Sensing and Antitamper Option



Component			Material / Specification
Common Components	**1** Spring housing		316L SS / A479
	2 Spring guide		
	3 Ball		420 SS (Hardened)
	4 Set spring		302 SS / A313
	5 Cap screw		A4-80
	6 Washer		A4
	7 Bottom spring guide		*316L SS / A479*
	8 *Body*		
	9 *Poppet*	*RS*	*316L SS / A479*
		RSH	*S17400 SS / A276 or 431 SS*
	10 *O-rings*		*EPDM, FKM, or nitrile*
	11 *Backup ring*		*PTFE*
	12 *Poppet spring*		*302 SS / A313*
	13 *Body plug*		*316L SS / A479*
Actuation	**14** Knob assembly with adjusting screw, nuts, washers		Red ABS with A2-70
	15 Antitamper option with O-ring, set screw		316L SS and A2-70 (O-ring same as item **10**)
Sensing Mechanism	***Diaphragm Only***		
	16 *Diaphragm*		*EPDM, FKM, or nitrile*
	17 *Diaphragm plate*		*316L SS / A479*
	Piston Only		
	18 *Piston*		*316L SS / A479*
	19 *Piston plate*		
RS Only	***20*** *Seat*		
	21 *Seat seal*		*EPDM, FKM, or nitrile*
	22 *Poppet housing*		*316L SS / A479*
RSH Only	***23*** *Seat*		
	24 *Seat seal*		*PEEK or PCTFE*
Wetted lubricant: Silicone-based, synthetic hydrocarbon-based			

Wetted components listed in *italics*.
Gauge plugs (not shown): 431 SS / A276.

Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RS4 Series

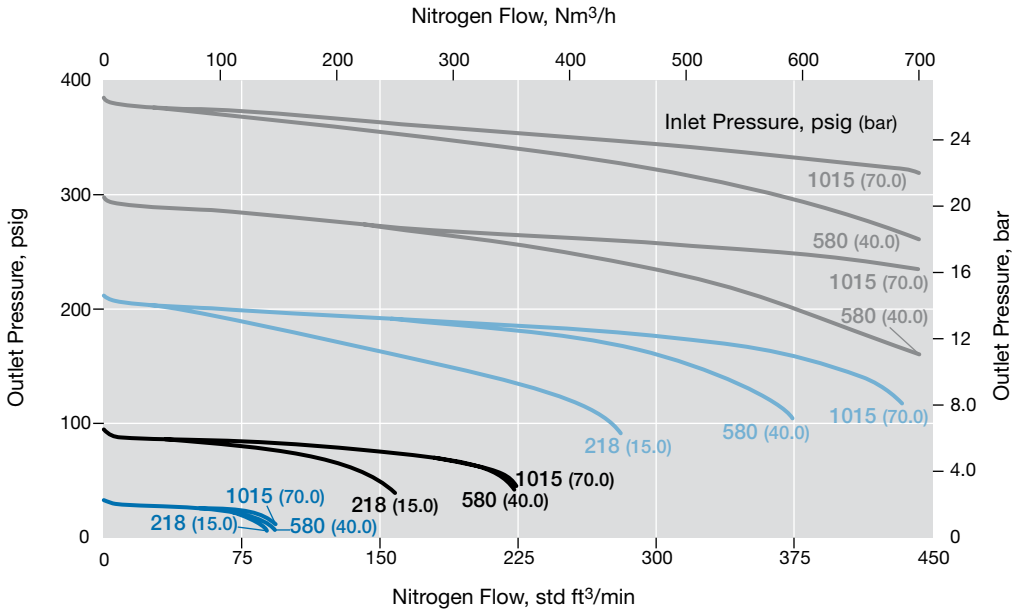
Flow Coefficient: 1.84

Maximum Inlet Pressure: 1015 psig (70.0 bar)

Outlet Pressure Control Range: 0 to 406 psig (0 to 28.0 bar)

Pressure Control Range

- 0 to 406 psig (0 to 28.0 bar)
- 0 to 203 psig (0 to 14.0 bar)
- 0 to 101 psig (0 to 7.0 bar)
- 0 to 43 psig (0 to 3.0 bar)



RS(H)4 Series

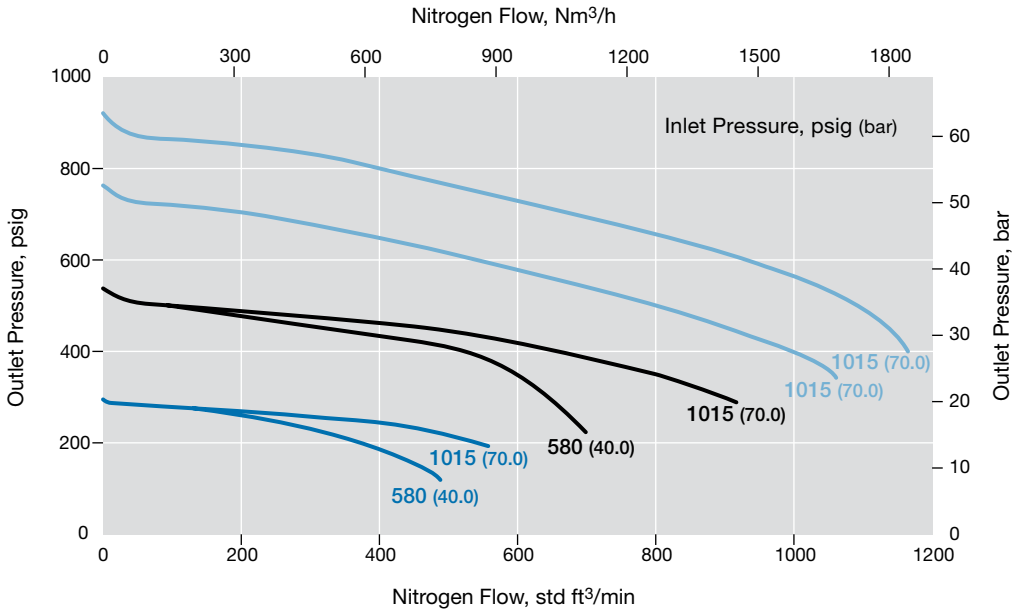
Flow Coefficient: 1.84

Maximum Inlet Pressure: RS4—1015 psig (70.0 bar); RSH4—5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 1160 psig (0 to 80.0 bar)

Pressure Control Range

- 0 to 1160 psig (0 to 80.0 bar)
- 0 to 580 psig (0 to 40.0 bar)
- 0 to 406 psig (0 to 28.0 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RSH4 Series

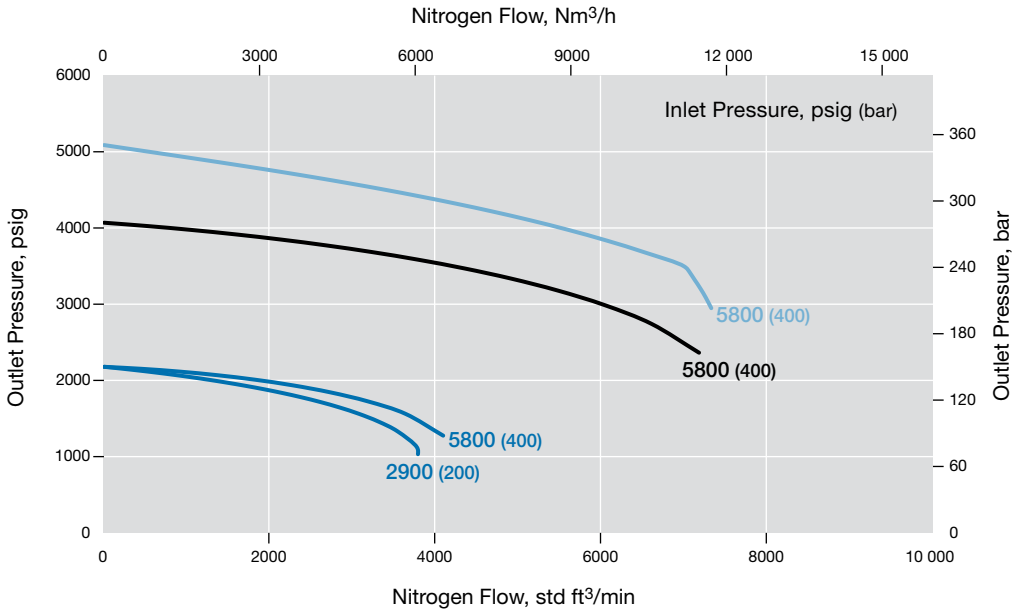
Flow Coefficient: 1.84

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 5800 psig (0 to 400 bar)

Pressure Control Range

- 0 to 5800 psig (0 to 400 bar)
- 0 to 4060 psig (0 to 280 bar)
- 0 to 2175 psig (0 to 150 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RS6 Series

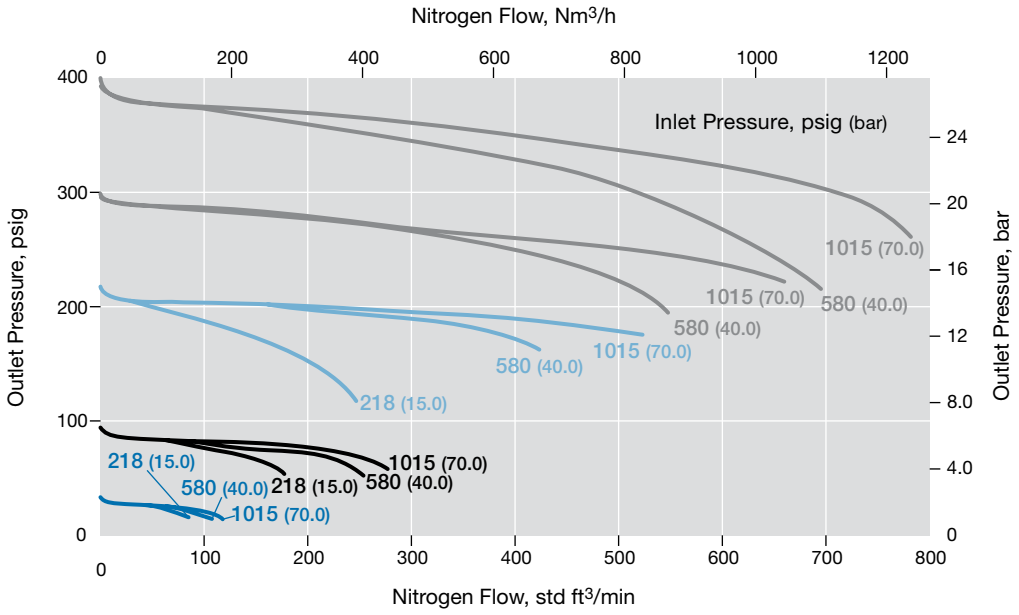
Flow Coefficient: 1.95

Maximum Inlet Pressure: 1015 psig (70.0 bar)

Outlet Pressure Control Range: 0 to 406 psig (0 to 28.0 bar)

Pressure Control Range

- 0 to 406 psig (0 to 28.0 bar)
- 0 to 203 psig (0 to 14.0 bar)
- 0 to 101 psig (0 to 7.0 bar)
- 0 to 43 psig (0 to 3.0 bar)



RS(H)6 Series

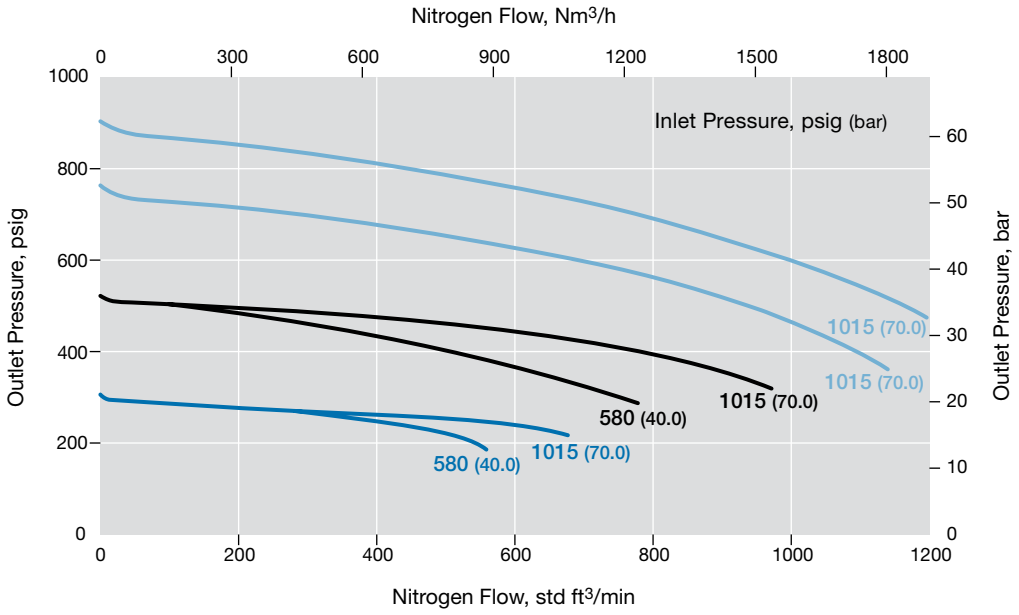
Flow Coefficient: 1.95

Maximum Inlet Pressure: RS6—1015 psig (70.0 bar); RSH6—5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 1160 psig (0 to 80.0 bar)

Pressure Control Range

- 0 to 1160 psig (0 to 80.0 bar)
- 0 to 580 psig (0 to 40.0 bar)
- 0 to 406 psig (0 to 28.0 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RSH6 Series

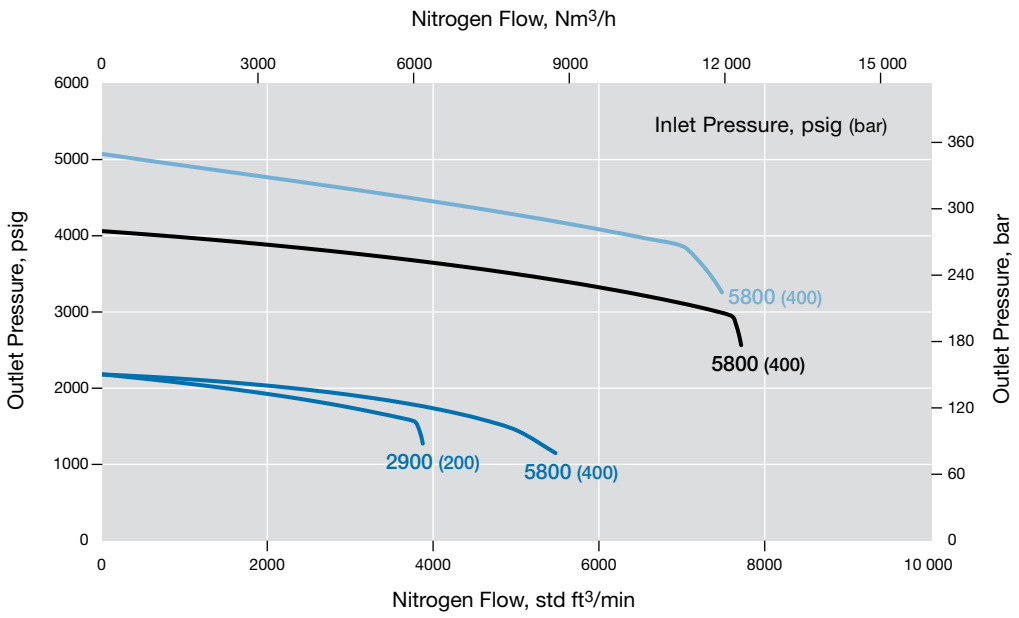
Flow Coefficient: 1.95

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 5800 psig (0 to 400 bar)

Pressure Control Range

- 0 to 5800 psig (0 to 400 bar)
- 0 to 4060 psig (0 to 280 bar)
- 0 to 2175 psig (0 to 150 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RS8 Series

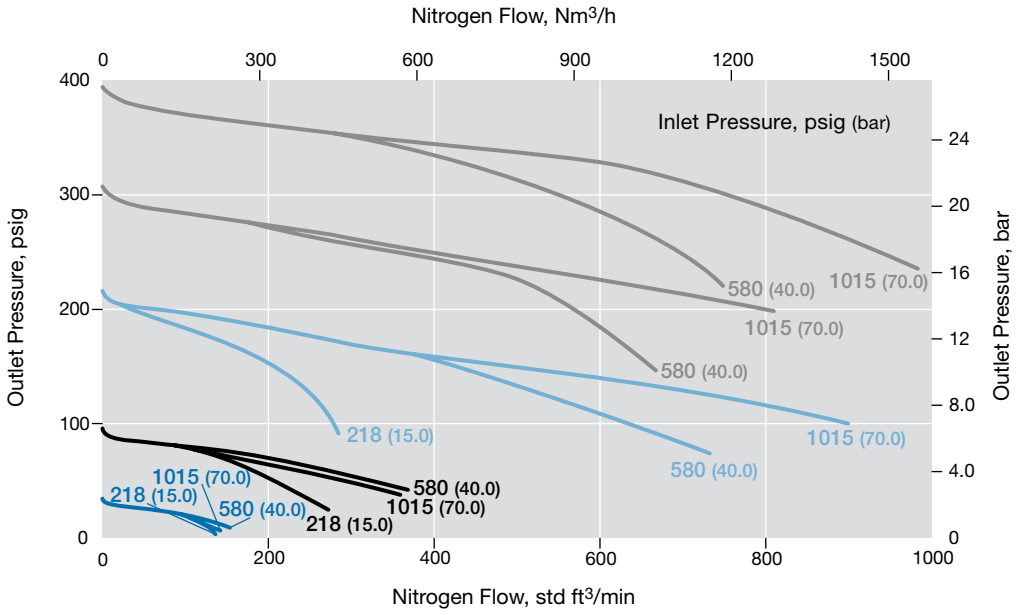
Flow Coefficient: 2.07

Maximum Inlet Pressure: 1015 psig (70.0 bar)

Outlet Pressure Control Range: 0 to 406 psig (0 to 28.0 bar)

Pressure Control Range

- 0 to 406 psig (0 to 28.0 bar)
- 0 to 203 psig (0 to 14.0 bar)
- 0 to 101 psig (0 to 7.0 bar)
- 0 to 43 psig (0 to 3.0 bar)



RS(H)8 Series

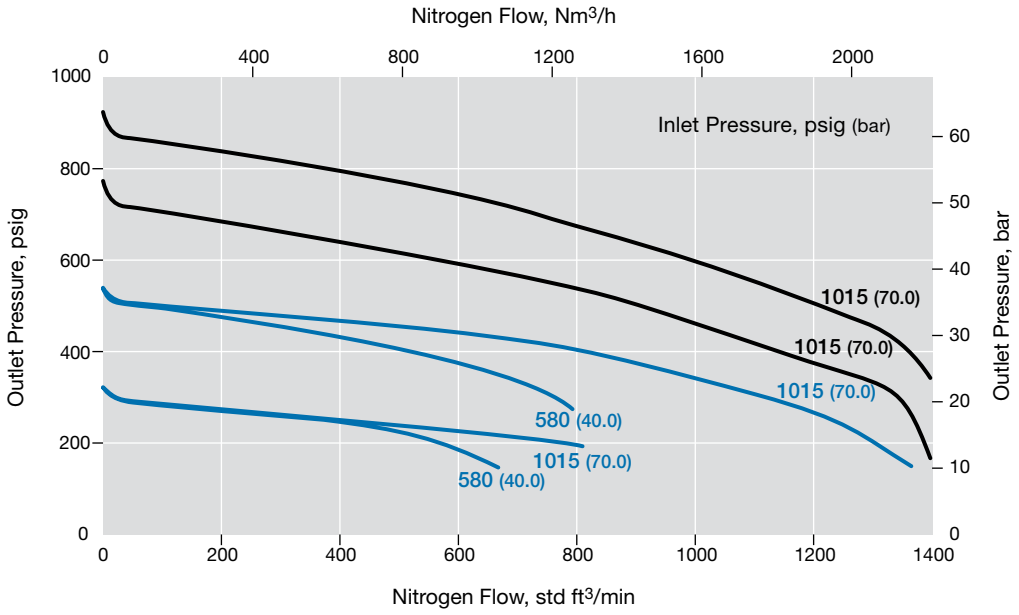
Flow Coefficient: 2.07

Maximum Inlet Pressure: RS8—1015 psig (70.0 bar); RSH8—5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 1160 psig (0 to 80.0 bar)

Pressure Control Range

- 0 to 1160 psig (0 to 80.0 bar)
- 0 to 580 psig (0 to 40.0 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RSH8 Series

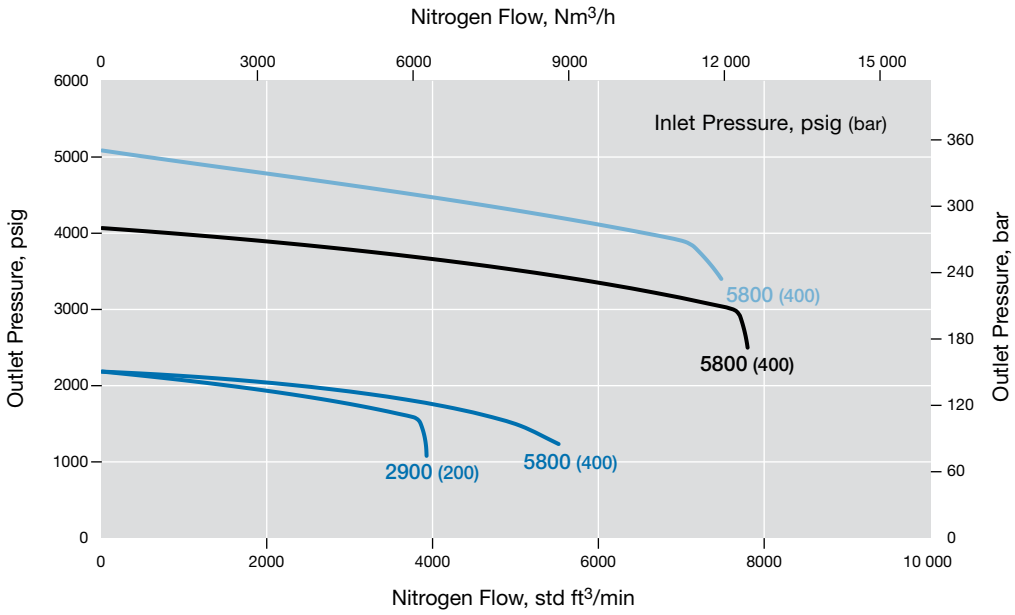
Flow Coefficient: 2.07

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 5800 psig (0 to 400 bar)

Pressure Control Range

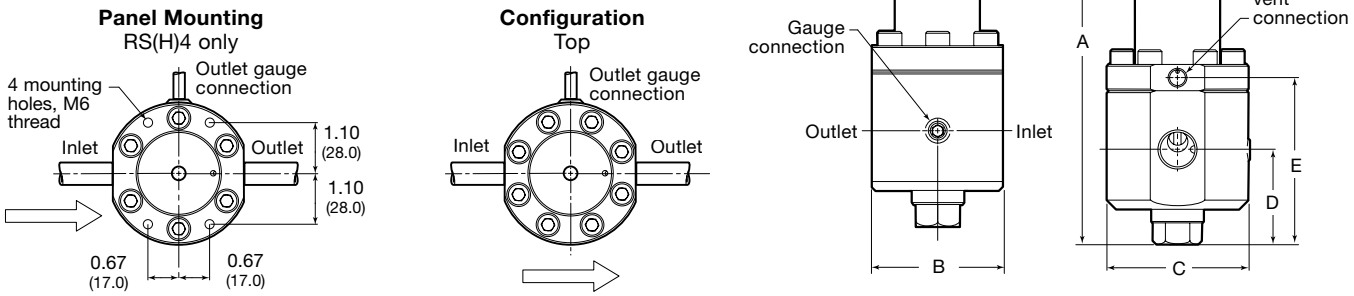
- 0 to 5800 psig (0 to 400 bar)
- 0 to 4060 psig (0 to 280 bar)
- 0 to 2175 psig (0 to 150 bar)



Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.

Series	End Connection Size	Dimensions, in. (mm)				
		A	B	C	D	E
RS(H)4	1/2 in.	9.06 (230)	2.83 (72.0)	3.07 (78.0)	2.09 (53.0)	3.62 (92.0)
RS(H)6	3/4 in.	9.25 (235)	3.23 (82.0)	3.50 (89.0)	2.20 (56.0)	3.94 (100)
RS(H)8	1 in.	9.25 (235)	3.07 (78.0)	3.50 (89.0)	2.20 (56.0)	3.94 (100)



Shown with tubing for clarity; tubing not included.

Ordering Information

Build an RS(H)4, RS(H)6, and RS(H)8 series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7	8	9	10	11
RS	FA	4	A	1	- 02 -	1	- V	V	V -	GN2

1 Series
- **RS** = 1015 psig (70.0 bar) maximum inlet pressure
- **RSH** = 5800 psig (400 bar) maximum inlet pressure

2 Inlet / Outlet
- **B** = Female ISO/BSP parallel thread
- **N** = Female NPT
- **FA** = ASME B16.5 flange
- **FD** = EN 1092 (DIN) flange

3 Size
- **4** = 1/2 in. / DN15
- **6** = 3/4 in. / DN20
- **8** = 1 in. / DN25

4 Pressure Class

Omit designator if flanges are not ordered.
- **A** = ASME class 150
- **B** = ASME class 300
- **C** = ASME class 600
- **E** = ASME class 1500
- **F** = ASME class 2500
- **M** = EN class PN16
- **N** = EN class PN40

5 Flange Facing

Omit designator if flanges are not ordered.
- **1** = Raised face smooth
- **3** = RTJ

6 Body Material
- **02** = 316L SS

7 Pressure Control Range

Diaphragm sensing
- **1** = 0 to 43 psig (0 to 3.0 bar)
- **2** = 0 to 101 psig (0 to 7.0 bar)
- **3** = 0 to 203 psig (0 to 14.0 bar)
- **4** = 0 to 406 psig (0 to 28.0 bar)①

Piston sensing
- **4** = 0 to 406 psig (0 to 28.0 bar)②
- **5** = 0 to 580 psig (0 to 40.0 bar)
- **6** = 0 to 1160 psig (0 to 80.0 bar)
- **7** = 0 to 2175 psig (0 to 150 bar)
- **9** = 0 to 4060 psig (0 to 280 bar)
- **11** = 0 to 5800 psig (0 to 400 bar)

① RS(H)4 series only.
② RS(H)6 and RS(H)8 series only.

8 Seal Material
- **V** = Fluorocarbon FKM
- **N** = Nitrile
- **E** = EPDM
- **L** = Low temperature Nitrile

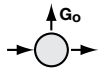
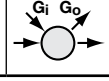
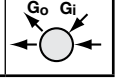
9 Diaphragm / Piston O-Rings
- **V** = Fluorocarbon FKM
- **N** = Nitrile
- **E** = EPDM
- **L** = Low temperature Nitrile

10 Seat Seal Material

RS series
- **V** = Fluorocarbon FKM
- **N** = Nitrile
- **E** = EPDM
- **L** = Low temperature Nitrile

RSH series
- **K** = PCTFE
- **P** = PEEK

11 Options
- **A** = Antitamper
- **GN2** = Gauge connection, see below
- **GN4** = Gauge connection, see below
- **GN5** = Gauge connection, see below
- None = Standard connection, see below

Gauge Connection Configuration			
Standard	GN2	GN4	GN5
			

- **N** = NACE MR0175/ISO 15156
- **S** = Self-venting (with 1/8 in. NPT)
- **G93** = ASTM G93 Level C-cleaned

General-Purpose, Spring-Loaded Pressure-Reducing Regulators—RS(H)10, RS(H)15, and RS(H)20 Series - *RS(H)10 and RS(H)15 Series product discontinued in 2024*

Features

- Balanced poppet design
- RS(H)10 and RS(H)15—diaphragm or piston sensing
  RS(H)20—diaphragm sensing only

Options

- NACE MR0175/ISO 15156-compliant models
- Special cleaning to ASTM G93 Level C

Technical Data

Series	Maximum Inlet Pressure psig (bar)	Maximum Outlet Control Pressure psig (bar)	Sensing Type	Temperature Range °F (°C)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Connections			Weight (Without Flanges) lb (kg)
							Inlet and Outlet			
							Size	Type	Gauge①②	
RS(H)10	RS: 1015 (70.0) RSH: 5800 (400)	RS: 290 (20.0) RSH: 3625 (250)	Diaphragm: 0 to 290 psig (20.0 bar) Piston: 0 to 3625 psig (0 to 250 bar)	–49 to 176 (–45 to 80) See **Pressure-Temperature Ratings,** page 8.	3.79	RS: 0.55 (14.0) RSH: 0.53 (13.5)	1 in. DN25	NPT ISO/BSP parallel thread ASME or EN flange	1/4 in. NPT or ISO/BSP parallel thread	16.5 (7.5)
RS(H)15					7.30	0.75 (19.0)	1 1/2 in. DN40			22.0 (10.0)
RS(H)20		290 (20.0)	Diaphragm		13	0.98 (25.0)	2 in. DN50			39.6 (18.0)

See pages 23 to page 27 for flow data.

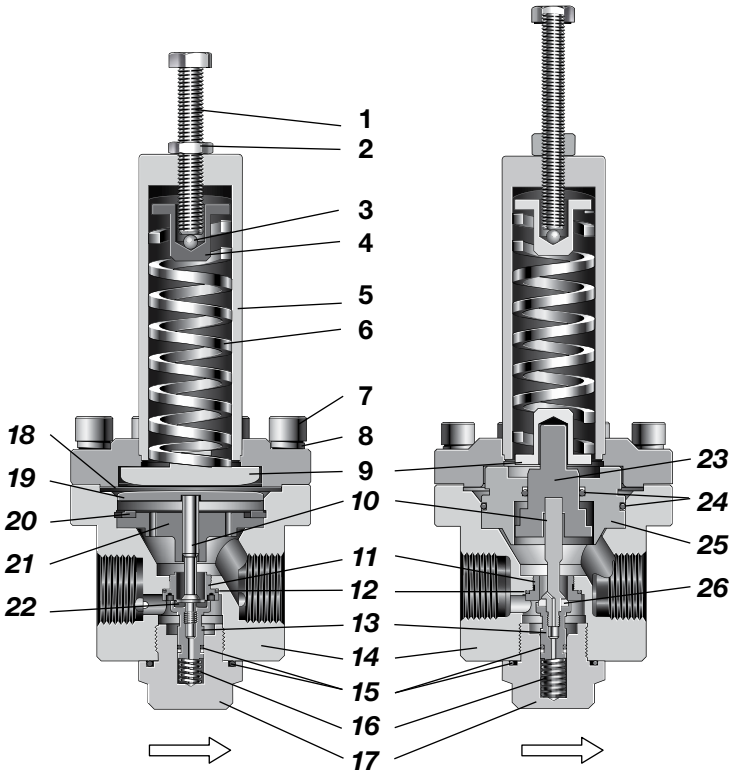
① Regulators with NPT inlet / outlet connections have 1/4 in. NPT gauge connections.

② All RS(H)20 regulators will have 1/4 in. ISO/BSP gauge ports.

Materials of Construction

RS Series Regulator with Diaphragm Sensing and Soft Seat Seal

RSH Series Regulator with Piston Sensing and Hard Seat Seal



	Component	Material / Specification
Common Components	**1** Adjusting screw	A2-70
	2 Nut	A2
	3 Ball	420 SS (Hardened)
	4 Upper spring guide	316L SS / A479
	5 Spring housing assembly	316L SS / A479
	6 Set spring	50CRV4
	7 Cap screw	A4-80
	8 Washer	A4
	9 Bottom spring guide	316L SS / A479
	***10** Poppet*	*S17400 SS or 316L SS*
	***11** Seat*	*316L SS / A479*
	***12** Seat O-ring*	*EPDM, FKM, or nitrile*
	***13** Poppet housing*	*316L SS / A479*
	***14** Body*	*316L SS / A479*
	***15** O-rings*	*EPDM, FKM, or nitrile*
	***16** Poppet spring*	*302 SS / A313*
	***17** Body plug*	*316L SS / A479*
Diaphragm	***18** Diaphragm*	*EPDM, FKM, or nitrile*
	***19** Diaphragm plate*	*316L SS / A479*
	***20** Retaining ring*	*Commercial stainless steel*
	***21** Body plate*	*316L SS / A479*
	***22** Seat seal*	*EPDM, FKM, or nitrile*
Piston	***23** Piston*	*316L SS / A479*
	***24** Piston O-rings*	*EPDM, FKM, or nitrile*
	***25** Piston plate*	*316L SS / A479*
	***26** Seat seal*	*PEEK or PCTFE*
Wetted lubricant: Silicone-based, synthetic hydrocarbon-based		

Wetted components listed in *italics.*
Gauge plugs (not shown): 431 SS / A276.

Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RS10 Series

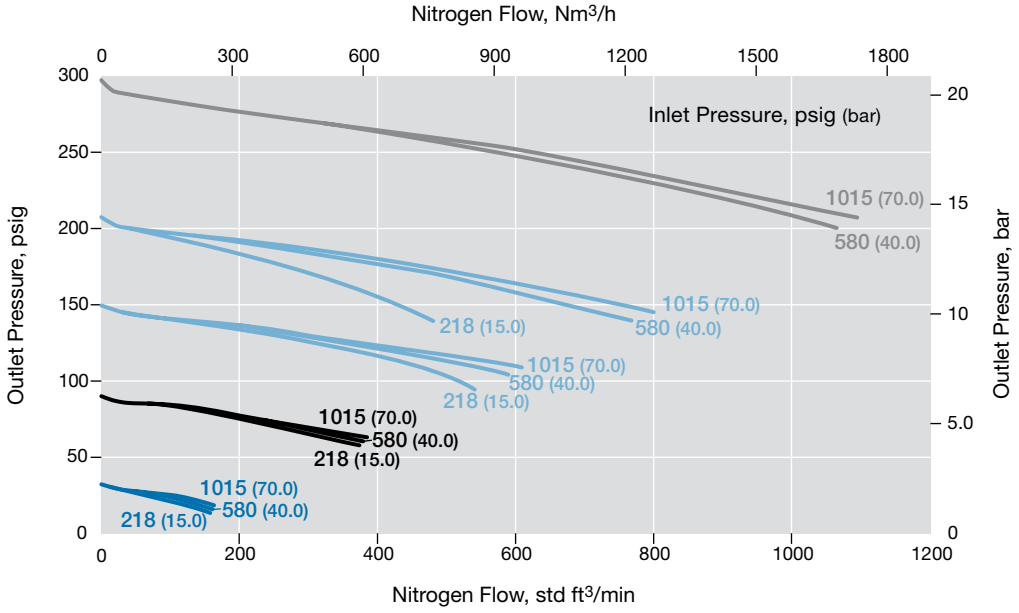
Flow Coefficient: 3.79

Maximum Inlet Pressure: 1015 psig (70.0 bar)

Outlet Pressure Control Range: 0 to 406 psig (0 to 28.0 bar)

Pressure Control Range

- 0 to 580 psig (0 to 40.0 bar)
- 0 to 290 psig (0 to 20.0 bar)
- 0 to 145 psig (0 to 10.0 bar)
- 0 to 43 psig (0 to 3.0 bar)



RSH10 Series

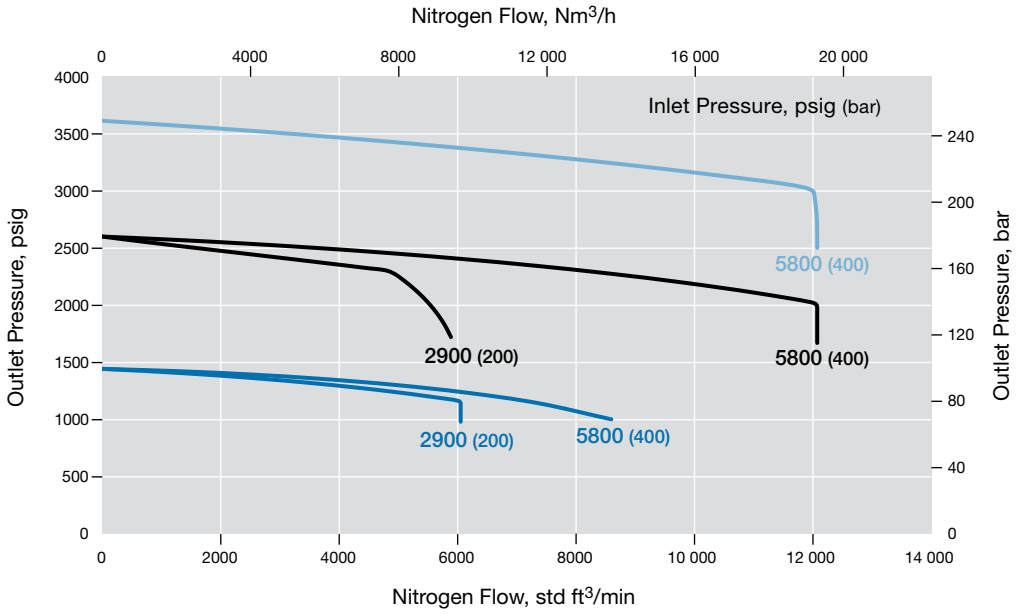
Flow Coefficient: 3.79

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 3625 psig (0 to 250 bar)

Pressure Control Range

- 0 to 3625 psig (0 to 250 bar)
- 0 to 2610 psig (0 to 180 bar)
- 0 to 1450 psig (0 to 100 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RS15 Series

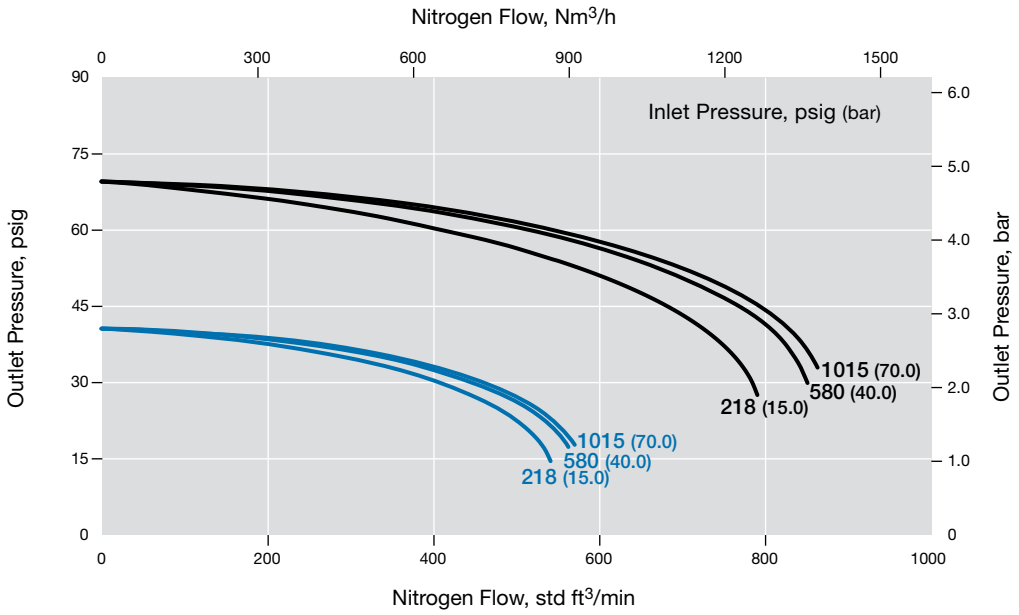
Flow Coefficient: 7.30

Maximum Inlet Pressure: 1015 psig (70.0 bar)

Outlet Pressure Control Range: 0 to 72 psig (0 to 5.0 bar)

Pressure Control Range

- 0 to 72 psig (0 to 5.0 bar)
- 0 to 43 psig (0 to 3.0 bar)



RS15 Series

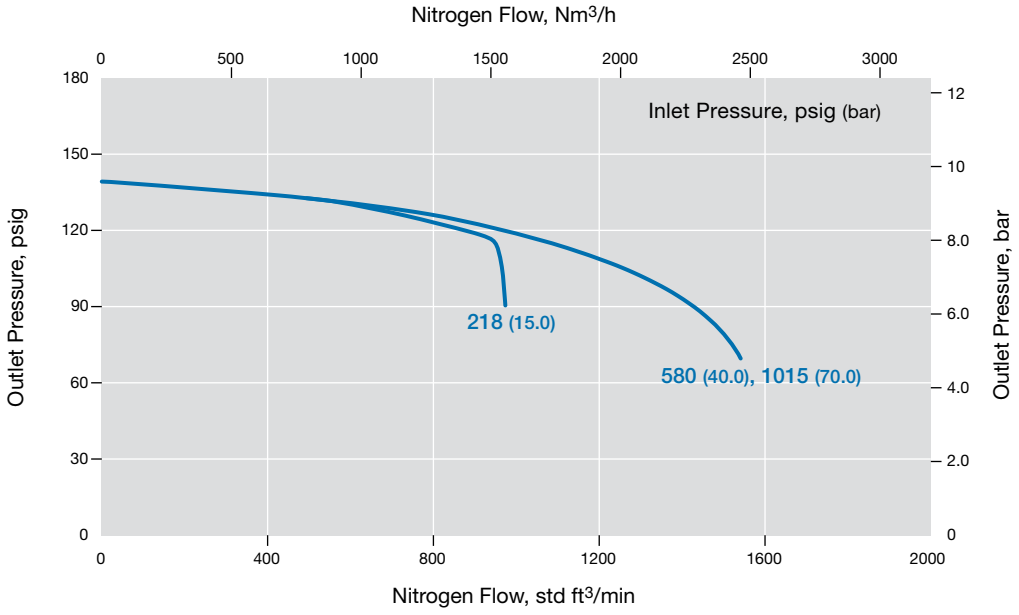
Flow Coefficient: 7.30

Maximum Inlet Pressure: 1015 psig (70.0 bar)

Outlet Pressure Control Range: 0 to 145 psig (0 to 10.0 bar)

Pressure Control Range

- 0 to 145 psig (0 to 10.0 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RS15 Series

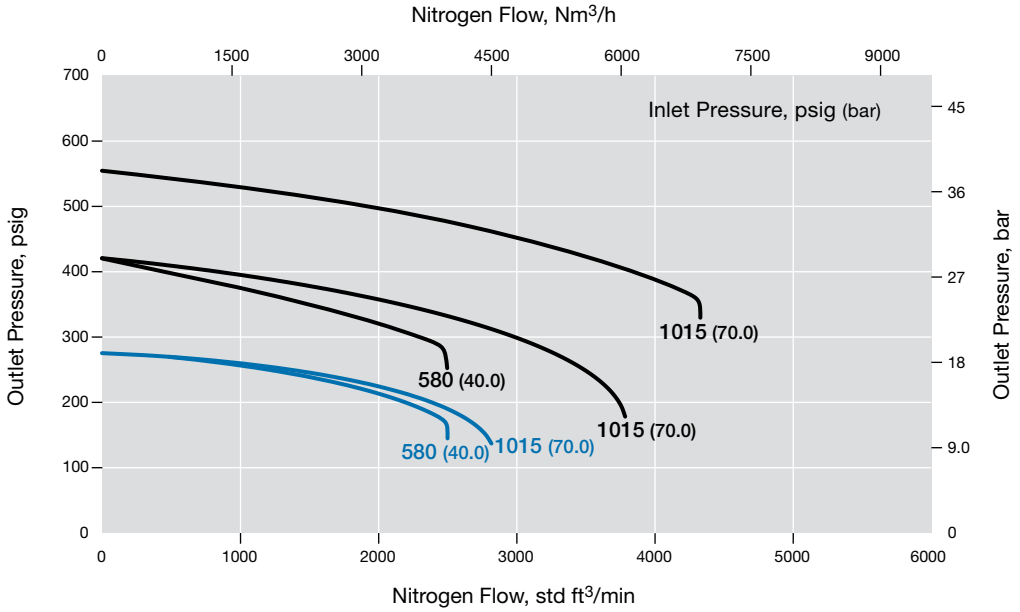
Flow Coefficient: 7.30

Maximum Inlet Pressure: 1015 psig (70.0 bar)

Outlet Pressure Control Range: 0 to 580 psig (0 to 40.0 bar)

Pressure Control Range

- 0 to 580 psig (0 to 40.0 bar)
- 0 to 290 psig (0 to 20.0 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RSH15 Series

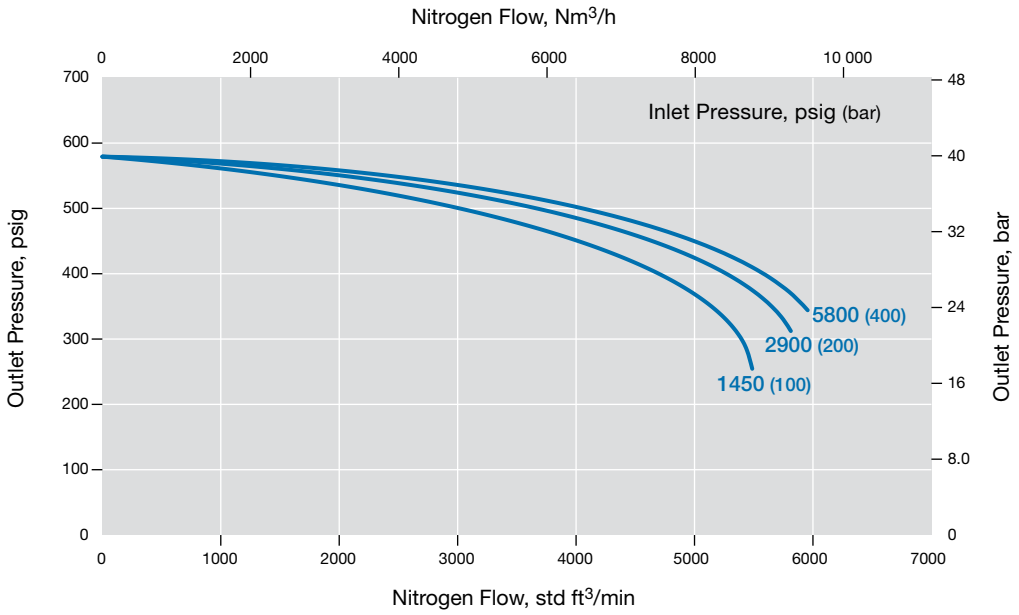
Flow Coefficient: 7.30

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 580 psig (0 to 40.0 bar)

Pressure Control Range

0 to 580 psig (0 to 40.0 bar)



RSH15 Series

Flow Coefficient: 7.30

Maximum Inlet Pressure: 5800 psig (400 bar)

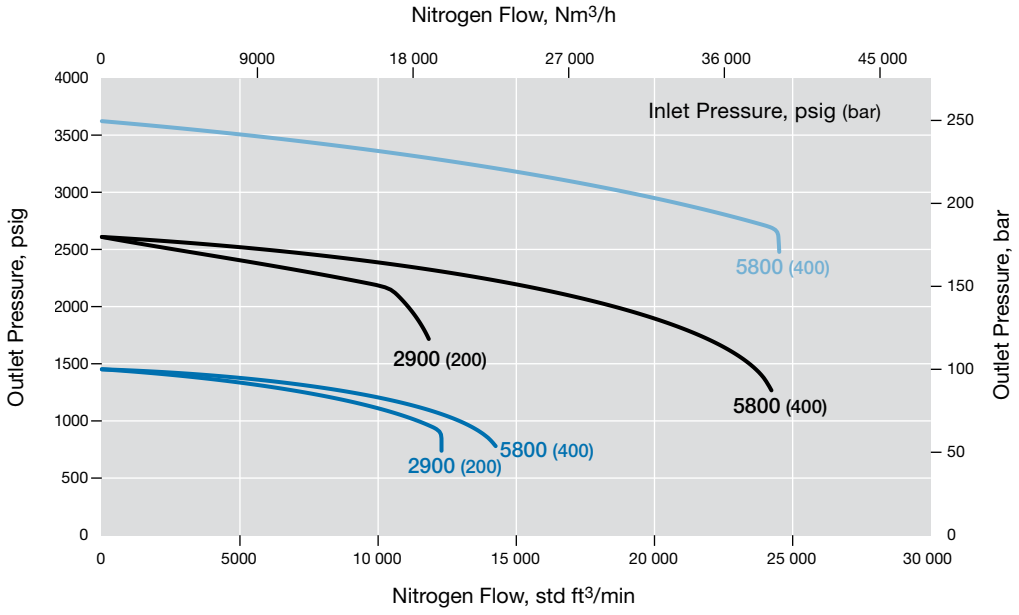
Outlet Pressure Control Range: 0 to 3625 psig (0 to 250 bar)

Pressure Control Range

0 to 3625 psig (0 to 250 bar)

0 to 2610 psig (0 to 180 bar)

0 to 1450 psig (0 to 100 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

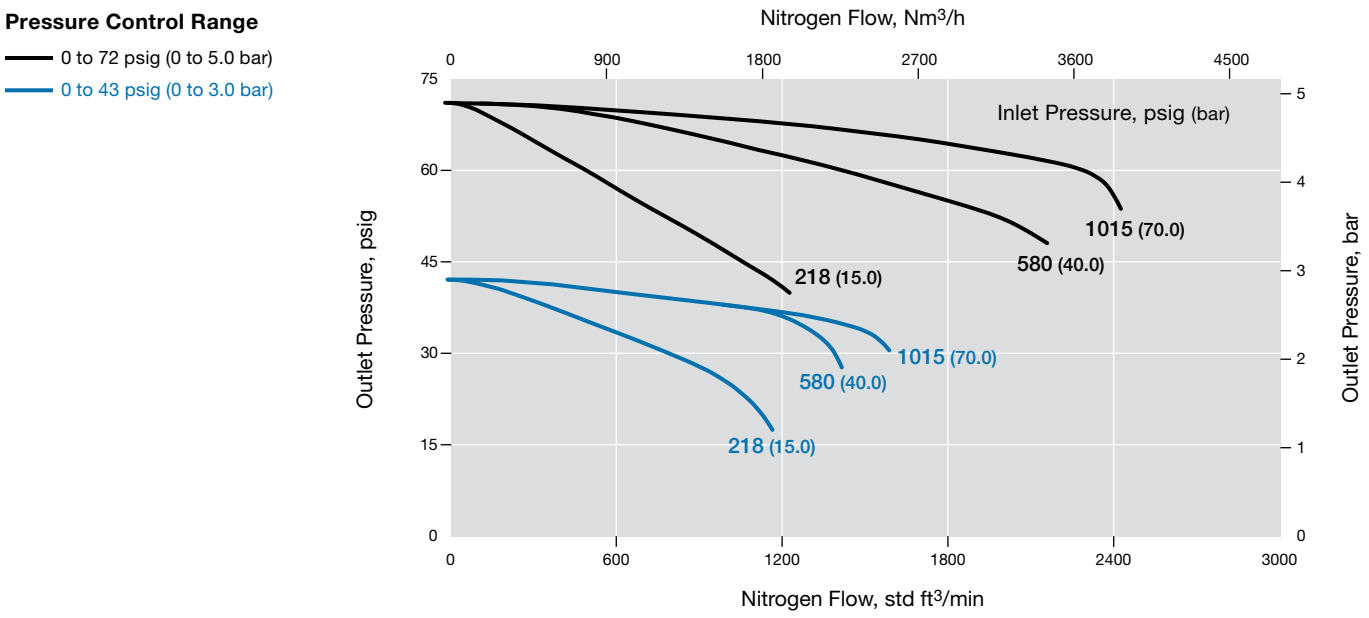
For more flow curve information, contact your authorized Swagelok sales and service center.

RS20 Series

Flow Coefficient: 13

Maximum Inlet Pressure: 1015 psig (70.0 bar)

Outlet Pressure Control Range: 0 to 72 psig (0 to 5.0 bar)

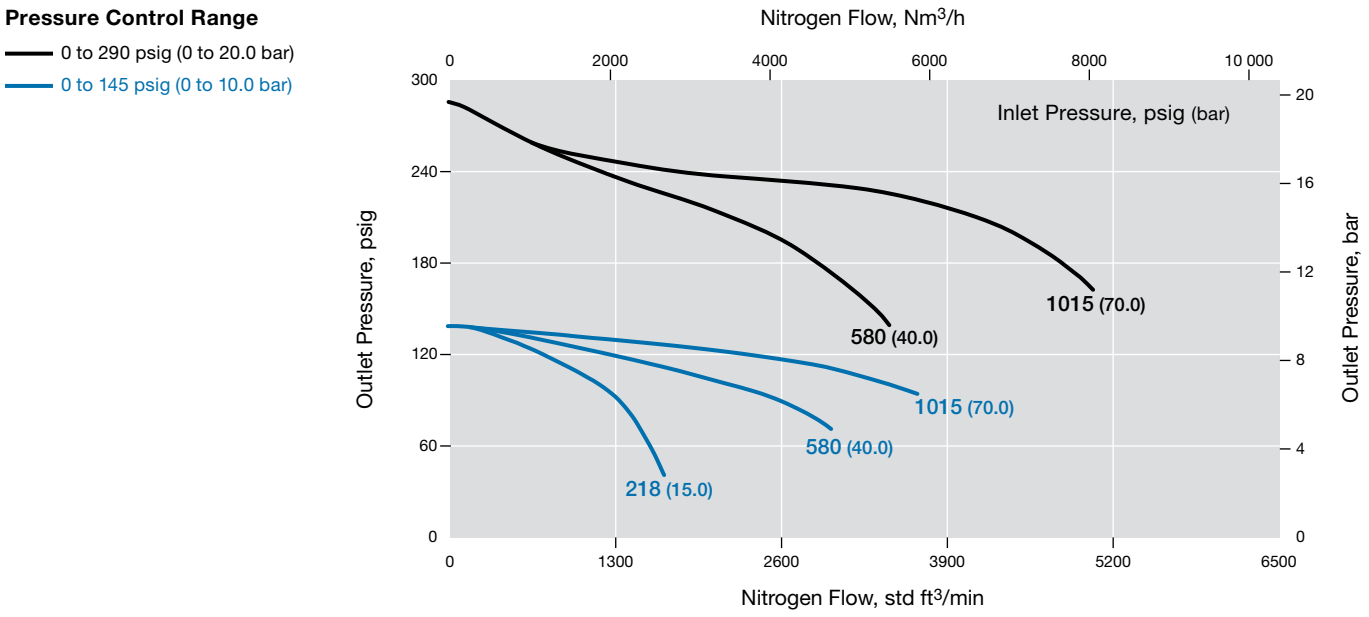


RS20 Series

Flow Coefficient: 13

Maximum Inlet Pressure: 1015 psig (70.0 bar)

Outlet Pressure Control Range: 0 to 290 psig (0 to 20.0 bar)

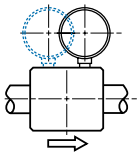


Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.

Series	End Connection Size	Dimensions, in. (mm)						
		A	B	C	D	E	F	G
RS(H)10	1 in.	10.5 (266)	3.54 (90.0)	3.07 (78.0)	2.28 (58.0)	1.97 (50.0)	1.77 (45.0)	4.53 (115)
RS(H)15	1 1/2 in.	10.8 (275)	4.53 (115)	3.78 (96.0)	2.44 (62.0)	2.01 (51.0)	1.77 (45.0)	4.53 (115)
RS(H)20	2 in.	11.3 (288)	5.51 (140)	3.93 (100)	2.44 (62.0)	1.85 (47.0)	2.56 (65.0)	6.30 (160)

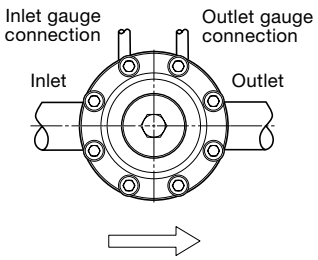
Gauge Connection

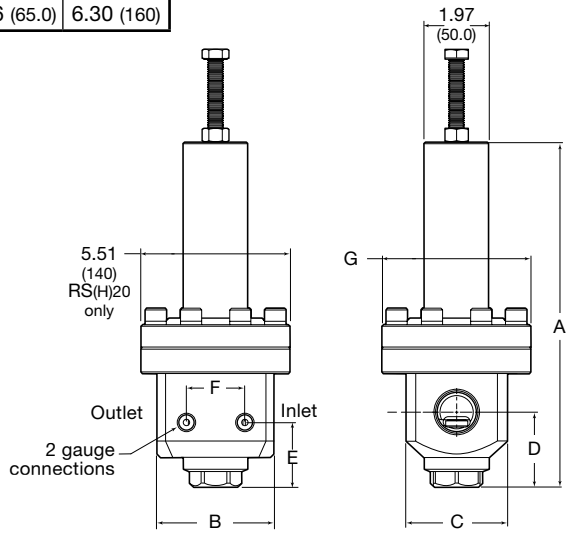


Only one gauge with a 50 mm (2 in.) or larger dial size fits directly into the body.

Configuration

Top





Shown with tubing for clarity; tubing not included.

Ordering Information

Build an RS(H)10, RS(H)15, and RS(H)20 series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7	8	9	10	11
RS	FA	10	A	1	- 02	- 1	- V	V	V	- G93

1 Series
- **RS** = 1015 psig (70.0 bar) maximum inlet pressure
- **RSH** = 5800 psig (400 bar) maximum inlet pressure

2 Inlet / Outlet
- **B** = Female ISO/BSP parallel thread
- **N** = Female NPT
- **FA** = ASME B16.5 flange
- **FD** = EN 1092 (DIN) flange

3 Size
- **10** = 1 in. / DN25
- **15** = 1 1/2 in. / DN40
- **20** = 2 in. / DN50

4 Pressure Class

Omit designator if flanges are not ordered.
- **A** = ASME class 150
- **B** = ASME class 300
- **C** = ASME class 600
- **E** = ASME class 1500
- **F** = ASME class 2500
- **M** = EN class PN16
- **N** = EN class PN40

5 Flange Facing

Omit designator if flanges are not ordered.
- **1** = Raised face smooth
- **3** = RTJ

6 Body Material
- **02** = 316L SS

7 Pressure Control Range

Diaphragm sensing
- **1** = 0 to 43 psig (0 to 3.0 bar)
- **2** = 0 to 72 psig (0 to 5.0 bar)
- **3** = 0 to 145 psig (0 to 10.0 bar)
- **4** = 0 to 290 psig (0 to 20.0 bar)①

Piston sensing
- **5** = 0 to 580 psig (0 to 40.0 bar)②
- **6** = 0 to 1450 psig (0 to 100 bar)①
- **7** = 0 to 2610 psig (0 to 180 bar)①
- **8** = 0 to 3625 psig (0 to 250 bar)①

① RS(H)10 and RS(H)15 series only.
② RSH10 and RSH15 series only.

8 Seal Material
- **V** = Fluorocarbon FKM
- **N** = Nitrile
- **E** = EPDM
- **L** = Low temperature Nitrile

9 Diaphragm / Piston O-Rings
- **V** = Fluorocarbon FKM
- **N** = Nitrile
- **E** = EPDM
- **L** = Low temperature Nitrile

10 Seat Seal Material

RS series
- **V** = Fluorocarbon FKM
- **N** = Nitrile
- **E** = EPDM
- **L** = Low temperature Nitrile

RSH series
- **K** = PCTFE
- **P** = PEEK

11 Options
- **N** = NACE MR0175/ISO 15156
- **G93** = ASTM G93 Level C-cleaned

High-Sensitivity, Spring-Loaded Pressure-Reducing Regulators—LRS(H)4 Series

Features

- Diaphragm sensing
- Large diaphragm for higher accuracy
- Diaphragm materials: PTFE or 316L SS for most pressure control ranges
- Bottom mounting
- Low torque minimizes stem wear
- Nonventing
- Cartridge poppet assembly in LRSH4 for ease of service
- Panel mounting—no disassembly required

Options

- External feedback
- Filter, 25 µm
- NACE MR0175/ISO 15156-compliant models
- Self-venting
- Special cleaning to ASTM G93 Level C

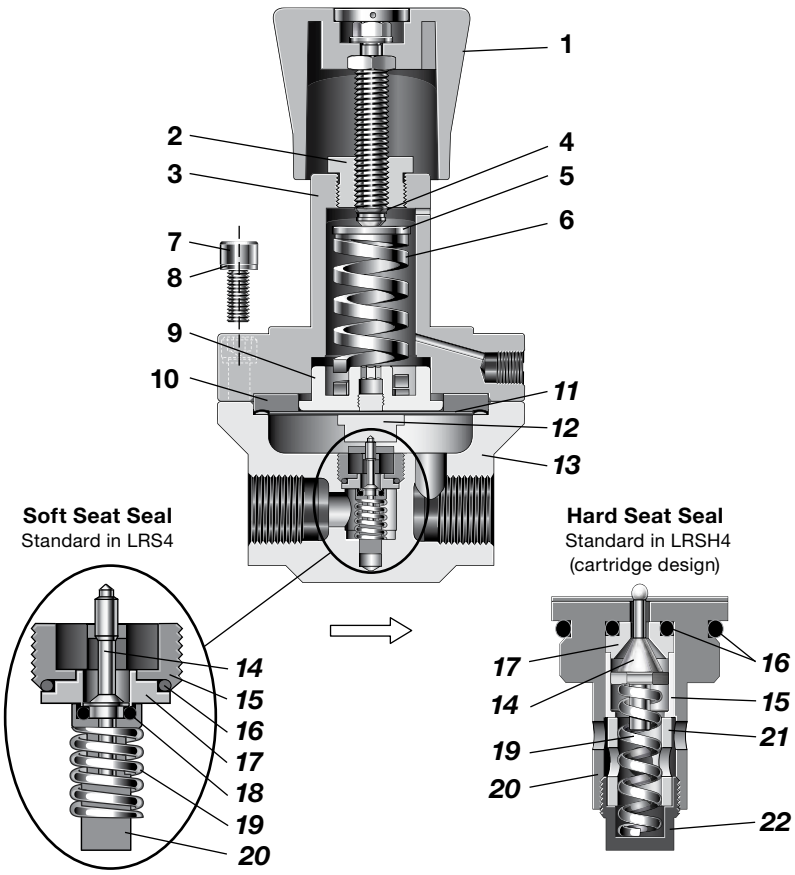
Technical Data

Series	Maximum Inlet Pressure psig (bar)	Maximum Outlet Control Pressure psig (bar)	Sensing Type	Temperature Range °F (°C)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Inlet and Outlet Connections	Gauge / Vent Connections	Weight lb (kg)
LRS4	507 (35.0)	290 (20.0)	Diaphragm	–49 to 176 (–45 to 80) See **Pressure-Temperature Ratings,** page 8.	0.73	0.23 (6.0)	1/2 in. NPT	Gauge: 1/4 in. NPT Vent: 1/8 in. NPT	5.7 (2.6)
LRSH4	5800 (400)				0.10	0.087 (2.2)			

See pages 30 to 31 for flow data.

Materials of Construction

LRS Series Regulator with Soft Seat Seal



Component		Material / Specification
1 Knob assembly with adjusting screw, nuts		Red ABS with 431 SS
2 Spring housing cover		431 SS / A276
3 Spring housing		316L SS / A479
4 C-ring		A2
5 Spring guide		316L SS / A479
6 Set spring		50CRV4
7 Cap screw		A4-80
8 Washer		A2
9 Bottom spring guide		316L SS / A479
10 Clamp ring		
***11** Diaphragm*		*PTFE or 316L SS*
***12** Diaphragm screw*		*316L SS / A479*
***13** Body*		
***14** Poppet*		*S17400 or 431 SS*
***15** Seat retainer*		*316L SS / A479*
***16** O-ring*		*EPDM, FKM, or FFKM*
***17** Seat*	*LRS*	*316L SS / A479*
	LRSH	*PCTFE or PEEK*
***18** Seat seal (LRS only)*		*EPDM, FKM, or FFKM*
***19** Poppet spring*		*302 SS / A313*
***20** Poppet housing*		*316L SS / A479*
***21** Fluid case*		
***22** Cartridge plug*		
Wetted lubricants: Silicone-based, synthetic hydrocarbon-based		

Wetted components listed in *italics*.
Gauge plugs (not shown): 431 SS / A276.

Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

LRS4 Series

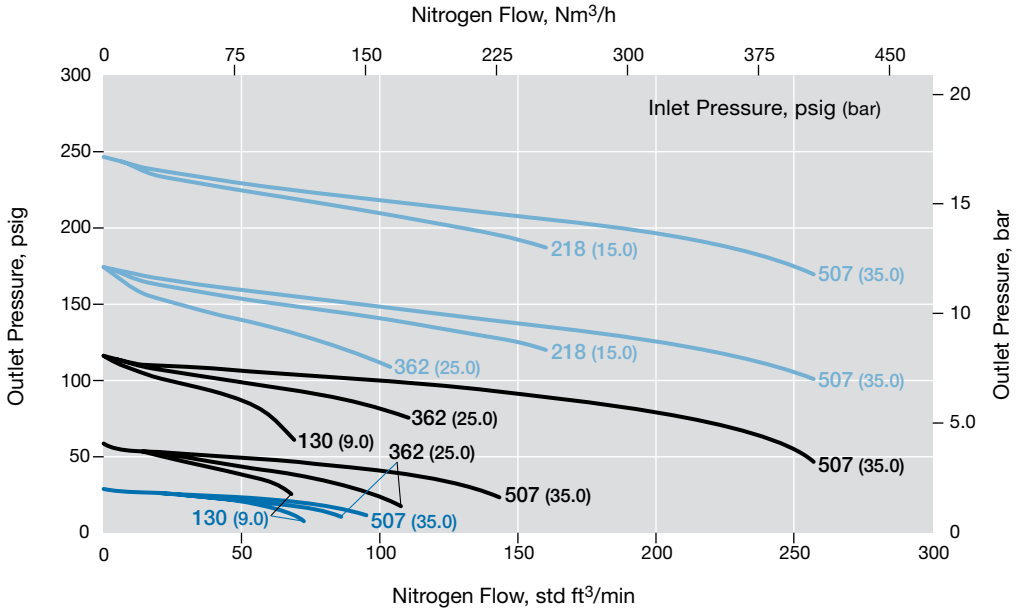
Flow Coefficient: 0.73

Maximum Inlet Pressure: 507 psig (35.0 bar)

Outlet Pressure Control Range: 0 to 290 psig (0 to 20.0 bar)

Pressure Control Range

- 0 to 290 psig (0 to 20.0 bar)
- 0 to 145 psig (0 to 10.0 bar)
- 0 to 43 psig (0 to 3.0 bar)



LRS4 Series with Optional External Feedback

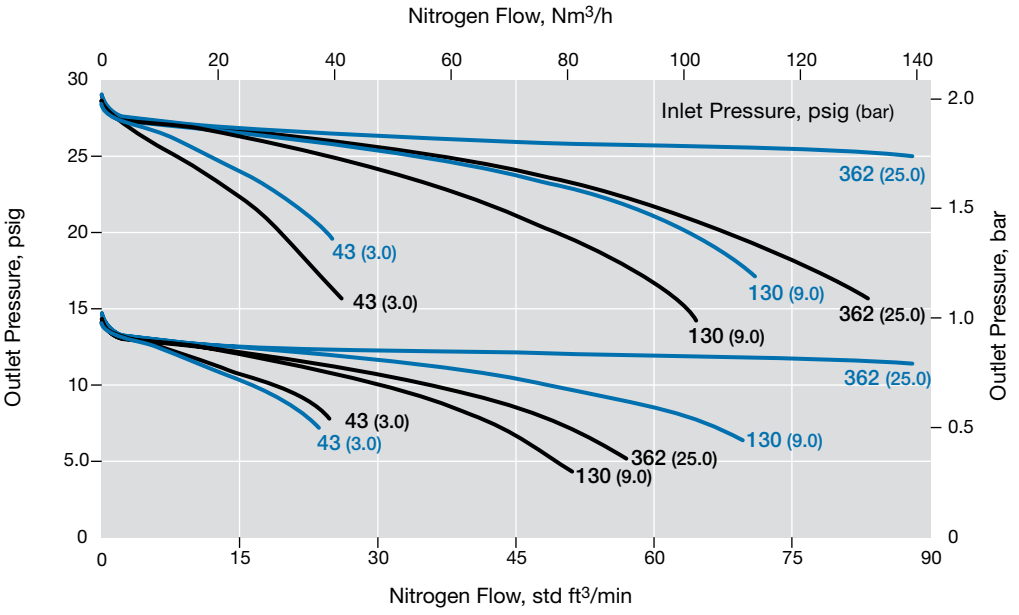
Flow Coefficient: 0.73

Maximum Inlet Pressure: 507 psig (35.0 bar)

Outlet Pressure Control Range: 0 to 290 psig (0 to 20.0 bar)

Comparative Flow

- Standard
- External Feedback



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

LRS4 Series with Optional 316L SS Diaphragm

Flow Coefficient: 0.73

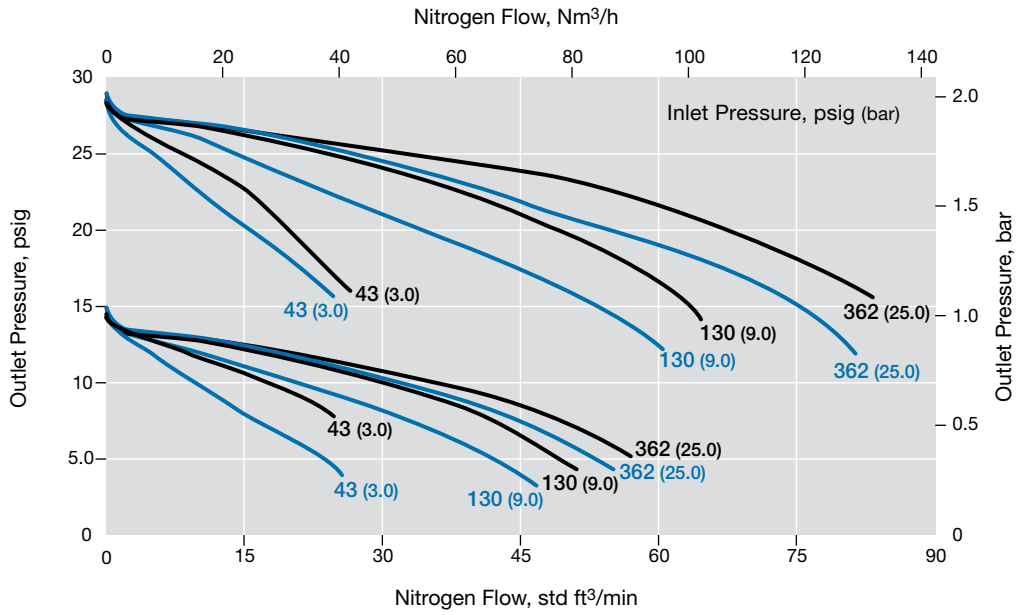
Maximum Inlet Pressure: 507 psig (35.0 bar)

Outlet Pressure Control Range: 0 to 290 psig (0 to 20.0 bar)

Comparative Flow

Standard

316L SS Diaphragm



LRSH4 Series

Flow Coefficient: 0.10

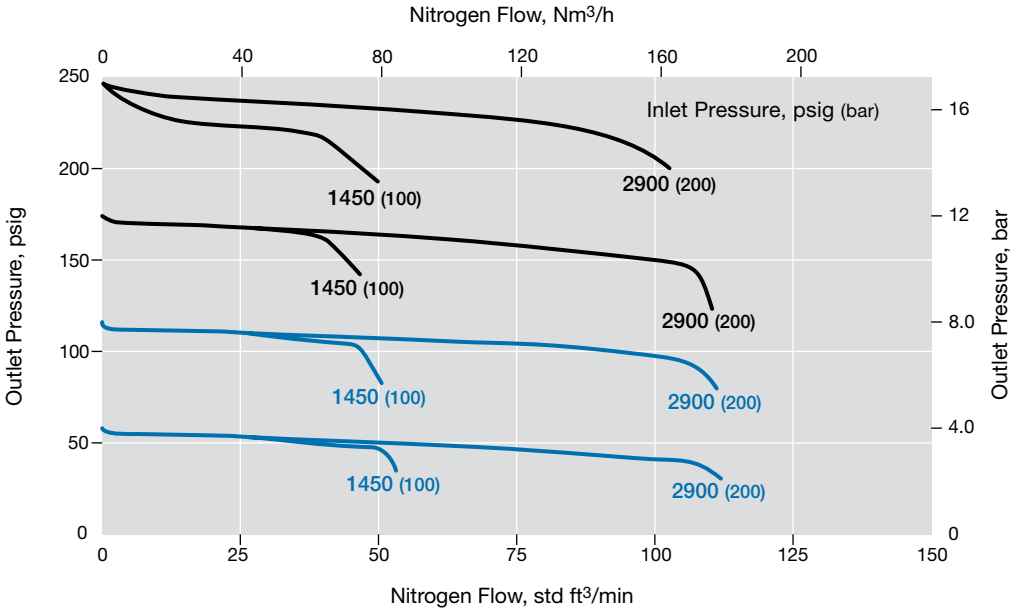
Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 290 psig (0 to 20.0 bar)

Pressure Control Range

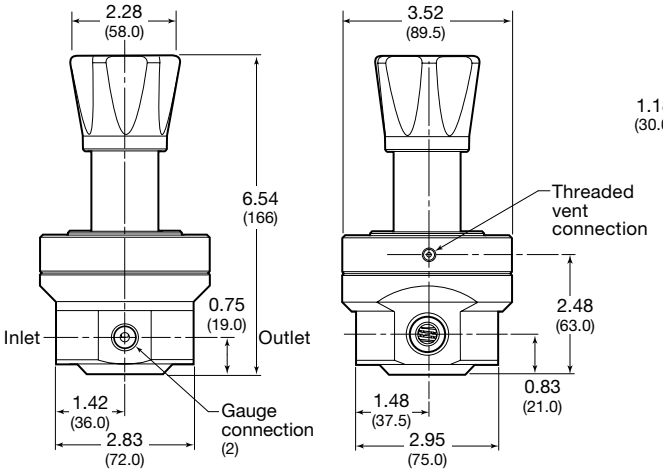
0 to 290 psig (0 to 20.0 bar)

0 to 130 psig (0 to 9.0 bar)

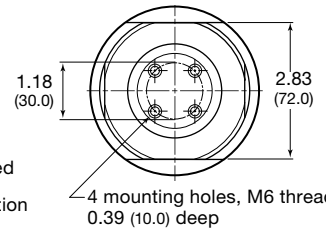


Dimensions

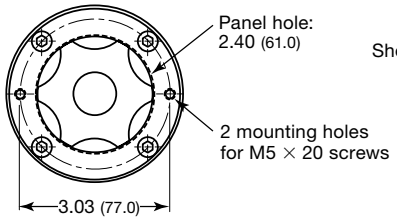
Dimensions, in inches (millimeters), are for reference only and are subject to change.



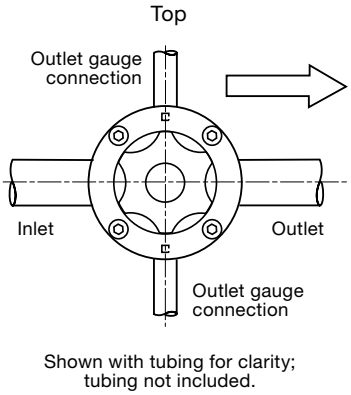
Bottom Mounting



Panel Mounting



Configuration

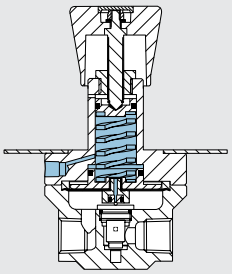


Shown with tubing for clarity; tubing not included.

Options

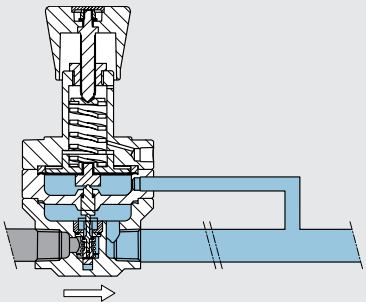
Self Venting

Threaded vent connection is below the panel in self-venting version.



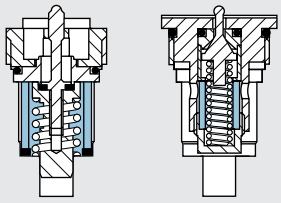
External Feedback

Compensates for pressure loss (droop).



25 µm Filter

Reduces potential seat damage; will reduce flow.



LRS4 series cartridge

LRSH4 series cartridge

Ordering Information

Build an LRS4 or LRSH4 series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7	8
LRS	N4	- 02	- 1	- V	T	V	- S

1 Series

LRS = 507 psig (35 bar) maximum inlet pressure

LRSH = 5800 psig (400 bar) maximum inlet pressure

2 Inlet / Outlet

N4 = 1/2 in. female NPT

3 Body Material

02 = 316L SS

4 Pressure Control Range

1 = 0 to 43 psig (0 to 3.0 bar)

2 = 0 to 130 psig (0 to 9.0 bar)

3 = 0 to 290 psig (0 to 20.0 bar)

5 Seal Material

V = Fluorocarbon FKM

N = Nitrile

E = EPDM

F = FFKM

L = Low temperature Nitrile

6 Diaphragm

T = PTFE①

M = 316L SS: only for 0 to 43 psig (0 to 3.0 bar) and 0 to 130 psig (0 to 9.0 bar) pressure control ranges

L = Low temperature Nitrile

N = Nitrile

E = EPDM

V = Fluorocarbon FKM

① Not available with Low temperature Nitrile seals.

7 Seat Seal Material

LRS series (seat seal)

V = Fluorocarbon FKM

N = Nitrile

E = EPDM

F = FFKM

L = Low temperature Nitrile

LRSH series (seat)

K = PCTFE

P = PEEK

8 Options

EF = External feedback

F = Filter, 25 µm

N = NACE MR0175/ISO 15156

S = Self venting

G93 = ASTM G93 Level C-cleaned

High Sensitivity, Spring-Loaded Pressure-Reducing Regulators—LPRS4, LPRS6, and LPRS8 Series - *Product discontinued in 2024*

Features

- Balanced poppet design
- Diaphragm sensing
- Large diaphragm for higher accuracy
- Suction tube for reduced droop
- Ideal as second-stage regulator

Options

- Antitamper
- Gauge connections—choice of 4 configurations
- Special cleaning to ASTM G93 Level C

Technical Data

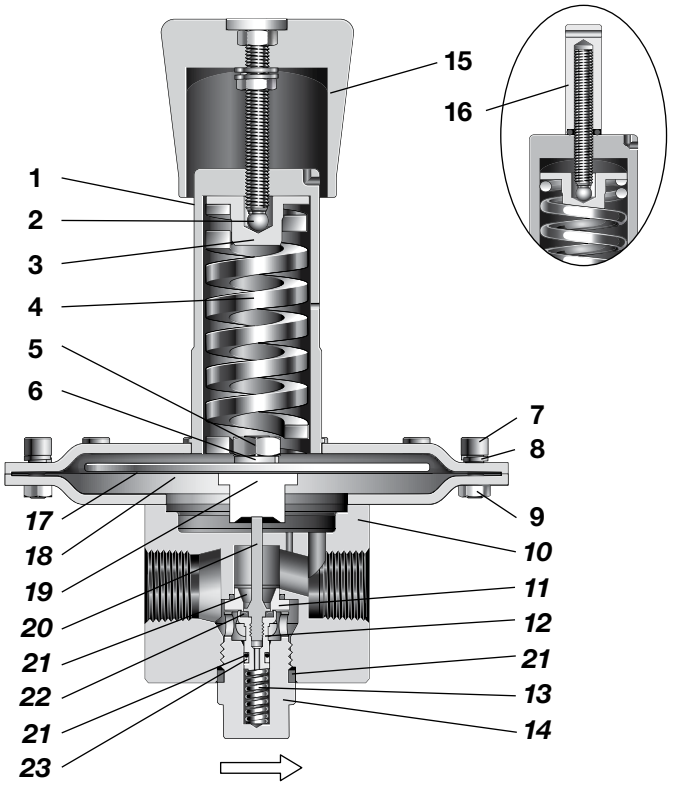
Series	Maximum Inlet Pressure psig (bar)	Maximum Outlet Control Pressure psig (bar)	Sensing Type	Temperature Range °F (°C)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Connections			Weight
							Inlet and Outlet			
							Size	Type	Gauge	
LPRS4	232 (16.0)	43.0 (3.0)	Diaphragm	–49 to 176 (–45 to 80) See **Pressure-Temperature Ratings,** page 8.	1.84	0.39 (10.0)	1/2 in. DN15	NPT ISO/BSP parallel thread ASME or EN flange	1/4 in. NPT	See **Dimensions,** page 36.
LPRS6					1.95		3/4 in. DN20			
LPRS8					2.07		1 in. DN25			

See pages 34 to 35 for flow data.

Materials of Construction

LPRS Series Regulator with Standard Knob

Antitamper Option



Component	Material / Specification
1 Spring housing assembly	316L SS / A479
2 Ball	Commercial stainless steel
3 Spring guide	316L SS / A479
4 Set spring	50CRV4
5 Nut	A2
6 Washer	A4
7 Cap screw	A4-80
8 Washer	A4
9 Nut	A4-80
***10** Body*	*316L SS / A479*
***11** Seat*	
***12** Poppet housing*	
***13** Poppet spring*	*302 SS / A313*
***14** Body plug*	*316L SS / A479*
15 Knob assembly with adjusting screw, nuts	Red ABS with A2-70
16 Antitamper assembly with O-ring, adjusting screw	316L SS, nitrile, A2-70
***17** Diaphragm plate*	*316L SS / A479*
***18** Diaphragm*	*PTFE, EPDM, FKM, or nitrile*
***19** Diaphragm screw*	*316L SS / A479*
***20** Poppet*	
***21** O-rings*	*EPDM, FKM, or nitrile*
***22** Seat seal*	
***23** Backup ring*	*PTFE*
Wetted lubricants: Silicone-based, synthetic hydrocarbon-based	

Wetted components listed in *italics*.
Gauge plugs (not shown): 431 SS / A276.

Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

LPRS4 Series

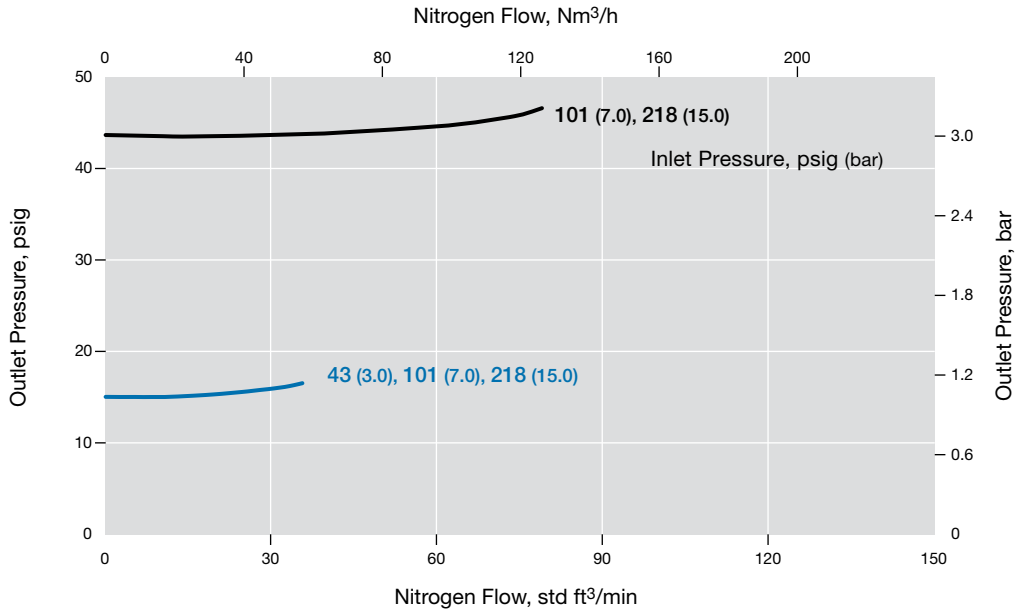
Flow Coefficient: 1.84

Maximum Inlet Pressure: 218 psig (15.0 bar)

Outlet Pressure Control Range: 1.4 to 43 psig (0.10 to 3.0 bar)

Pressure Control Range

- 4.3 to 43 psig (0.30 to 3.0 bar)
- 1.4 to 14.5 psig (0.10 to 1.0 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

LPRS8 Series

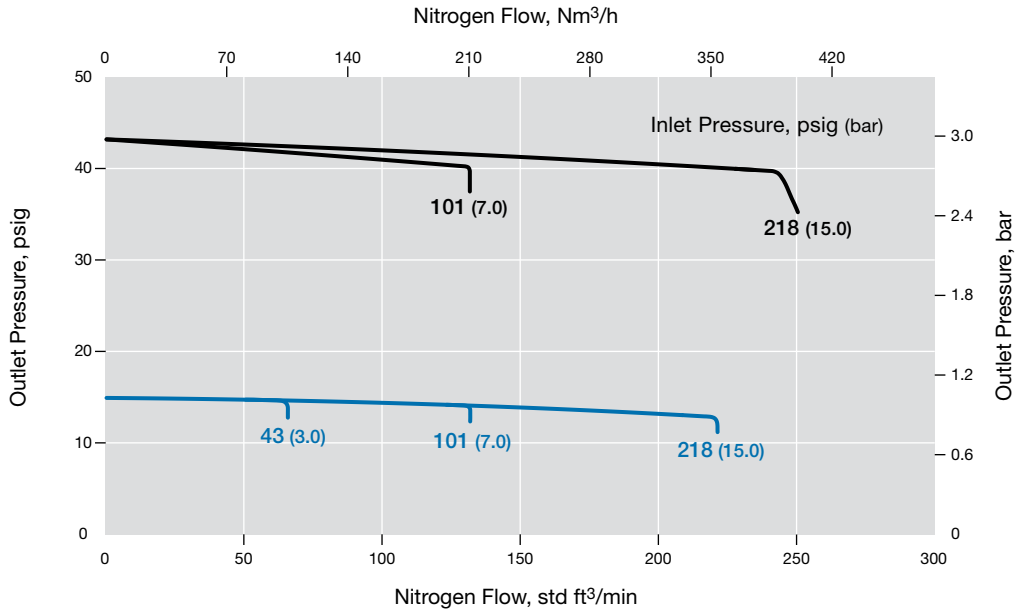
Flow Coefficient: 2.07

Maximum Inlet Pressure: 218 psig (15.0 bar)

Outlet Pressure Control Range: 1.4 to 43 psig (0.10 to 3.0 bar)

Pressure Control Range

- 4.3 to 43 psig (0.30 to 3.0 bar)
- 1.4 to 14.5 psig (0.10 to 1.0 bar)

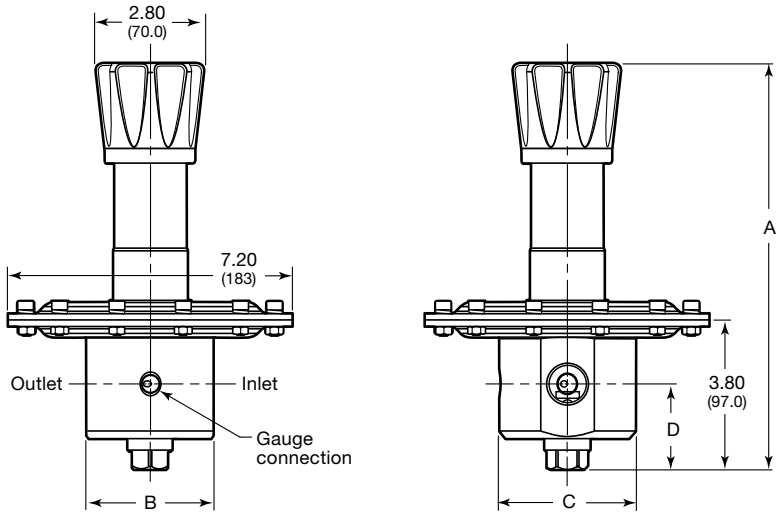


Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.

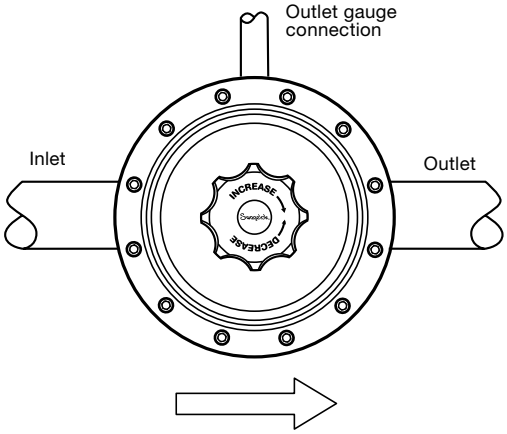
Series	End Connection Size and Type	Dimensions, in. (mm)				Weight lb (kg)
		A	B	C	D	
LPRS4	1/2 in. NPT or ISO/BSP parallel thread	10.2 (258)	2.83 (72.0)	3.07 (78.0)	2.09 (53.0)	11.0 (5.0)
	DN15 PN40—EN 1092		10.2 (260)			14.3 (6.5)
	1/2 in. ASME class 150—B16.5		11.0 (280)			
LPRS6	3/4 in. NPT or ISO/BSP parallel thread		3.23 (82.0)	3.50 (89.0)	2.20 (56.0)	12.1 (5.5)
	DN20 PN40—EN 1092		10.2 (260)			17.6 (7.8)
	3/4 in. ASME class 150—B16.5		11.2 (285)			
LPRS8	1 in. NPT or ISO/BSP parallel thread		3.07 (78.0)	3.50 (89.0)	2.20 (56.0)	12.1 (5.5)
	DN25 PN40—EN 1092		10.2 (260)			18.3 (8.3)
	1 in. ASME class 150—B16.5		11.5 (291)			

Regulators with Pipe Connections



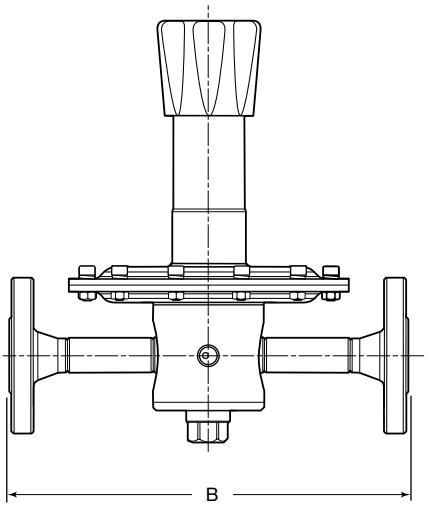
Standard Configuration

Top



Shown with tubing for clarity; tubing not included.

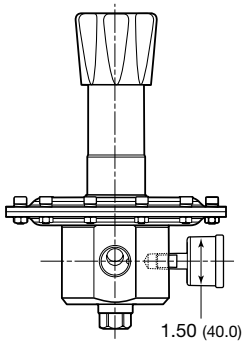
Regulators with Flange Connections



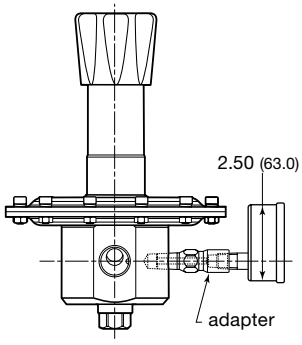
Gauges

Due to the size of the diaphragm enclosure it is not possible to fit a gauge without an adapter, unless a gauge with 40 mm (1 1/2 in.) dial and center-back mount is used.

RHPS Gauge Adapter



40 mm (1 1/2 in.) gauge dial size with center-back mount



63 mm (2 1/2 in.) or larger gauge dial size requires the use of an adapter.

Flow Table

1/2 in. DN15, 3/4 in. DN20, 1 in. DN25 Connections

Inlet Pressure P1 psig (bar)	Set Pressure P2 psig (bar)	Pressure Control Range psig (bar)	Flow std ft³/min (Nm³/h)
14.5 (1.0)	1.4 (0.10)	1.4 to 14.5 (0.10 to 1.0)	12.9 (22)
	4.3 (0.30)		17.6 (30)
43 (3.0)	1.4 (0.10)	1.4 to 14.5 (0.10 to 1.0)	12.9 (22)
	4.3 (0.30)		23.5 (40)
	11 (0.80)		35.3 (60)
	29 (2.0)	4.3 to 43 (0.30 to 3.0)	47.0 (80)①
72 (5.0)	1.4 (0.10)	1.4 to 14.5 (0.10 to 1.0)	12.9 (22)
	4.3 (0.30)		23.5 (40)
	11 (0.80)		35.3 (60)
	29 (2.0)	4.3 to 43 (0.30 to 3.0)	76.5 (130)①
145 (10.0)	4.3 (0.30)	1.4 to 14.5 (0.10 to 1.0)	23.5 (40)
	11 (0.80)		35.3 (60)
	29 (2.0)	4.3 to 43 (0.30 to 3.0)	76.5 (130)①
232 (16.0)	4.3 (0.30)	1.4 to 14.5 (0.10 to 1.0)	23.5 (40)
	11 (0.80)		35.3 (60)
	29 (2.0)	4.3 to 43 (0.30 to 3.0)	76.5 (130)①

① Droop is approximately 15 %.

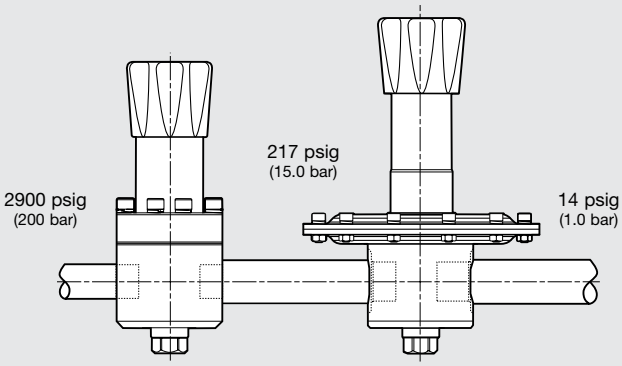
Droop

Due to the working of the suction tube, LPRS series regulators show little or no droop.

Flow

If the flows given in the table are exceeded, the set pressure P2 may rise above the original setting.

Typical 2-Stage Reduction
for improved set-pressure control



Ordering Information

Build an LPRS4, LPRS6, and LPRS8 series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7	8	9	10	11
LPRS	FA	4	A	1	- 02	- 2	- V	V	V	- GN2

1 Series
LPRS = 232 psig (16.0 bar) maximum inlet pressure

2 Inlet / Outlet
B = Female ISO/BSP parallel thread
N = Female NPT
FA = ASME B16.5 flange
FD = EN 1092 (DIN) flange

3 Size
4 = 1/2 in. / DN15
6 = 3/4 in. / DN20
8 = 1 in. / DN25

4 Pressure Class
Omit designator if flanges are not ordered.
A = ASME class 150
N = EN class PN40

5 Flange Facing
Omit designator if flanges are not ordered.
1 = Raised face smooth

6 Body Material
02 = 316L SS

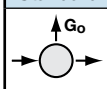
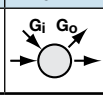
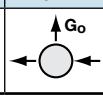
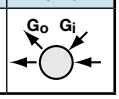
7 Pressure Control Range
2 = 1.4 to 14.5 psig (0.10 to 1.0 bar)
3 = 4.3 to 43 psig (0.30 to 3.0 bar)

8 Seal Material
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

9 Diaphragm
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

10 Seat Seal Material
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

11 Options
A = Antitamper
GN2 = Gauge connection, see below
GN4 = Gauge connection, see below
GN5 = Gauge connection, see below
None = Standard connection, see below

Gauge Connection Configuration			
Standard	GN2	GN4	GN5
			

G93 = ASTM G93 Level C-cleaned

High-Sensitivity, Spring-Loaded Pressure-Reducing Regulators—LPRS10 and LPRS15 Series - *Product discontinued in 2024*

Features

- Balanced poppet design
- Diaphragm sensing
- High flow and high accuracy
- Suction tube for reduced droop
- Ideal as second-stage regulator

Options

- Antitamper
- Special cleaning to ASTM G93 Level C

Technical Data

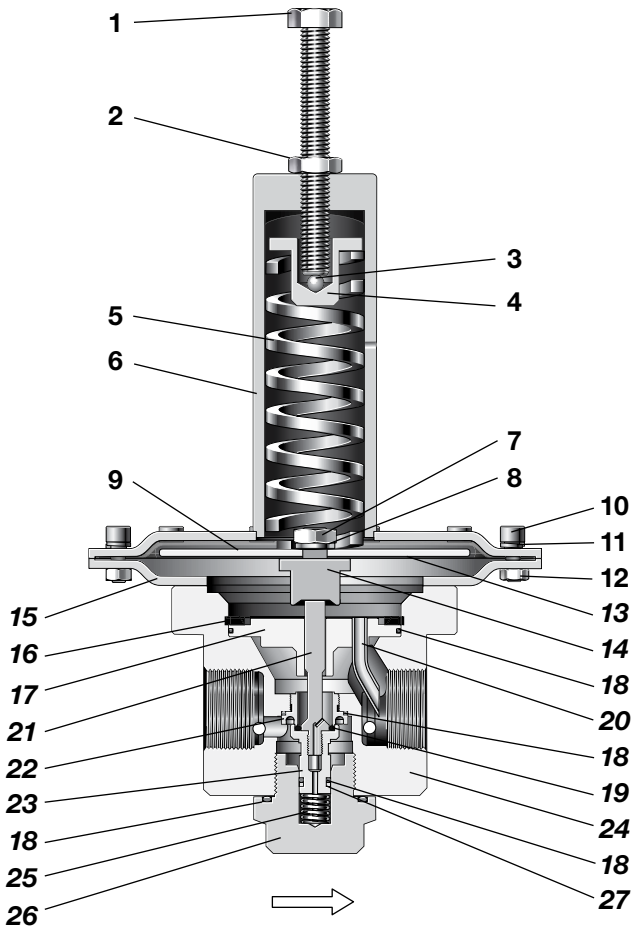
Series	Maximum Inlet Pressure psig (bar)	Maximum Outlet Control Pressure psig (bar)	Sensing Type	Temperature Range °F (°C)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Connections			Weight (Without Flanges) lb (kg)
							Inlet and Outlet			
							Size	Type	Gauge	
LPRS10	232 (16.0)	43.0 (3.0)	Diaphragm	–49 to 176 (–45 to 80) See **Pressure-Temperature Ratings,** page 8.	3.79	0.55 (14.0)	1 in. DN25	NPT ISO/BSP parallel thread ASME or EN flange	1/4 in. NPT or ISO/BSP parallel thread①	17.6 (8.0)
LPRS15					7.30	0.75 (19.0)	1 1/2 in. DN40			22.0 (10.0)

See page 39 for flow data.

① Regulators with NPT inlet / outlet connections have 1/4 in. NPT gauge connections.

Materials of Construction

LPRS10 Series Regulator



Component	Material / Specification
1 Adjusting screw	A2-70
2 Nut	A2
3 Ball	Commercial stainless steel
4 Spring guide	316L SS / A479
5 Set spring	50CRV4
6 Spring housing assembly	316L SS / A479
7 Nut	A2
8 Washer	A4
9 Diaphragm plate	316L SS / A479
10 Cap screw	A4-80
11 Washer	A2
12 Nut	A2
***13** Diaphragm*	*PTFE, FKM, EPDM, or nitrile*
***14** Diaphragm screw*	*316L SS / A479*
***15** Bottom cover*	
***16** Retaining ring*	*Commercial stainless steel*
***17** Body plate*	*316L SS / A479*
***18** O-rings*	*EPDM, FKM, or nitrile*
***19** Seat seal*	
***20** Suction tube*	*316L SS / A479*
***21** Poppet*	
***22** Seat*	
***23** Poppet housing*	
***24** Body*	
***25** Poppet spring*	*302 SS / A313*
***26** Body plug*	*316L SS / A479*
***27** Backup ring*	*PTFE*
Wetted lubricant: Silicone-based, synthetic hydrocarbon-based	

Wetted components listed in *italics*.
Gauge plugs (not shown): 431 SS / A276.

Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

LPRS10 Series

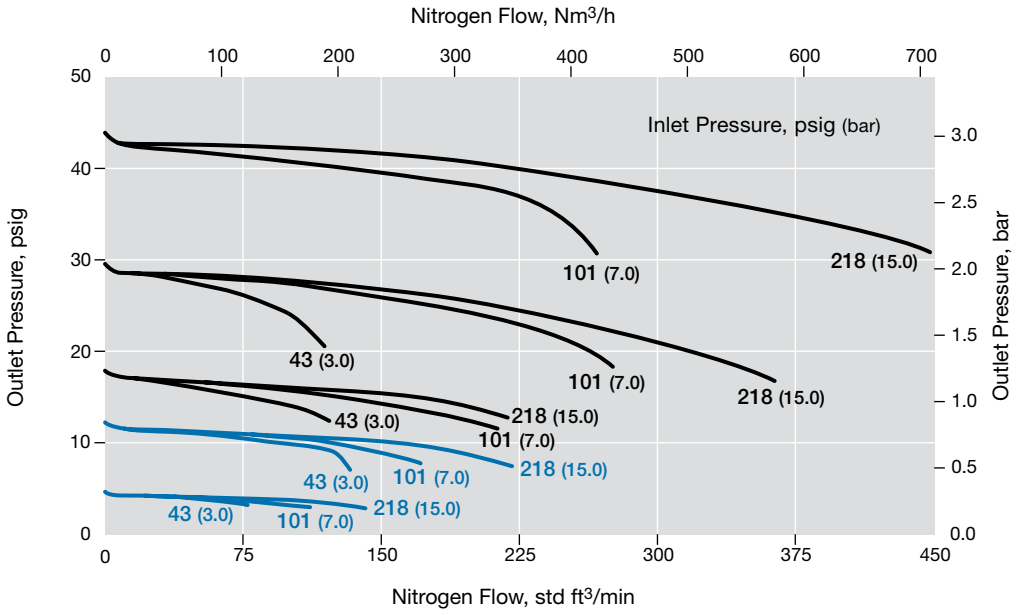
Flow Coefficient: 3.79

Maximum Inlet Pressure: 232 psig (16.0 bar)

Outlet Pressure Control Range: 1.4 to 43 psig (0.10 to 3.0 bar)

Pressure Control Range

- 4.3 to 43 psig (0.30 to 3.0 bar)
- 1.4 to 14.0 psig (0.10 to 1.0 bar)



LPRS15 Series

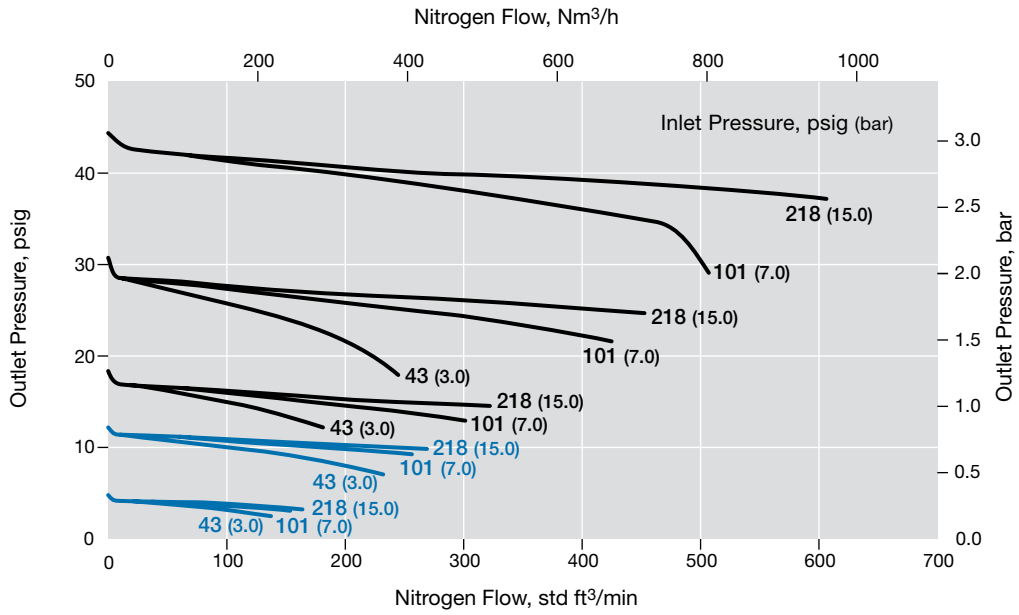
Flow Coefficient: 7.3

Maximum Inlet Pressure: 232 psig (16.0 bar)

Outlet Pressure Control Range: 1.4 to 43 psig (0.10 to 3.0 bar)

Pressure Control Range

- 4.3 to 43 psig (0.30 to 3.0 bar)
- 1.4 to 14.0 psig (0.10 to 1.0 bar)

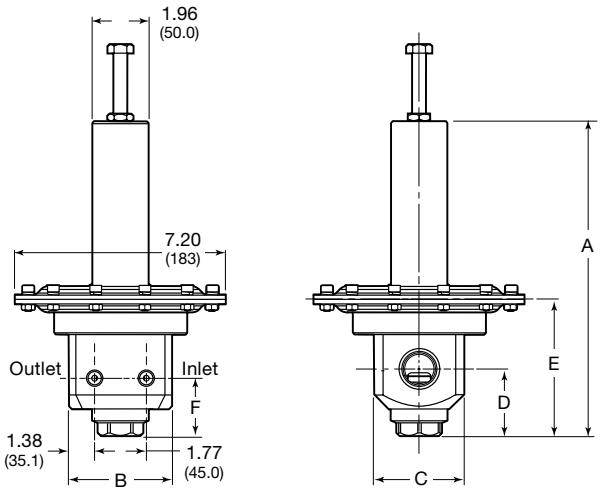


Dimensions

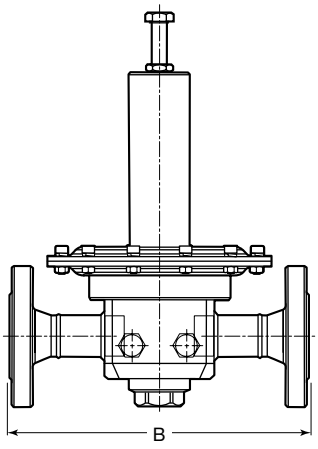
Dimensions, in inches (millimeters), are for reference only and are subject to change.

Series	End Connection Size and Type	Dimensions, in. (mm)					
		A	B	C	D	E	F
LPRS10	1 in. NPT or ISO/BSP parallel thread	10.8 (275)	3.54 (90.0)	3.07 (78.0)	2.28 (58.0)	4.69 (119)	2.00 (50.8)
	DN25 PN40—EN 1092		9.69 (246)				
	1 in. ASME class 150—B16.5		9.65 (245)				
LPRS15	1 1/2 in. NPT or ISO/BSP parallel thread	11.3 (286)	4.53 (115)	3.78 (96.0)	2.44 (62.0)	5.12 (130)	2.03 (51.6)
	DN40 PN40—EN 1092		11.0 (280)				
	1 1/2 in. ASME class 150—B16.5		12.4 (314)				

Regulators with Pipe Connections

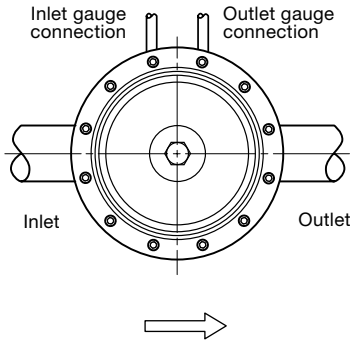


Regulators with Flange Connections



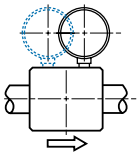
Configuration

Top



Shown with tubing for clarity; tubing not included.

Gauge Connection



Only one gauge with a 50 mm (2 in.) or larger dial size fits directly into the body.

Ordering Information

Build an LPRS10 and LPRS15 series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7	8	9	10	11
LPRS	FA	10	A	1	- 02	- 2	- V	V	V	- G93

1 Series
LPRS = 232 psig (16.0 bar) maximum inlet pressure

2 Inlet / Outlet
B = Female ISO/BSP parallel thread
N = Female NPT
FA = ASME B16.5 flange
FD = EN 1092 (DIN) flange

3 Size
10 = 1 in. / DN25
15 = 1 1/2 in. / DN40

4 Pressure Class
Omit designator if flanges are not ordered.
A = ASME class 150
N = EN class PN40

5 Flange Facing
Omit designator if flanges are not ordered.
1 = Raised face smooth

6 Body Material
02 = 316L SS

7 Pressure Control Range
2 = 1.4 to 14.5 psig (0.10 to 1.0 bar)
3 = 4.3 to 43 psig (0.30 to 3.0 bar)

8 Seal Material
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

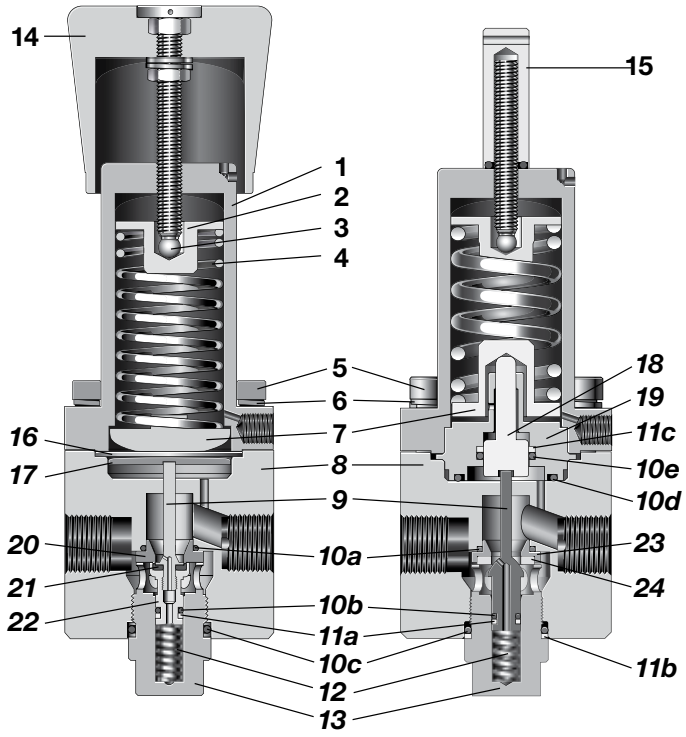
9 Diaphragm
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

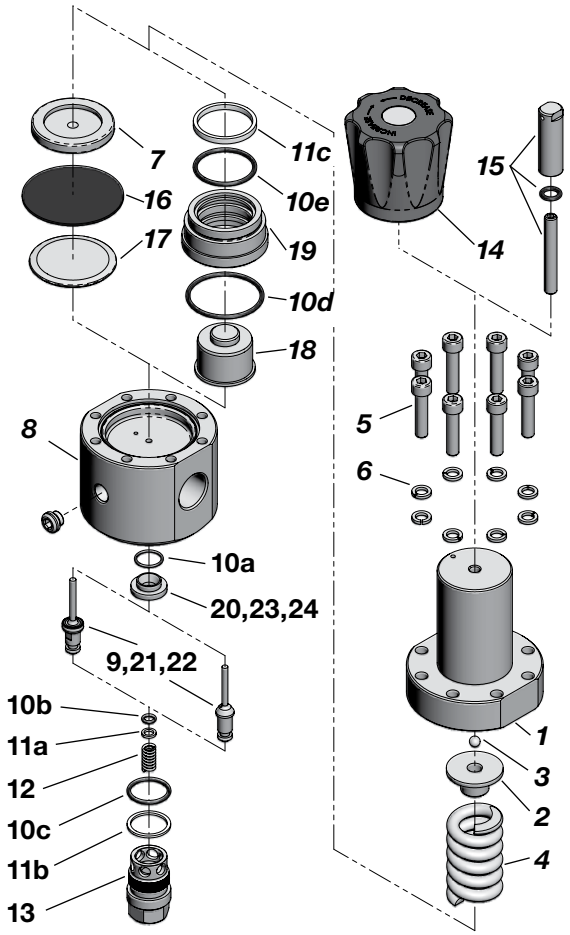
10 Seat Seal Material
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

11 Options
A = Antitamper
G93 = ASTM G93 Level C-cleaned

Pressure-Reducing Regulators Spring-Loaded—RS Series Maintenance Kits

Regular maintenance of pressure regulator components is an important part of keeping pressure regulators operating successfully. Swagelok offers several maintenance kit options to help keep components and systems performing well. Outlined below are the standard maintenance kit offerings and an example of which parts are included in each kit. For more detailed information of which parts will be included within a kit for a specific regulator model, please reference the appropriate owner's manual or contact your authorized Swagelok sales and service center.





Designator	Kit Type	Diaphragm Sensing Typical Contents	Piston Sensing Typical Contents
A1	Valve kit	Poppet and housing (9, 21, 22), O-rings (10a, 10b), Back-up ring (11a), Seat (20)	Poppet (9), O-rings (10a, 10b), Back-up rings (11a), Seat (23), Seat seal (24)
A2	Soft valve kit	Poppet and housing (9, 21 22), O-ring (10b), Back-up ring (11a)	O-ring (10a), Seat (23), Seat seal (24)
B1	Service kit	Poppet and housing (9, 21, 22), O-rings (10a, 10b, 10c), Back-up ring (11a), Diaphragm (16), Seat (20)	Poppet (9), O-rings (10a, 10b, 10c, 10d, 10e), Back-up rings (11a, 11b, 11c), Seat (23), Seat seal (24)
B2	Seal kit	O-rings (10a, 10b, 10c), Back-up ring (11a), Diaphragm (16)	O-rings (10a, 10b, 10c, 10d, 10e), Back-up rings (11a, 11b, 11c)
C1	Overhaul kit	Spring guides (2, 7), Ball (3), Set spring (4), Poppet and housing (9, 21, 22), O-rings (10a, 10b, 10c), Back-up ring (11a), Poppet spring (12), Body plug (13), Diaphragm (16), Diaphragm plate (17), Seat (20)	Spring guide (2), Ball (3), Set spring (4), Poppet (9), O-rings (10a, 10b, 10c, 10d, 10e), Back-up rings (11a, 11b, 11c), Poppet spring (12), Body plug (13), Piston (18), Piston plate (19), Seat (23), Seat seal (24)
C2	Body plug kit	O-ring (10c), Body plug (13)	O-ring (10c), Body plug (13), Back-up ring (11b)
C3	Sensing kit	Diaphragm (16)	Piston (18), Piston plate (19), O-rings (10d, 10e), Back-up ring (11c)
C4	Range spring kit	Range spring (4)	Range spring (4)
C5	Poppet spring kit	Poppet spring (12)	Poppet spring (12)
D1	Handle kit	Handle assembly (14)	Handle assembly (14)
E1	Hardware kit	Bolts (5), Washers (6)	Bolts (5), Washers (6)

Ordering Information

To order a maintenance kit, add the **kit type designator** to the regulator ordering number. Example: RSN4-02-1-VVV-**B1**

Pressure-Reducing, Dome-Loaded and Air-Loaded Regulators—RD and RA Series

These pressure-reducing, dome-loaded and air-loaded regulators are suitable for most gases and liquids, including acids and oils. These regulators feature various poppet designs, a pressure-sensing diaphragm (piston in RD2 series), and a choice of seat and seal materials to accommodate a variety of pressure, temperature, and flow conditions.

These regulators are available with a choice of threaded end connections from 1/4 to 2 in., and with flange end connections from 1/2 to 4 in.

Features

- Dome-loaded and air-loaded pressure control
- Diaphragm sensing design except RD2 series
- 316L stainless steel materials of construction for corrosion resistance
- Maximum inlet pressure ratings:
  1015 to 5800 psig (70.0 to 400 bar)
- Outlet pressure control ranges:
  Up to 0 to 5800 psig (0 to 400 bar)

The RDH series regulators are high-pressure versions of the RD series regulators, and the LPRD series are low-pressure, high-accuracy versions of the RD series regulators. The RA series regulators are air-loaded regulators.

These regulators are available with many options, including a variety of gauge connection configurations, a pilot regulator (RD series only), external feedback (RD series only), special cleaning to ASTM G93 Level C, and NACE MR0175/ISO 15156-compliant models.

⚠ **Improper installation of gauges in NPT threaded ports can result in galling issues.**

To order gauge ports without factory plugs installed, contact your authorized Swagelok sales and service center.

RD2

RD(H)6, 8

RD(H)10, 15

RD(H)6DP

RA4, 6, 8

RD(H)20, 25

RD(H)30, 40

LPRD25, 30, 40

Pressure-Reducing, Dome-Loaded and Air-Loaded Regulators—RD and RA Series

Pressure-Temperature Ratings

Seal Material	Temperature Range °F (°C)	Material Designator
Fluorocarbon FKM	5 to 176 (–15 to 80)	V
Standard Nitrile	-4 to 176 (–20 to 80)	N
Low-Temp Nitrile	-49 to 176 (–45 to 80)	L
EPDM	-4 to 176 (–20 to 80)	E
FFKM	14 to 176 (–10 to 80)	F

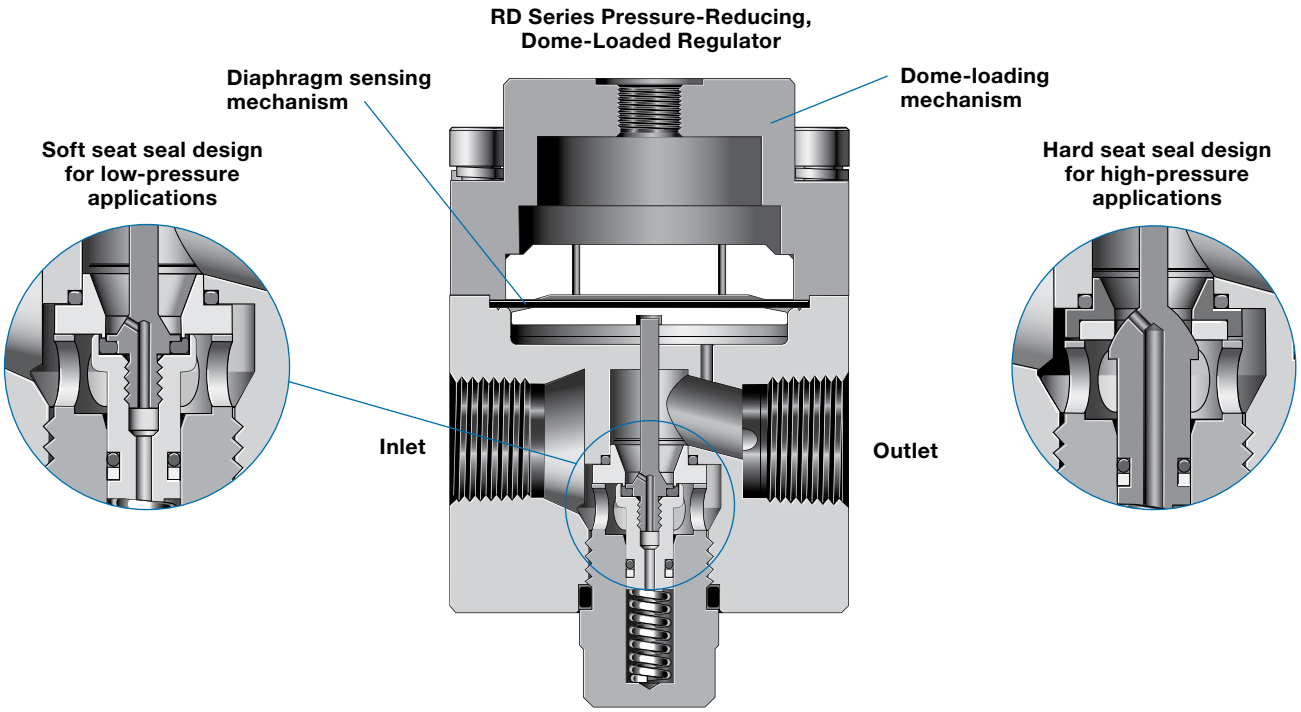
Seat Material	PCTFE	PEEK	Fluorocarbon FKM, Nitrile, EPDM, FFKM
Temperature °F (°C)	Maximum Inlet Pressure / Working Pressure psig (bar)		
-49 to -40 (–45 to -40)	–	–	1015 (70.0)
-40 to 95 (–40 to 35)	5 800 (400)	5 800 (400)	
149 (65)	3987 (275)		
176 (80)	1812 (125)		

Technical Data—Performance

Series	Maximum Inlet Pressure① psig (bar)	Maximum Outlet Control Pressure① psig (bar)	Flow Coefficient (C_v)	Sensing Type	Flow Data on Page
RD2	5800 (400)	5800 (400)	0.05	Piston	47
RD6DP	1015 (70.0)	1015 (70.0)	1.95	Diaphragm	—
RDH6DP	5800 (400)	3335 (230)			
RD6	1015 (70.0)	1015 (70.0)	1.95	Diaphragm	51
RDH6	5800 (400)	5800 (400)			
RD8	1015 (70.0)	1015 (70.0)	2.07	Diaphragm	—
RDH8	5800 (400)	5800 (400)			
RD10	1015 (70.0)	1015 (70.0)	3.79	Diaphragm	61
RDH10	5800 (400)	3625 (250)			
RD15	1015 (70.0)	1015 (70.0)	7.30	Diaphragm	64, 65
RDH15	5800 (400)	3625 (250)			
RD20	1015 (70.0)	1015 (70.0)	13	Diaphragm	70, 71
RDH20	5800 (400)	2900 (200)			
RD25	1015 (70.0)	1015 (70.0)	21	Diaphragm	—
RDH25	4060 (280)	2900 (200)			
RD30	1015 (70.0)	1015 (70.0)	36	Diaphragm	—
RDH30	4060 (280)	2900 (200)			
RD40	1015 (70.0)	1015 (70.0)	73	Diaphragm	—
RDH40	4060 (280)	2900 (200)			
LPRD20	232 (16.0)	29 (2.0)	13	Diaphragm	—
LPRD25			21		
LPRD30			36		
LPRD40			73		
RA4	5800 (400)	5800 (400)	1.84	Diaphragm	—
RA6					
RA8					

① Regulator pressure rating may be limited by connection type.

Pressure-Reducing, Dome-Loaded and Air-Loaded Regulators—RD and RA Series



Technical Data—Design

Series	Seat Diameter in. (mm)	Inlet and Outlet Connections	Gauge Connection	Dome Connection	Weight (Without Flanges) lb (kg)	More Information on Page
RD2	0.087 (2.2)	1/4 in. NPT	1/4 in. NPT	1/8 in. NPT	3.1 (1.4)	46
RD6DP	0.39 (10.0)	3/4 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT	1/4 in. NPT	10.6 (4.8)	55
RDH6DP						
RD6	0.39 (10.0)	3/4 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT	1/4 in. ISO/BSP parallel thread	8.8 (4.0)	50
RDH6						
RD8	0.39 (10.0)	1 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT	1/4 in. ISO/BSP parallel thread	8.8 (4.0)	50
RDH8						
RD10	0.55 (14.0)	1 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT or ISO/BSP parallel thread	1/4 in. ISO/BSP parallel thread	17.6 (6.0)	59
RDH10	0.53 (13.5)					
RD15	0.75 (19.0)	1 1/2 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT or ISO/BSP parallel thread	1/4 in. ISO/BSP parallel thread	19.8 (9.0)	59
RDH15						
RD20	0.98 (25.0)	2 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	Use P1 gauge connections on pilot regulator	1/4 in. ISO/BSP parallel thread	44.0 (20)	69
RDH20						
RD25	1.25 (32.0)	2 1/2 in. EN or ASME flanges	Use P1 gauge connections on pilot regulator	1/4 in. ISO/BSP parallel thread	88.0 (40)	69
RDH25						
RD30	1.65 (42.0)	3 in. EN or ASME flanges	Use P1 gauge connections on pilot regulator	1/4 in. ISO/BSP parallel thread	136 (62)	77
RDH30						
RD40	2.36 (60.0)	4 in. EN or ASME flanges	Use P1 gauge connections on pilot regulator	1/4 in. ISO/BSP parallel thread	183 (83)	77
RDH40						
LPRD20	0.98 (25.0)	2 in. EN or ASME flanges	Inlet and outlet gauges included	1/4 in. ISO/BSP parallel thread	Varies with model and end connection	87
LPRD25	1.25 (32.0)	2 1/2 in. EN or ASME flanges				87
LPRD30	1.65 (42.0)	3 in. EN or ASME flanges				87
LPRD40	2.36 (60.0)	4 in. EN or ASME flanges				87
RA4	0.39 (10.0)	1/2 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT	1/4 in. ISO/BSP parallel thread	12.5 (5.7)	89
RA6		3/4 in. NPT, ISO/BSP parallel thread, EN or ASME flanges			13.6 (6.2)	
RA8		1 in. ISO/BSP parallel thread, EN or ASME flanges			13.6 (6.2)	

Compact, General-Purpose Dome-Loaded Pressure-Reducing Regulators—RD2 Series

Features

- Piston sensing
- Integral 25 µm filter
- Cartridge poppet assembly for ease of service
- Bottom mounting

Options

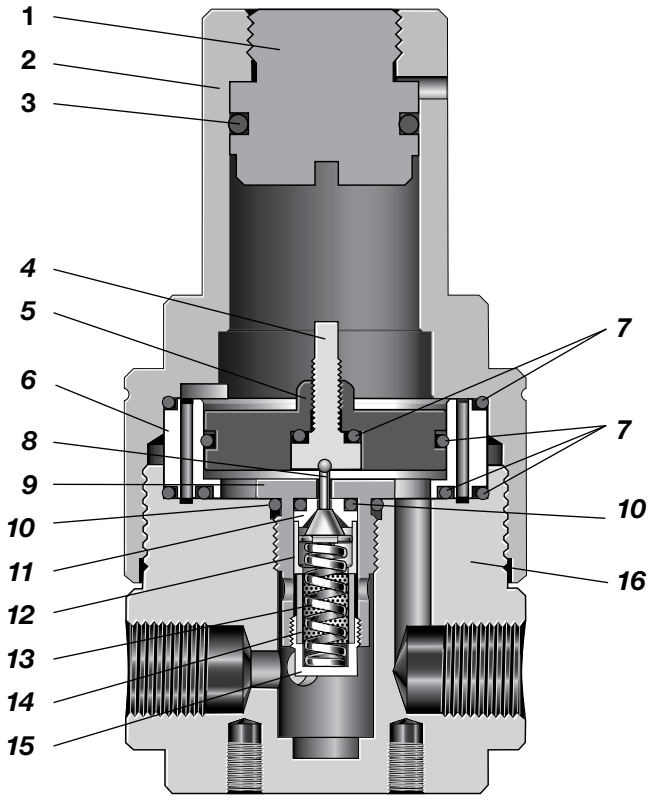
- No filter—for liquid applications
- NACE MR0175/ISO 15156-compliant models (nonventing and no-filter models only)
- Special cleaning to ASTM G93 Level C
- Panel mounting kit sold separately—no disassembly required

Technical Data

Series	Maximum Inlet Pressure psig (bar)	Maximum Outlet Control Pressure psig (bar)	Sensing Type	Temperature Range °F (°C)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Inlet and Outlet Connections	Gauge / Dome Connection	Weight lb (kg)
RD2	5800 (400)	5800 (400)	Piston	–40 to 95 (–40 to 35) See **Pressure-Temperature Ratings,** page 44.	0.05	0.087 (2.2)	1/4 in. NPT	Gauge: 1/4 in. NPT Dome: 1/8 in. NPT	3.1 (1.4)

See page 47 to 48 for flow data.

Materials of Construction



Component	Material / Specification
1 *Dome plug*	*316L SS / A479*
2 *Dome*	
3 *Dome plug O-ring*	*FKM, EPDM, nitrile, or FFKM*
4 *Non-relieving plug*	*316L SS / A479*
5 *Piston*	
6 *Piston plate*	
7 *Piston O-rings*	*FKM, EPDM, nitrile, or FFKM*
8 *Poppet*	*431 SS / A276*
9 *Poppet housing*	*316L SS / A479*
10 *O-rings*	*FKM, EPDM, nitrile, or FFKM*
11 *Seat*	*PEEK or PCFTE*
12 *Seat retainer*	*316L SS / A479*
13 *Poppet spring*	*302 SS / A313*
14 *Filter*	*316L SS*
15 *Plug*	*316L SS / A479*
16 *Body*	
Wetted lubricants: Silicone-based and synthetic hydrocarbon-based	

Wetted components listed in *italics*.
Gauge plugs (not shown): 431 SS / A276.

Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RD2 Series

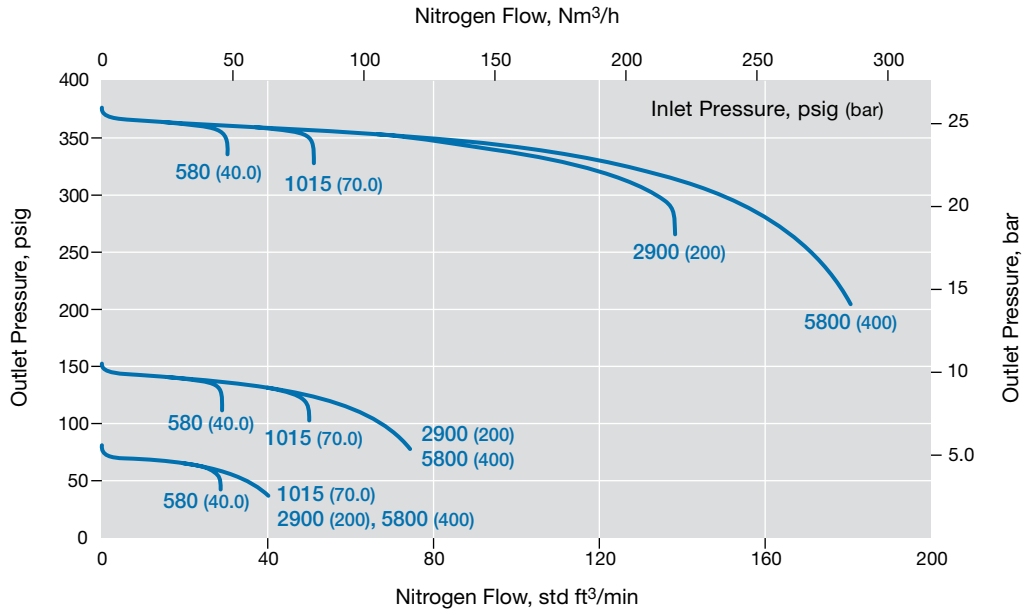
Flow Coefficient: 0.05

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 5800 psig (0 to 400 bar)

Pressure Control Range

0 to 5800 psig (0 to 400 bar)



RD2 Series

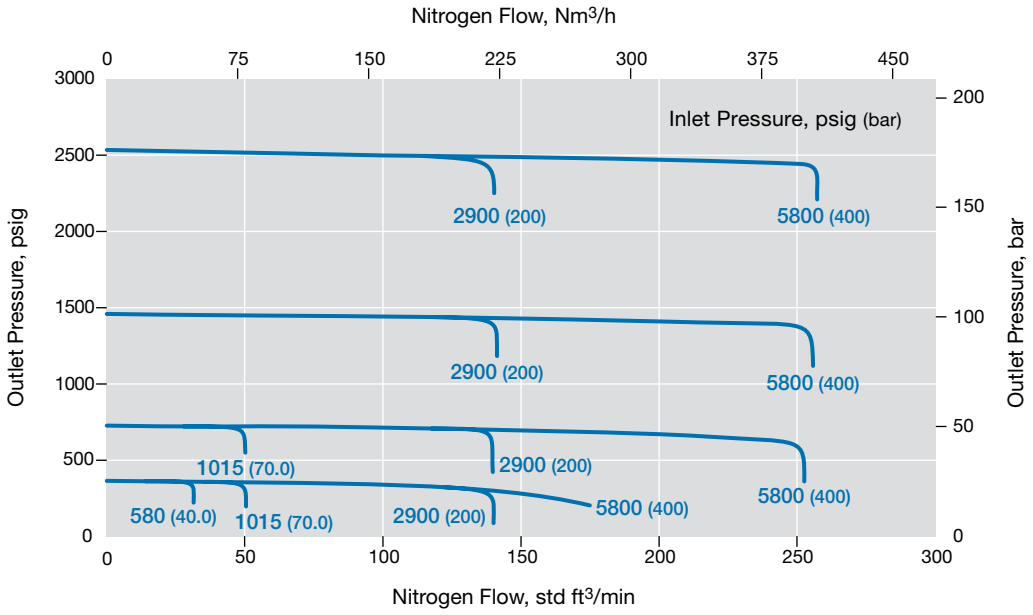
Flow Coefficient: 0.05

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 5800 psig (0 to 400 bar)

Pressure Control Range

0 to 5800 psig (0 to 400 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RD2 Series

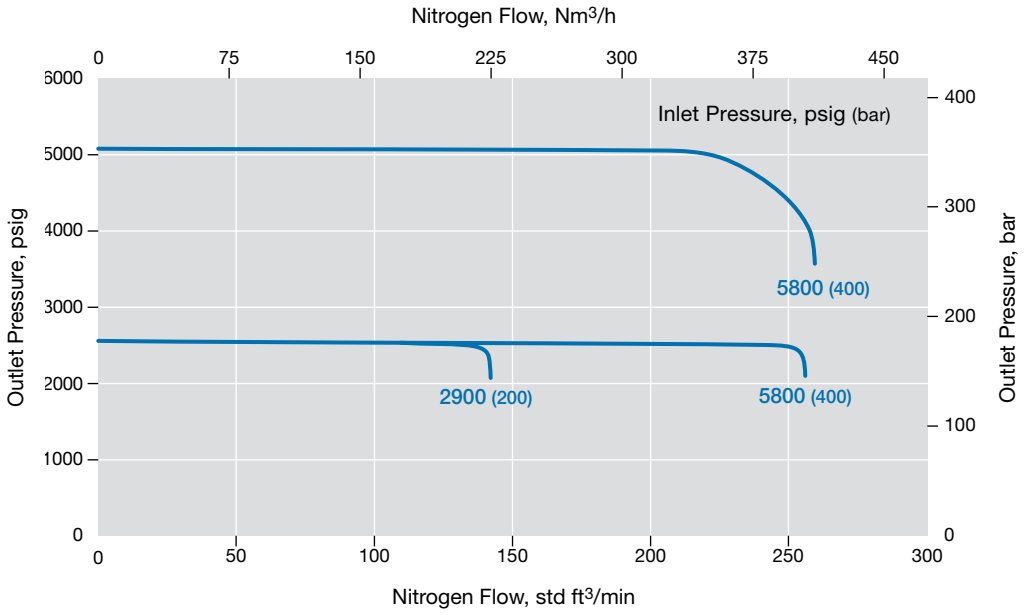
Flow Coefficient: 0.05

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 5800 psig (0 to 400 bar)

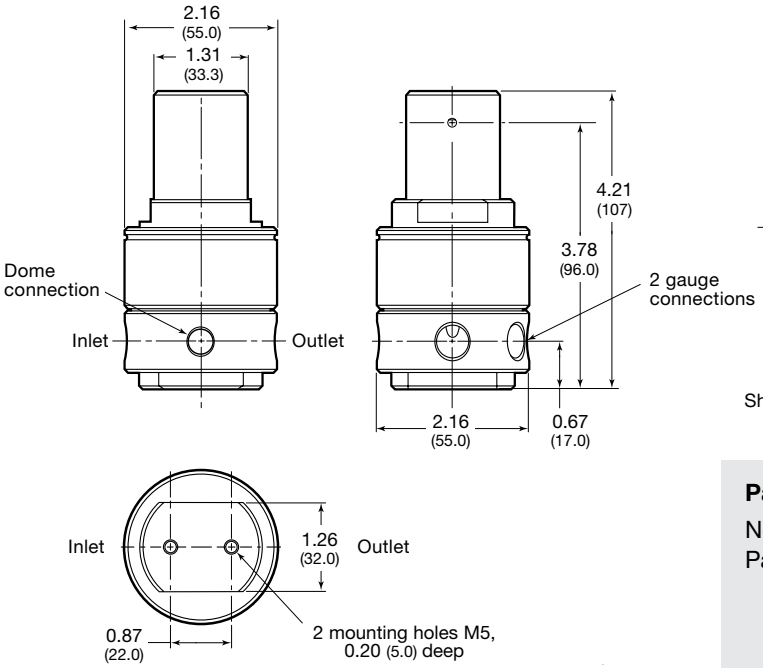
Pressure Control Range

0 to 5800 psig (0 to 400 bar)



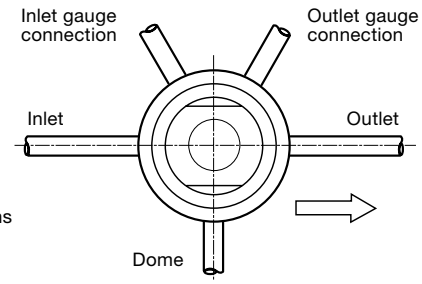
Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.



Configuration

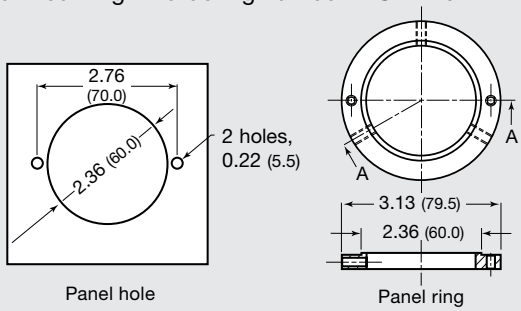
Top



Shown with tubing for clarity; tubing not included.

Panel Mounting Kit

No disassembly required when using panel mount kit.
Panel mounting kit ordering number: **RS2-P-02**



Ordering Information

Build an RD2 series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7
RD	N2	- 02	- V	V	K	- L

1 Series
RD = 5800 psig (400 bar) maximum inlet pressure

2 Inlet / Outlet
N2 = 1/4 in. female NPT

3 Body Material
02 = 316L SS

4 Seal Material
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
F = FFKM
L = Low temperature Nitrile

5 Piston Seal Material
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
F = FFKM
L = Low temperature Nitrile

6 Seat Material
K = PCTFE
P = PEEK

7 Options
L = No filter
N = NACE MR0175/ISO 15156
G93 = ASTM G93 Level C-cleaned

General-Purpose, Dome-Loaded Pressure-Reducing Regulators—RD(H)6 and RD(H)8 Series - *Product discontinued in 2024*

Features

- Balanced poppet design
- Diaphragm sensing
- Dome-to-outlet pressure ratio approximately 1:1

Options

- Antitamper
- Pilot regulator (not shown)
- Gauge connections—choice of 4 configurations
- NACE MR0175/ISO 15156-compliant models
- Special cleaning to ASTM G93 Level C

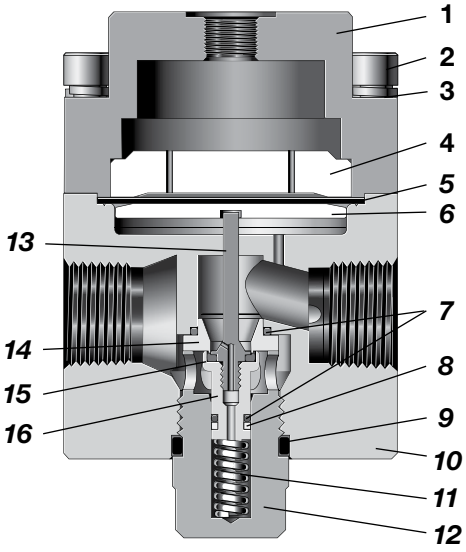
Technical Data

Series	Maximum Inlet Pressure psig (bar)	Maximum Outlet Control Pressure psig (bar)	Sensing Type	Temperature Range °F (C°)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Inlet and Outlet Connections	Gauge / Dome Connection	Weight (Without Flanges) lb (kg)
RD6 RDH6	RD: 1015 (70.0) RDH: 5800 (400)	RD: 1015 (70.0) RDH: 5800 (400) (2537 [175] with pilot regulator)	Diaphragm	–49 to 176 (–45 to 80) See **Pressure-Temperature Ratings,** page 44.	1.95	0.39 (10.0)	3/4 in. NPT, ISO/BSP parallel thread, EN or ASME flange	Gauge: 1/4 in. NPT; Dome: 1/4 in. ISO/BSP parallel thread	8.8 (4.0)
RD8 RDH8					2.07		1 in. NPT, ISO/BSP parallel thread, EN or ASME flange		

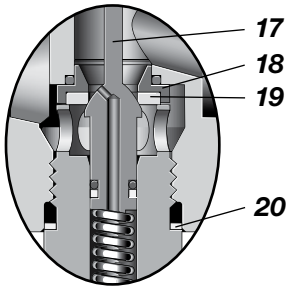
See page 51 to 53 for flow data.

Materials of Construction

RD6 Series Regulator with Soft Seat Seal



RDH6 Series Regulator with Hard Seat Seal



Component	Material / Specification
1 *Dome*	*316L SS / A479*
2 Cap screw	A4-80
3 Washer	A4
4 *Dome plate*	*316L SS / A479*
5 *Diaphragm*	*EPDM, FKM, or nitrile*
6 *Diaphragm plate*	*316L SS / A479*
7 *O-ring*	*EPDM, FKM, or nitrile*
8 *Backup ring*	*PTFE*
9 *Plug O-ring*	*EPDM, FKM, or nitrile*
10 *Body*	*316L SS / A479*
11 *Poppet spring*	*302 SS / A313*
12 *Body plug*	*316L SS / A479*
RD Series Only Components	
13 *Poppet*	*316L SS / A479*
14 *Seat*	
15 *Seat seal*	*EPDM, FKM, or nitrile*
16 *Poppet housing*	*316L SS/ A479*
RDH Series Only Components	
17 *Poppet*	*S17400 or 431 SS / A276*
18 *Seat*	*316L SS/ A479*
19 *Seat seal*	*PCTFE or PEEK*
20 *Backup ring*	*PTFE*
Wetted lubricants: Silicone-based and synthetic hydrocarbon-based	

Wetted components listed in *italics*.
Gauge plugs (not shown): 431 SS / A276.

Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

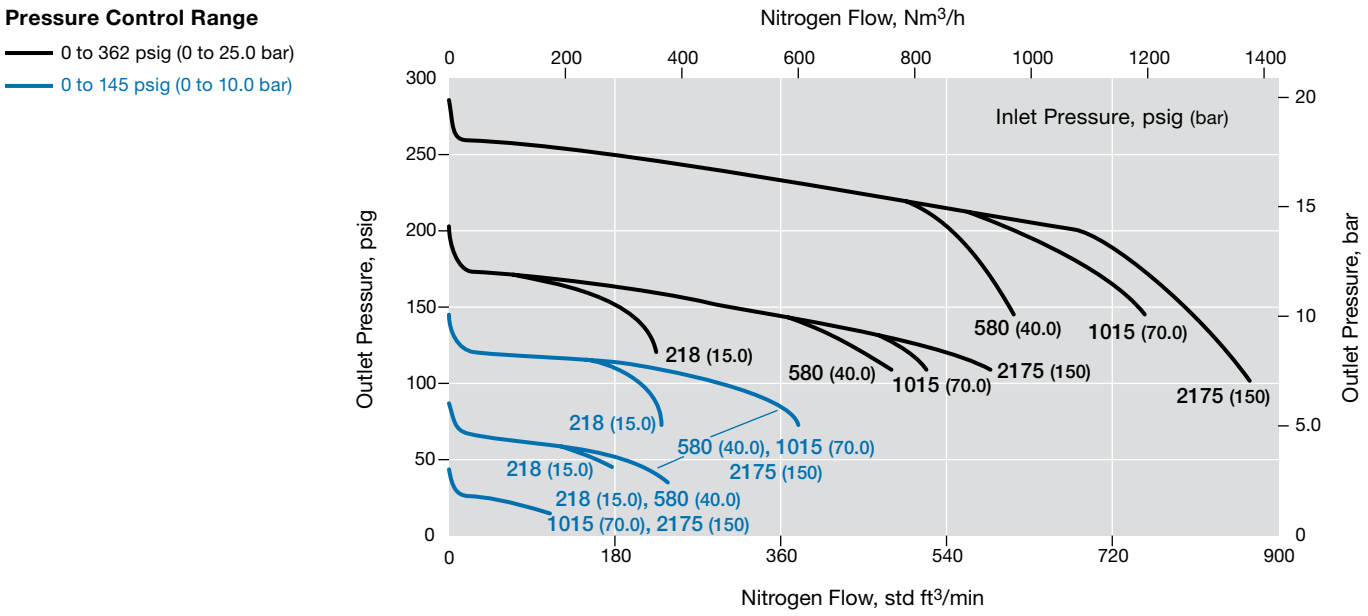
For more flow curve information, contact your authorized Swagelok sales and service center.

RDH6 Series

Flow Coefficient: 1.95

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 362 psig (0 to 25.0 bar)

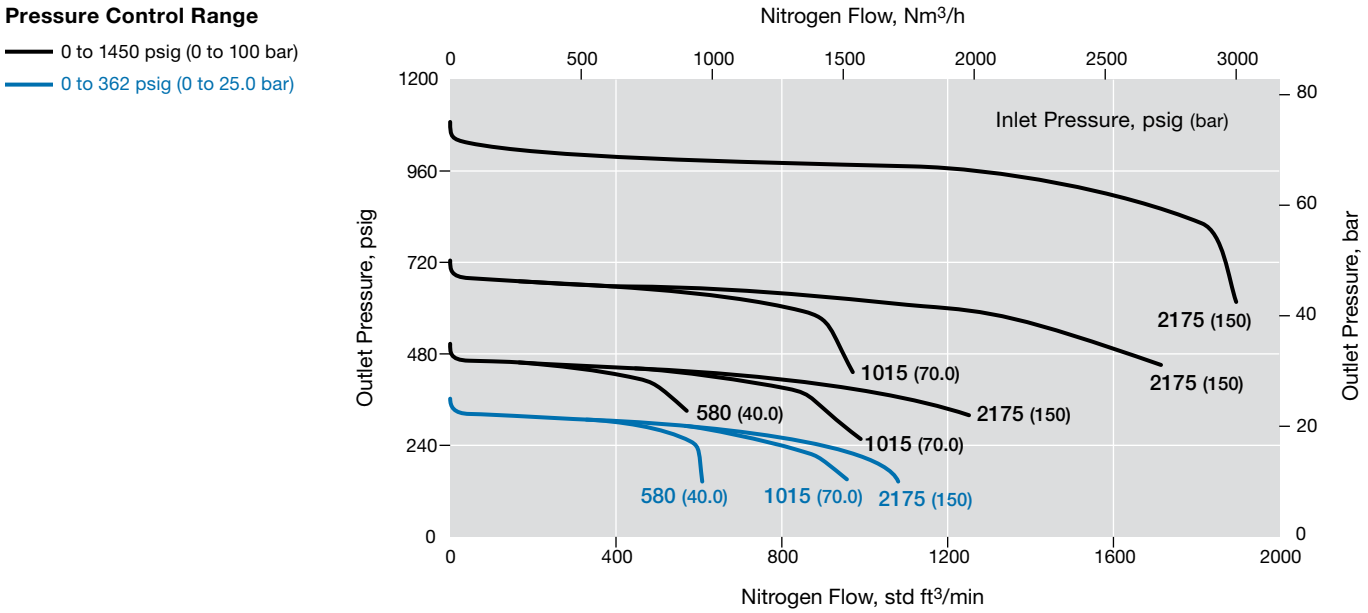


RDH6 Series

Flow Coefficient: 1.95

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 1450 psig (0 to 100 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RDH6 Series

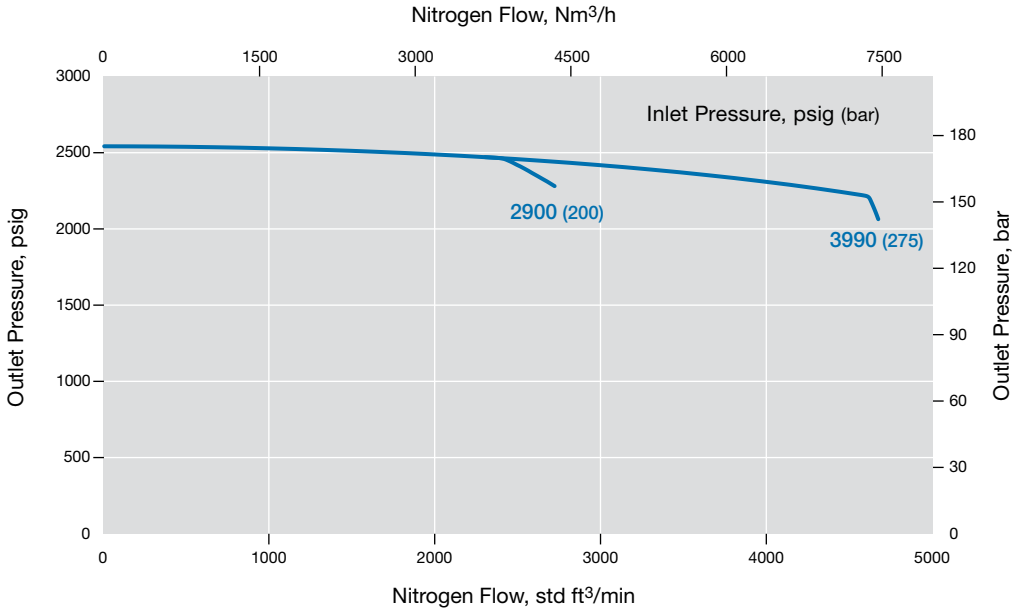
Flow Coefficient: 1.95

Maximum Inlet Pressure: 3990 psig (275 bar)

Outlet Pressure Control Range: 0 to 2537 psig (0 to 175 bar)

Pressure Control Range

0 to 2537 psig (0 to 175 bar)



RD8 Series

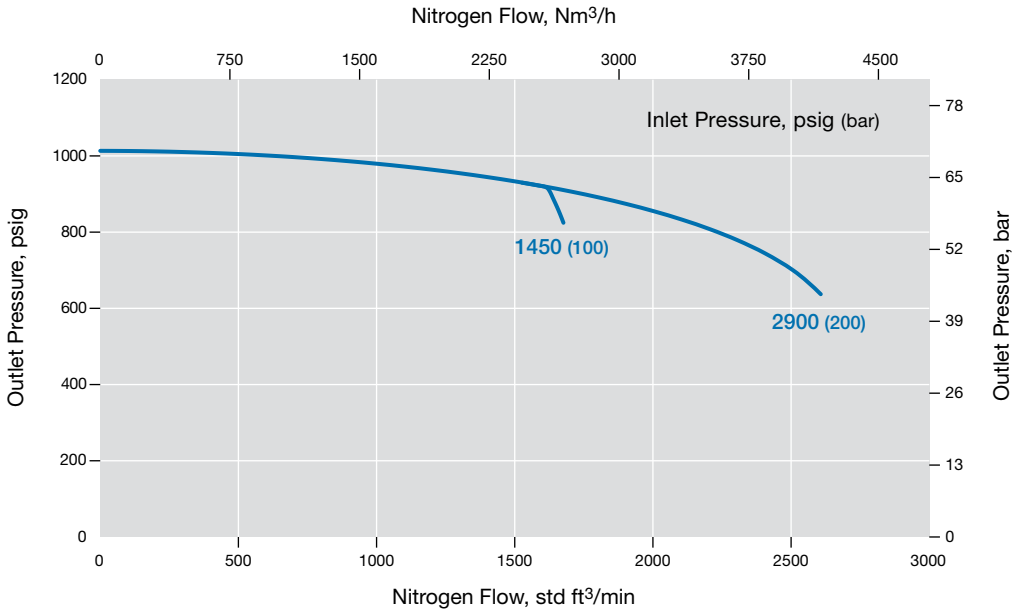
Flow Coefficient: 2.07

Maximum Inlet Pressure: 2900 psig (200 bar)

Outlet Pressure Control Range: 0 to 1015 psig (0 to 70.0 bar)

Pressure Control Range

0 to 1015 psig (0 to 70.0 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RDH8 Series

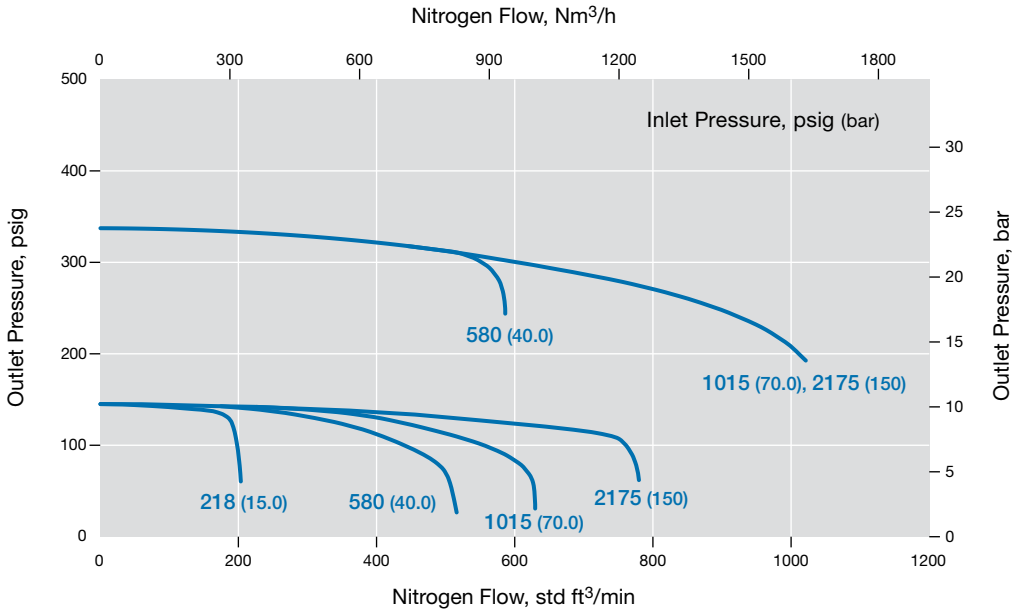
Flow Coefficient: 2.07

Maximum Inlet Pressure: 2175 psig (150 bar)

Outlet Pressure Control Range: 0 to 362 psig (0 to 25.0 bar)

Pressure Control Range

0 to 362 psig (0 to 25.0 bar)



RDH8 Series

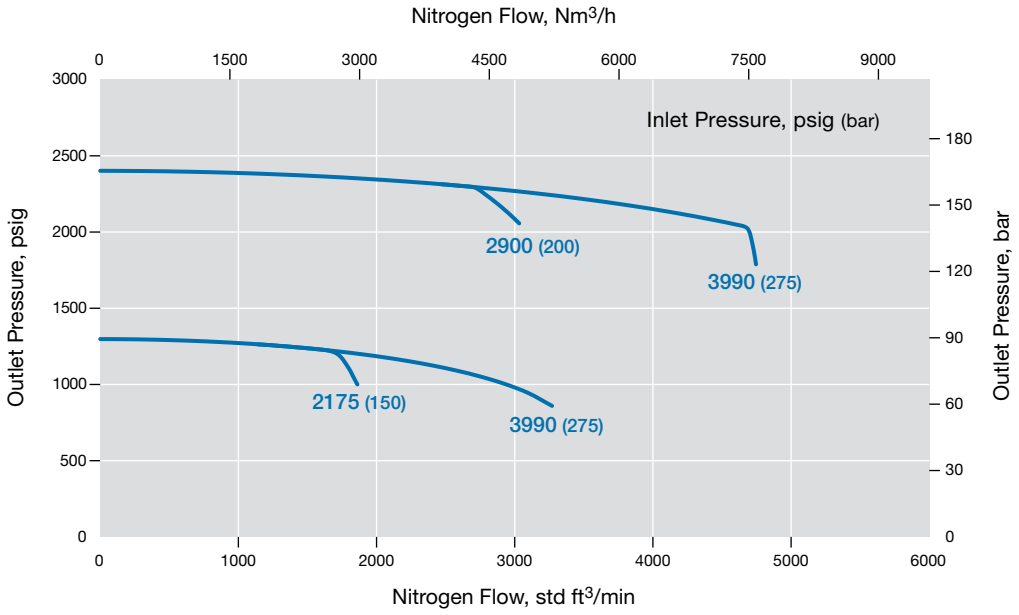
Flow Coefficient: 2.07

Maximum Inlet Pressure: 3990 psig (275 bar)

Outlet Pressure Control Range: 0 to 2537 psig (0 to 175 bar)

Pressure Control Range

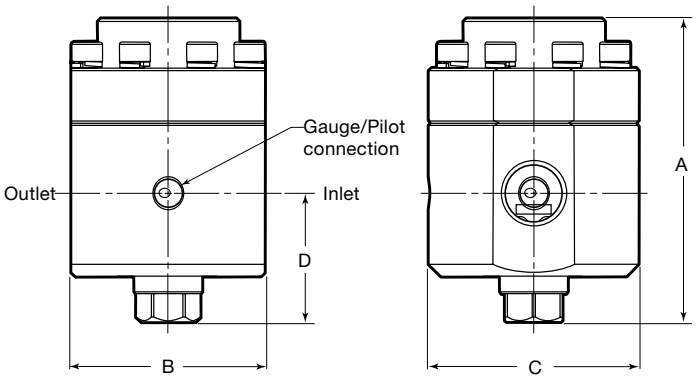
0 to 2537 psig (0 to 175 bar)



Dimensions

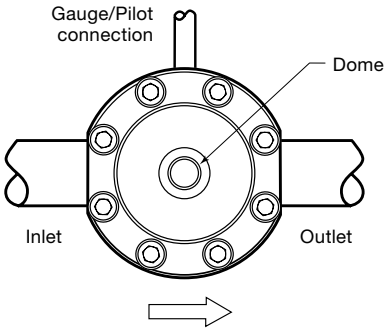
Dimensions, in inches (millimeters), are for reference only and are subject to change.

Series	End Connection Size	Dimensions, in. (mm)			
		A	B	C	D
RD(H)6	3/4 in.	5.12 (130)	3.22 (82.0)	3.50 (89.0)	2.16 (55.0)
RD(H)8	1 in.		3.07 (78.0)		



Standard Configuration

Top



Shown with tubing for clarity; tubing not included.

Ordering Information

Build an RD(H)6 and RD(H)8 series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7	8	9	10	11
RD	FA	6	A	1	- 02 -	X	- V	V	V	- GN2

1 Series
- **RD** = 1015 psig (70.0 bar) maximum inlet pressure
- **RDH** = 5800 psig (400 bar) maximum inlet pressure

2 Inlet / Outlet
- **B** = Female ISO/BSP parallel thread
- **N** = Female NPT
- **FA** = ASME B16.5 flange
- **FD** = EN 1092 (DIN) flange

3 Size
- **6** = 3/4 in. / DN20
- **8** = 1 in. / DN25

4 Pressure Class

Omit designator if flanges are not ordered.
- **A** = ASME class 150
- **B** = ASME class 300
- **C** = ASME class 600
- **E** = ASME class 1500
- **F** = ASME class 2500
- **M** = EN class PN16
- **N** = EN class PN40

5 Flange Facing

Omit designator if flanges are not ordered.
- **1** = Raised face smooth
- **3** = RTJ

6 Body Material
- **02** = 316L SS

7 Pressure Control Range
- **X** = No pilot regulator, standard

RD series with RS2 series pilot regulator
- **3** = 0 to 1015 psig (0 to 70.0 bar)

RDH series with RS2 series pilot regulator
- **4** = 0 to 145 psig (0 to 10.0 bar)
- **5** = 0 to 362 psig (0 to 25.0 bar)
- **6** = 0 to 1450 psig (0 to 100 bar)
- **7** = 0 to 2537 psig (0 to 175 bar)

For higher pressure control ranges with a pilot regulator, contact your authorized Swagelok sales and service center for information.

8 Seal Material
- **V** = Fluorocarbon FKM
- **N** = Nitrile
- **E** = EPDM
- **L** = Low temperature Nitrile

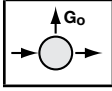
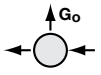
9 Diaphragm / Piston O-Rings
- **V** = Fluorocarbon FKM
- **N** = Nitrile
- **E** = EPDM
- **L** = Low temperature Nitrile

10 Seat Seal Material

RD series
- **V** = Fluorocarbon FKM
- **N** = Nitrile
- **E** = EPDM
- **L** = Low temperature Nitrile

RDH series
- **K** = PCTFE
- **P** = PEEK

11 Options
- **A** = Antitamper
- **GN2** = Gauge connection, see below
- **GN4** = Gauge connection, see below
- **GN5** = Gauge connection, see below
- None = Standard connection, see below

Gauge Connection Configuration			
Standard	GN2	GN4	GN5
			

Standard (GN1) and GN4 only available with no pilot.
- **N** = NACE MR0175/ISO 15156
- **G93** = ASTM G93 Level C-cleaned

Differential Pressure, Dome-Loaded Pressure Reducing Regulators—RD(H)6DP Series - *Product discontinued in 2024*

Features

- Balanced poppet design
- Diaphragm sensing
- Adjustable bias
- Dome-to-outlet pressure ratio approximately 1:1
- Antitamper and anti-blowout stem

Options

- Gauge connection—choice of 4 configurations
- NACE MR0175/ISO 15156-compliant models
- Special cleaning to ASTM G93 Level C

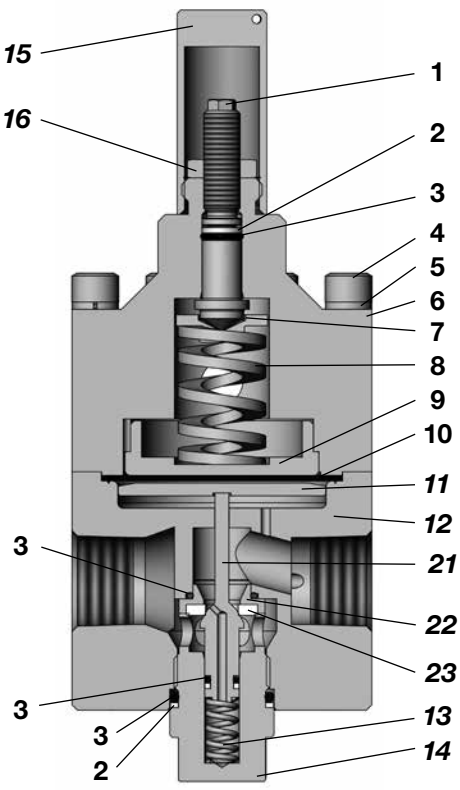
Technical Data

Series	Maximum Inlet Pressure psig (bar)	Maximum Outlet Control Pressure psig (bar)	Sensing Type	Bias Range psig (bar)	Temperature Range °F (C°)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Inlet and Outlet Connections	Gauge / Dome Connection	Weight (Without Flanges) lb (kg)
RD6DP	1015 (70.0)	1015 (70.0)	Diaphragm	14.5 to 145 (1.0 to 10.0)	–49 to 176 (–45 to 80) See **Pressure-Temperature Ratings,** page 44.	1.95	0.39 (10.0)	3/4 in. NPT, ISO/BSP parallel thread, EN or ASME flange	Gauge: 1/4 in. NPT; Dome: 1/4 in. NPT	11.2 (5.1)
RDH6DP	5800 (400)	3335 (230)								

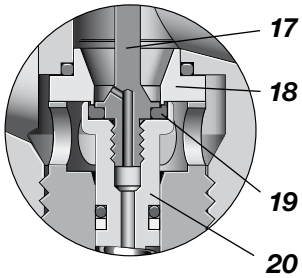
See page 56 to 57 for flow data.

Materials of Construction

RDH6DP Series Regulator



Soft seat seal design for low-pressure applications



Component	Material / Specification
1 Adjustment screw	316L SS / A479
2 *Backup ring*	*PTFE*
3 *O-ring*	*EPDM, FKM, nitrile*
4 Cap screw	A4-80
5 Washer	A4
6 Dome	316L SS / A479
7 Upper spring guide	316L SS / A479
8 Differential spring	50CRV4
9 Lower spring guide	316L SS / A479
10 *Diaphragm*	*EPDM, FKM, or nitrile*
11 *Diaphragm plate*	*316L SS / A479*
12 *Body*	
13 *Poppet spring*	*302 SS / A313*
14 *Body plug*	*316L SS / A479*
15 Antitamper cover	316L SS / A479
16 *Lock Nut*	*A4-80*
RD Series Only Components	
17 *Poppet*	*316L SS / A479*
18 *Seat*	
19 *Seat seal*	*EPDM, FKM, or nitrile*
20 *Poppet housing*	*316L SS / A479*
RDH Series Only Components	
21 *Poppet*	*S17400 / A276 or 431 SS*
22 *Seat*	*316L SS / A479*
23 *Seat seal*	*PCTFE or PEEK*
Wetted lubricants: Silicone-based and synthetic hydrocarbon-based	

Wetted components listed in *italics.*
Gauge plugs (not shown): 431 SS / A276.
Lockwire and lead seal for anti-tamper (not shown): 304 LEAD

Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RD6DP Series

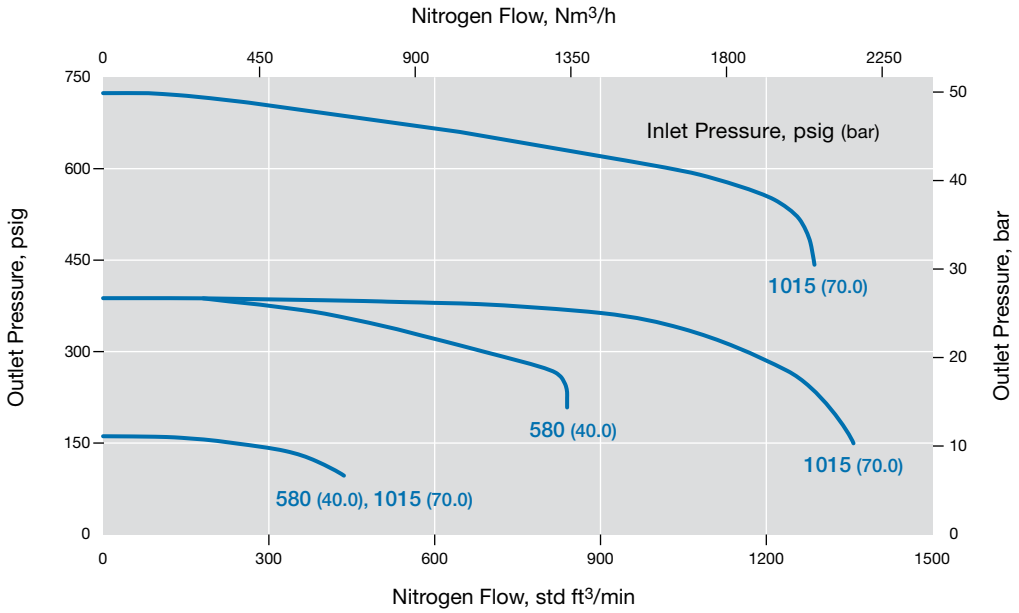
Flow Coefficient: 1.95

Maximum Inlet Pressure: 1015 psig (70.0 bar)

Outlet Pressure Control Range: 0 to 1015 psig (0 to 70.0 bar)

Pressure Control Range

0 to 1015 psig (0 to 70.0 bar)
All curves 29 psig (2.0 bar) bias



RD6DP Series

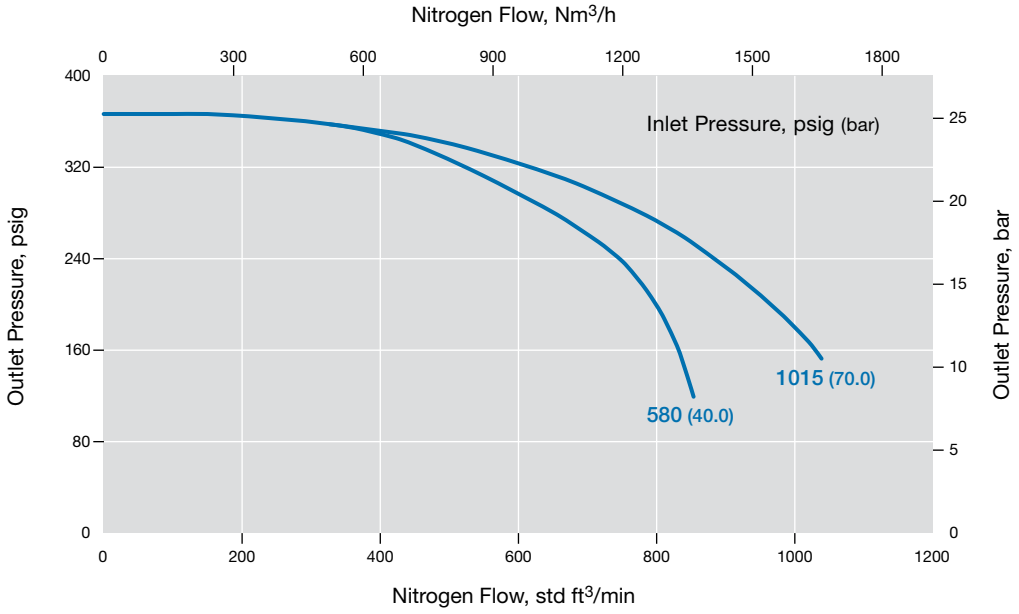
Flow Coefficient: 1.95

Maximum Inlet Pressure: 1015 psig (70.0 bar)

Outlet Pressure Control Range: 0 to 1015 psig (0 to 70.0 bar)

Pressure Control Range

0 to 1015 psig (0 to 70.0 bar)
All curves 116 psig (8.0 bar) bias



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RDH6DP Series

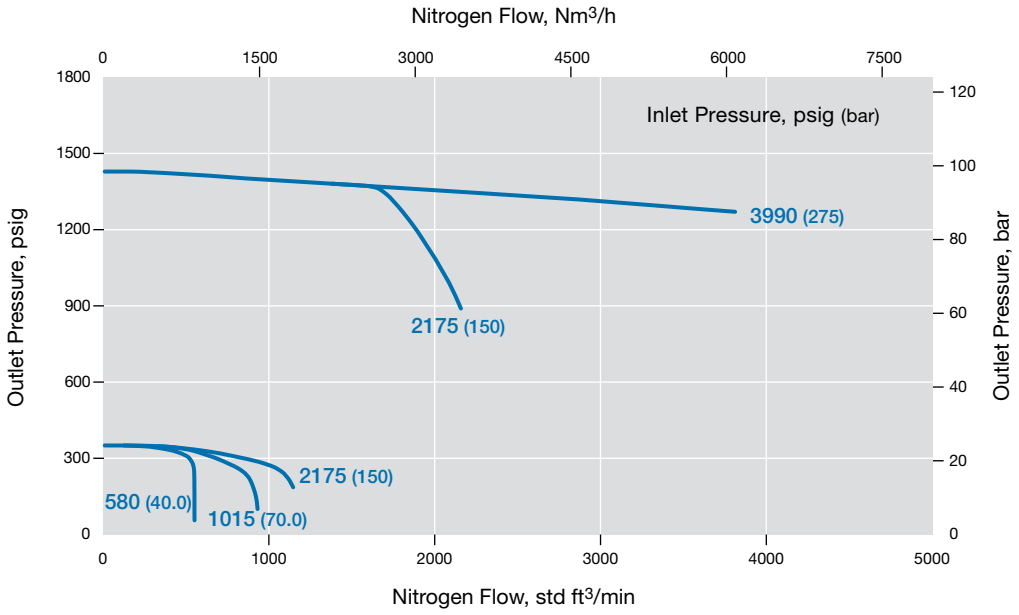
Flow Coefficient: 1.95

Maximum Inlet Pressure: 3990 psig (275 bar)

Outlet Pressure Control Range: 0 to 3335 psig (0 to 230 bar)

Pressure Control Range

0 to 3335 psig (0 to 230 bar)
All curves 29 psig (2.0 bar) bias



RDH6DP Series

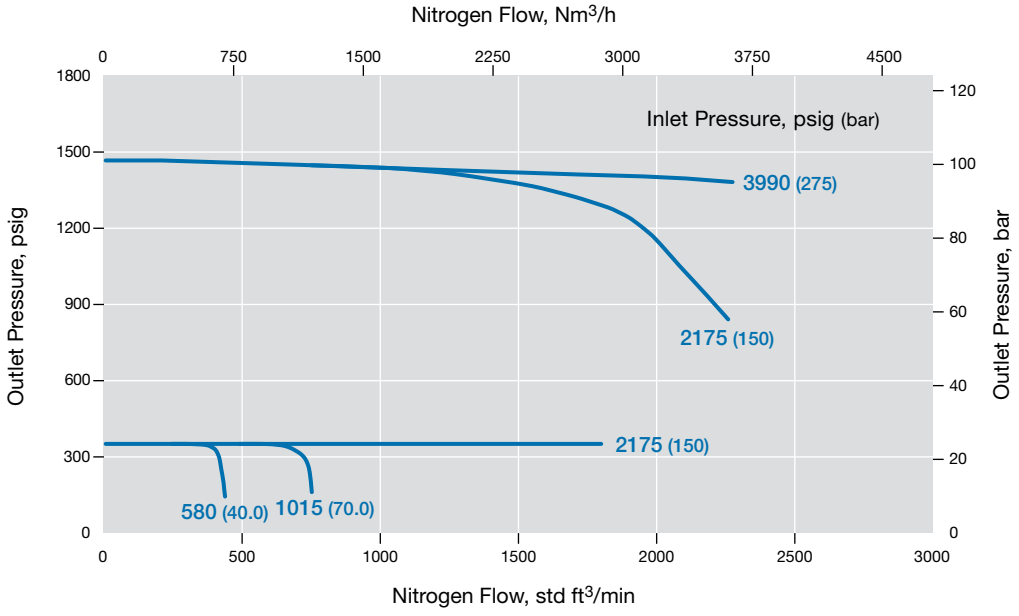
Flow Coefficient: 1.95

Maximum Inlet Pressure: 3990 psig (275 bar)

Outlet Pressure Control Range: 0 to 3335 psig (0 to 230bar)

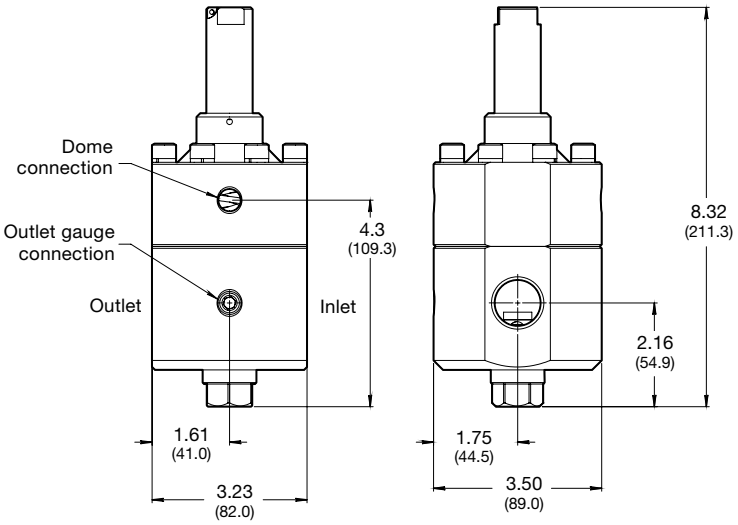
Pressure Control Range

0 to 3335 psig (0 to 230 bar)
All curves 116 psig (8.0 bar) bias

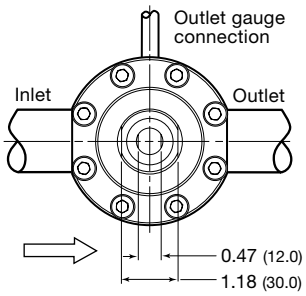


Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.



Standard Configuration
Top



Shown with tubing for clarity; tubing not included.

Ordering Information

Build an RD(H)6DP series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7	8	9	10	11
RD	FA	6	A	1	- 02	- V	V	V	DP2	- GN2

1 Series
RD = 1015 psig (70.0 bar) maximum inlet pressure
RDH = 5800 psig (400 bar) maximum inlet pressure

2 Inlet / Outlet
B = Female ISO/BSP parallel thread
N = Female NPT
FA = ASME B16.5 flange
FD = EN 1092 (DIN) flange

3 Size
6 = 3/4 in. / DN20
8 = 1 in. / DN25

4 Pressure Class
Omit designator if flanges are not ordered.
A = ASME class 150
B = ASME class 300
C = ASME class 600
E = ASME class 1500
F = ASME class 2500
M = EN class PN16
N = EN class PN40

5 Flange Facing
Omit designator if flanges are not ordered.
1 = Raised face smooth
3 = RTJ

6 Body Material
02 = 316L SS

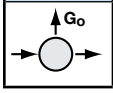
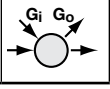
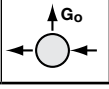
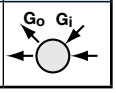
7 Seal Material
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

8 Diaphragm Material
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

9 Seat Seal Material
RD series
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile
RDH series
K = PCTFE
P = PEEK

10 Differential Pressure
DP2 = 0 to 43 psig (0 to 3.0 bar) bias
DP3 = 0 to 145 psig (0 to 10.0 bar) bias

11 Options
GN2 = Gauge connection, see below
GN4 = Gauge connection, see below
GN5 = Gauge connection, see below
None = Standard connection, see below

Gauge Connection Configuration			
Standard	GN2	GN4	GN5
			

N = NACE MR0175/ISO 15156
G93 = ASTM G93 Level C-cleaned

Integral Pilot-Operated, Dome-Loaded Pressure-Reducing Regulators—RD(H)10 and RD(H)15 Series - *Product discontinued in 2024*

Features

- Balanced poppet design
- Diaphragm sensing
- Integral pilot regulator with dynamic regulation
- Dome-to-outlet pressure ratio approximately 1:1
- Large dome for improved stability
- Pilot regulator for improved performance

Options

- External feedback (EF) to pilot regulator for improved performance
  - EF to pilot regulator limited to 290 psig (20.0 bar)
- Gauge connections
- NACE MR0175/ISO 15156-compliant models
- Special cleaning to ASTM G93 Level C

Technical Data

Series	Maximum Inlet Pressure psig (bar)	Maximum Outlet Control Pressure psig (bar)	Sensing Type	Temperature Range °F (C°)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Inlet and Outlet Connections		Gauge / Dome Connection	Weight (Without Flanges and PR) lb (kg)
							Size	Type		
RD10 RDH10	RD: 1015 (70.0) (507 [35.0] with LRS4 pilot regulator) RDH: 5800 (400)	RD: 1015 (70.0) RDH: 3625 (250)	Diaphragm	–49 to 176 (–45 to 80) See **Pressure-Temperature Ratings,** page 44.	3.79	0.55 (14.0) 0.53 (13.5)	1 in.	NPT, ISO/BSP parallel thread, EN or ASME flange	Gauge / pilot: 1/4 in. NPT or ISO/BSP parallel thread①	17.6 (8.0)
RD15 RDH15					7.30	0.75 (19.0)	1 1/2 in.		Dome: 1/4 in. ISO/BSP parallel thread	19.8 (9.0)

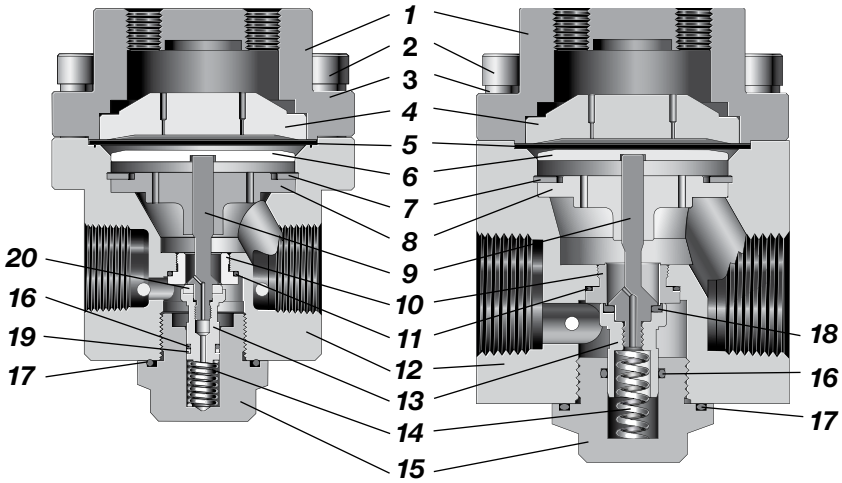
See pages 60 to 67 for flow data.

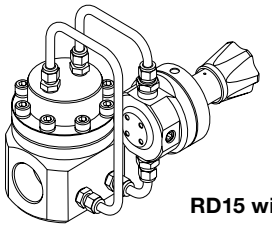
① Regulators with NPT inlet / outlet connections have 1/4 in. NPT gauge connections.

Materials of Construction

RDH10 Series Regulator with Hard Seat Seal

RD15 Series Regulator with Soft Seat Seal





RD15 with LRS4 pilot regulator

Component	Material / Specification
1 *Dome*	*316L SS / A479*
2 Cap screw	A4-80
3 Washer	A4
4 *Dome plate*	*316L SS / A479*
5 *Diaphragm*	*EPDM, FKM, or nitrile*
6 *Diaphragm plate*	*316L SS / A479*
7 *Retaining ring*	*Commercial stainless steel*
8 *Body plate*	*316L SS / A479*
9 *Poppet*	
10 *Seat*	
11 *O-ring*	*EPDM, FKM, or nitrile*
12 *Body*	*316L SS / A479*
13 *Poppet housing*	
14 *Poppet spring*	*302 SS / A313*
15 *Body plug*	*316L SS / A479*
16 *O-ring*	*EPDM, FKM, or nitrile*
17 *Plug O-ring*	
RD Series Only Components	
18 *Seat seal*	*EPDM, FKM, or nitrile*
RDH Series Only Components	
19 *Backup ring (RDH10 only)*	*PTFE*
20 *Seat seal*	*PCTFE or PEEK*
Wetted lubricants: Silicone-based and synthetic hydrocarbon-based	

Wetted components listed in *italics*.
Gauge plugs (not shown): 431 SS / A276.

Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RD10 Series

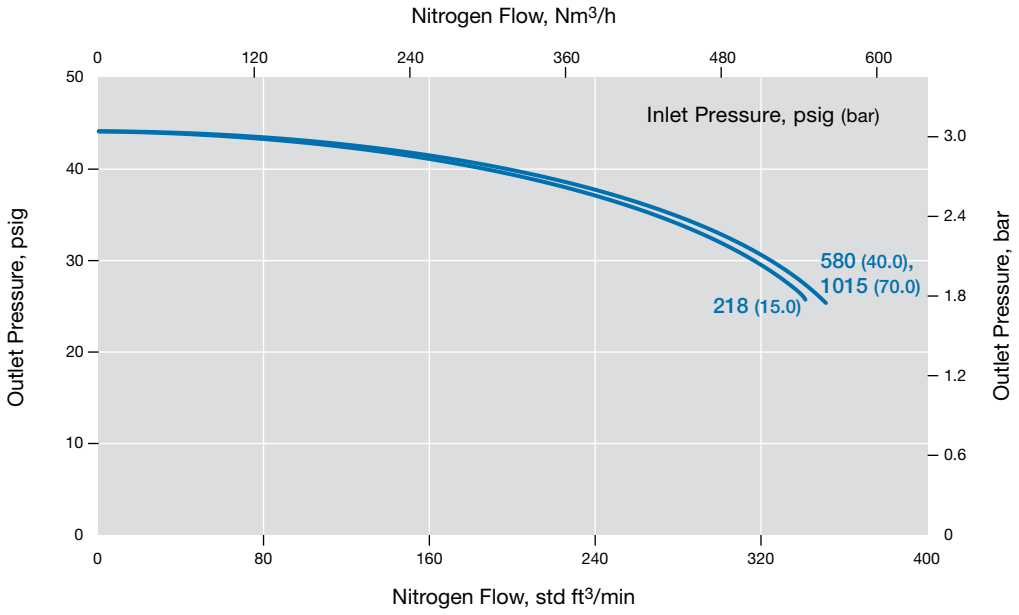
Flow Coefficient: 3.79

Maximum Inlet Pressure: 1015 psig (70.0 bar)

Outlet Pressure Control Range: 0 to 43 psig (0 to 3.0 bar)

Pressure Control Range

0 to 43 psig (0 to 3.0 bar)



RD10 Series

Flow Coefficient: 3.79

Maximum Inlet Pressure: 1015 psig (70.0 bar)

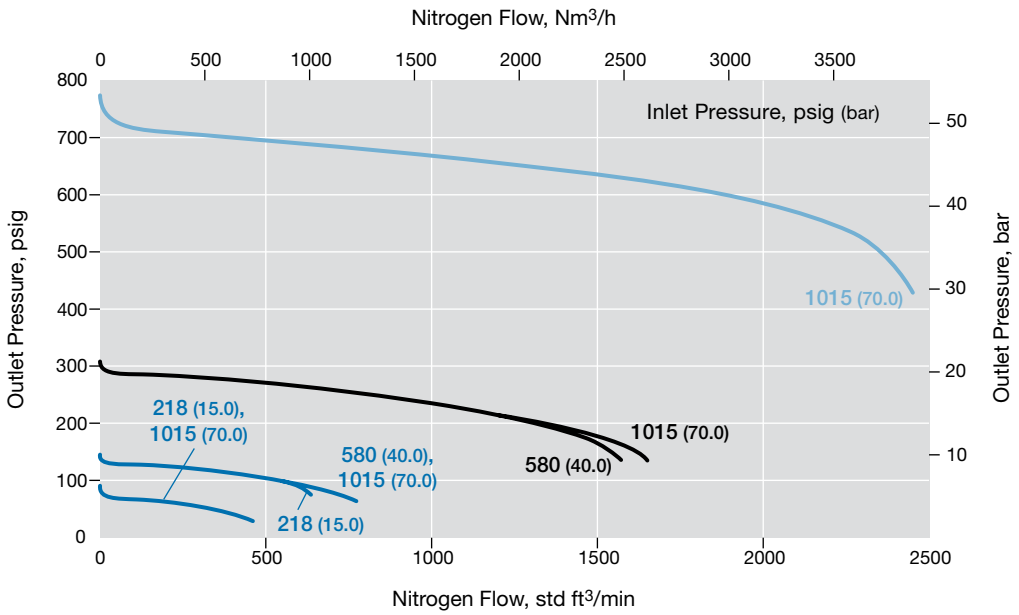
Outlet Pressure Control Range: 0 to 1015 psig (0 to 70.0 bar)

Pressure Control Range

0 to 1015 psig (0 to 70.0 bar)

0 to 290 psig (0 to 20.0 bar)

0 to 130 psig (0 to 9.0 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RDH10 Series

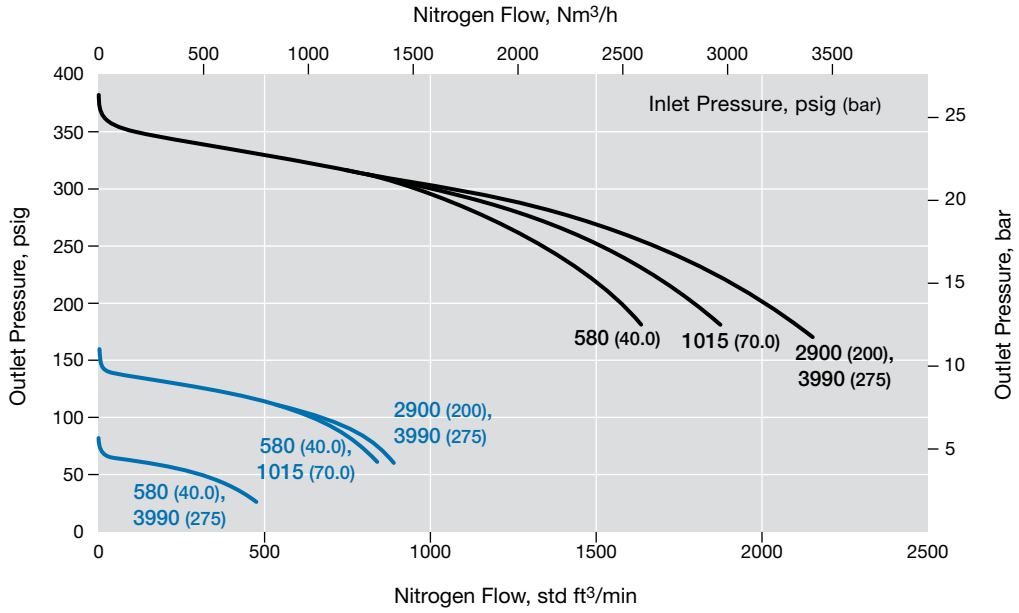
Flow Coefficient: 3.79

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 362 psig (0 to 25.0 bar)

Pressure Control Range

- 0 to 362 psig (0 to 25.0 bar)
- 0 to 145 psig (0 to 10.0 bar)



RDH10 Series

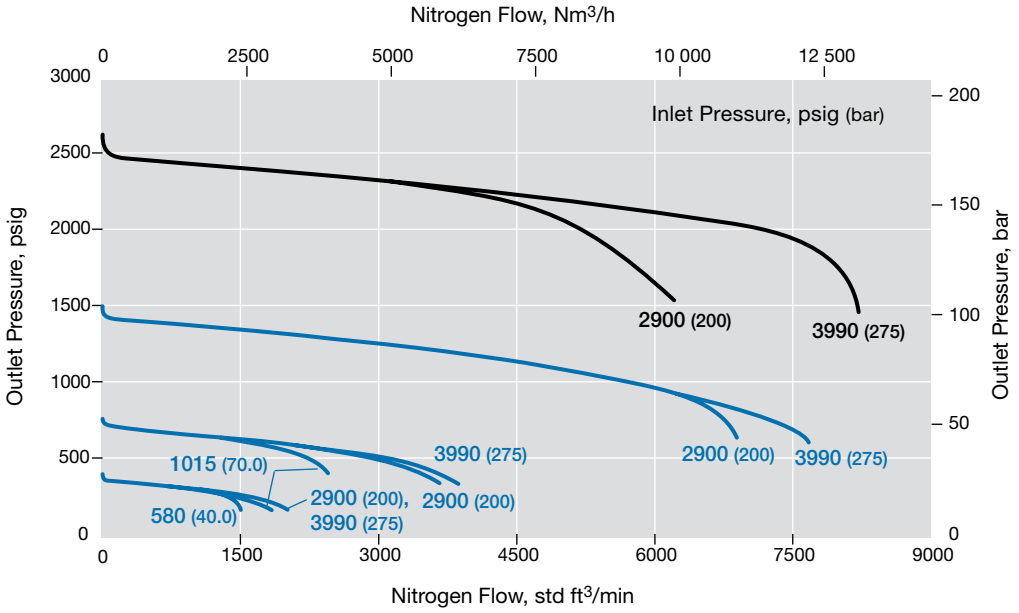
Flow Coefficient: 3.79

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 2537 psig (0 to 175 bar)

Pressure Control Range

- 0 to 2537 psig (0 to 175 bar)
- 0 to 1450 psig (0 to 100 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RDH10 Series

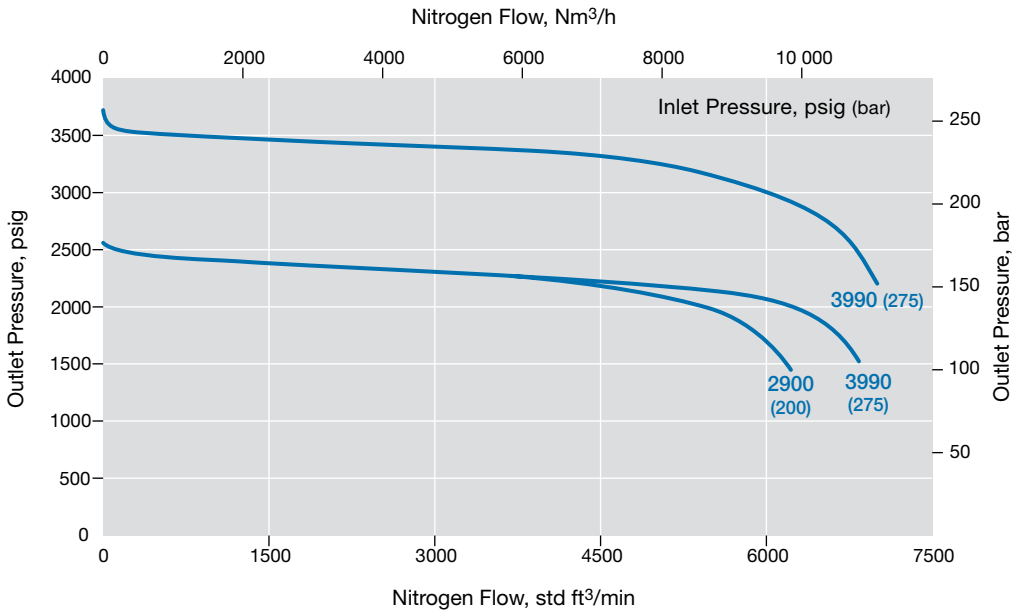
Flow Coefficient: 3.79

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 3625 psig (0 to 250 bar)

Pressure Control Range

0 to 3625 psig (0 to 250 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RD10-EFP Series

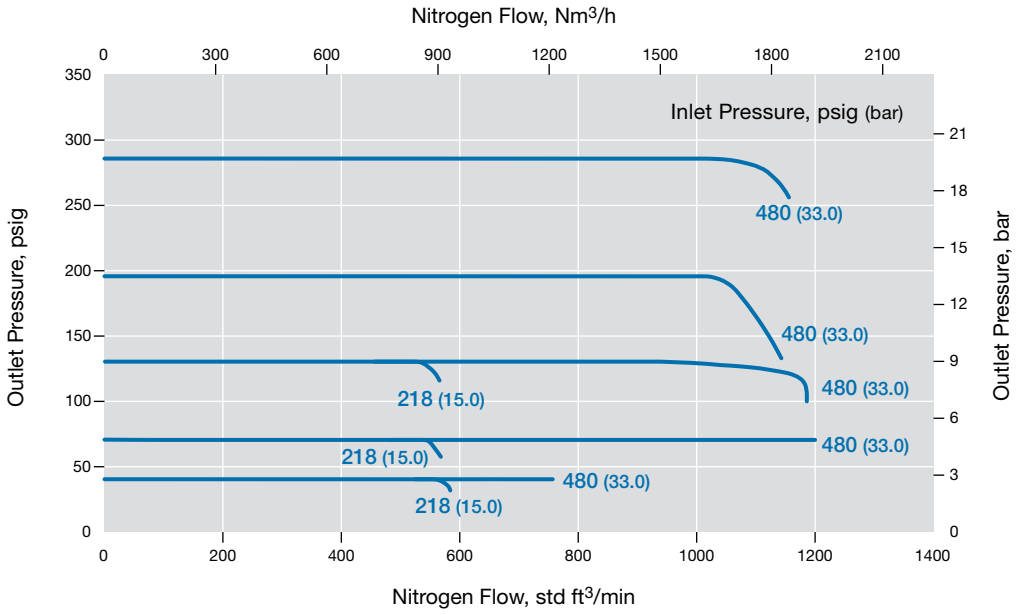
Flow Coefficient: 3.79

Maximum Inlet Pressure: 218 psig (15.0 bar)

Outlet Pressure Control Range: 0 to 500 psig (0 to 34.5 bar)

Pressure Control Range

0 to 500 psig (0 to 34.5 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RD15 Series

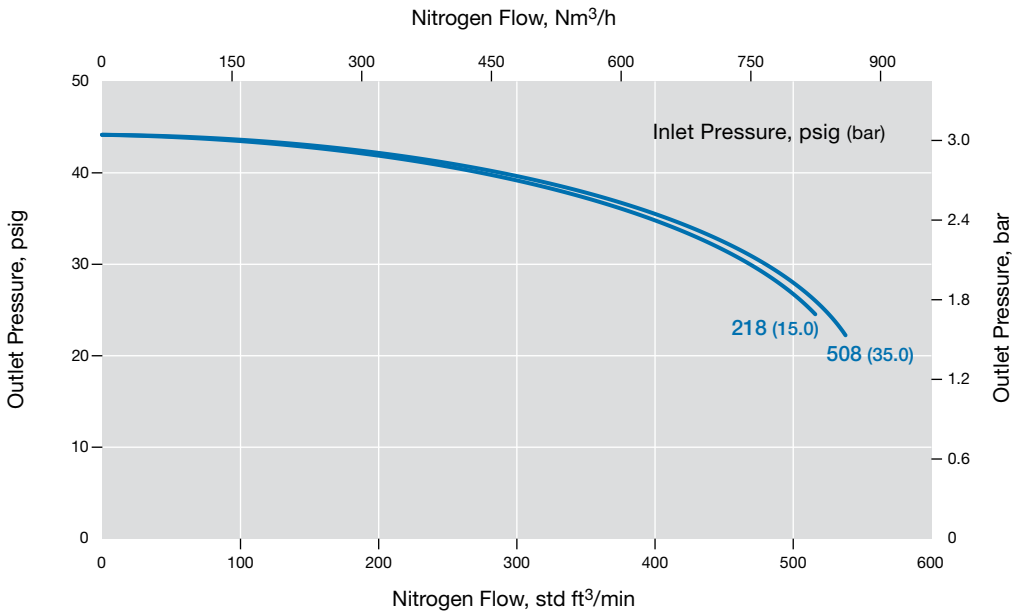
Flow Coefficient: 7.30

Maximum Inlet Pressure: 508 psig (35.0 bar)

Outlet Pressure Control Range: 0 to 43 psig (0 to 3.0 bar)

Pressure Control Range

0 to 43 psig (0 to 3.0 bar)



RD15 Series

Flow Coefficient: 7.30

Maximum Inlet Pressure: 1015 psig (70.0 bar)

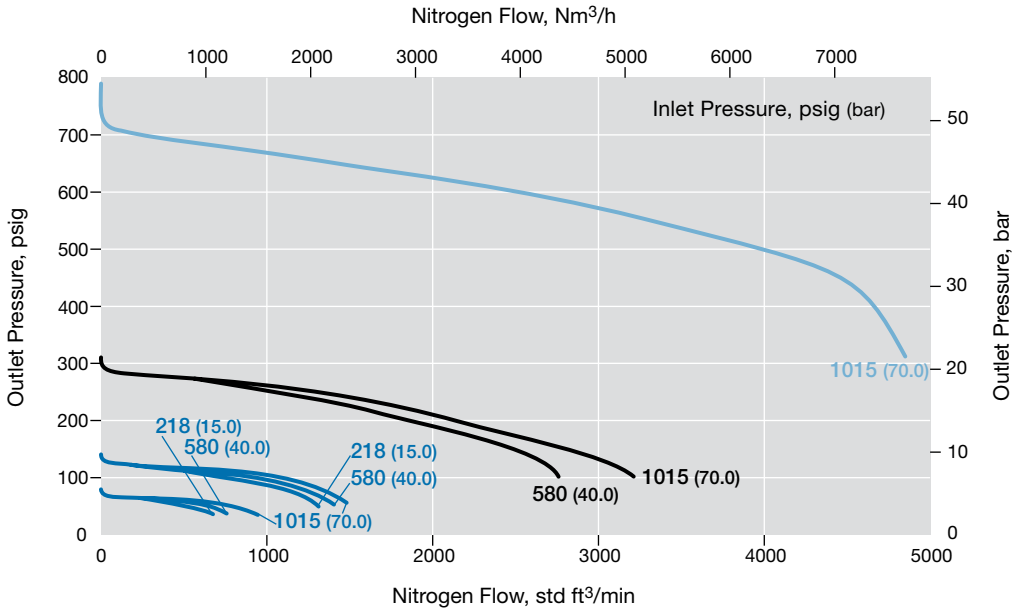
Outlet Pressure Control Range: 0 to 1015 psig (0 to 70.0 bar)

Pressure Control Range

0 to 1015 psig (0 to 70.0 bar)

0 to 290 psig (0 to 20.0 bar)

0 to 130 psig (0 to 9.0 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RDH15 Series

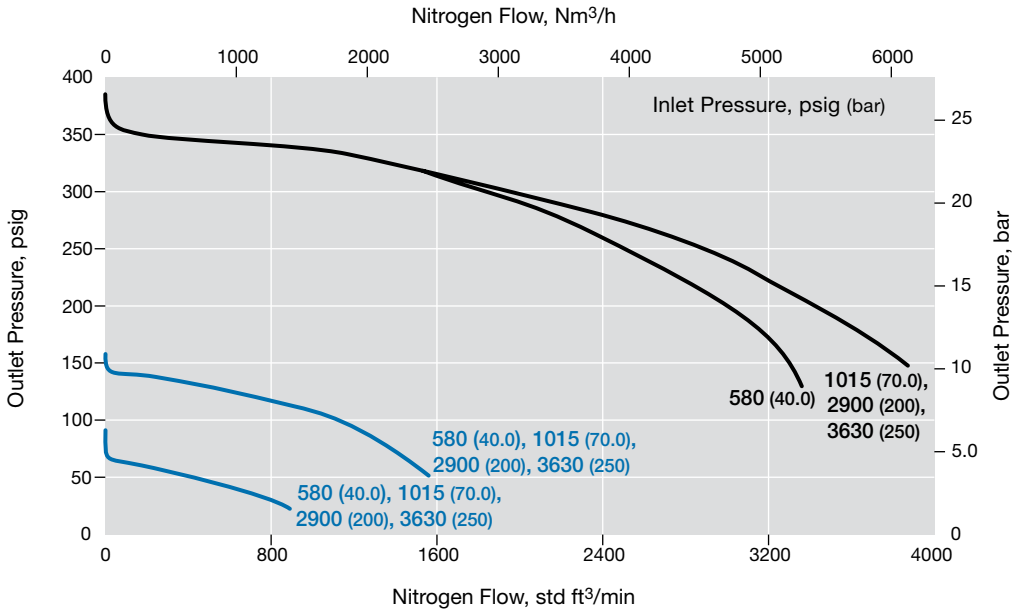
Flow Coefficient: 7.30

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 362 psig (0 to 25.0 bar)

Pressure Control Range

- 0 to 362 psig (0 to 25.0 bar)
- 0 to 145 psig (0 to 10.0 bar)



RDH15 Series

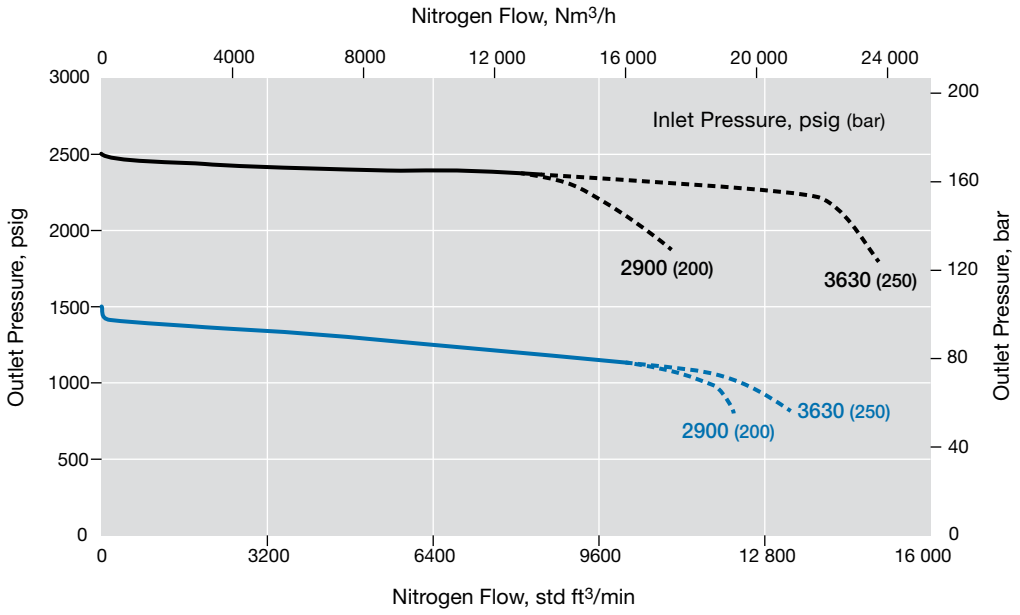
Flow Coefficient: 7.30

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 2537 psig (0 to 175 bar)

Pressure Control Range

- 0 to 2537 psig (0 to 175 bar)
- 0 to 2537 psig (0 to 175 bar), calculated
- 0 to 1450 psig (0 to 100 bar)
- 0 to 1450 psig (0 to 100 bar), calculated



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RDH15 Series

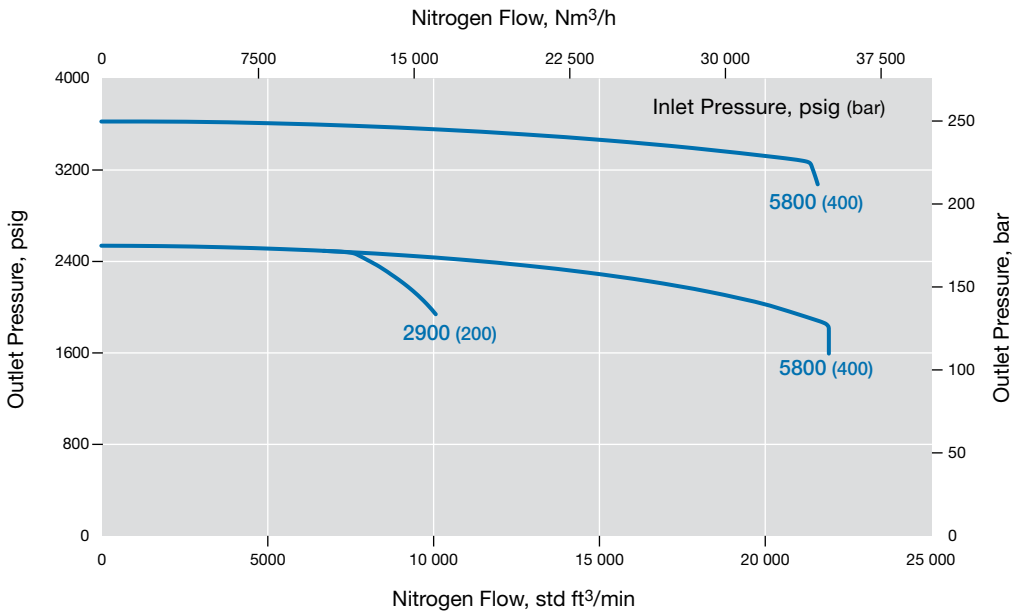
Flow Coefficient: 7.30

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 3625 psig (0 to 250 bar)

Pressure Control Range

0 to 3625 psig (0 to 250 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RD15-EFP Series

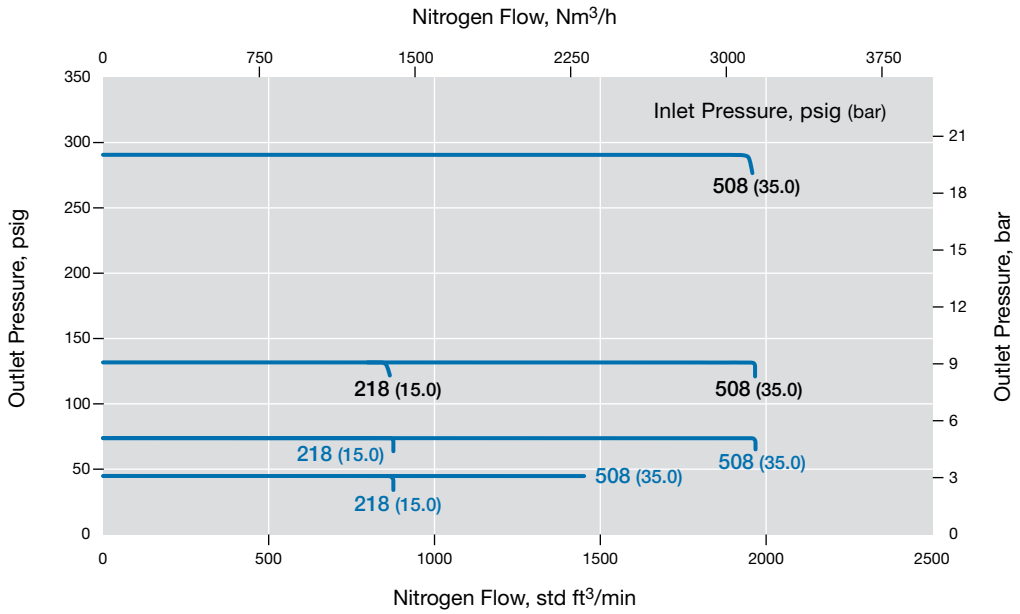
Flow Coefficient: 7.30

Maximum Inlet Pressure: 508 psig (35.0 bar)

Outlet Pressure Control Range: 0 to 290 psig (0 to 20.0 bar)

Pressure Control Range

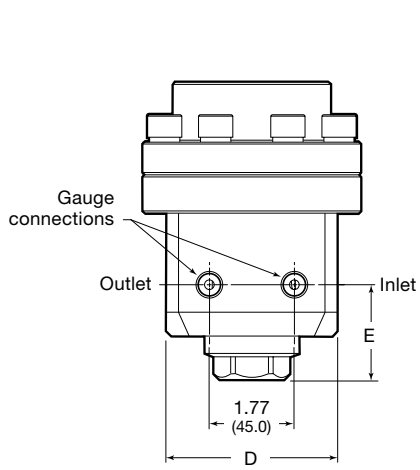
0 to 290 psig (0 to 20.0 bar)

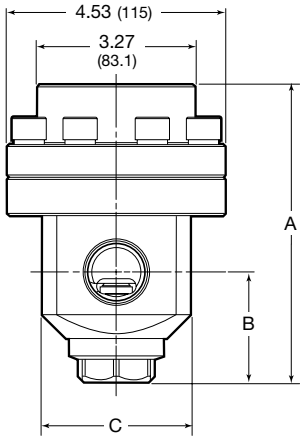


Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.

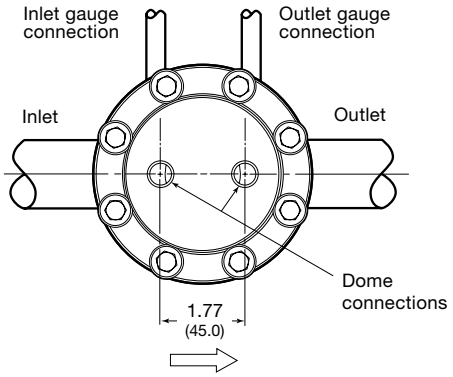
Series	End Connection Size	Dimensions, in. (mm)				
		A	B	C	D	E
RD(H)10	1 in.	6.18 (157)	2.28 (58.0)	3.07 (78.0)	3.54 (90.0)	1.97 (50.0)
RD(H)15	1 1/2 in.	6.61 (168)	2.44 (62.0)	3.78 (96.0)	4.53 (115)	2.03 (51.5)





Configuration

Top



Shown with tubing for clarity; tubing not included.

Ordering Information

Build an RD(H)10 and RD(H)15 series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5		6	7	8	9	10	11
RD	FA	10	A	1	-	02	- X	- V	V	V	- EFP

1 Series

RD = 1015 psig (70.0 bar) maximum inlet pressure (507 psig [35.0 bar] with pilot regulator, options **0, 1,** or **2**)
RDH = 5800 psig (400 bar) maximum inlet pressure

2 Inlet / Outlet

B = Female ISO/BSP parallel thread
N = Female NPT
FA = ASME B16.5 flange
FD = EN 1092 (DIN) flange

3 Size

10 = 1 in. / DN25
15 = 1 1/2 in. / DN40

4 Pressure Class

Omit designator if flanges are not ordered.
A = ASME class 150
B = ASME class 300
C = ASME class 600
E = ASME class 1500
F = ASME class 2500
M = EN class PN16
N = EN class PN40

5 Flange Facing

Omit designator if flanges are not ordered.
1 = Raised face smooth
3 = RTJ

6 Body Material

02 = 316L SS

7 Pilot Regulator Options

Pressure Control Range

X = No pilot regulator, optional

RD series with LRS4 series pilot regulator
0 = 0 to 43 psig (0 to 3.0 bar)
1 = 0 to 130 psig (0 to 9.0 bar)
2 = 0 to 290 psig (0 to 20.0 bar)

RD series with RS2 series pilot regulator
3 = 0 to 1015 psig (0 to 70.0 bar)

RDH series with RS2 series pilot regulator
4 = 0 to 145 psig (0 to 10.0 bar)
5 = 0 to 362 psig (0 to 25.0 bar)
6 = 0 to 1450 psig (0 to 100 bar)
7 = 0 to 2537 psig (0 to 175 bar)
8 = 0 to 3625 psig (0 to 250 bar)

8 Seal Material

V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

9 Diaphragm Material

V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

10 Seat Seal Material

RD series
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

RDH series
K = PCTFE
P = PEEK

11 Options

EFP = External feedback to pilot regulator, limited to 290 psig (20.0 bar)
N = NACE MR0175/ISO 15156
G93 = ASTM G93 Level C-cleaned

Integral Pilot-Operated, Dome-Loaded Pressure-Reducing Regulators—RD(H)20 and RD(H)25 Series

Features

- Balanced poppet design
- Diaphragm sensing
- Integral pilot regulator with dynamic regulation
- Dome-to-outlet pressure ratio approximately 1:1
- Large dome for improved stability

Options

- External feedback (EF) to pilot regulator for improved performance
  - EF to pilot regulator limited to 290 psig (20.0 bar)
- NACE MR0175/ISO 15156-compliant models
- Special cleaning to ASTM G93 Level C

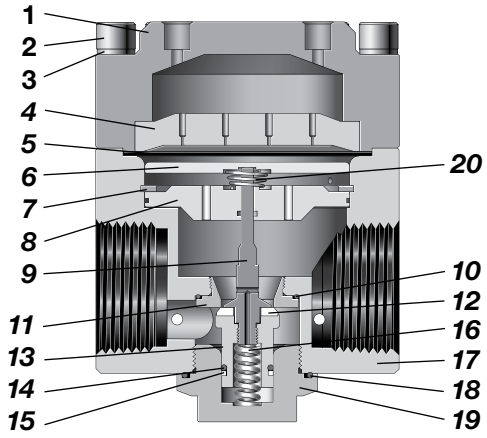
Technical Data

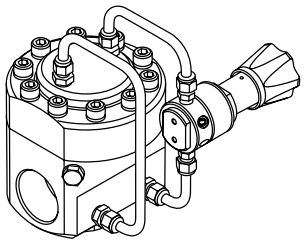
Series	Maximum Inlet Pressure psig (bar)	Maximum Outlet Control Pressure psig (bar)	Sensing Type	Temperature Range °F (C°)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Inlet and Outlet Connections	Gauge / Dome Connection	Weight (Without Flanges) lb (kg)
RD20 RDH20	RD: 1015 (70.0) (507 [35.0] with LRS4 pilot regulator) RDH: 5800 (400)	RD: 1015 (70.0) RDH: 2900 (200)	Diaphragm	–49 to 176 (–45 to 80) See **Pressure-Temperature Ratings,** page 44.	13	0.98 (25.0)	2 in. NPT, ISO/BSP parallel thread, EN or ASME flange	Use P1 gauge connection of pilot regulator.	44 (20)
RD25 RDH25	RD: 1015 (70.0) (507 [35.0] with LRS4 pilot regulator) RDH: 4060 (280)				21	1.25 (32.0)	2 1/2 in. EN or ASME flange	Dome: 1/4 in. ISO/BSP parallel thread	88 (40)

See pages 70 to 75 for flow data.

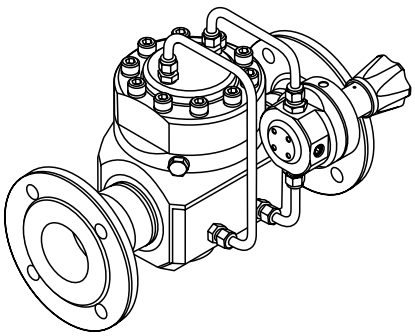
Materials of Construction

RDH20 Series Regulator with Hard Seat Seal





RDH20 with RS2 Pilot Regulator



RD25 with LRS4 Pilot Regulator

Component		Material / Specification
1 *Dome*		*316L SS / A479*
2 Cap screw		A4-80
3 Washer		A4
4 *Dome plate*		*316L SS / A479*
5 *Diaphragm*		*EPDM, FKM, or nitrile*
6 *Diaphragm plate*		*316L SS / A479*
7 *Retaining ring*		*Commercial stainless steel*
8 *Body plate*		*316L SS / A479*
9 *Poppet*		
10 *O-ring*		*EPDM, FKM, or nitrile*
11 *Seat*		*316L SS / A479*
12 *Seat seal*	*RD*	*EPDM, FKM, or nitrile*
	RDH	*PCTFE or PEEK*
13 *Poppet housing*		*316L SS / A479*
14 *O-ring*		*EPDM, FKM, or nitrile*
15 *Backup ring*		*PTFE*
16 *Poppet spring*		*302 SS / A313*
17 *Body*		*316L SS/ A479*
18 *Plug O-ring*		*EPDM, FKM, or nitrile*
19 *Body plug*		*316L SS / A479*
20 *Conical spring (RDH20 only)*		*302 SS / A313*
Wetted lubricants: Silicone-based and synthetic hydrocarbon-based		

Wetted components listed in *italics*.
Gauge plugs (not shown): 431 SS / A276.

Swagelok

Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RD20 Series

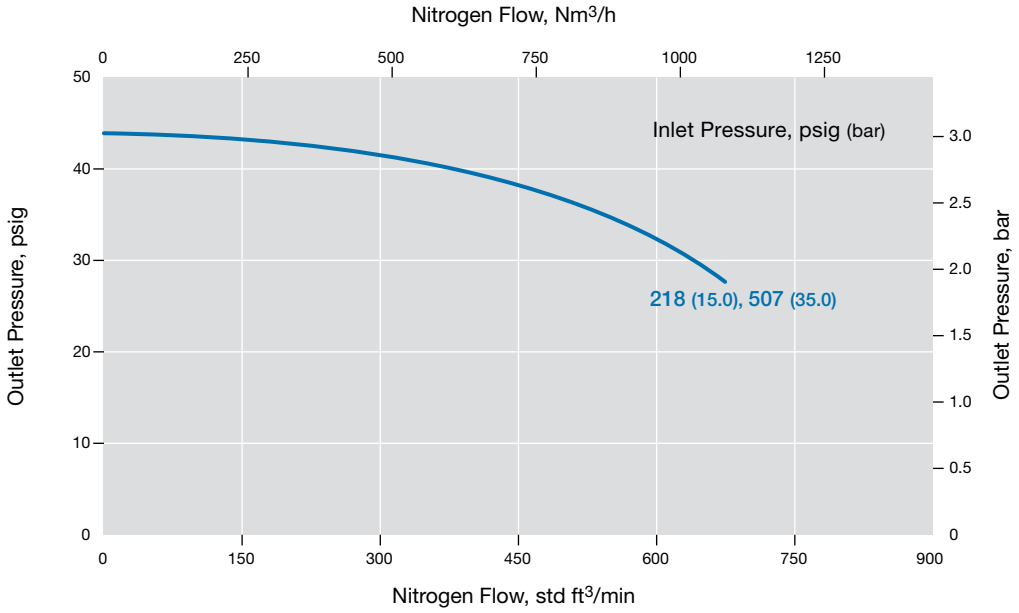
Flow Coefficient: 13

Maximum Inlet Pressure: 507 psig (35.0 bar)

Outlet Pressure Control Range: 0 to 43 psig (0 to 3.0 bar)

Pressure Control Range

0 to 43 psig (0 to 3.0 bar)



RD20 Series

Flow Coefficient: 13

Maximum Inlet Pressure: 1015 psig (70.0 bar)

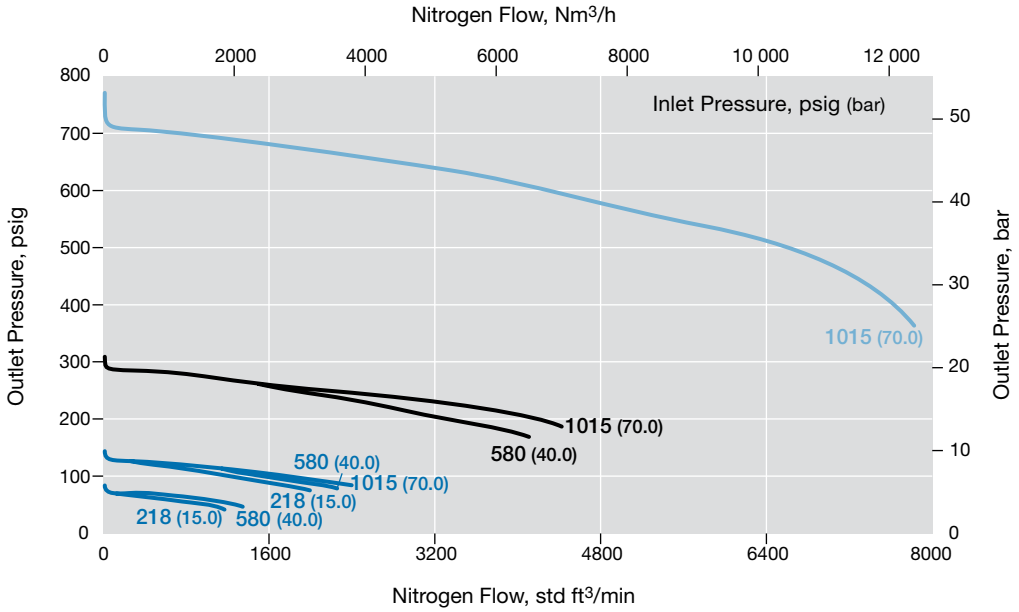
Outlet Pressure Control Range: 0 to 1015 psig (0 to 70.0 bar)

Pressure Control Range

0 to 1015 psig (0 to 70.0 bar)

0 to 290 psig (0 to 20.0 bar)

0 to 130 psig (0 to 9.0 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RDH20 Series

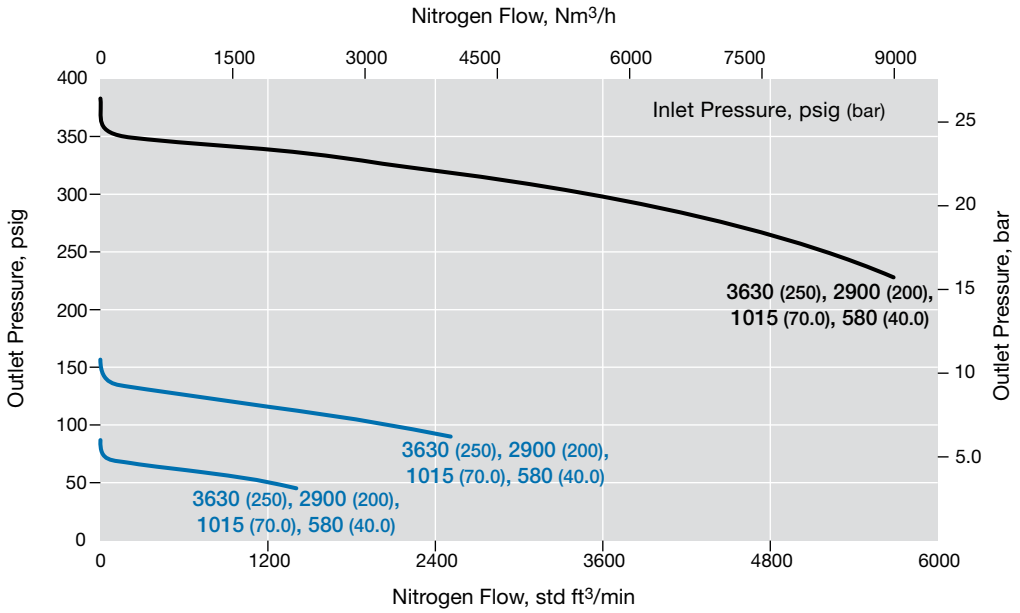
Flow Coefficient: 13

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 362 psig (0 to 25.0 bar)

Pressure Control Range

- 0 to 362 psig (0 to 25.0 bar)
- 0 to 145 psig (0 to 10.0 bar)



RDH20 Series

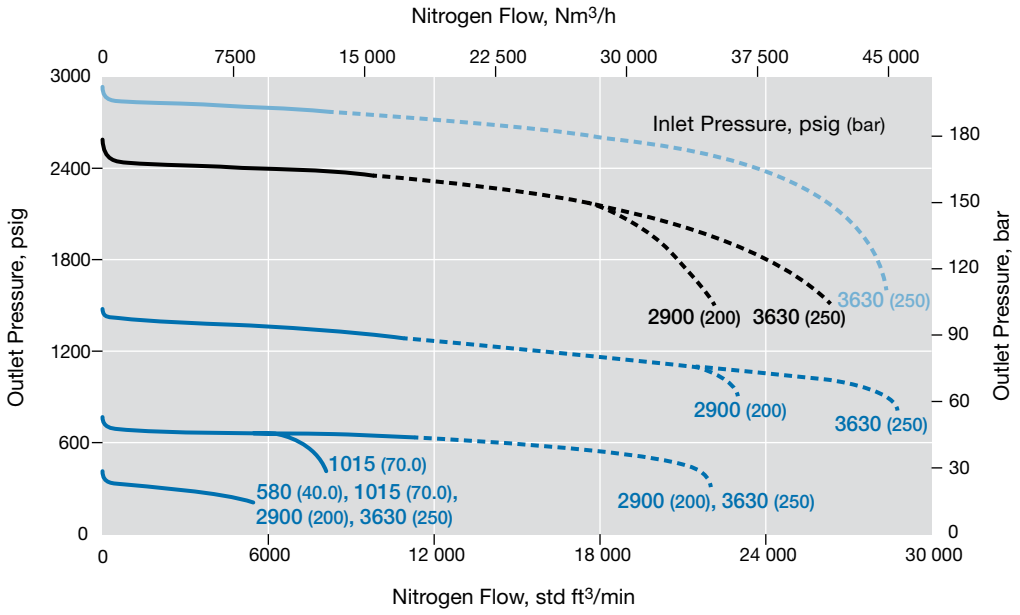
Flow Coefficient: 13

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Control Range: 0 to 2900 psig (0 to 200 bar)

Pressure Control Range

- 0 to 2900 psig (0 to 200 bar)
- 0 to 2900 psig (0 to 200 bar), calculated
- 0 to 2537 psig (0 to 175 bar)
- 0 to 2537 psig (0 to 175 bar), calculated
- 0 to 1450 psig (0 to 100 bar)
- 0 to 1450 psig (0 to 100 bar), calculated



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RD20-EFP Series

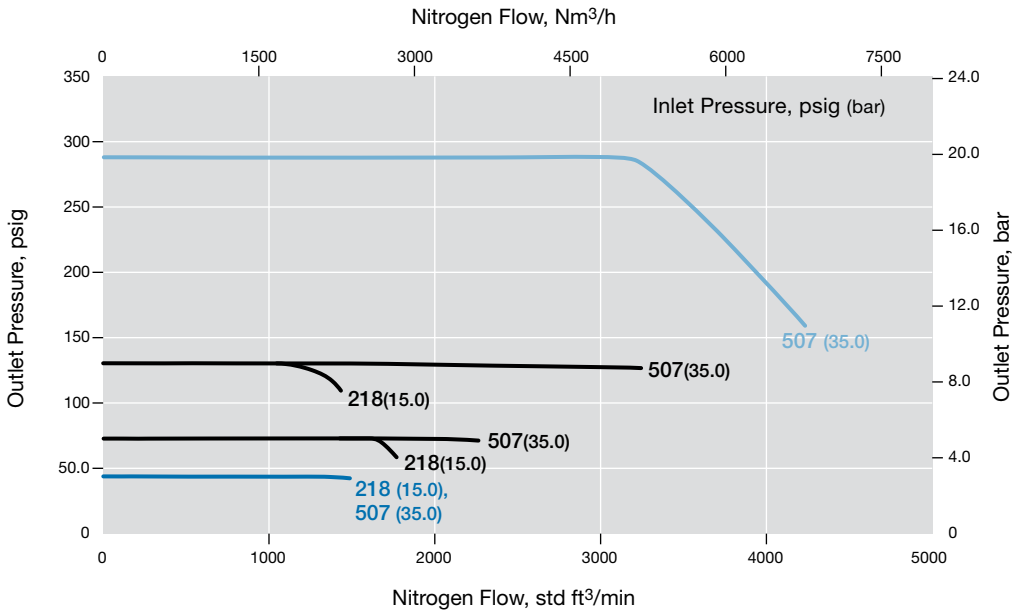
Flow Coefficient: 13

Maximum Inlet Pressure: 507 psig (35.0 bar)

Outlet Pressure Control Range: 0 to 290 psig (0 to 20.0 bar)

Pressure Control Range

- 0 to 290 psig (0 to 20.0 bar)
- 0 to 130 psig (0 to 9.0 bar)
- 0 to 43.0 psig (0 to 3.0 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RD25 Series

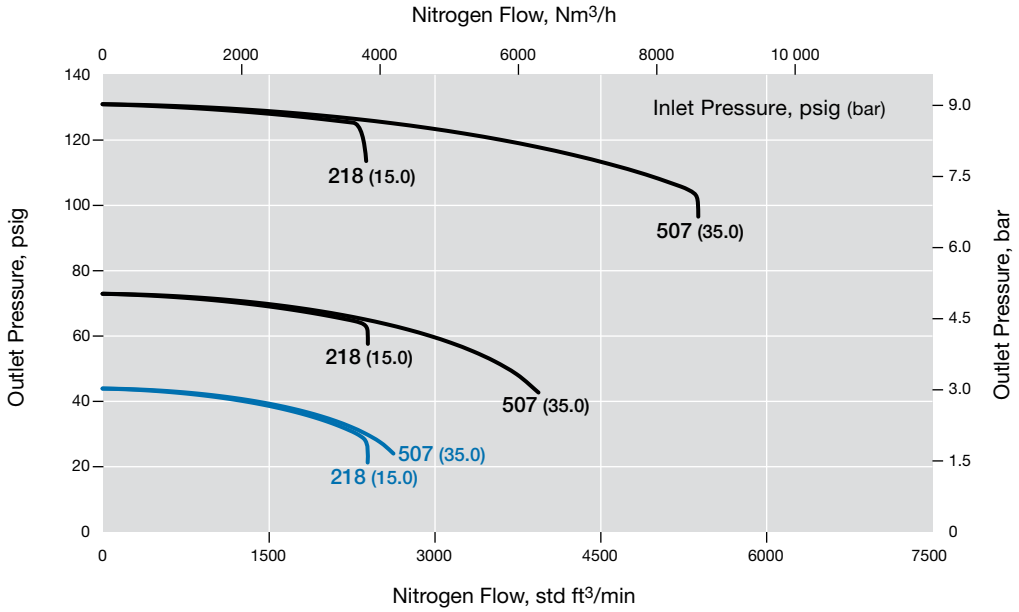
Flow Coefficient: 21

Maximum Inlet Pressure: 507 psig (35.0 bar)

Outlet Pressure Control Range: 0 to 130 psig (0 to 9.0 bar)

Pressure Control Range

- 0 to 130 psig (0 to 9.0 bar)
- 0 to 43.0 psig (0 to 3.0 bar)



RD25 Series

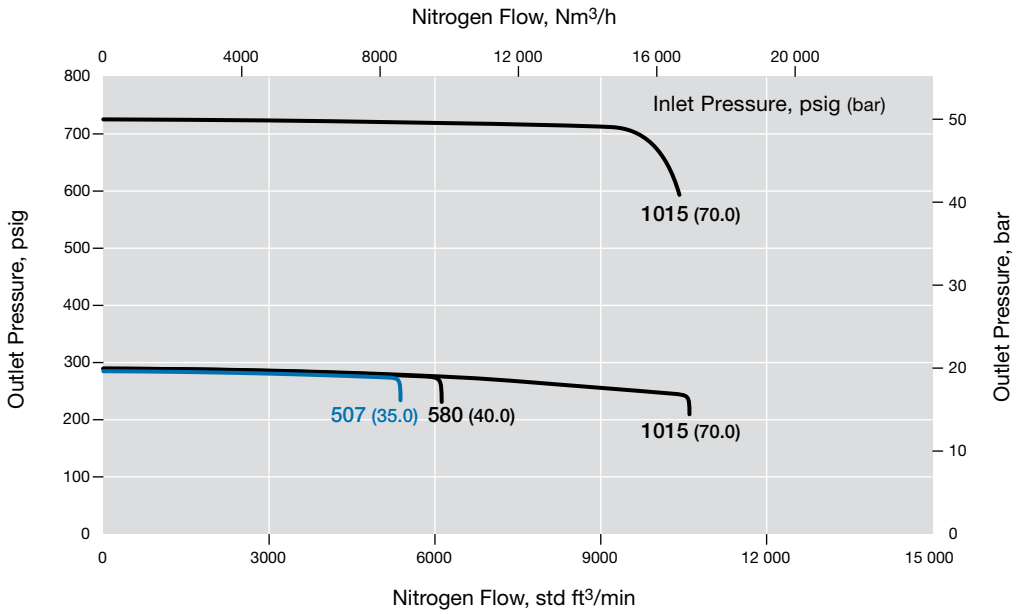
Flow Coefficient: 21

Maximum Inlet Pressure: 1015 psig (70.0 bar)

Outlet Pressure Control Range: 0 to 1015 psig (0 to 70.0 bar)

Pressure Control Range

- 0 to 1015 psig (0 to 70.0 bar)
- 0 to 290 psig (0 to 20.0 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RDH25 Series

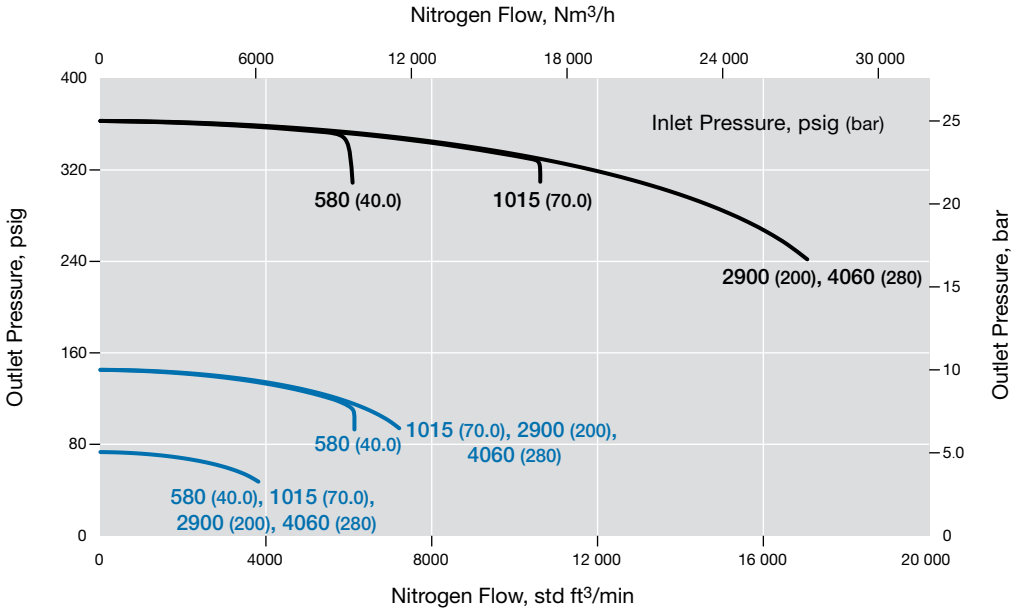
Flow Coefficient: 21

Maximum Inlet Pressure: 4060 psig (280 bar)

Outlet Pressure Control Range: 0 to 362 psig (0 to 25.0 bar)

Pressure Control Range

- 0 to 362 psig (0 to 25.0 bar)
- 0 to 145 psig (0 to 10.0 bar)



RDH25 Series

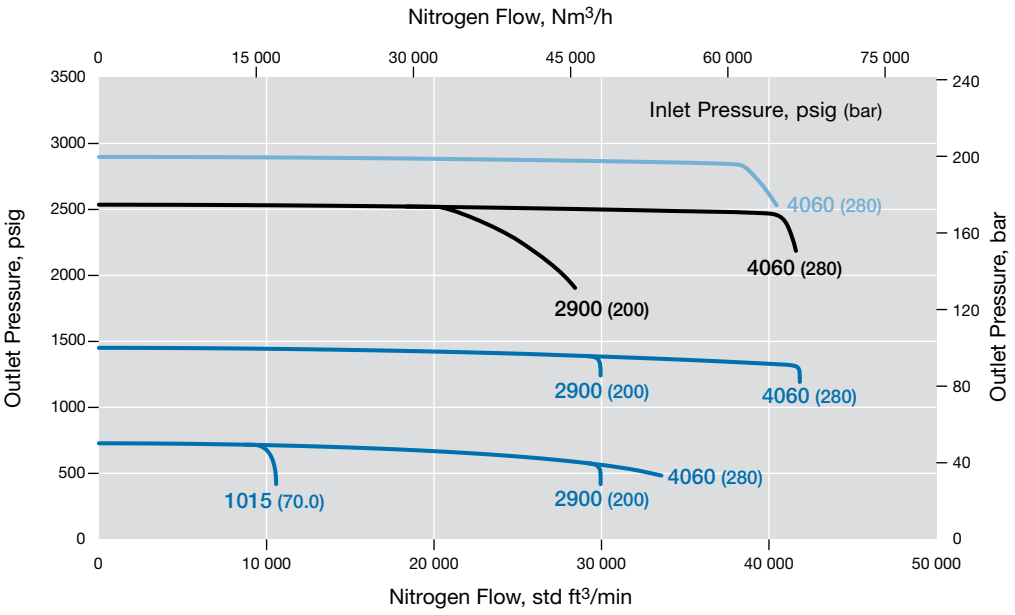
Flow Coefficient: 21

Maximum Inlet Pressure: 4060 psig (280 bar)

Outlet Pressure Control Range: 0 to 2900 psig (0 to 200 bar)

Pressure Control Range

- 0 to 2900 psig (0 to 200 bar)
- 0 to 2537 psig (0 to 175 bar)
- 0 to 1450 psig (0 to 100 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

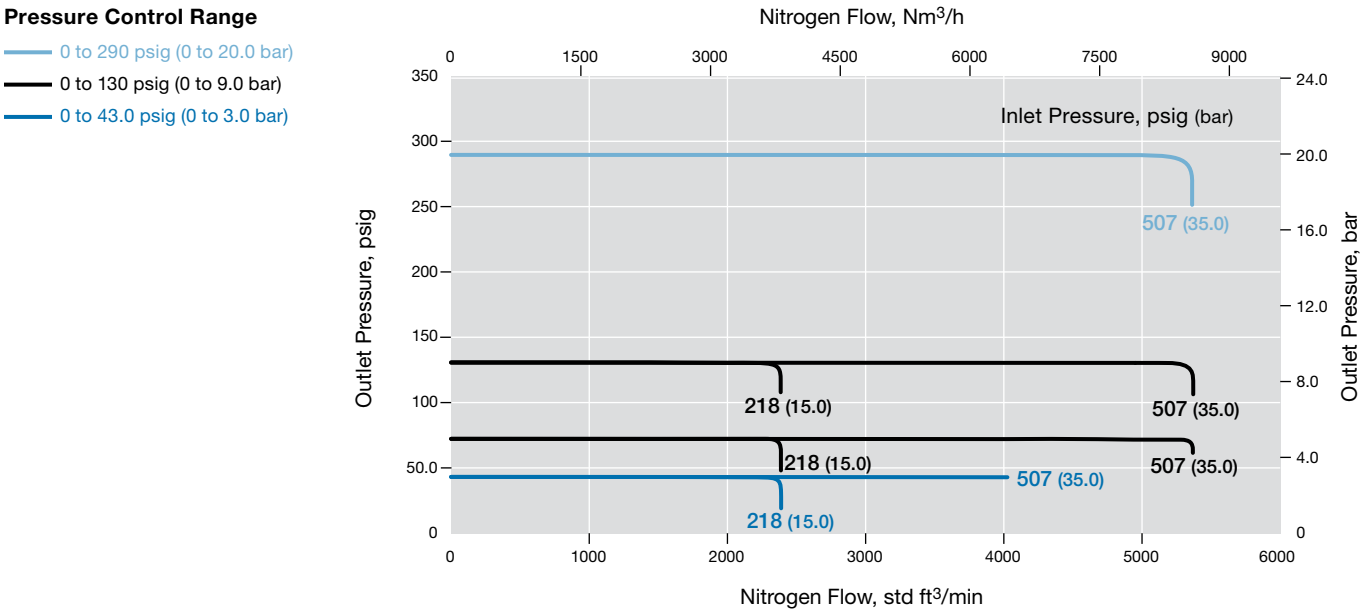
For more flow curve information, contact your authorized Swagelok sales and service center.

RD25-EFP Series

Flow Coefficient: 21

Maximum Inlet Pressure: 507 psig (35.0 bar)

Outlet Pressure Control Range: 0 to 290 psig (0 to 20.0 bar)

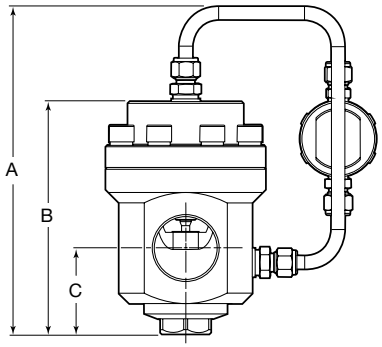


Dimensions

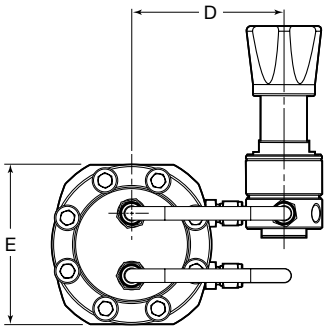
Dimensions, in inches (millimeters), are for reference only and are subject to change.

Series	End Connection Size	Dimensions, in. (mm)				
		A	B	C	D	E
RD(H)20	2 in.	9.33 (237)	7.28 (185)	2.44 (62.0)	4.33 (110)	5.51 (140)
RD(H)25	2 1/2 in.	11.8 (300)	9.25 (235)	3.42 (87.0)	4.92 (125)	6.69 (170)

Side



Top



Shown with RS2 series pilot regulator.

Ordering Information

Build an RD(H)20 and RD(H)25 series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7	8	9	10	11
RD	FA	20	A	1	- 02 -	0	- V	V	V	- EFP

1 Series

RD = 1015 psig (70.0 bar) maximum inlet pressure (507 psig [35.0 bar] with pilot regulator, options **0, 1,** or **2**)
RDH = 5800 psig (400 bar) maximum inlet pressure (RDH20); 4060 psig (280 bar) maximum inlet pressure (RDH25)

2 Inlet / Outlet

B = Female ISO/BSP parallel thread①
N = Female NPT①
FA = ASME B16.5 flange
FD = EN 1092 (DIN) flange

① RD(H)20 only.

3 Size

20 = 2 in. / DN50
25 = 2 1/2 in. / DN65

4 Pressure Class

Omit designator if flanges are not ordered.
A = ASME class 150
B = ASME class 300
C = ASME class 600
E = ASME class 1500
F = ASME class 2500
M = EN class PN16
N = EN class PN40

5 Flange Facing

Omit designator if flanges are not ordered.
1 = Raised face smooth
3 = RTJ

6 Body Material

02 = 316L SS

7 Pilot Regulator Options

Pressure Control Range
X = No pilot regulator, optional
RD series with LRS4 series pilot regulator
0 = 0 to 43 psig (0 to 3.0 bar)
1 = 0 to 130 psig (0 to 9.0 bar)
2 = 0 to 290 psig (0 to 20.0 bar)
RD series with RS2 series pilot regulator
3 = 0 to 1015 psig (0 to 70.0 bar)
RDH series with RS2 series pilot regulator
4 = 0 to 145 psig (0 to 10.0 bar)
5 = 0 to 362 psig (0 to 25.0 bar)
6 = 0 to 1450 psig (0 to 100 bar)
7 = 0 to 2537 psig (0 to 175 bar)
8 = 0 to 2900 psig (0 to 200 bar)

8 Seal Material

V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

9 Diaphragm Material

V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

10 Seat Seal Material

RD series
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile
RDH series
K = PCTFE
P = PEEK

11 Options

EFP = External feedback to pilot regulator, limited to 290 psig (20.0 bar)
N = NACE MR0175/ISO 15156
G93 = ASTM G93 Level C-cleaned

Integral Pilot-Operated, Dome-Loaded Pressure-Reducing Regulators—RD(H)30 and RD(H)40 Series

Features

- Balanced poppet design
- Diaphragm sensing
- Integral pilot regulator with dynamic regulation
- Dome-to-outlet pressure ratio approximately 1:1
- Large dome for stability
- Floating seat for improved sealing reliability (patent pending)

Options

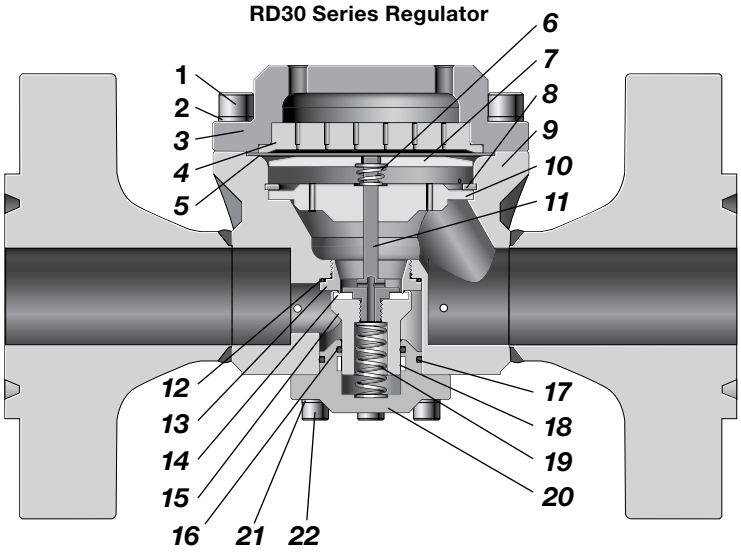
- External feedback (EF) to pilot regulator for improved performance
  - EF to pilot regulator limited to 290 psig (20.0 bar)
- NACE MR0175/ISO 15156-compliant models
- Special cleaning to ASTM G93 Level C

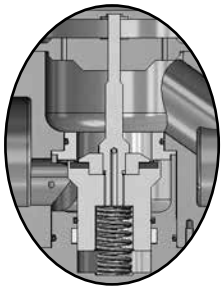
Technical Data

Series	Maximum Inlet Pressure psig (bar)	Maximum Outlet Control Pressure psig (bar)	Sensing Type	Temperature Range °F (C°)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Inlet and Outlet Connections	Gauge / Dome Connection	Weight (With Class 150 Flanges) lb (kg)
RD	1015 (70.0) (507 [35.0] with LRS4 pilot regulator)	1015 (70.0)	Diaphragm	–49 to 176 (–45 to 80) See **Pressure-Temperature Ratings,** page 44.	RD(H)30: 36 RD(H)40: 73	RD(H)30: 1.65 (42.0) RD(H)40: 2.36 (60.0)	EN or ASME flanges— RD(H)30: 3 in. RD(H)40: 4 in.	Use P1 gauge connection of pilot regulator. Dome: 1/4 in. ISO/BSP parallel thread	RD(H)30: 136 (62) RD(H)40: 183 (83)
RDH	4060 (280)	2900 (200)							

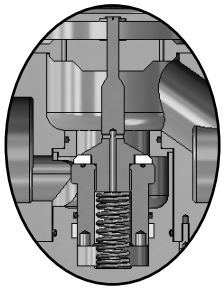
See pages 78 to 85 for flow data.

Materials of Construction





RD
Poppet and Seat



RDH
Poppet and Seat

Component		Material / Specification
1 Cap screw		A4-80
2 Washer		A4
3 *Dome*		*316L SS / A479*
4 *Dome plate*		*316L SS / A479*
5 *Diaphragm*		*EPDM, FKM, or nitrile*
6 *Conical spring (RD[H]30 only)*		*302 SS / A313*
7 *Diaphragm plate*		*316L SS / A479*
8 *Retaining ring*		*Commercial stainless steel*
9 *Body assembly (body, reducers, flanges)*		*316L SS / A479*
10 *Body plate*		
11 *Poppet*		*316L SS / A479*
12 *O-ring*		*EPDM, FKM, or nitrile*
13 *Seat*		*316L SS / A479*
14 *Seat seal*	*RD*	*EPDM, FKM, or nitrile*
	RDH	*PEEK*
15 *Poppet housing*		*316L SS / A479*
16 *O-ring*		*EPDM, FKM, or nitrile*
17 *Plug O-ring*		
18 *Guide ring*		*PTFE*
19 *Poppet spring*		*302 SS / A313*
20 *Body plug*		*316L SS / A479*
21 Washer		A4
22 Cap Screw		A4-80
Wetted lubricants: Silicone-based and synthetic hydrocarbon-based		

Wetted components listed in *italics.*
Gauge plugs (not shown): 431 SS / A276.

Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RD30 Series

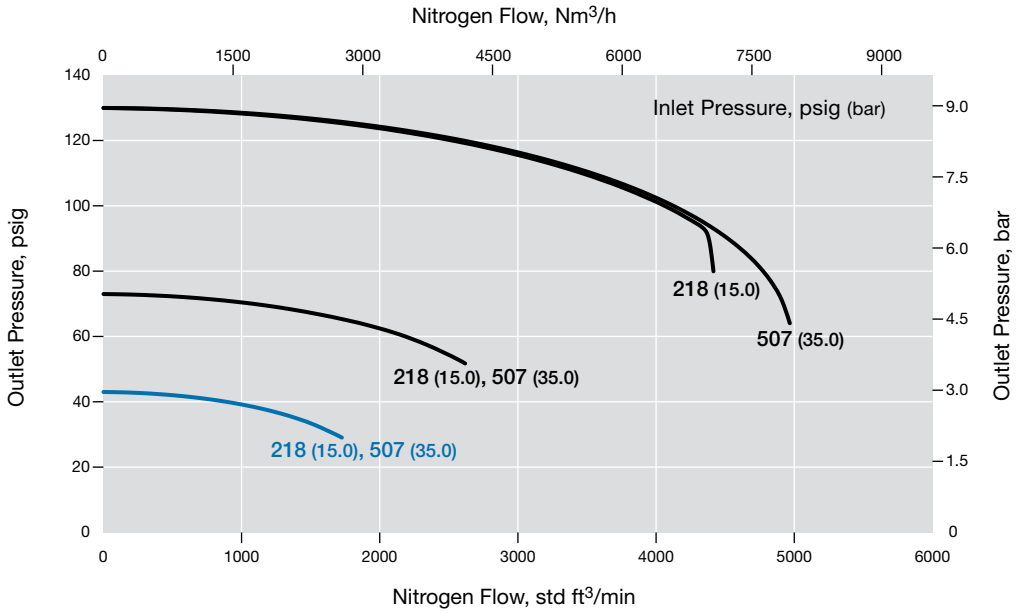
Flow Coefficient: 36

Maximum Inlet Pressure: 507 psig (35.0 bar)

Outlet Pressure Control Range: 0 to 130 psig (0 to 9.0 bar)

Pressure Control Range

- 0 to 130 psig (0 to 9.0 bar)
- 0 to 43.0 psig (0 to 3.0 bar)



RD30 Series

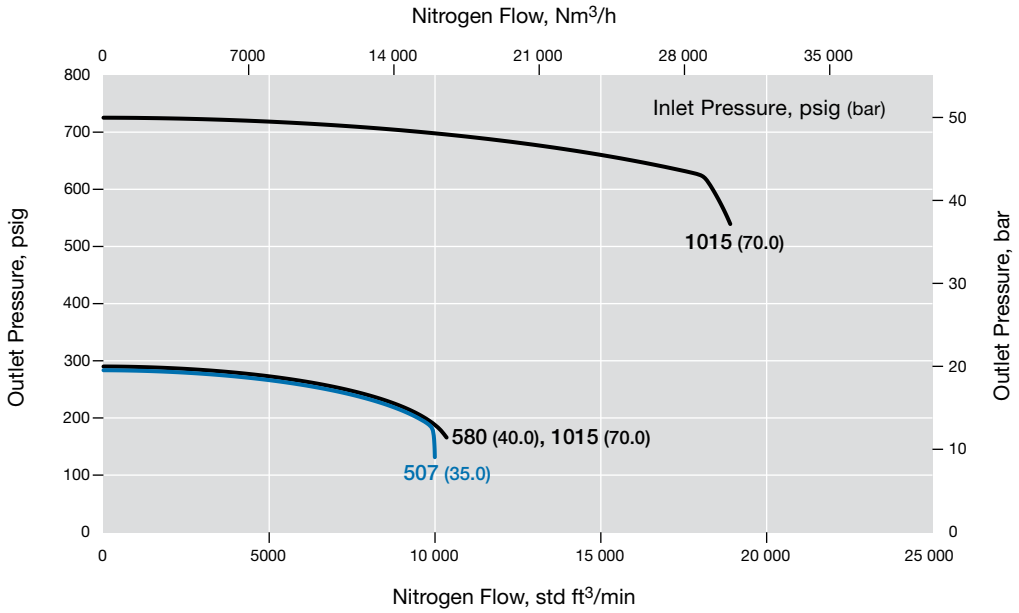
Flow Coefficient: 36

Maximum Inlet Pressure: 1015 psig (70.0 bar)

Outlet Pressure Control Range: 0 to 1015 psig (0 to 70.0 bar)

Pressure Control Range

- 0 to 1015 psig (0 to 70.0 bar)
- 0 to 290 psig (0 to 20.0 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

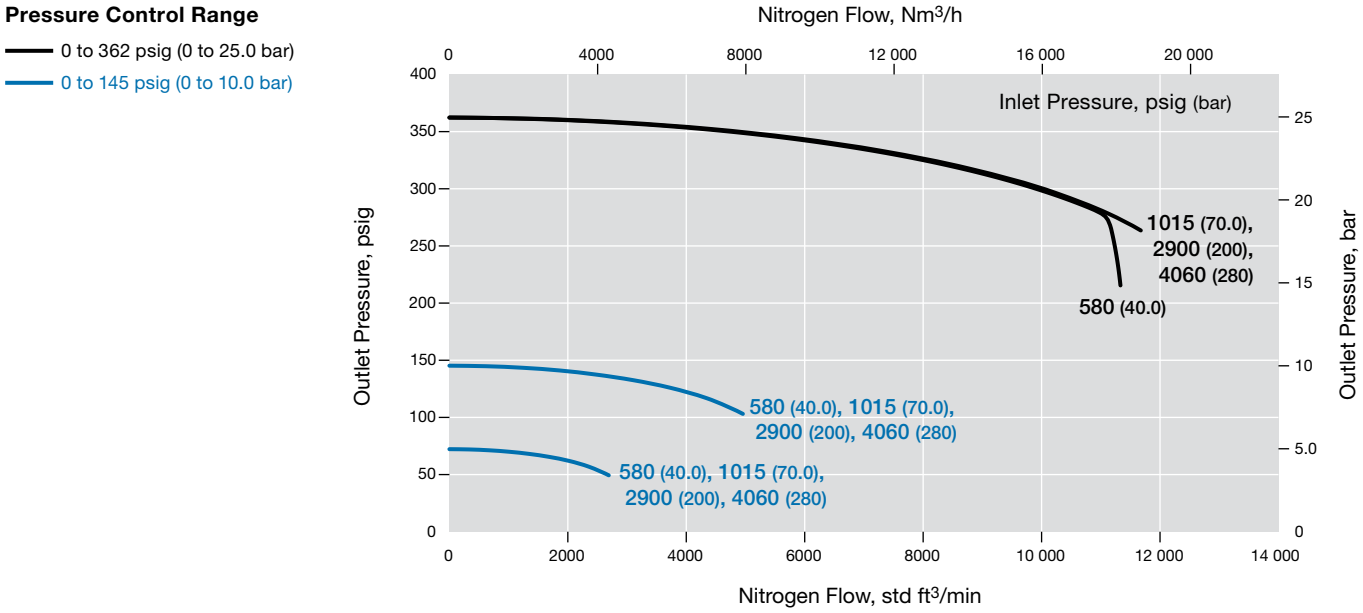
For more flow curve information, contact your authorized Swagelok sales and service center.

RDH30 Series

Flow Coefficient: 36

Maximum Inlet Pressure: 4060 psig (280 bar)

Outlet Pressure Control Range: 0 to 362 psig (0 to 25.0 bar)

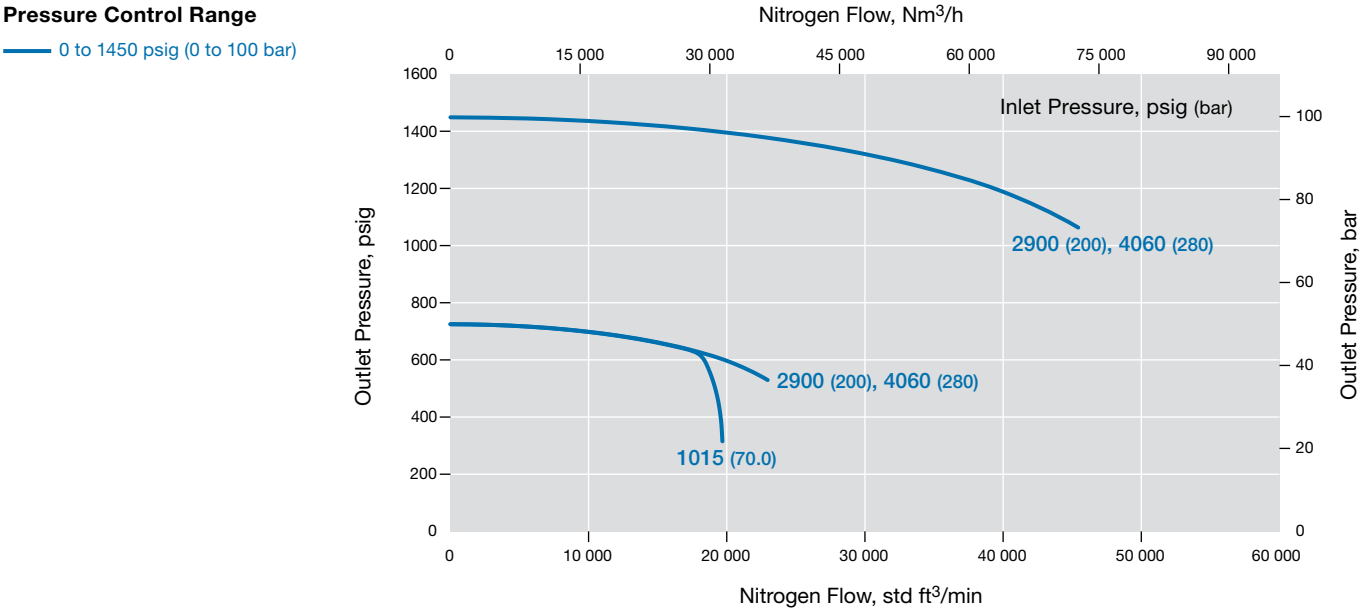


RDH30 Series

Flow Coefficient: 36

Maximum Inlet Pressure: 4060 psig (280 bar)

Outlet Pressure Control Range: 0 to 1450 psig (0 to 100 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RDH30 Series

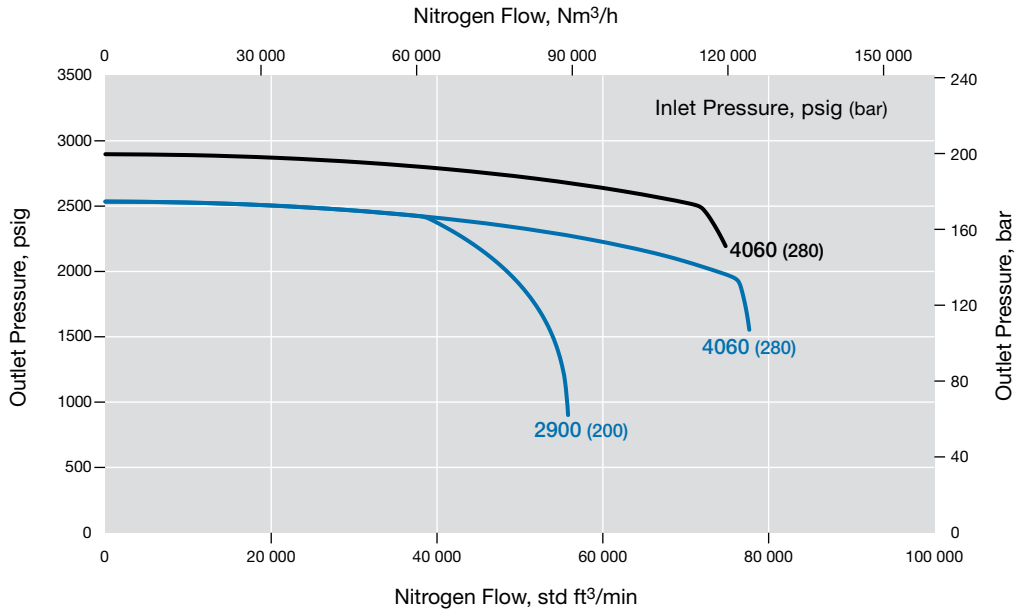
Flow Coefficient: 36

Maximum Inlet Pressure: 4060 psig (280 bar)

Outlet Pressure Control Range: 0 to 2900 psig (0 to 200 bar)

Pressure Control Range

- 0 to 2900 psig (0 to 200 bar)
- 0 to 2537 psig (0 to 175 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

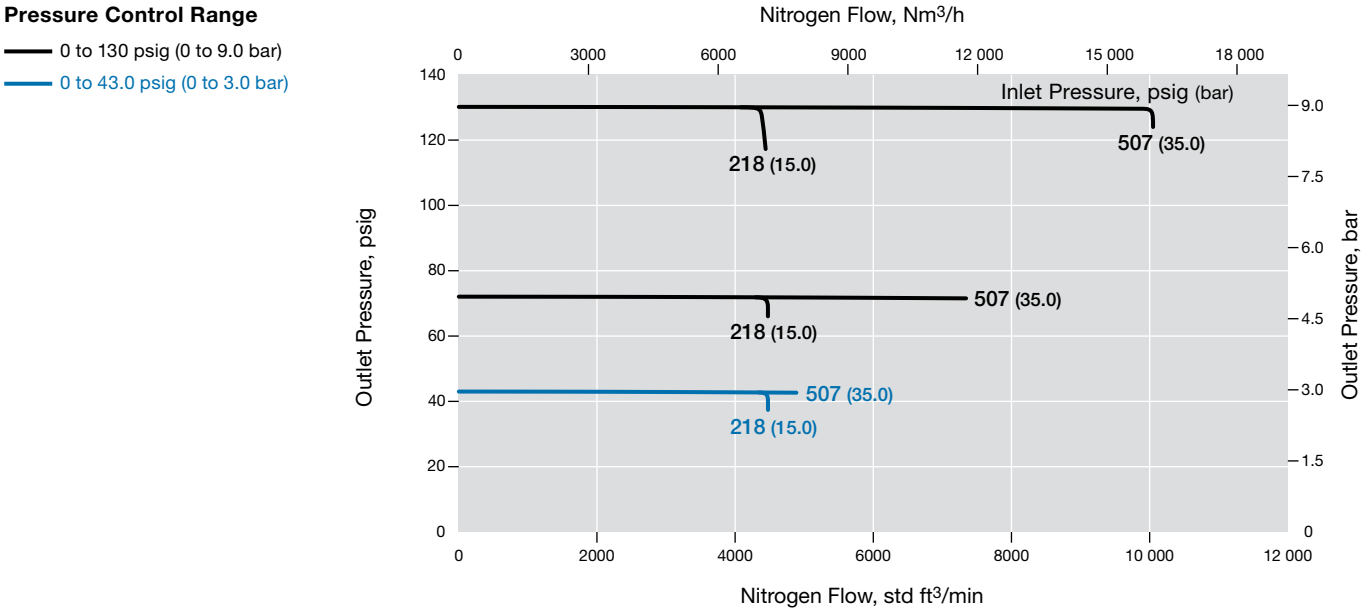
For more flow curve information, contact your authorized Swagelok sales and service center.

RD30-EFP Series

Flow Coefficient: 36

Maximum Inlet Pressure: 507 psig (35.0 bar)

Outlet Pressure Control Range: 0 to 130 psig (0 to 9.0 bar)

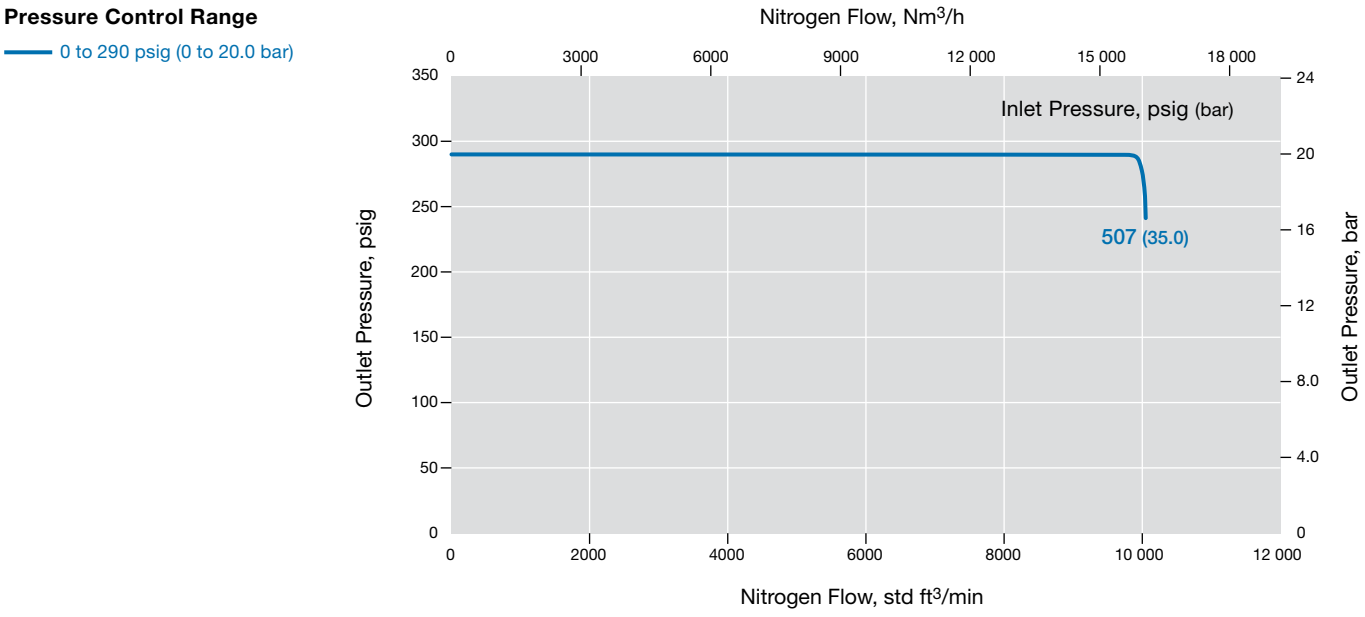


RD30-EFP Series

Flow Coefficient: 36

Maximum Inlet Pressure: 507 psig (35.0 bar)

Outlet Pressure Control Range: 0 to 290 psig (0 to 20.0 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RD40 Series

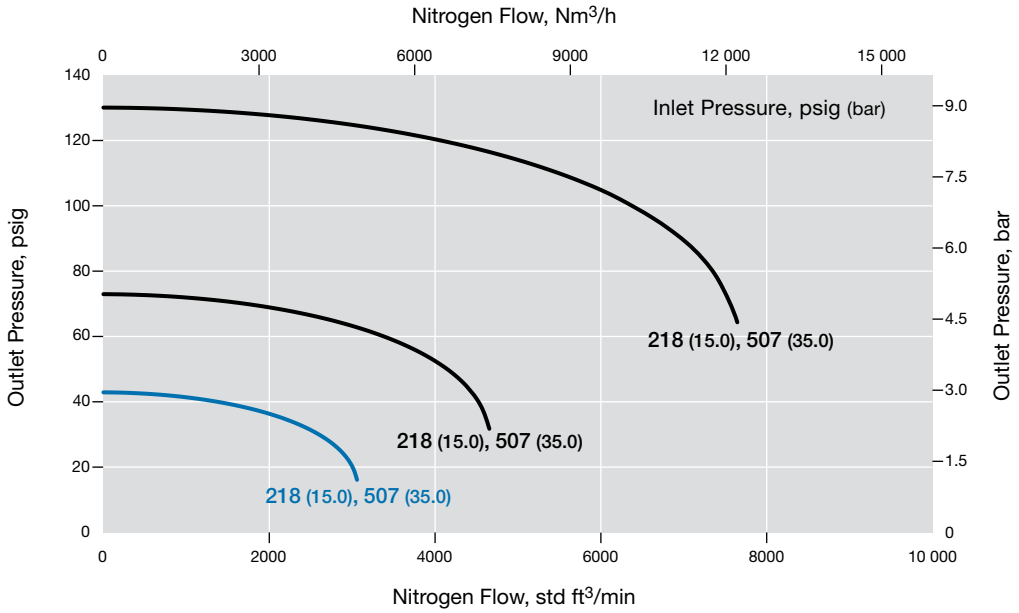
Flow Coefficient: 73

Maximum Inlet Pressure: 507 psig (35.0 bar)

Outlet Pressure Control Range: 0 to 130 psig (0 to 9.0 bar)

Pressure Control Range

- 0 to 130 psig (0 to 9.0 bar)
- 0 to 43.0 psig (0 to 3.0 bar)



RD40 Series

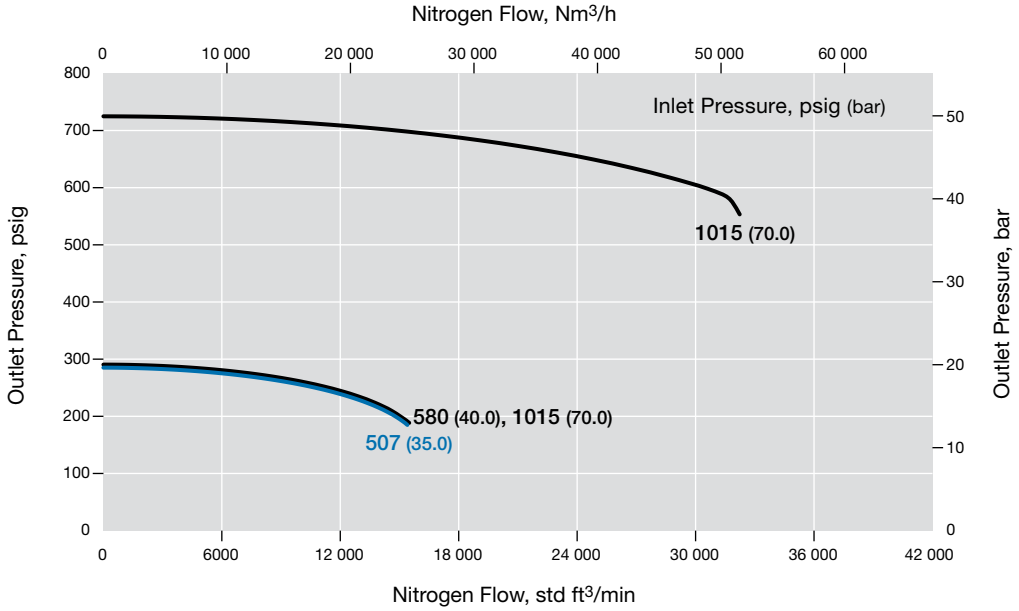
Flow Coefficient: 73

Maximum Inlet Pressure: 1015 psig (70.0 bar)

Outlet Pressure Control Range: 0 to 1015 psig (0 to 70.0 bar)

Pressure Control Range

- 0 to 1015 psig (0 to 70.0 bar)
- 0 to 290 psig (0 to 20.5 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

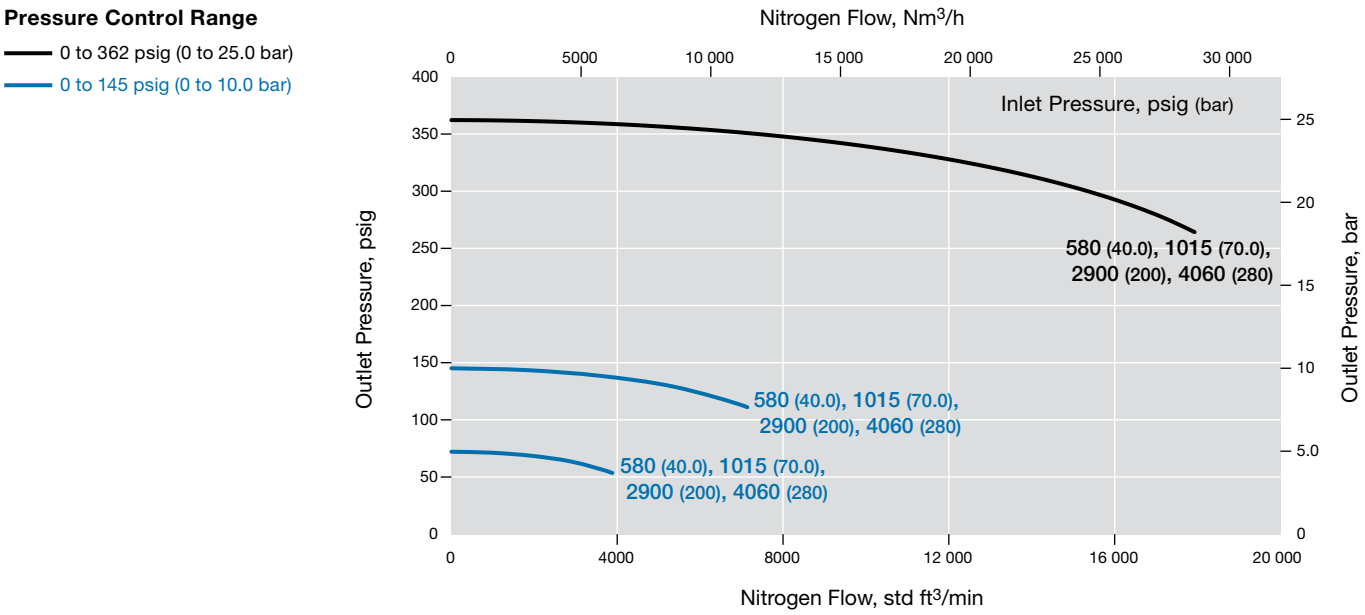
For more flow curve information, contact your authorized Swagelok sales and service center.

RDH40 Series

Flow Coefficient: 73

Maximum Inlet Pressure: 4060 psig (280 bar)

Outlet Pressure Control Range: 0 to 362 psig (0 to 25.0 bar)

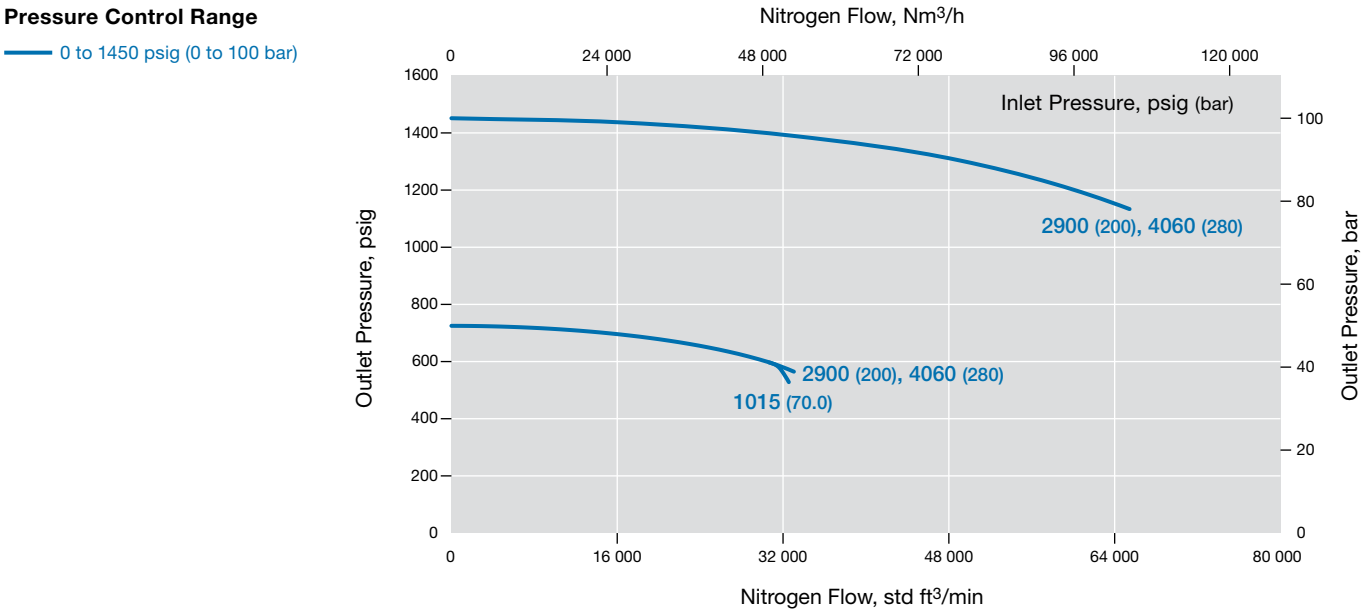


RDH40 Series

Flow Coefficient: 73

Maximum Inlet Pressure: 4060 psig (280 bar)

Outlet Pressure Control Range: 0 to 1450 psig (0 to 100 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RDH40 Series

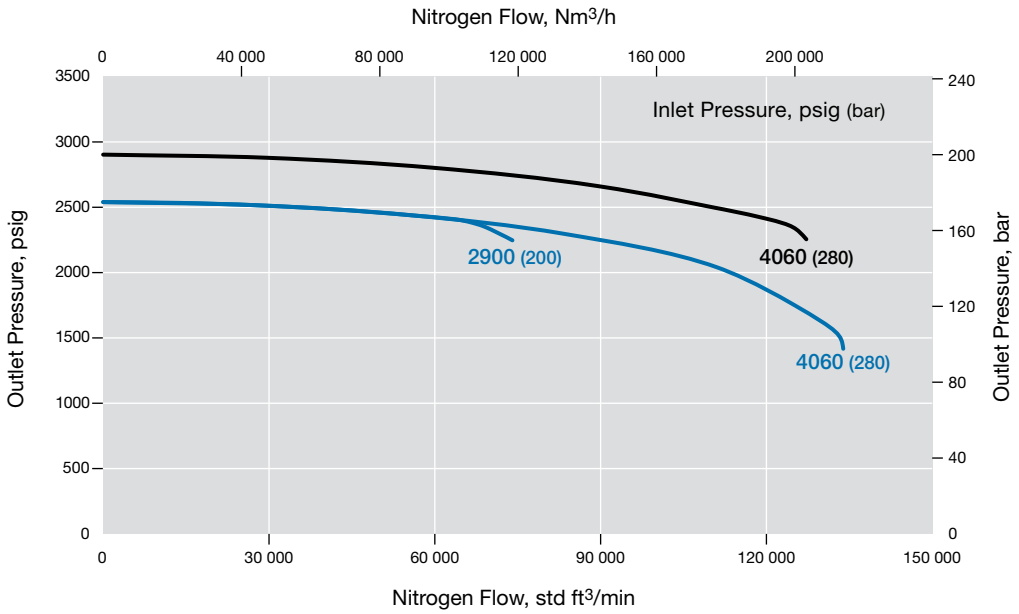
Flow Coefficient: 73

Maximum Inlet Pressure: 4060 psig (280 bar)

Outlet Pressure Control Range: 0 to 2900 psig (0 to 200 bar)

Pressure Control Range

- 0 to 2900 psig (0 to 200 bar)
- 0 to 2537 psig (0 to 175 bar)



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RD40-EFP Series

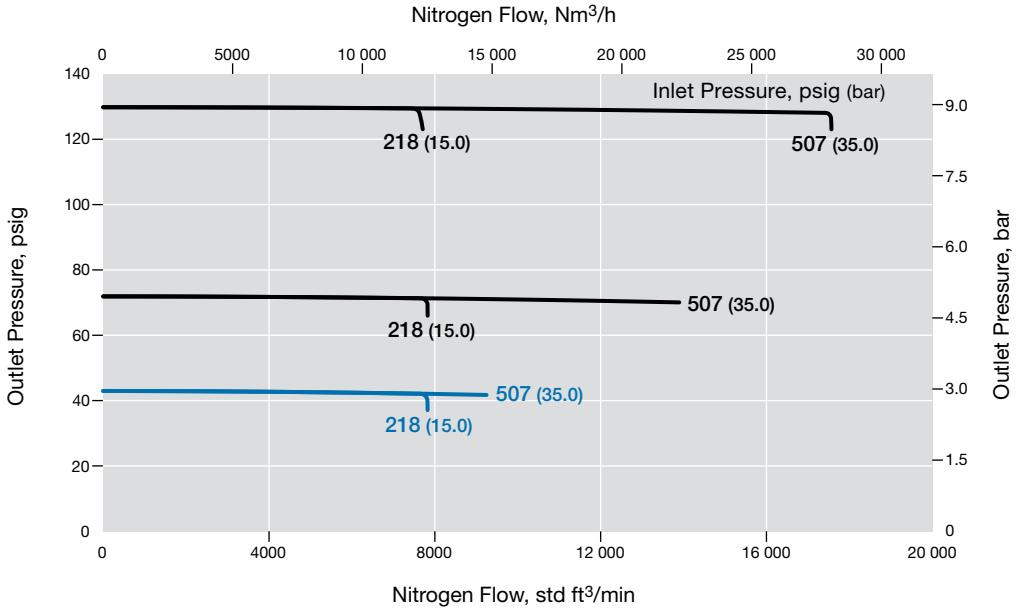
Flow Coefficient: 73

Maximum Inlet Pressure: 507 psig (35.0 bar)

Outlet Pressure Control Range: 0 to 130 psig (0 to 9.0 bar)

Pressure Control Range

- 0 to 130 psig (0 to 9.0 bar)
- 0 to 43.0 psig (0 to 3.0 bar)



RD40-EFP Series

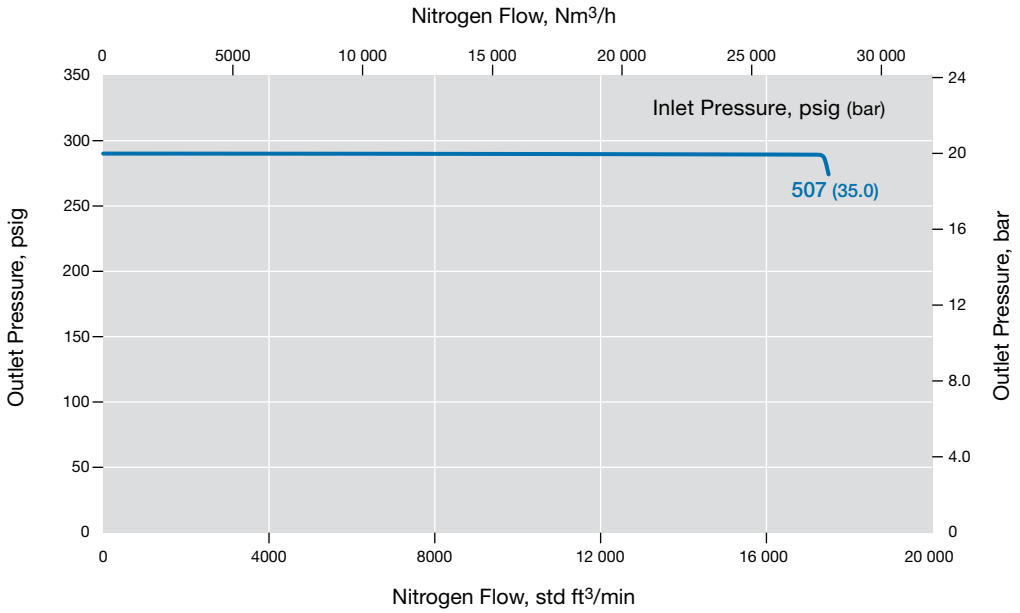
Flow Coefficient: 73

Maximum Inlet Pressure: 507 psig (35.0 bar)

Outlet Pressure Control Range: 0 to 290 psig (0 to 20.0 bar)

Pressure Control Range

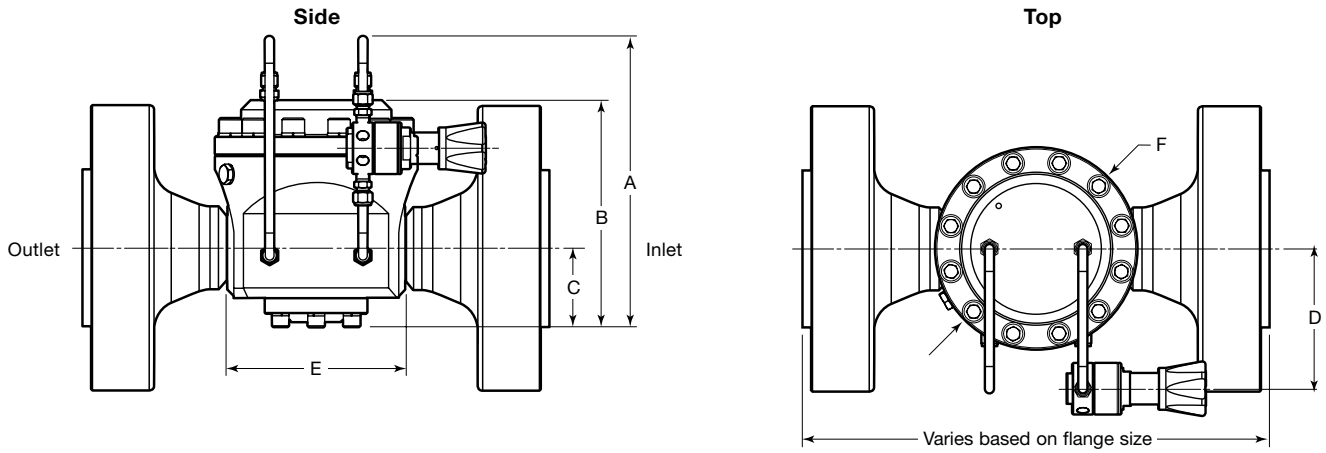
- 0 to 290 psig (0 to 20.0 bar)



Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.

Series	End Connection Size	Dimensions, in. (mm)					
		A	B	C	D	E	F
RD(H)30	3 in.	12.2 (310)	9.55 (243)	3.33 (84.6)	5.91 (150)	7.48 (190)	8.50 (216)
RD(H)40	4 in.	14.0 (356)	11.4 (290)	4.37 (111)	5.91 (150)	8.27 (210)	8.50 (216)



Shown with RS2 series pilot regulator.

Ordering Information

Build an RD(H)30 and RD(H)40 series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7	8	9	10	11
RD	FA	30	A	1	- 02 -	0	- V	V	V	- EFP

1 Series
RD = 1015 psig (70.0 bar) maximum inlet pressure (507 psig [35.0 bar] with pilot regulator, options **0, 1,** or **2**)
RDH = 4060 psig (280 bar) maximum inlet pressure

2 Inlet / Outlet
FA = ASME B16.5 flange
FD = EN 1092 (DIN) flange

3 Size
30 = 3 in. / DN80
40 = 4 in. / DN100

4 Pressure Class
A = ASME class 150
B = ASME class 300
C = ASME class 600
E = ASME class 1500
F = ASME class 2500
M = EN class PN16
N = EN class PN40

5 Flange Facing
1 = Raised face smooth
3 = RTJ

6 Body Material
02 = 316L SS

7 Pilot Regulator Options
Pressure Control Range
X = No pilot regulator, optional
RD series with LRS4 series pilot regulator
0 = 0 to 43 psig (0 to 3.0 bar)
1 = 0 to 130 psig (0 to 9.0 bar)
2 = 0 to 290 psig (0 to 20.0 bar)
RD series with RS2 series pilot regulator
3 = 0 to 1015 psig (0 to 70.0 bar
RDH series with RS2 series pilot regulator
4 = 0 to 145 psig (0 to 10.0 bar)
5 = 0 to 362 psig (0 to 25.0 bar)
6 = 0 to 1450 psig (0 to 100 bar)
7 = 0 to 2537 psig (0 to 175 bar)
8 = 0 to 2900 psig (0 to 200 bar)

8 Seal Material
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

9 Diaphragm Material
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

10 Seat Seal Material
RD series
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile
RDH series
P = PEEK

11 Options
EFP = External feedback to pilot regulator [outlet pressure limited to 290 psig (20.0 bar)]
N = NACE MR0175/ISO 15156
G93 = ASTM G93 Level C-cleaned

Integral Pilot-Operated, Dome-Loaded Pressure-Reducing Regulators, High Sensitivity—LPRD20, LPRD25, LPRD30, LPRD40 Series

Features

- Balanced poppet design
- Diaphragm sensing
- Integral pilot regulator (LPRS4 series) with dynamic regulation
- High flow
- Large diaphragm for high accuracy
- Integral feedback line
- Inlet and outlet gauges

Options

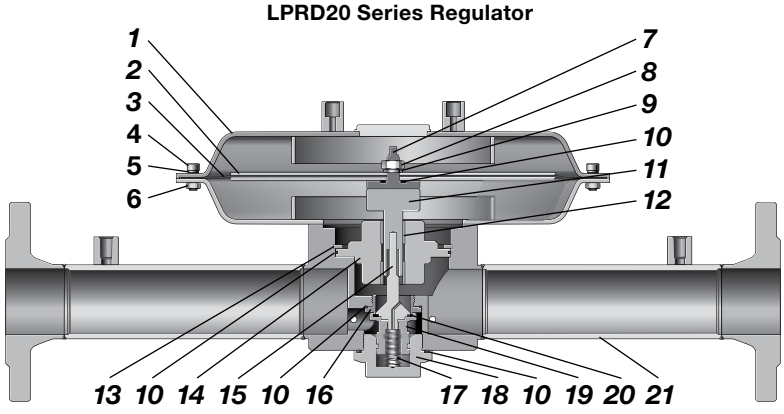
- Special cleaning to ASTM G93 Level C

Technical Data

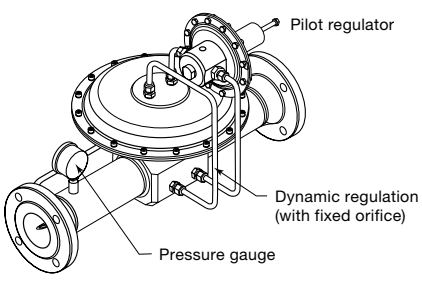
Series	Maximum Inlet Pressure psig (bar)	Maximum Outlet Control Pressure psig (bar)	Sensing Type	Temperature Range °F (C°)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Inlet and Outlet Connections	Gauges / Dome Connection	Weight lb (kg)
LPRD	232 (16.0)	29.0 (2.0)	Diaphragm	–49 to 176 (–45 to 80) See **Pressure-Temperature Ratings,** page 8.	LPRD20: 13 LPRD25: 21 LPRD30: 36 LPRD40: 73	LPRD20: 0.98 (25.0) LPRD25: 1.25 (32.0) LPRD30: 1.65 (42.0) LPRD40: 2.36 (60.0)	EN or ASME flanges— LPRD20: 2 in. LPRD25: 2 1/2 in. LPRD30: 3 in. LPRD40: 4 in.	Inlet and outlet gauges included. Dome: 1/4 in. ISO/BSP parallel thread	Varies with model and end connection

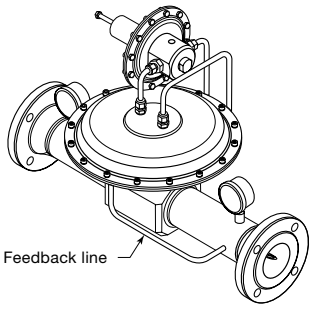
Materials of Construction

LPRD20 Series Regulator



LPRD20 with LPRS4 Pilot Regulator





Component	Material / Specification
1 *Dome assembly*	*316L SS / A479*
2 *Dome plate (2)*	
3 *Diaphragm*	*EPDM, FKM, or nitrile*
4 Cap screw	A4-80
5 Washer	A4
6 Nut	A2
7 *Diaphragm screw*	*316L SS / A479*
8 *Nut*	*A2*
9 *Washer*	*A4*
10 *O-ring*	*EPDM, FKM, or nitrile*
11 *Push rod*	*316L SS / A479*
12 *Guide bushing*	*PTFE*
13 *Retaining ring*	*Commercial stainless steel*
14 *Body plate*	*316L SS / A479*
15 *Poppet*	*431 SS / A276*
16 *Seat*	*316L SS / A479*
17 *Poppet spring*	*302 SS / A313*
18 *Body plug*	*316L SS / A479*
19 *Poppet housing*	
20 *Seat seal*	*EPDM, FKM, or nitrile*
21 *Body assembly*	*316L SS / A479*
Wetted lubricants: Silicone-based and synthetic hydrocarbon-based	

Wetted components listed in *italics.*
Gauge plugs (not shown): 431 SS / A276.

Flow Data

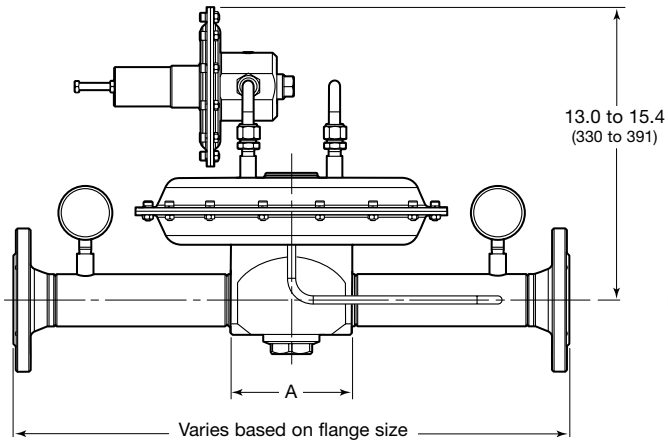
For flow curve information, contact your authorized Swagelok sales and service center.

Dimensions

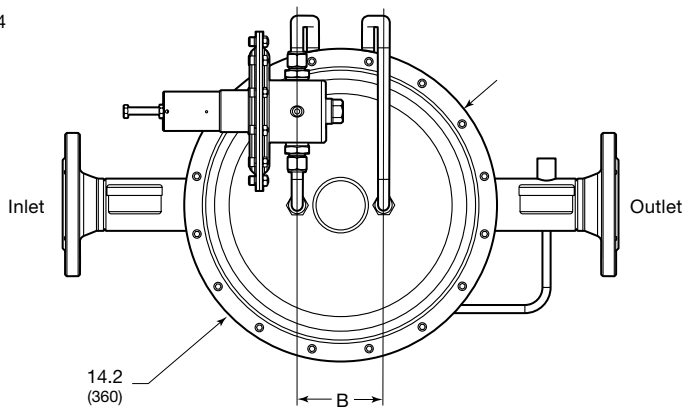
Dimensions, in inches (millimeters), are for reference only and are subject to change.

Series	End Connection Size	Dimensions, in. (mm)	
		A	B
LPRD20	2 in.	5.87 (149)	3.94 (100)
LPRD25	2 1/2 in.	7.01 (178)	2.56 (65.0)
LPRD30	3 in.	5.87 (149)	3.94 (100)
LPRD40	4 in.	8.66 (220)	3.94 (100)

Side



Top



Ordering Information

Build an LPRD series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7	8	9	10	11
LPRD	FA	20	A	1	- 02	- 2	- V	V	V	- G93

1 Series
LPRD = 232 psig (16.0 bar) maximum inlet pressure

2 Inlet / Outlet
FA = ASME B16.5 flange
FD = EN 1092 (DIN) flange

3 Size
20 = 2 in. / DN50
25 = 2 1/2 in. / DN65
30 = 3 in. / DN80
40 = 4 in. / DN100

4 Pressure Class
A = ASME class 150
N = EN class PN40

5 Flange Facing
1 = Raised face smooth
3 = RTJ

6 Body Material
02 = 316L SS

7 Pressure Control Range
2 = 1.4 to 14.5 psig (0.10 to 1.0 bar)
3 = 4.3 to 29 psig (0.30 to 2.0 bar)

8 Seal Material
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

9 Diaphragm Material
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

10 Seat Seal Material
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

11 Options
G93 = ASTM G93 Level C-cleaned

Air-Loaded, Pressure-Reducing Regulators—RA Series - *Product discontinued in 2024*

Features

- Balanced poppet design
- Diaphragm sensing
- Air-loaded pressure control with a choice of pilot-to-outlet pressure ratios.
- Remote control
- Captured self-vent
- Choice of dome-to outlet pressure ratios: 1:15, 1:40, or 1:70
- Pneumatic actuation by spring-loaded regulator or proportional regulator

Options

- Gauge connection—choice of 4 configurations
- Special cleaning to ASTM G93 Level C

⚠ **WARNING**
Self-venting regulators can release system fluid to atmosphere. Position the self-vent hole away from operating personnel.

⚠ **Improper installation of gauges in NPT threaded ports can result in galling issues.**

To order gauge ports without factory plugs installed, contact your authorized Swagelok sales and service center.

Technical Data

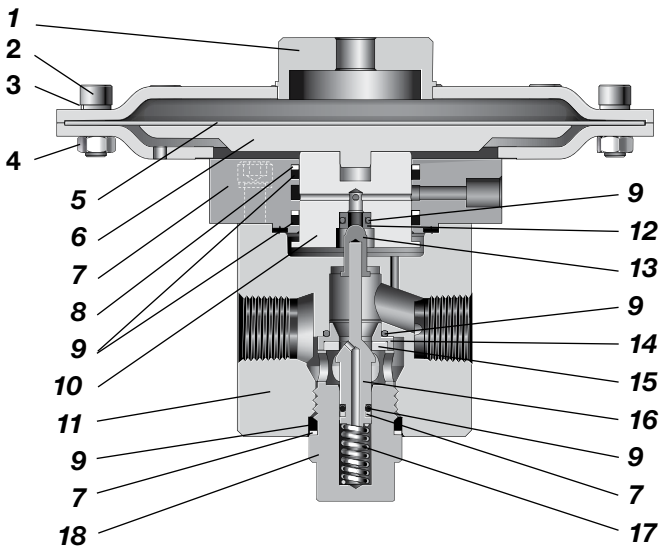
Series	Maximum Inlet Pressure psig (bar)	Maximum Outlet Control Pressure① psig (bar)	Temperature Range °C (°F)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Inlet and Outlet Connections	Gauge / Dome / Vent Connections	Weight (Without Flanges) lb (kg)
RA4	5800 (400)	5800 (400)	–40 to 176 (–40 to 80) See **Pressure-Temperature Ratings,** page 44.	1.84	0.39 (10.0)	1/2 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	Gauge: 1/4 in. NPT Dome: 1/4 in. ISO/BSP parallel thread Vent: 1/8 in. ISO/BSP parallel thread	12.5 (5.7)
RA6						3/4 in. NPT, ISO/BSP parallel thread, EN or ASME flanges		13.6 (6.2)
RA8						1 in. ISO/BSP parallel thread, EN or ASME flanges		13.6 (6.2)

See pages 90 to 92 for flow data.

① Outlet control limited to 2175 psig (150 bar) for RA series with dome-to-pressure ratio of 1:15.

Materials of Construction

RA4 Series Regulator



Component	Material / Specification
1 *Dome assembly*	*316L SS / A479*
2 Cap screw	A4-80
3 Washer	A4
4 Nut	A2
5 *Diaphragm / support*	*EPDM, FKM, or nitrile / PTFE*
6 *Diaphragm plate*	*316L SS / A479*
7 *Piston plate assembly*	*316L SS / A479*
8 *Backup ring*	*PTFE*
9 *O-ring*	*EPDM, FKM, or nitrile*
10 *Piston*	*316L SS / A479*
11 *Body*	
12 *Relief seat*	*PCTFE or PEEK*
13 *Venting poppet*	*316L SS/ A479*
14 *Seat*	
15 *Seat seal*	*PCTFE or PEEK*
16 *Poppet*	*431 SS/ A276*
17 *Poppet spring*	*302 SS / A313*
18 *Body plug*	*316L SS / A479*
Wetted lubricants: Silicone-based and synthetic hydrocarbon-based	

Wetted components listed in *italics.*
Gauge plugs (not shown): 431 SS / A276.

Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RA4 Series

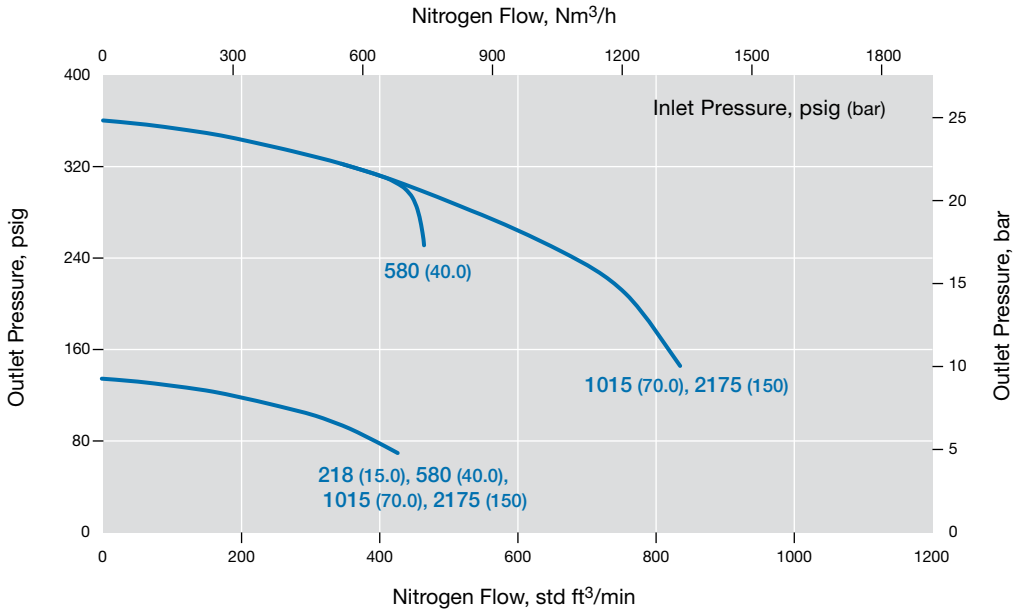
Flow Coefficient: 1.84

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Ratio: 1:15, 1:40, 1:70

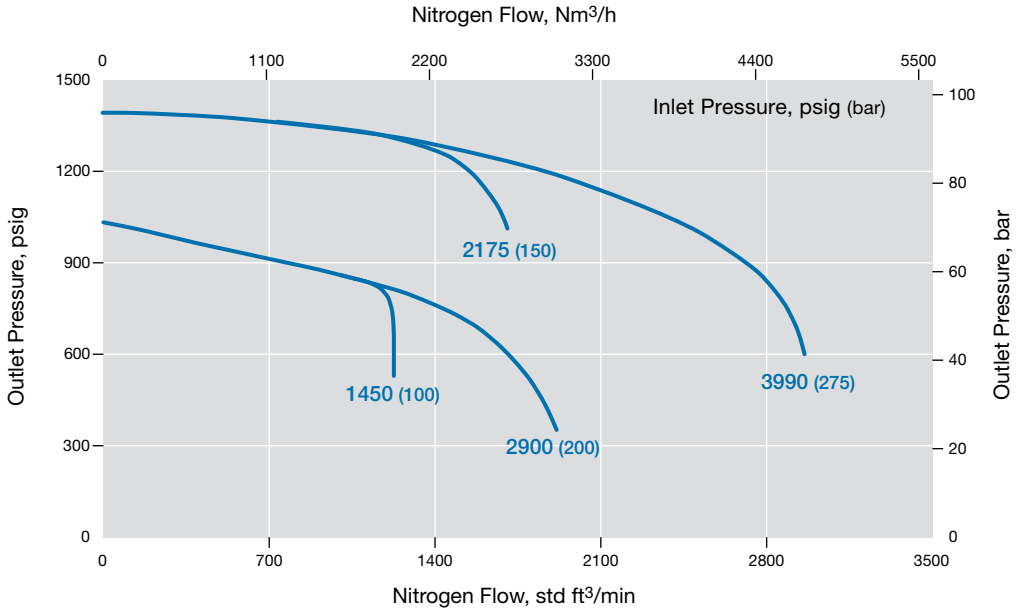
Pressure Ratio

1:15, 1:40, 1:70



Pressure Ratio

1:15, 1:40, 1:70



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RA4 Series

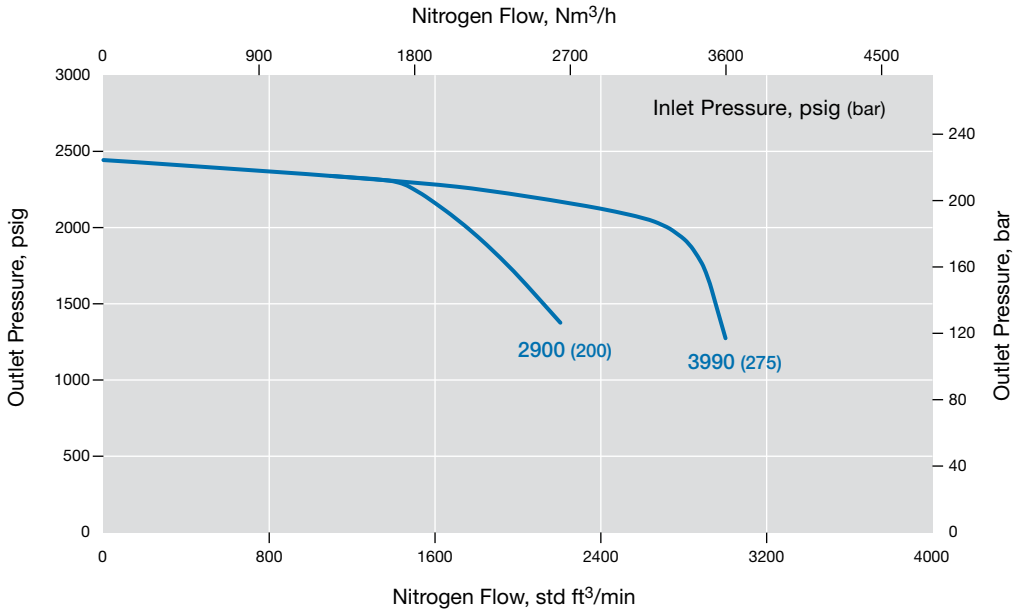
Flow Coefficient: 1.84

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Ratio: 1:40, 1:70

Pressure Ratio

1:40, 1:70



RA6 and RA8 Series

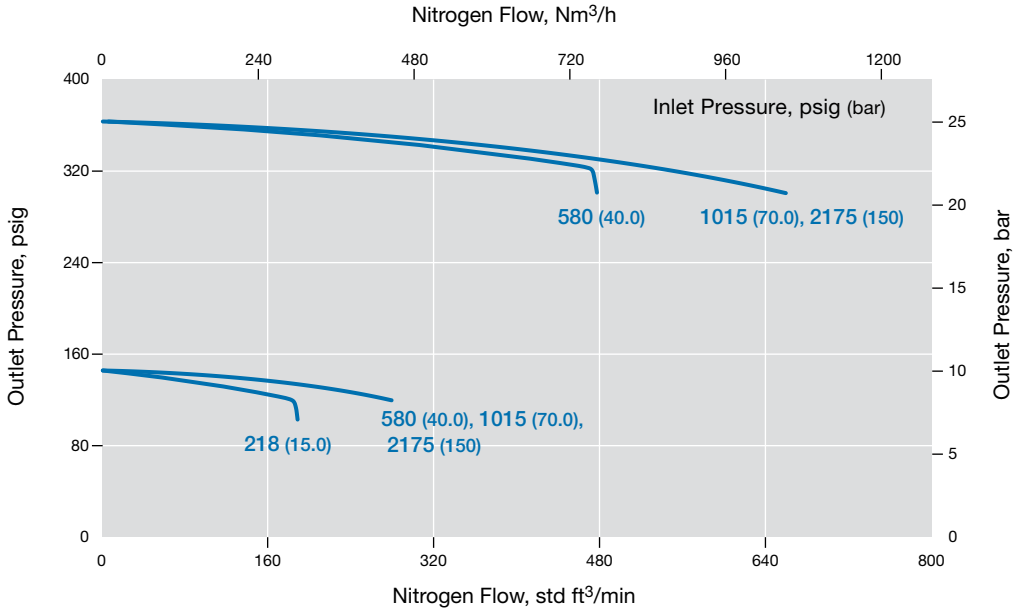
Flow Coefficient: 1.84

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Ratio: 1:15, 1:40, 1:70

Pressure Ratio

1:15, 1:40, 1:70



Flow Data

The graphs illustrate the change or “droop” in outlet pressures as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

RA6 and RA8 Series

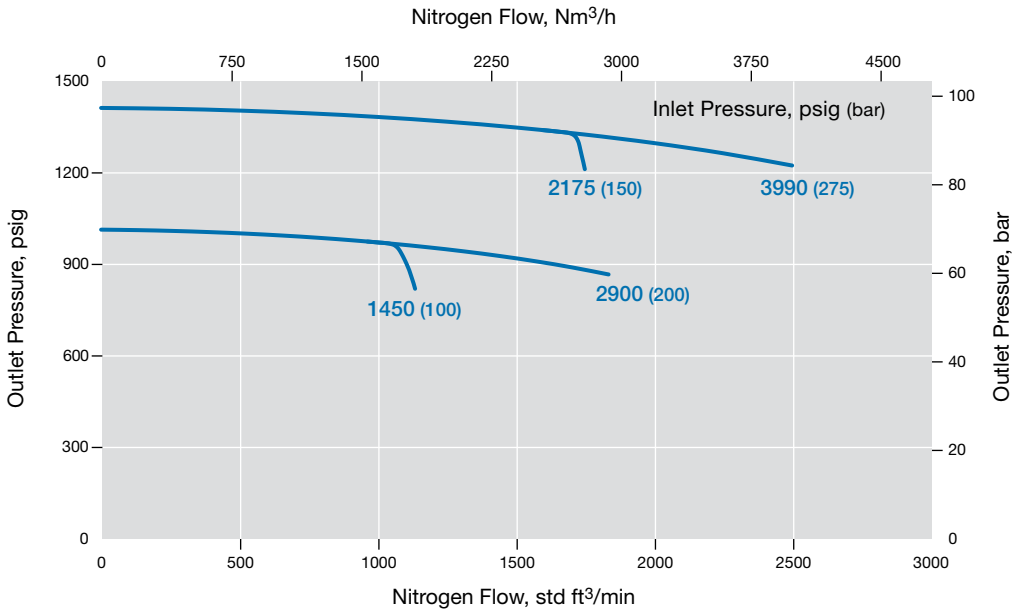
Flow Coefficient: 1.84

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Ratio: 1:15, 1:40, 1:70

Pressure Ratio

1:15, 1:40, 1:70



RA6 and RA8 Series

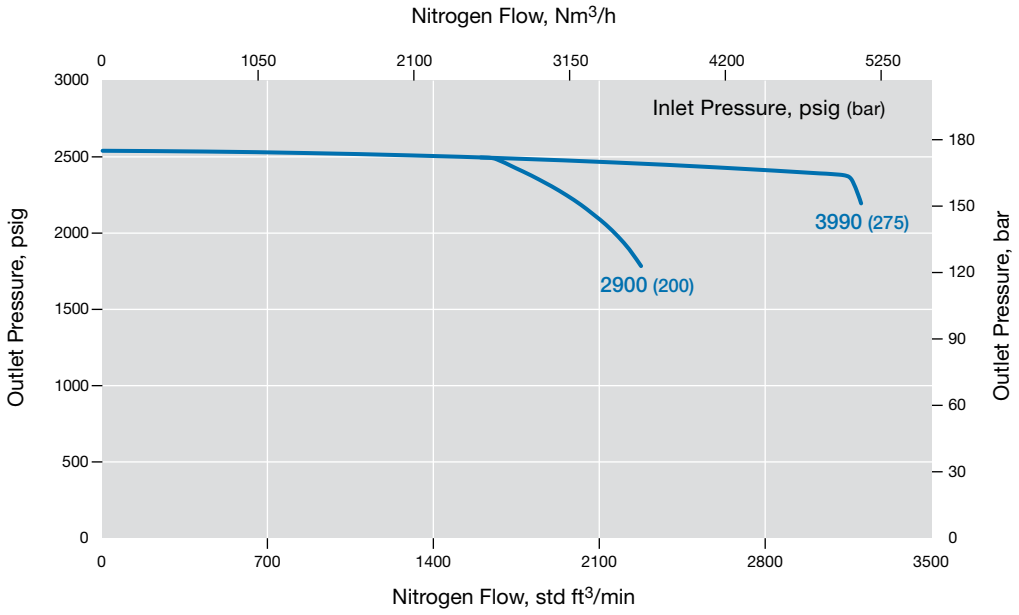
Flow Coefficient: 1.84

Maximum Inlet Pressure: 5800 psig (400 bar)

Outlet Pressure Ratio: 1:40, 1:70

Pressure Ratio

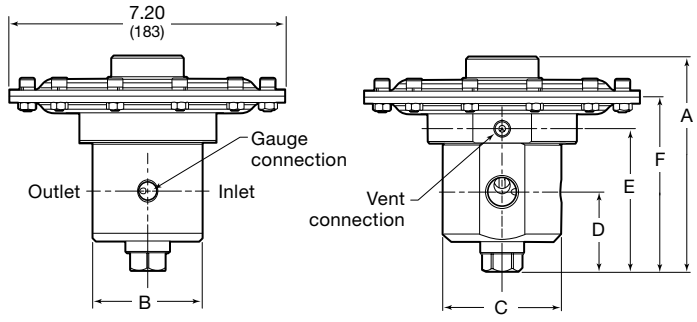
1:40, 1:70



Dimensions

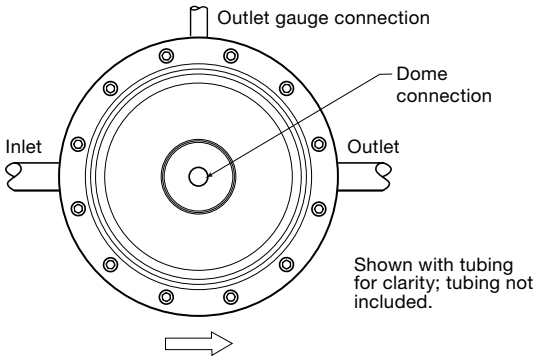
Dimensions, in inches (millimeters), are for reference only and are subject to change.

Series	End Connection Size	Dimensions, in. (mm)					
		A	B	C	D	E	F
RA4	1/2 in.	5.75 (146)	2.83 (72.0)	3.07 (78.0)	2.13 (54.0)	3.72 (94.6)	4.56 (116)
RA6	3/4 in.		3.20 (82.0)	3.50 (89.0)	2.20 (56.0)	3.72 (94.6)	
RA8	1 in.		3.07 (78.0)	3.50 (89.0)	2.20 (56.0)	4.02 (102)	



Standard Configuration

Top



Ordering Information

Build an RA series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5		6	7	8	9		10		11
RA	FA	4	A	1	-	02	- V	V	K	-	15	-	GN2

1 Series
RA = 5800 psig (400 bar) maximum inlet pressure

2 Inlet / Outlet
B = Female ISO/BSP parallel thread
N = Female NPT
FA = ASME B16.5 flange
FD = EN 1092 (DIN) flange

3 Size
4 = 1/2 in. / DN15
6 = 3/4 in. / DN20
8 = 1 in. / DN25

4 Pressure Class
Omit designator if flanges are not ordered.
A = ASME class 150
B = ASME class 300
C = ASME class 600
E = ASME class 1500
F = ASME class 2500
M = EN class PN16
N = EN class PN40

5 Flange Facing
Omit designator if flanges are not ordered.
1 = Raised face smooth
3 = RTJ

6 Body Material
02 = 316L SS

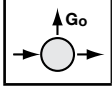
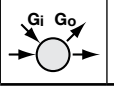
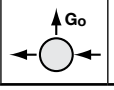
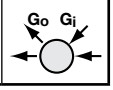
7 Seal Materials
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

8 Diaphragm Materials
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

9 Seat Seal Materials
K = PCTFE
P = PEEK

10 Ratio (Dome-to-Outlet Pressure)
15 = 1:15②
40 = 1:40
70 = 1:70

11 Options
GN2 = Gauge connection, see below①
GN4 = Gauge connection, see below
GN5 = Gauge connection, see below①
None = Standard connection, see below

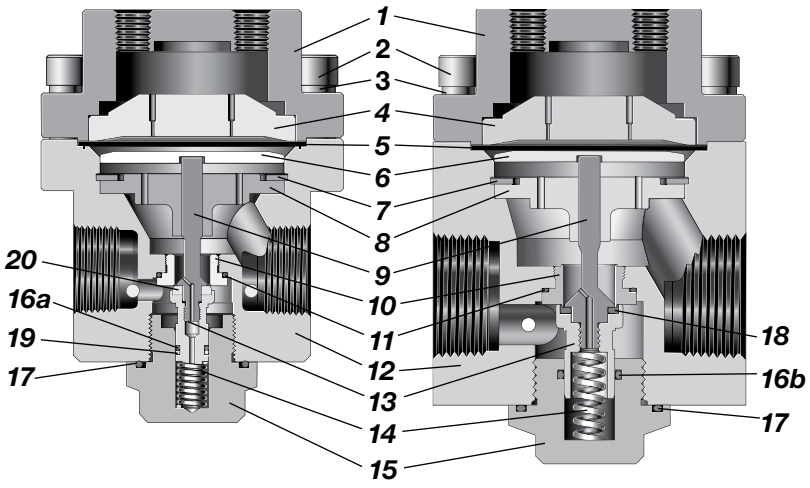
Gauge Connection Configuration			
Standard	GN2	GN4	GN5
			

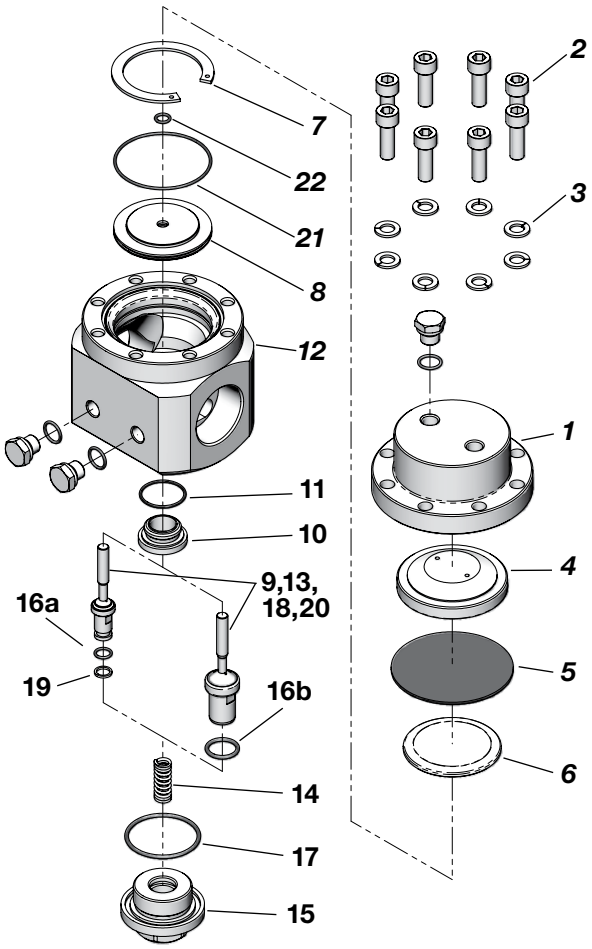
G93 = ASTM G93 Level C-cleaned

① Not available in combination with flanges.
② Outlet control range limited to 2175 psig (150 bar).

Pressure-Reducing Regulators
Dome-Loaded—RD Series Maintenance Kits

Regular maintenance of pressure regulator components is an important part of keeping pressure regulators operating successfully. Swagelok offers several maintenance kit options to help keep components and systems performing well. Outlined below are the standard maintenance kit offerings and an example of which parts are included in each kit. For more detailed information of which parts will be included within a kit for a specific regulator model, please reference the appropriate owner's manual or contact your authorized Swagelok sales and service center.





Designator	Kit Type	Typical Contents
A1	Valve kit	Poppet and housing (9, 13, 18 or 20), O-rings (11, 16a), Back-up rings (19), Seat (10),
A2	Soft valve kit	Poppet and housing (9, 13, 18 or 20), O-rings (16a), Back-up rings (19)
B1	Service kit	Poppet and housing (9, 13, 18 or 20), O-rings (11, 16a, 16b, 17, 21, 22), Back-up rings (19), Diaphragm (5), Seat (10)
B2	Seal kit	O-rings (11, 16a, 16b, 17, 21, 22), Back-up rings (19), Diaphragm (5)
C1	Overhaul kit	Poppet and housing (9, 13, 18 or 20), O-rings (11, 16a, 16b, 17, 21, 22), Back-up rings (19), Poppet spring (14), Body plug (15), Diaphragm (5), Diaphragm plate (6), Seat (10)
C2	Body plug kit	O-ring (17, 16b), Body plug (15)
C3	Sensing kit	Diaphragm (5)
C5	Poppet spring kit	Poppet spring (14)
E1	Hardware kit	Bolts (2), Washers (3)

Ordering Information

To order a maintenance kit, add the **kit type designator** to the regulator ordering number.

Example: RDN10-02-2-VVV-**C1**

Back-Pressure, Spring-Loaded Regulators—BS Series

The BS series back-pressure regulators are suitable for most gases and liquids. The BS series regulators feature a choice of sensing types (diaphragm or piston), and seat and seal materials to accommodate a variety of pressure, temperature, and flow conditions.

The BS series regulators are available in sizes from 1/4 to 1 1/2 in. with a choice of threaded or flange end connections.

The BSH series regulators are high-pressure versions of the BS series regulators, and the LBS series are low-pressure, high-accuracy versions of the BS series regulators.

The BS series regulators are available with several options, including a variety of gauge connection configurations, antitamper, special cleaning to ASTM G93 Level C, and NACE MR0175/ISO 15156-compliant models.

⚠ **Improper installation of gauges in NPT threaded ports can result in galling issues.**

To order gauge ports without factory plugs installed, please have your sales and service center contact Swagelok technical service.

Features

- Spring-loaded pressure control
- Diaphragm or piston sensing types
- Blue knob or screw adjustment
- 316L SS materials of construction for corrosion resistance
- Maximum inlet pressure rating: 507 to 10 150 psig (35.0 to 700 bar)
- Inlet control pressure range: Up to 0 to 10 150 psig (0 to 700 bar)

BS(H)2

BS(H)4, 6, 8

BS(H)10, 15

LBS4

Pressure-Temperature Ratings

Seal Material	Temperature Range °F (°C)	Material Designator
Fluorocarbon FKM	5 to 176 (–15 to 80)	V
Standard Nitrile	-4 to 176 (–20 to 80)	N
Low temperature Nitrile	-49 to 176 (–45 to 80)	L
EPDM	-4 to 176 (–20 to 80)	E
FFKM	14 to 176 (–10 to 80)	F

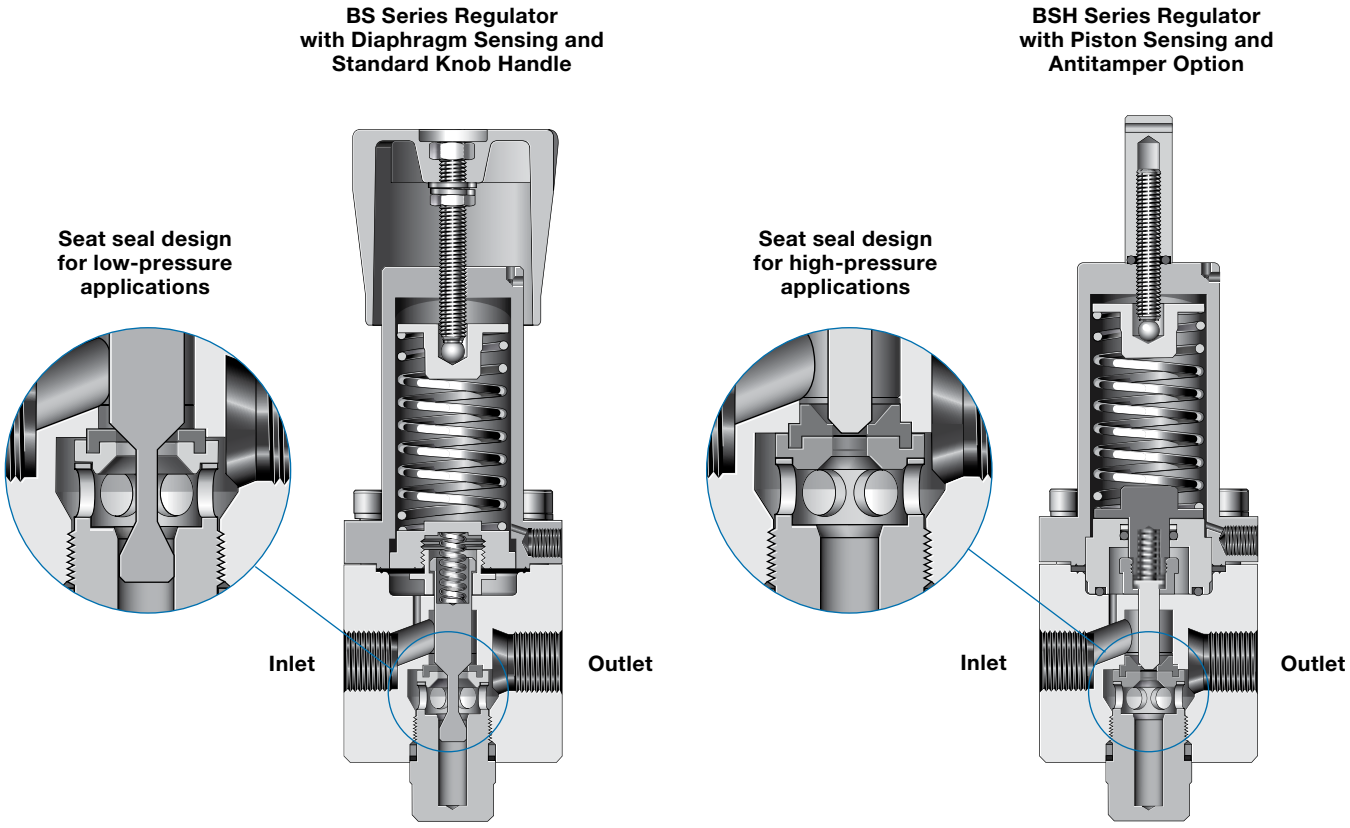
Seat Material	PCTFE	PEEK	Fluorocarbon FKM, Nitrile, EPDM, FFKM
Temperature °F (°C)	Maximum Inlet Pressure / Working Pressure psig (bar)		
-49 to -40 (–45 to -40)	–	–	1015 (70.0)
-40 to -4 (–40 to -20)	5800 (400)	5800 (400)	
95 (35)		10 150 (700)	
149 (65)	3987 (275)		
176 (80)	1812 (125)		

Technical Data—Performance Ratings

Series	Maximum Inlet Pressure① psig (bar)	Maximum Inlet Control Pressure① psig (bar)	Flow Coefficient (C_v)	Sensing Type	Flow Data on Page
BS2	5 800 (400)	5 075 (350)	0.10	Piston	98
BSH2	10 150 (700)	10 150 (700)			
BS4	1 015 (70.0)	406 (28.0) diaphragm 5 220 (360) piston	1.84 (0.39 in. [10.0 mm] seat) 0.49 (0.19 in. [5.0 mm] seat)	Diaphragm or piston	102
BSH4	5 800 (400)				
BS6	1 015 (70.0)	203 (14.0) diaphragm 5 220 (360) piston	1.95 (0.39 in. [10.0 mm] seat) 0.49 (0.19 in. [5.0 mm] seat)	Diaphragm or piston	103
BSH6	5 800 (400)				
BS8	1 015 (70.0)	203 (14.0) diaphragm 5 220 (360) piston	2.07 (0.39 in. [10.0 mm] seat) 0.49 (0.19 in. [5.0 mm] seat)	Diaphragm or piston	104
BSH8	5 800 (400)				
BS10	1 015 (70.0)	290 (20.0) diaphragm 3 625 (250) piston	3.84	Diaphragm or piston	–
BSH10	3 625 (250)				
BS15	1 015 (70.0)	290 (20.0) diaphragm 3 625 (250) piston	7.3	Diaphragm or piston	–
BSH15	3 625 (250)				
LBS4	507 (35.0)	290 (20.0)	1.3	Diaphragm	113

① Regulator pressure rating may be limited by connection type.

Back-Pressure, Spring-Loaded Regulators—BS Series



Technical Data—Design

Series	Seat Diameter in. (mm)	Inlet and Outlet Connections	Gauge Connection	Weight (Without Flanges) lb (kg)	More Information on Page
BS2 BSH2	0.087 (2.2)	1/4 in. NPT	1/4 in. NPT	3.3 (1.5)	97
BS4 BSH4	0.39 (10.0) or 0.19 (5.0)	1/2 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT	7.7 (3.5)	101
BS6 BSH6	0.39 (10.0) or 0.19 (5.0)	3/4 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT	9.9 (4.5)	101
BS8 BSH8	0.39 (10.0) or 0.19 (5.0)	1 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT	9.9 (4.5)	101
BS10 BSH10	0.53 (13.5)	1 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT or ISO/BSP parallel thread	16.7 (7.6)	106
BS15 BSH15	0.75 (19.0)	1 1/2 in. NPT, ISO/BSP parallel thread, EN or ASME flanges	1/4 in. NPT or ISO/BSP parallel thread	22.0 (10)	106
LBS4	0.31 (8.0)	1/2 in. NPT	1/4 in. NPT	5.7 (2.6)	112

Compact, General-Purpose, Spring-Loaded Back-Pressure Regulators—BS(H)2 Series

Features

- Piston sensing
- Bottom mounting
- Low-friction piston for better control

Options

- NACE MR0175/ISO 15156-compliant models
- Special cleaning to ASTM G93 Level C
- Panel mounting kit sold separately—no disassembly required

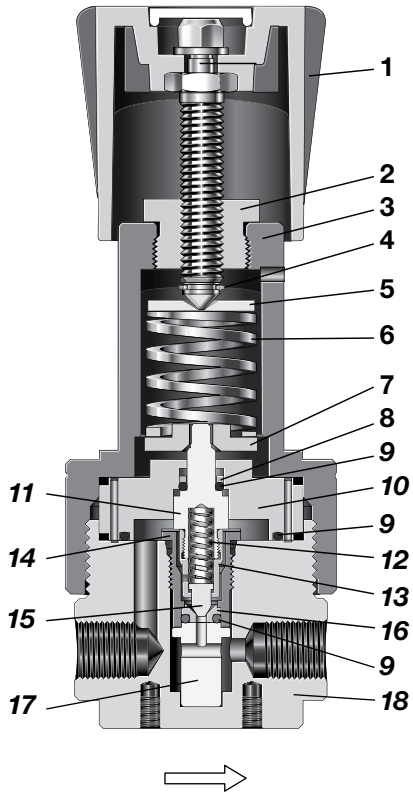
Technical Data

Series	Maximum Inlet Pressure psig (bar)	Maximum Inlet Control Pressure psig (bar)	Sensing Type	Temperature Range °F (°C)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Inlet and Outlet Connections	Gauge / Vent Connection	Weight lb (kg)
BS2	5 800 (400)	5 075 (350)	Piston	–40 to 176 (–40 to 80)	0.10	0.087 (2.2)	1/4 in. NPT	Gauge: 1/4 in. NPT Vent: 1/8 in. NPT	3.3 (1.5)
BSH2	10 150 (700)	10 150 (700)		–4 to 176 (–20 to 80)					

See **Pressure-Temperature Ratings,** page 95, for ratings.
See pages 98 to 99 for flow data.

Materials of Construction

BS2 Series Regulator with Standard Threaded Vent



Component	Material / Specification
1 Knob assembly with adjusting screw, nuts, washer	Blue ABS with 431 SS
2 Spring housing cover	431 SS / A276
3 Spring housing	316L SS / A479
4 C-ring	A2
5 Spring guide	316L SS / A479
6 Set spring	50CRV4
7 Bottom spring guide	316L SS / A479
8 Backup ring (BSH only)	PTFE
***9** O-rings*	*EPDM, FKM, FFKM, or nitrile*
***10** Piston plate*	*316L SS / A479*
***11** Piston*	
***12** Overtravel spring*	*302 SS / A313*
***13** Piston screw*	*316L SS / A479*
***14** Body plug*	
***15** Poppet*	*431 SS / A276*
***16** Seat*	*PCTFE or PEEK*
***17** Seat retainer*	*316L SS / A479*
***18** Body*	*316L SS / A479*
Wetted lubricants: Silicone-based and synthetic hydrocarbon-based	

Wetted components listed in *italics.*
Gauge plugs (not shown): 431 SS / A276.

Flow Data

The graphs illustrate the change in inlet or outlet pressure as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

BS(H)2 Series

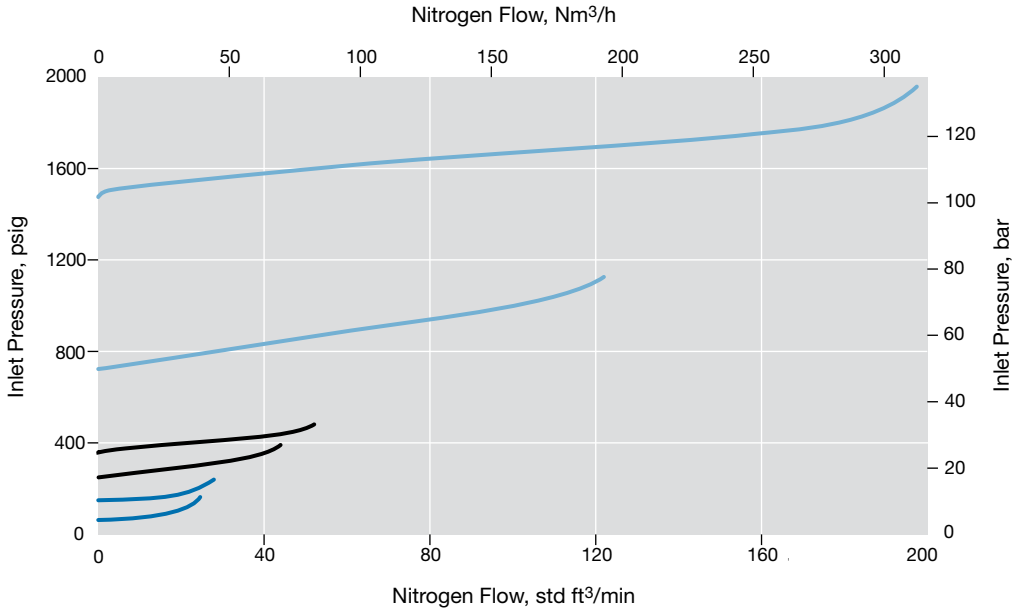
Flow Coefficient: 0.10

Maximum Inlet Pressure: BS2—5800 psig (400 bar); BSH2—10 150 psig (700 bar)

Inlet Pressure Control Range: 0 to 1450 psig (0 to 100 bar)

Pressure Control Range

- 0 to 1450 psig (0 to 100 bar)
- 0 to 362 psig (0 to 25.0 bar)
- 0 to 145 psig (0 to 10.0 bar)



BS(H)2 Series

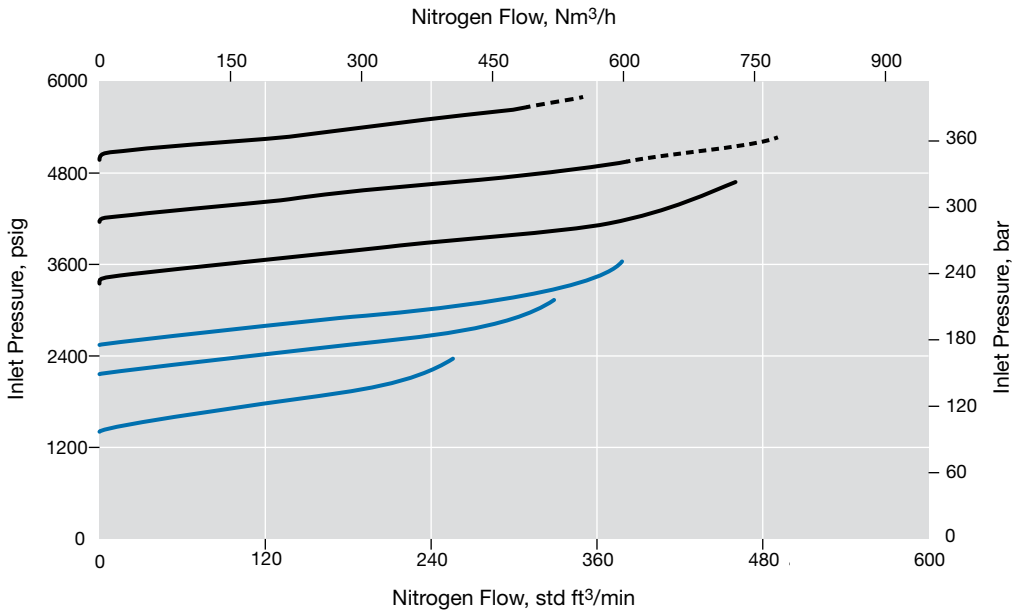
Flow Coefficient: 0.10

Maximum Inlet Pressure: BS2—5800 psig (400 bar); BSH2—10 150 psig (700 bar)

Inlet Pressure Control Range: 0 to 5075 psig (0 to 350 bar)

Pressure Control Range

- 0 to 5075 psig (0 to 350 bar)
- 0 to 5075 psig (0 to 350 bar), calculated
- 0 to 2537 psig (0 to 175 bar)



Flow Data

The graphs illustrate the change in inlet or outlet pressure as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

BSH2 Series

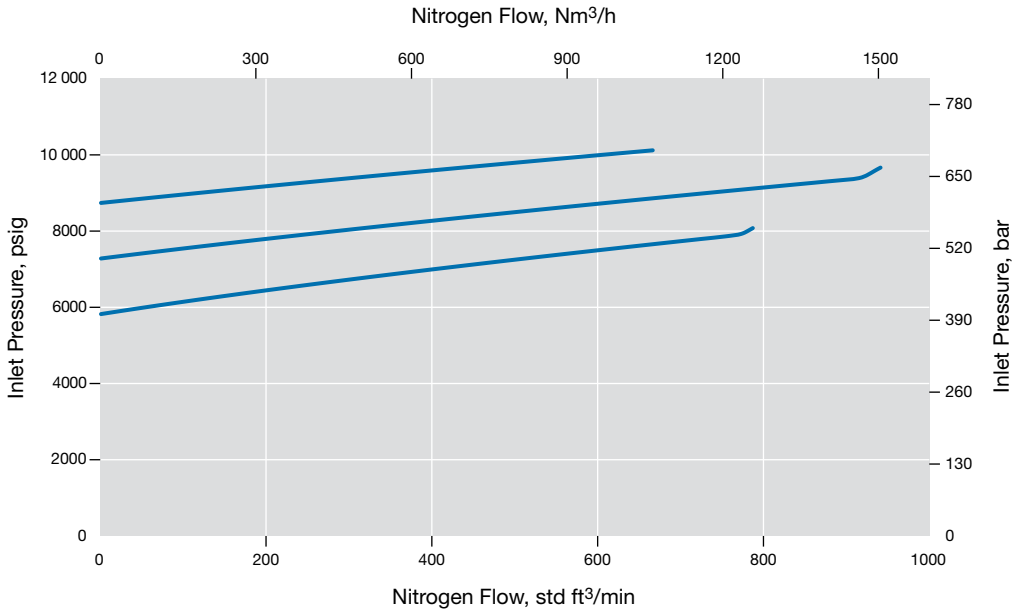
Flow Coefficient: 0.10

Maximum Inlet Pressure: 10 150 psig (700 bar)

Inlet Pressure Control Range: 0 to 10 150 psig (0 to 700 bar)

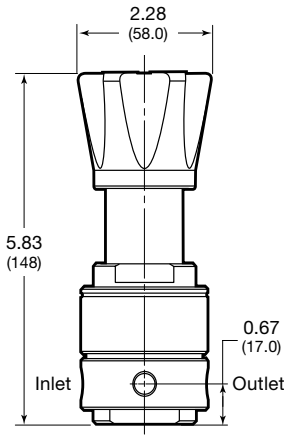
Pressure Control Range

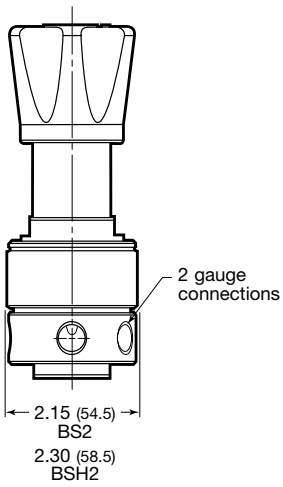
0 to 10 150 psig (0 to 700 bar)



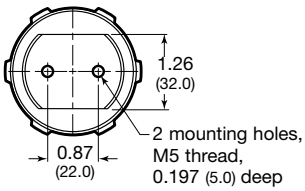
Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.

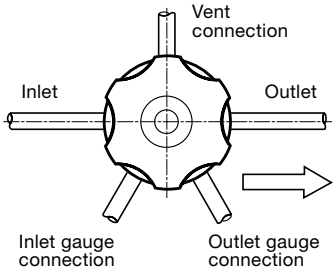




Bottom Mounting



Configuration
Top



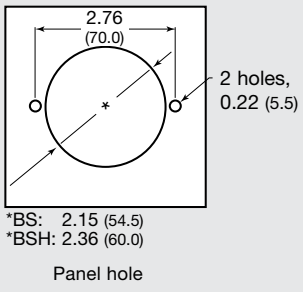
Shown with tubing for clarity; tubing not included.

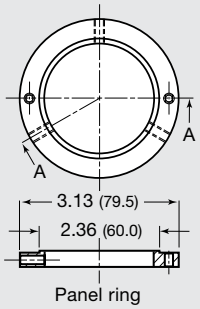
Panel Mounting Kit

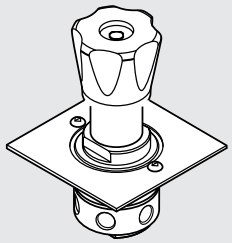
No disassembly required when using panel mount kit. Panel mounting kit ordering numbers:

BS2 series: **RS2-P-02**

BSH2 series: **RSH2-P-02**







Ordering Information

Build a BS2 or BSH2 series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7	8
BS	N2 -	02 -	1 -	V	V	K	- N

1 Series
BS = 5800 psig (400 bar) maximum inlet pressure
BSH = 10 150 psig (700 bar) maximum inlet pressure

2 Inlet / Outlet
N2 = 1/4 in. female NPT

3 Body Material
02 = 316L SS

4 Pressure Control Range
BS and BSH series
1 = 0 to 145 psig (0 to 10.0 bar)
2 = 0 to 362 psig (0 to 25.0 bar)
3 = 0 to 1450 psig (0 to 100 bar)
4 = 0 to 2537 psig (0 to 175 bar)
5 = 0 to 5075 psig (0 to 350 bar)
BSH series only
6 = 0 to 10 150 psig (0 to 700 bar)

5 Seal Material
BS and BSH series
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
F = FFKM
BS series only
L = Low temperature Nitrile

6 Piston Seals
BS and BSH series
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
F = FFKM
BS series only
L = Low temperature Nitrile

7 Seat Material
BS series
K = PCTFE
P = PEEK
BSH series
P = PEEK

8 Options
N = NACE MR0175/ISO 15156
G93 = ASTM G93 Level C-cleaned

General-Purpose, Spring-Loaded Back-Pressure Regulators—BS(H)4, BS(H)6, and BS(H)8 Series - *Product discontinued in 2024*

Features

- Diaphragm sensing: 0 to 406 psig (0 to 28.0 bar)
- Piston sensing: 0 to 5220 psig (0 to 360 bar)
- Threaded vent to monitor seal integrity

Options

- Antitamper
- Gauge connections —choice of 4 configurations
- NACE MR0175/ISO 15156-compliant models
- Special cleaning to ASTM G93 Level C

Technical Data

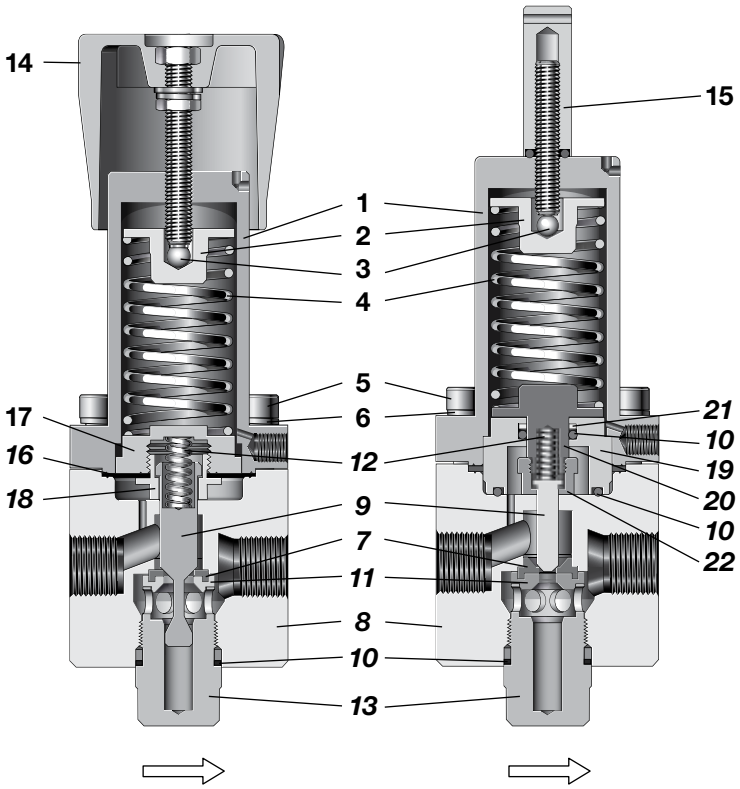
Series	Maximum Inlet Pressure psig (bar)	Maximum Inlet Control Pressure psig (bar)	Sensing Type	Temperature Range °F (°C)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Connections: Inlet and Outlet Size	Connections: Inlet and Outlet Type	Connections: Gauge and Vent	Weight (Without Flanges) lb (kg)
BS(H)4	BS: 1015 (70.0) BSH: 5800 (400)	BS4: 0 to 406 psig (28.0 bar) BS6, 8: 0 to 203 psig (14.0 bar) BSH: 5220 (360)	Diaphragm: BS4: 0 to 406 psig (28.0 bar) BS6, 8: 0 to 203 psig (14.0 bar) Piston: 0 to 5220 psig (360 bar)	–40 to 176 (–40 to 80) See **Pressure-Temperature Ratings,** page 95.	BS4: 1.84 BS6: 1.95 BS8: 2.07 with 0.39 in. (10.0 mm) seat; All: 0.49 with 0.19 in. (5.0 mm) seat	0.39 (10.0) for up to 1160 psig (80.0 bar) 0.19 (5.0) for 2175 to 5220 psig (150 to 360 bar)	1/2 in. DN15	NPT ISO/BSP parallel thread ASME or EN flange	Gauge: 1/4 in. NPT Vent: 1/8 in. ISO/BSP parallel thread	7.7 (3.5)
BS(H)6							3/4 in. DN20			9.9 (4.5)
BS(H)8							1 in. DN25			

See pages 102 and 104 for flow data.

Materials of Construction

BS Series Regulator with Diaphragm Sensing and Standard Knob

BSH Series Regulator with Piston Sensing and Antitamper Option



	Component	Material / Specification
Common Components	**1** Spring housing	316L SS / A479
	2 Spring guide	
	3 Ball	Commercial stainless steel
	4 Set spring	302 SS / A313
	5 Cap screw	A4-80
	6 Washer	A4
	7 *Seat seal*	*PCTFE or PEEK*
	8 *Body*	*316L SS / A479*
	9 *Poppet*	*431 SS / A276*
	10 *O-rings*	*EPDM, FKM, or nitrile*
	11 *Seat*	*316L SS / A479*
	12 *Overtravel spring*	*302 SS / A313*
	13 *Body plug*	*316L SS / A479*
Actuation	**14** Knob assembly with adjusting screw, nuts, washers	Blue ABS with A2-70
	15 Antitamper with O-ring, adjusting screw	316L SS and A2-70 (O-ring same as item **10**)
Sensing Mechanism	***Diaphragm Only***	
	16 *Diaphragm*	*EPDM, FKM, or nitrile*
	17 Diaphragm plate	316L SS / A479
	18 *Diaphragm screw*	*316L SS / A479*
	Piston Only	
	19 *Piston plate*	*316L SS / A479*
	20 *Piston*	
	21 *Backup ring*	*PTFE*
	22 *Piston screw*	*316L SS / A479*①
Wetted lubricant: Silicone-based, synthetic hydrocarbon-based		

① BSH4 (range 5 and 6), BSH6 (range 6), and BSH8 (range 6) the material will be Alloy 2507.

Wetted components listed in *italics*.

Gauge plugs (not shown): 431 SS / A276.

Flow Data

The graphs illustrate the change in inlet or outlet pressure as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

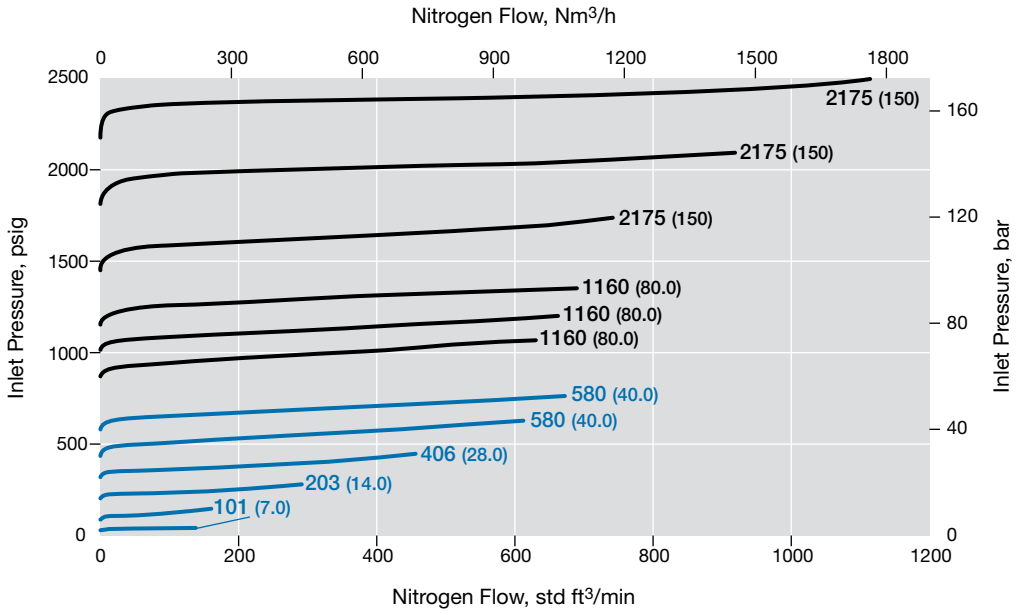
BS(H)4 Series

Flow Coefficient: 1.84

Maximum Inlet Pressure: BS4—1015 psig (70.0 bar); BSH4—5800 psig (400 bar)

Regulator Series

- BSH4 only
- BS4 and BSH4



BSH4 Series

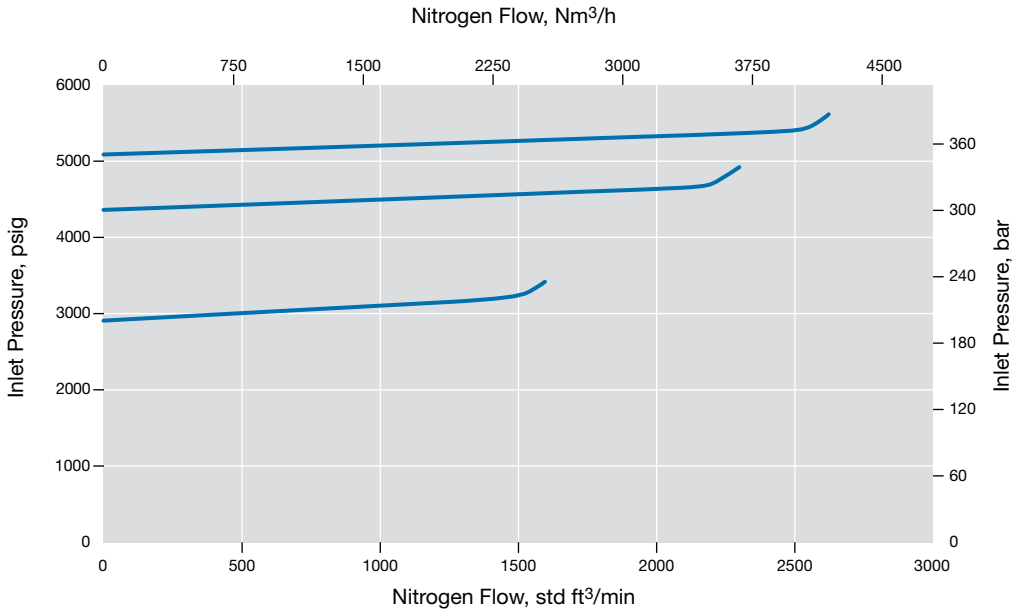
Flow Coefficient: 0.49

Maximum Inlet Pressure: 5800 psig (400 bar)

Inlet Pressure Control Range: 0 to 5220 psig (0 to 360 bar)

Pressure Control Range

- 0 to 5220 psig (360 bar)



Flow Data

The graphs illustrate the change in inlet or outlet pressure as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

BS(H)6 Series

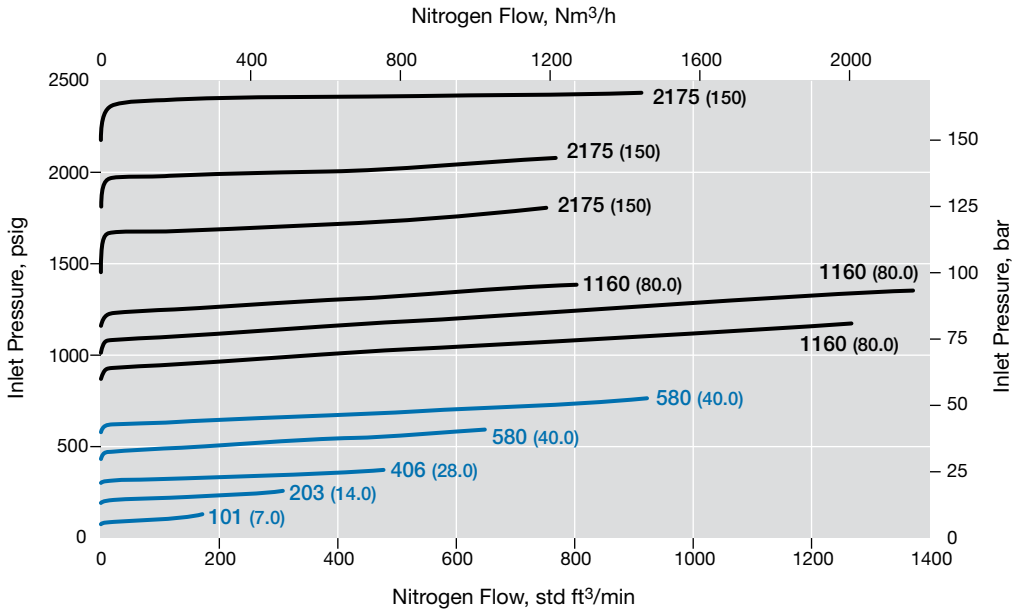
Flow Coefficient:1.95

Maximum Inlet Pressure: BS6—1015 psig (70.0 bar); BSH6—5800 psig (400 bar)

Regulator Series

BSH6 only

BS6 and BSH6



BSH6 Series

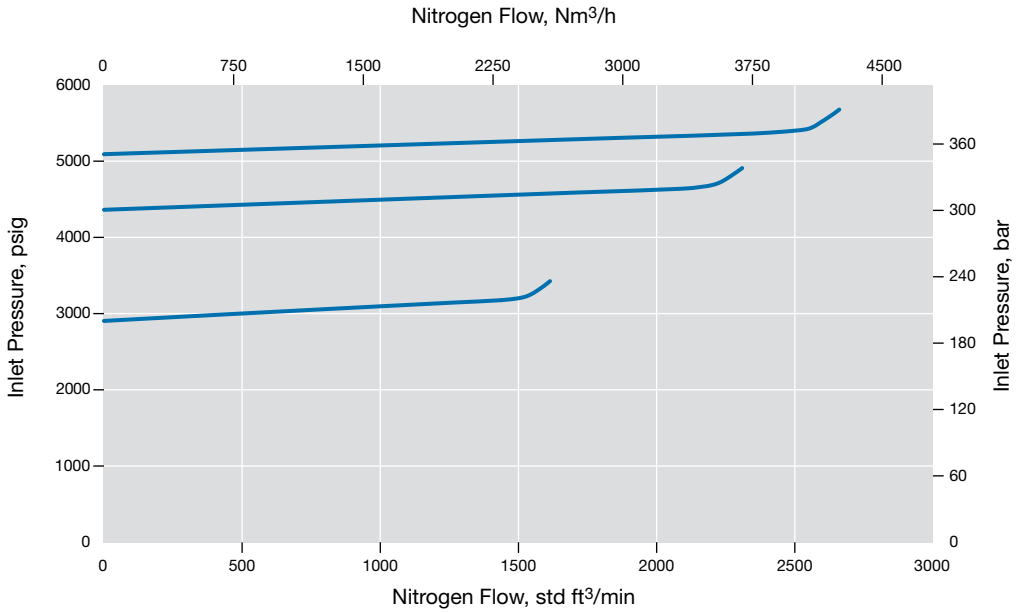
Flow Coefficient: 0.49

Maximum Inlet Pressure: 5800 psig (400 bar)

Inlet Pressure Control Range: 0 to 5220 psig (0 to 360 bar)

Pressure Control Range

0 to 5220 psig (360 bar)



Flow Data

The graphs illustrate the change in inlet or outlet pressure as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

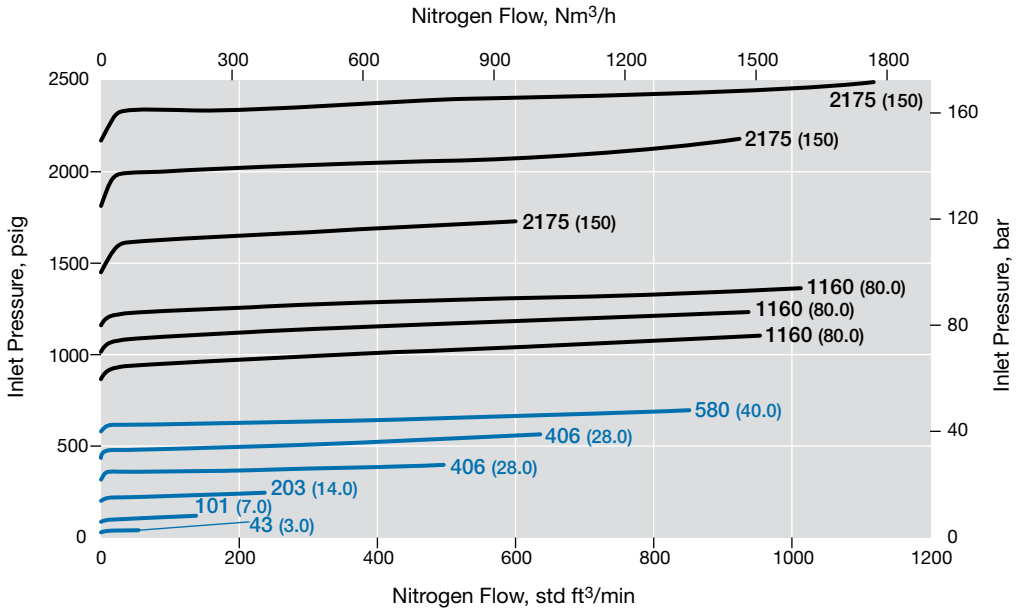
BS(H)8 Series

Flow Coefficient: 2.07

Maximum Inlet Pressure: BS8—1015 psig (70.0 bar); BSH8—5800 psig (400 bar)

Regulator Series

- BSH8 only
- BS8 and BSH8



BSH8 Series

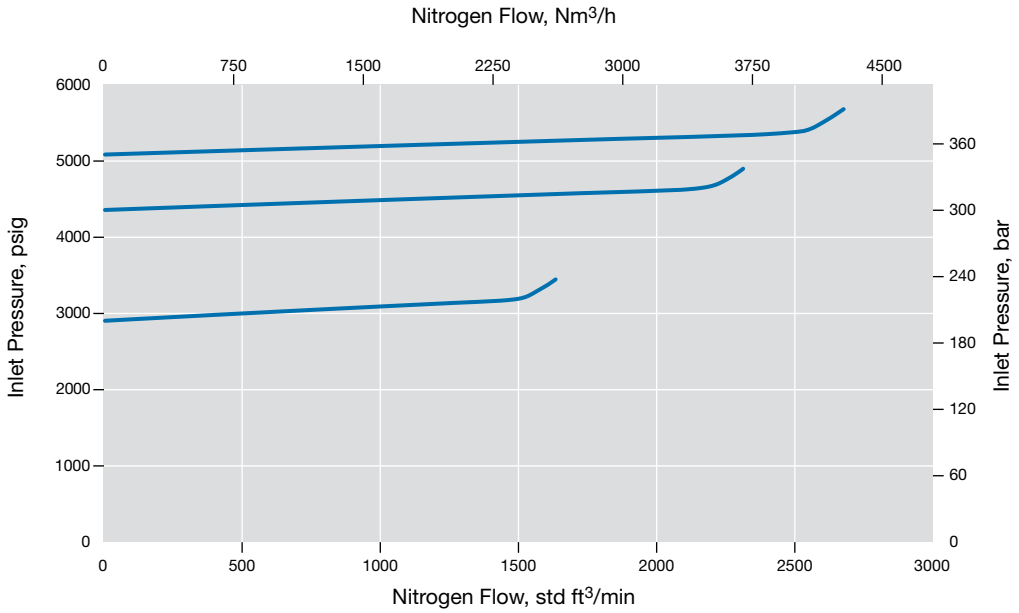
Flow Coefficient: 0.49

Maximum Inlet Pressure: 5800 psig (400 bar)

Inlet Pressure Control Range: 0 to 5220 psig (0 to 360 bar)

Pressure Control Range

- 0 to 5220 psig (360 bar)

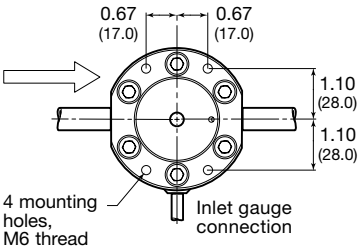


Dimensions

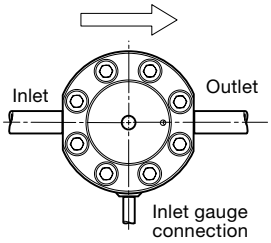
Dimensions, in inches (millimeters), are for reference only and are subject to change.

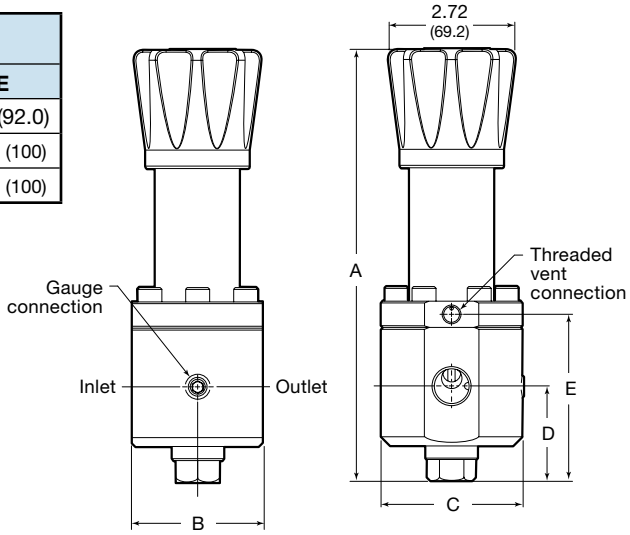
Series	End Connection Size	Dimensions, in. (mm)				
		A	B	C	D	E
BS(H)4	1/2 in.	9.06 (230)	2.83 (72.0)	3.07 (78.0)	2.09 (53.0)	3.62 (92.0)
BS(H)6	3/4 in.	9.25 (235)	3.23 (82.0)	3.50 (89.0)	2.20 (56.0)	3.94 (100)
BS(H)8	1 in.	9.25 (235)	3.07 (78.0)	3.50 (89.0)	2.20 (56.0)	3.94 (100)

Panel Mounting
BS(H)4 only



Configuration
Top





Shown with tubing for clarity; tubing not included.

Ordering Information

Build a BS(H)4, BS(H)6, and BS(H)8 series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7	8	9	10	11
BS	FA	4	A	1	- 02 -	1	- V	V	K -	GN2

1 Series
BS = 1015 psig (70.0 bar) maximum inlet pressure
BSH = 5800 psig (400 bar) maximum inlet pressure

2 Inlet / Outlet
B = Female ISO/BSP parallel thread
N = Female NPT
FA = ASME B16.5 flange
FD = EN 1092 (DIN) flange

3 Size
4 = 1/2 in. / DN15
6 = 3/4 in. / DN20
8 = 1 in. / DN25

4 Pressure Class
Omit designator if flanges are not ordered.
A = ASME class 150
B = ASME class 300
C = ASME class 600
E = ASME class 1500
F = ASME class 2500
M = EN class PN16
N = EN class PN40

5 Flange Facing
Omit designator if flanges are not ordered.
1 = Raised face smooth
3 = RTJ

6 Body Material
02 = 316L SS

7 Pressure Control Range
Diaphragm sensing
1 = 0 to 43 psig (0 to 3.0 bar)
2 = 0 to 101 psig (0 to 7.0 bar)
3 = 0 to 203 psig (0 to 14.0 bar)
4 = 0 to 406 psig (0 to 28.0 bar)①
Piston sensing
4 = 0 to 406 psig (0 to 28.0 bar)②
5 = 0 to 580 psig (0 to 40.0 bar)
6 = 0 to 1160 psig (0 to 80.0 bar)
7 = 0 to 2175 psig (0 to 150 bar)
9 = 0 to 4060 psig (0 to 280 bar)
11 = 0 to 5220 psig (0 to 360 bar)

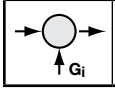
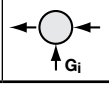
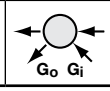
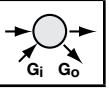
① BS(H)4 series only.
② BS(H)6 and BS(H)8 series only.

8 Seal Material
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

9 Diaphragm / Piston O-Rings
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
L = Low temperature Nitrile

10 Seat Seal Material
K = PCTFE
P = PEEK

11 Options
A = Antitamper
GN1 = Gauge connection, see below
GN2 = Gauge connection, see below
GN5 = Gauge connection, see below
None = Standard connection, see below

Gauge Connection Configuration			
Standard	GN1	GN2	GN5
			

N = NACE MR0175/ISO 15156
G93 = ASTM G93 Level C-cleaned

General-Purpose, Spring-Loaded Back-Pressure Regulators—BS(H)10 and BS(H)15 Series - *Product discontinued in 2024*

Features

- Balanced poppet design
- Diaphragm sensing: 0 to 290 psig (0 to 20.0 bar)
- Piston sensing: 0 to 3625 psig (0 to 250 bar)
- High flow capacity

Options

- NACE MR0175/ISO 15156-compliant models
- Special cleaning to ASTM G93 Level C

Technical Data

Series	Maximum Inlet Pressure psig (bar)	Maximum Inlet Control Pressure psig (bar)	Sensing Type	Temperature Range °F (°C)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Connections			Weight (Without Flanges) lb (kg)
							Inlet and Outlet			
							Size	Type	Gauge	
BS(H)10	BS: 1015 (70.0)	BS: 290 (20.0)	Diaphragm: 0 to 290 psig (20.0 bar)	–49 to 176 (–45 to 80) See **Pressure-Temperature Ratings,** page 95.	3.84	0.53 (13.5)	1 in. DN25	NPT ISO/BSP parallel thread ASME or EN flange	1/4 in. NPT or ISO/BSP parallel①	16.7 (7.6)
BS(H)15	BSH: 3625 (250)	BSH: 3625 (250)	Piston: 0 to 3625 psig (0 to 250 bar)		7.3	0.75 (19.0)	1 1/2 in. DN40			22.0 (10.0)

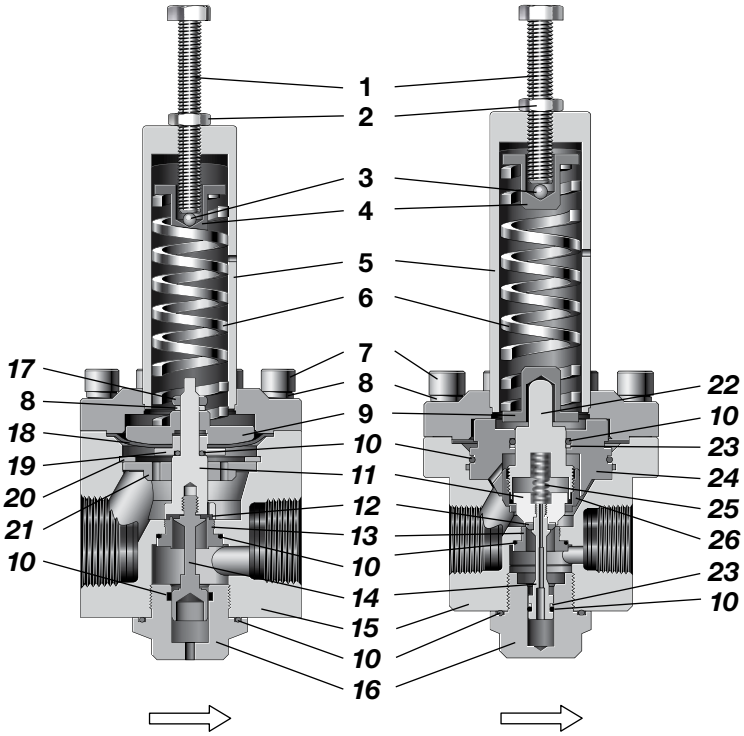
See pages 107 to 110 for flow data.

① Regulators with NPT inlet / outlet connections have 1/4 in. NPT gauge connections.

Materials of Construction

BS Series Regulator with Diaphragm Sensing and Soft Seat Seal

BSH Series Regulator with Piston Sensing and Hard Seat Seal



Component			Material / Specification
Common Components	**1** Adjusting screw		A2-70
	2 Set screw nut		A2
	3 Ball		420 SS (Hardened)
	4 Upper spring guide		316L SS / A479
	5 Spring housing assembly		
	6 Set spring		50CRV4
	7 Cap screw		A4-80
	8 Washer		A4
	9 Bottom spring guide		316L SS / A479
	***10** O-ring*		*EPDM, FKM, or nitrile*
	***11** Poppet housing*		*316L SS / A479*
	***12** Seat seal*	*BS*	*EPDM, FKM, or nitrile*
		BSH	*PCTFE or PEEK*
	***13** Seat*		*316L SS / A479*
	***14** Poppet*		
	***15** Body*		
	***16** Body plug*		
Diaphragm Only	**17** Nut		A4
	***18** Diaphragm*		*EPDM, FKM, or nitrile*
	***19** Clamp plate*		*316L SS / A479*
	***20** Retaining ring*		*1.4122 Steel*
	***21** Body plate*		*316L SS / A479*
Piston Only	***22** Piston*		*316L SS / A479*
	***23** Backup ring*		*PTFE*
	***24** Piston plate*		*316L SS / A479*
	***25** Overtravel spring*		*302 SS / A313*
	***26** Piston screw*		*316L SS / A479*
Wetted lubricant: Silicone-based, synthetic hydrocarbon-based			

Wetted components listed in *italics.*
Gauge plugs (not shown): 431 SS / A276.

Flow Data

The graphs illustrate the change in inlet or outlet pressure as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

BS10 Series

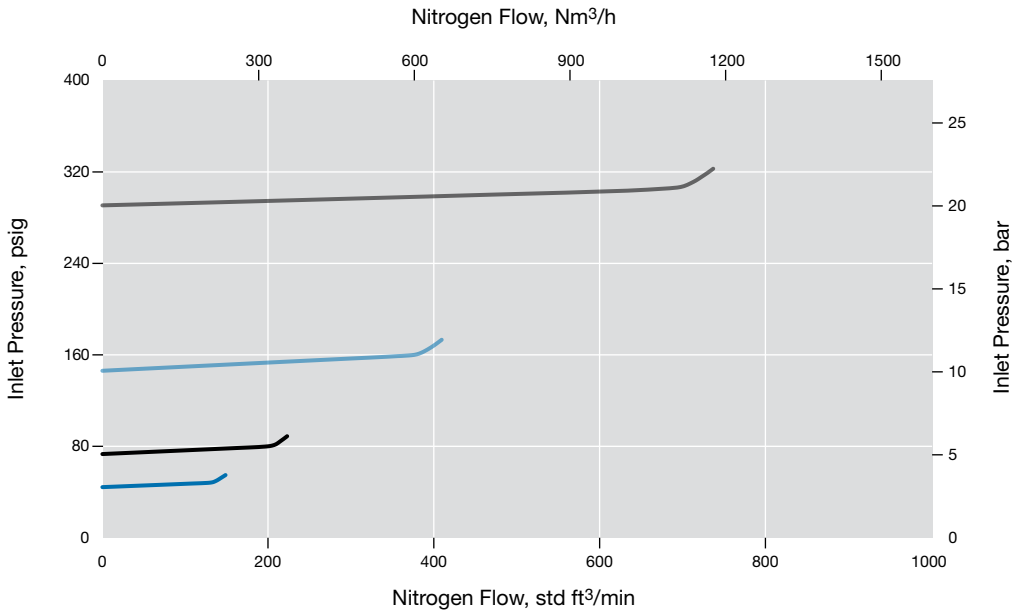
Flow Coefficient: 3.84

Maximum Inlet Pressure: 1015 psig (70 bar)

Inlet Pressure Control Range: 0 to 290 psig (0 to 20.0 bar)

Pressure Control Range

- 0 to 290 psig (0 to 20.0 bar)
- 0 to 145 psig (0 to 10.0 bar)
- 0 to 72 psig (0 to 5.0 bar)
- 0 to 43 psig (0 to 3.0 bar)



Flow Data

The graphs illustrate the change in inlet or outlet pressure as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

BSH10 Series

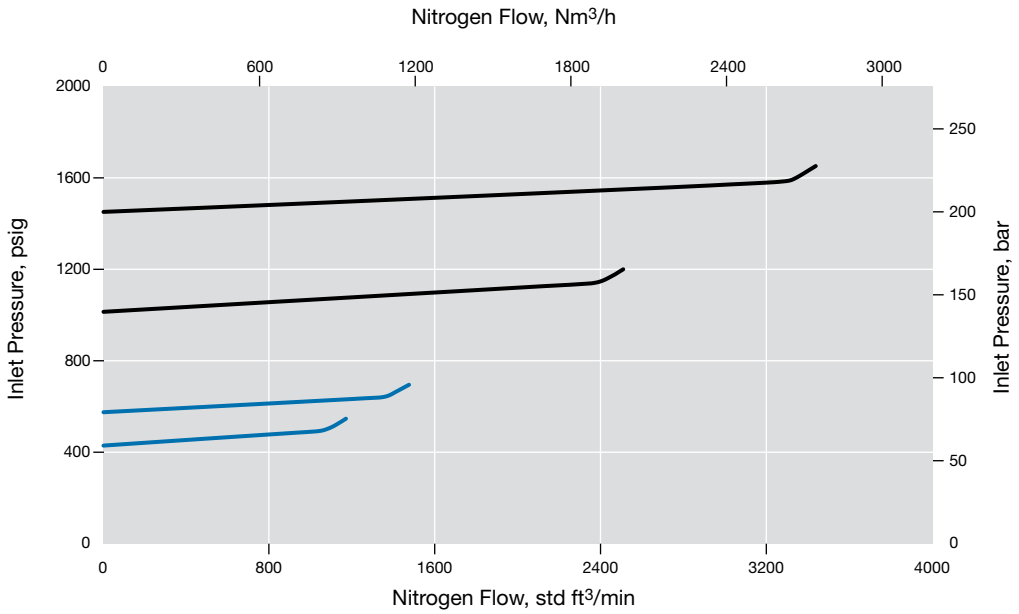
Flow Coefficient: 3.84

Maximum Inlet Pressure: 3625 psig (250 bar)

Inlet Pressure Control Range: 0 to 1450 psig (0 to 100 bar)

Pressure Control Range

- 0 to 1450 psig (0 to 100 bar)
- 0 to 580 psig (0 to 40.0 bar)



BSH10 Series

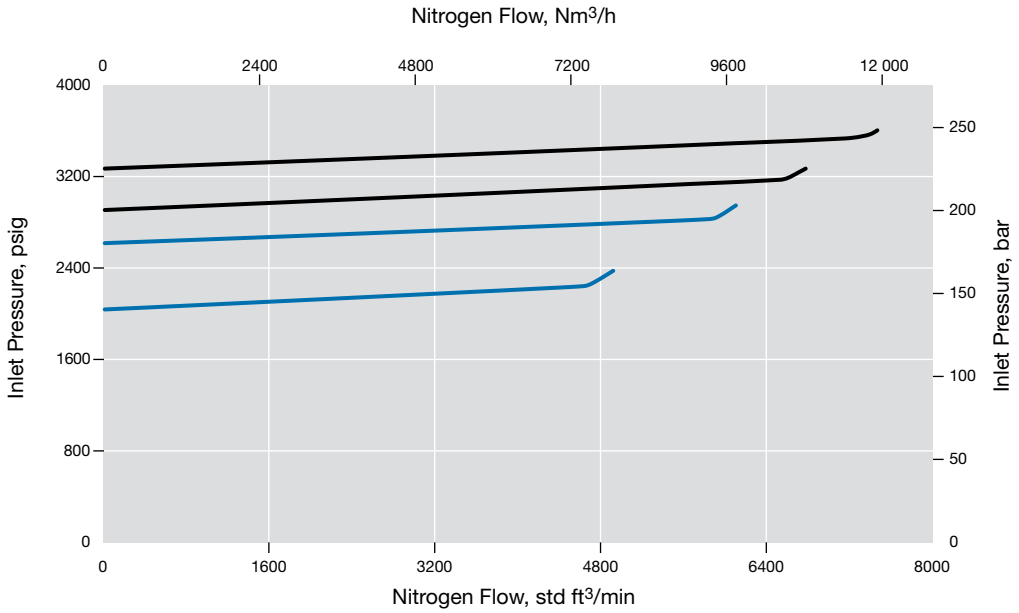
Flow Coefficient: 3.84

Maximum Inlet Pressure: 3625 psig (250 bar)

Inlet Pressure Control Range: 0 to 3625 psig (0 to 250 bar)

Pressure Control Range

- 0 to 3625 psig (0 to 250 bar)
- 0 to 2610 psig (0 to 180 bar)



Flow Data

The graphs illustrate the change in inlet or outlet pressure as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

BS15 Series

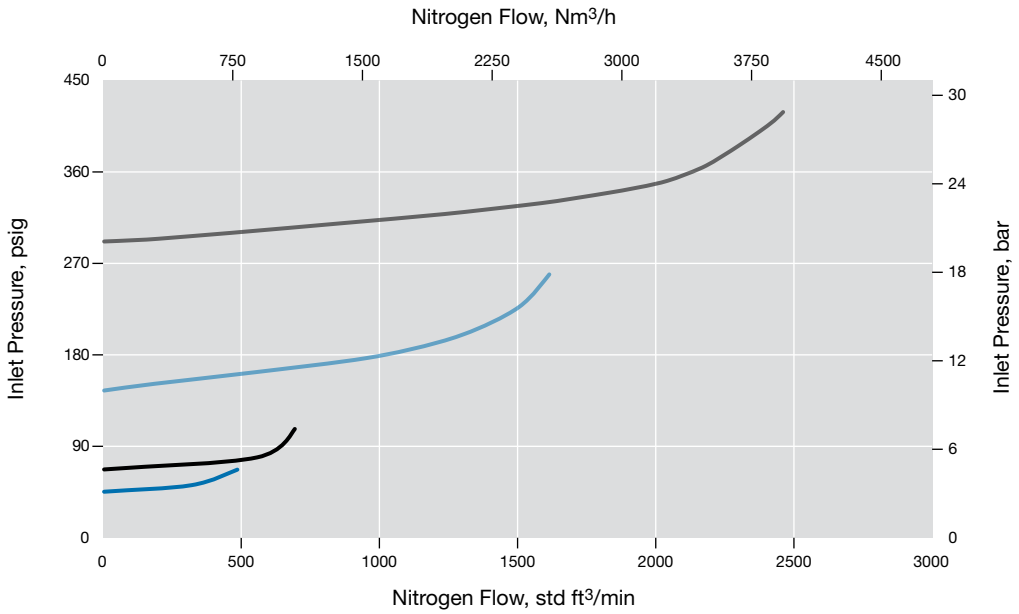
Flow Coefficient: 7.3

Maximum Inlet Pressure: 1015 psig (70 bar)

Inlet Pressure Control Range: 0 to 290 psig (0 to 20.0 bar)

Pressure Control Range

- 0 to 290 psig (0 to 20.0 bar)
- 0 to 145 psig (0 to 10.0 bar)
- 0 to 72 psig (0 to 5.0 bar)
- 0 to 43 psig (0 to 3.0 bar)



Flow Data

The graphs illustrate the change in inlet or outlet pressure as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

BSH15 Series

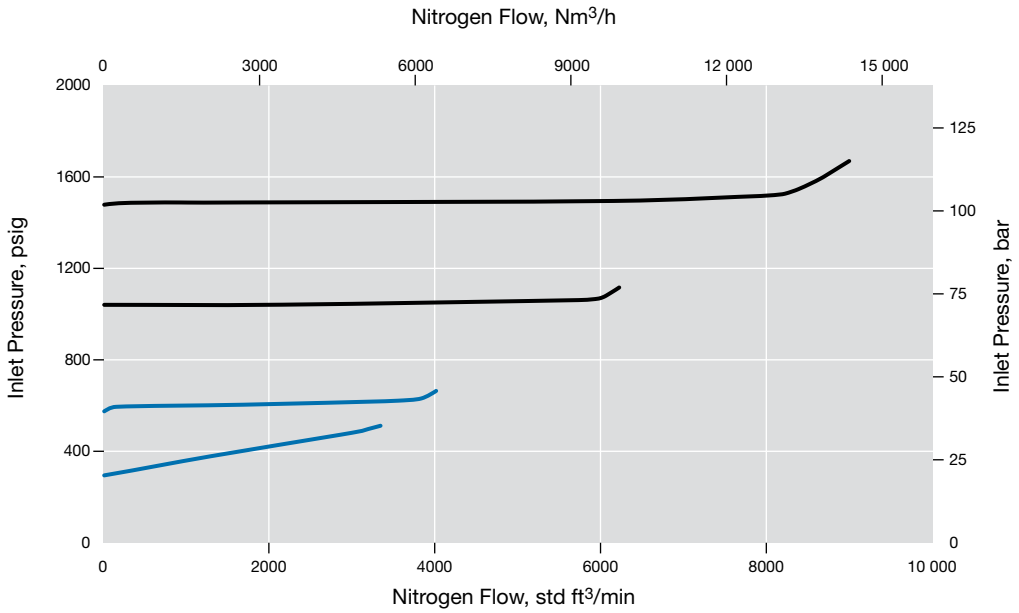
Flow Coefficient: 7.3

Maximum Inlet Pressure: 3625 psig (250 bar)

Inlet Pressure Control Range: 0 to 1450 psig (0 to 100 bar)

Pressure Control Range

- 0 to 1450 psig (0 to 100 bar)
- 0 to 580 psig (0 to 40.0 bar)



BSH15 Series

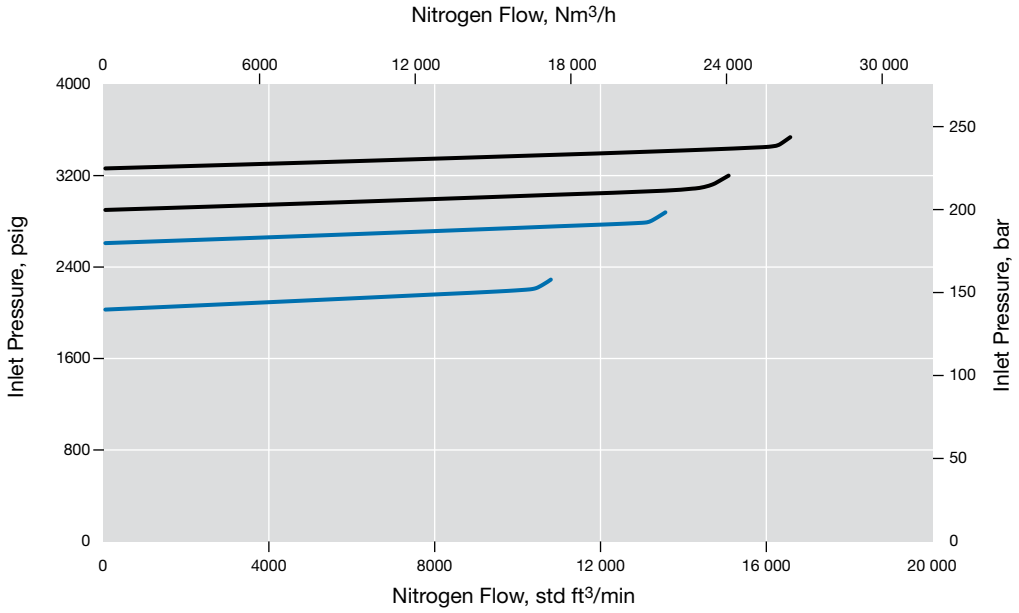
Flow Coefficient: 7.3

Maximum Inlet Pressure: 3625 psig (250 bar)

Inlet Pressure Control Range: 0 to 3625 psig (0 to 250 bar)

Pressure Control Range

- 0 to 3625 psig (0 to 250 bar)
- 0 to 2610 psig (0 to 180 bar)

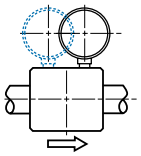


Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.

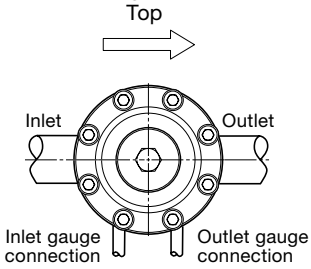
Series	End Connection Size	Dimensions, in. (mm)					
		A	B	C	D	E	F
BS(H)10	1 in.	10.5 (266)	3.54 (90.0)	3.07 (78.0)	2.28 (58.0)	1.97 (50.0)	1.77 (45.0)
BS(H)15	1 1/2 in.	10.8 (275)	4.53 (115)	3.78 (96.0)	2.44 (62.0)	2.01 (51.0)	1.77 (45.0)

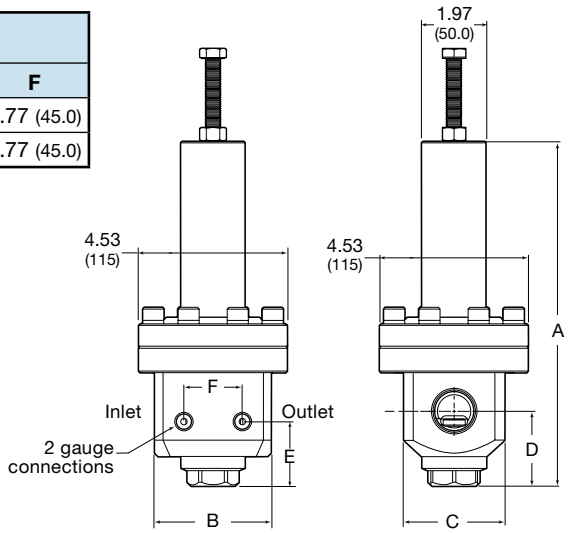
Gauge Connection



Only one gauge with a 50 mm (2 in.) or larger dial size fits directly into the body.

Configuration





Shown with tubing for clarity; tubing not included.

Ordering Information

Build a BS(H)10 and BS(H)15 series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7	8	9	10	11
BS	FA	10	A	1	- 02 -	1	- V	V	V	- N

1 Series
- **BS** = 1015 psig (70.0 bar) maximum inlet pressure
- **BSH** = 3625 psig (250 bar) maximum inlet pressure

2 Inlet / Outlet
- **B** = Female ISO/BSP parallel thread
- **N** = Female NPT
- **FA** = ASME B16.5 flange①
- **FD** = EN 1092 (DIN) flange①

① BS(H)10 and BS15 Series only

3 Size
- **10** = 1 in. / DN25
- **15** = 1 1/2 in. / DN40

4 Pressure Class

Omit designator if flanges are not ordered.
- **A** = ASME class 150
- **B** = ASME class 300
- **C** = ASME class 600
- **E** = ASME class 1500
- **F** = ASME class 2500
- **M** = EN class PN16
- **N** = EN class PN40

5 Flange Facing

Omit designator if flanges are not ordered.
- **1** = Raised face smooth
- **3** = RTJ

6 Body Material
- **02** = 316L SS

7 Pressure Control Range

Diaphragm sensing (BS series only)
- **1** = 0 to 43 psig (0 to 3.0 bar)
- **2** = 0 to 72 psig (0 to 5.0 bar)
- **3** = 0 to 145 psig (0 to 10.0 bar)
- **4** = 0 to 290 psig (0 to 20.0 bar)

Piston sensing (BSH series only)
- **5** = 0 to 580 psig (0 to 40.0 bar)
- **6** = 0 to 1450 psig (0 to 100 bar)
- **7** = 0 to 2610 psig (0 to 180 bar)
- **8** = 0 to 3625 psig (0 to 250 bar)

8 Seal Material
- **V** = Fluorocarbon FKM
- **N** = Nitrile
- **E** = EPDM
- **L** = Low temperature Nitrile

9 Diaphragm / Piston O-Rings
- **V** = Fluorocarbon FKM
- **N** = Nitrile
- **E** = EPDM
- **L** = Low temperature Nitrile

10 Seat Seal Material

BS series
- **V** = Fluorocarbon FKM
- **N** = Nitrile
- **E** = EPDM
- **L** = Low temperature Nitrile

BSH series
- **K** = PCTFE
- **P** = PEEK

11 Options
- **N** = NACE MR0175/ISO 15156
- **G93** = ASTM G93 Level C-cleaned

High-Sensitivity, Spring-Loaded Back-Pressure Regulators—LBS4 Series

Features

- Diaphragm sensing
- Bottom mounting and panel mounting

Options

- NACE MR0175/ISO 15156-compliant model
- Special cleaning to ASTM G93 Level C

Technical Data

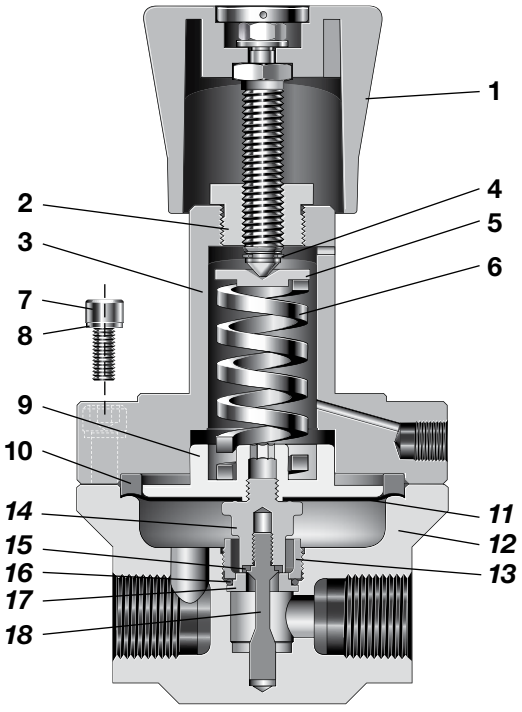
Series	Maximum Inlet Pressure psig (bar)	Maximum Inlet Control Pressure① psig (bar)	Sensing Type	Temperature Range °F (°C)	Flow Coefficient (C_v)	Seat Diameter in. (mm)	Inlet and Outlet Connection	Gauge Connection	Weight lb (kg)
LBS4	507 (35.0)	290 (20.0)	Diaphragm	–49 to 176 (–45 to 80) See **Pressure-Temperature Ratings,** page 8.	1.3	0.31 (8.0)	1/2 in. NPT	1/4 in. NPT	5.7 (2.6)

See pages 113 and 114 for flow data.

① Maximum inlet control pressure limited to 130 psig (9.0 bar) for regulators built with 316SS diaphragms.

Materials of Construction

LBS Series Regulator with Soft Seat



Component	Material / Specification
1 Knob assembly with adjusting screw, nuts	Blue ABS with 431 SS
2 Spring housing cover	316L SS / A479
3 Spring housing	
4 C-ring	A2
5 Spring guide	316L SS / A479
6 Set spring	50CRV4
7 Cap screw	A4-80
8 Washer	A2
9 Bottom spring guide	316L SS / A479
10 Clamp ring	
***11** Diaphragm*	*PTFE or 316L SS*
***12** Body*	*316L SS / A479*
***13** Seat retainer*	
***14** Poppet housing*	
***15** Seat seal*	*FKM, FFKM, EPDM, or nitrile*
***16** O-ring*	*PTFE*
***17** Seat*	*316L SS / A479*
***18** Poppet*	*431 SS / A276*
Wetted lubricants: Silicone-based, synthetic hydrocarbon-based	

Wetted components listed in *italics.*
Gauge plugs (not shown): 431 SS / A276.

Flow Data

The graphs illustrate the change in inlet or outlet pressure as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

LBS4 Series

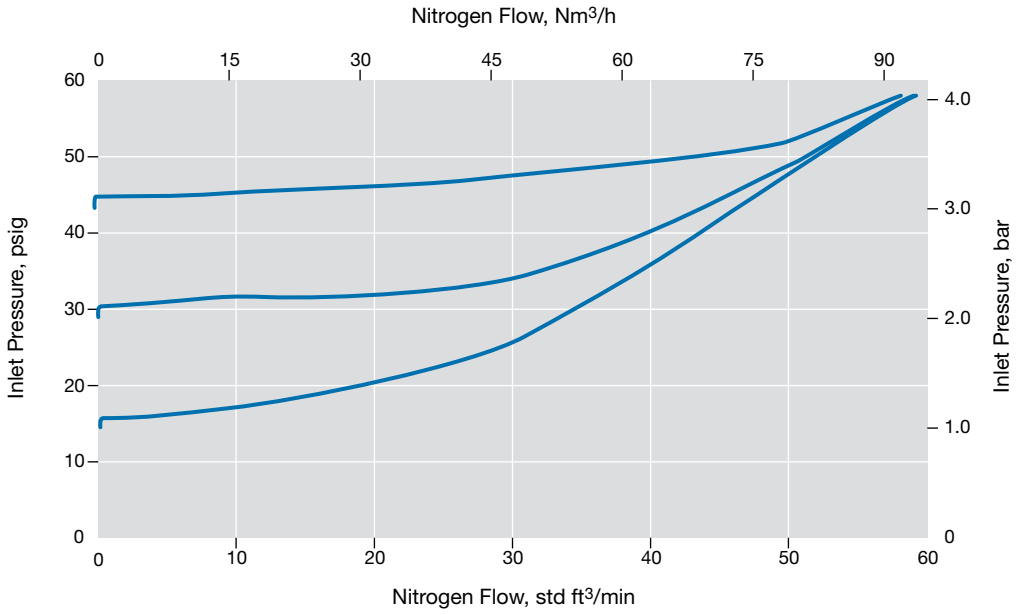
Flow Coefficient: 1.3

Maximum Inlet Pressure: 507 psig (35.0 bar)

Inlet Pressure Control Range: 0 to 43 psig (0 to 3.0 bar)

Pressure Control Range

0 to 43 psig (0 to 3.0 bar)



LBS4 Series

Flow Coefficient: 1.3

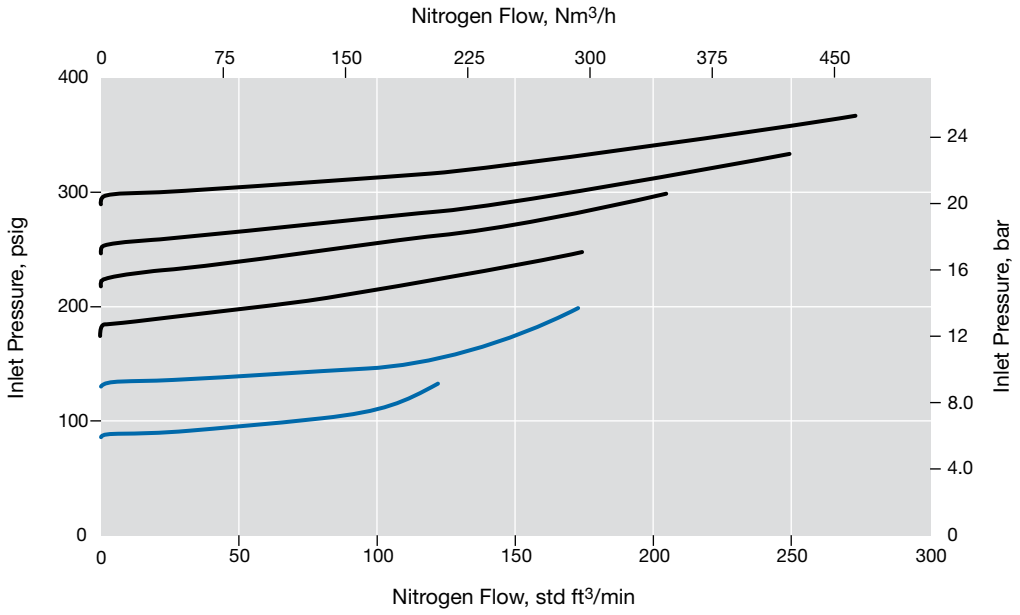
Maximum Inlet Pressure: 507 psig (35.0 bar)

Inlet Pressure Control Range: 0 to 290 psig (0 to 20.0 bar)

Pressure Control Range

0 to 130 psig (0 to 9.0 bar)

0 to 290 psig (0 to 20.0 bar)



Flow Data

The graphs illustrate the change in inlet or outlet pressure as the flow rate increases.

For more flow curve information, contact your authorized Swagelok sales and service center.

LBS4 Series

Flow Coefficient: 1.3

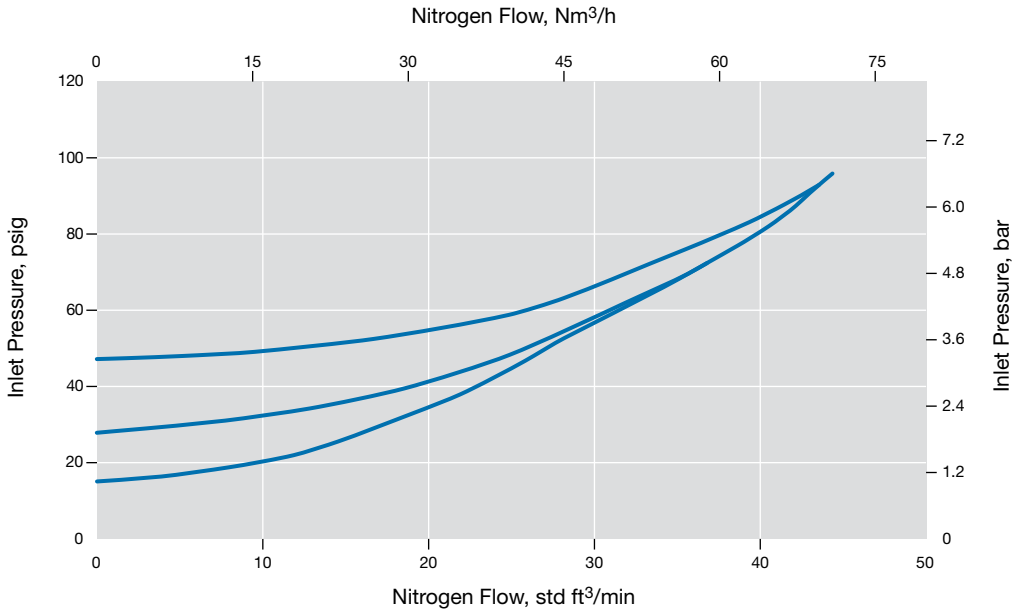
Maximum Inlet Pressure: 507 psig (35.0 bar)

Inlet Pressure Control Range: 0 to 43 psig (0 to 3.0 bar)

Pressure Control Range

0 to 43 psig (0 to 3.0 bar)

Optional 316L SS Diapragmh



LBS4 Series

Flow Coefficient: 1.3

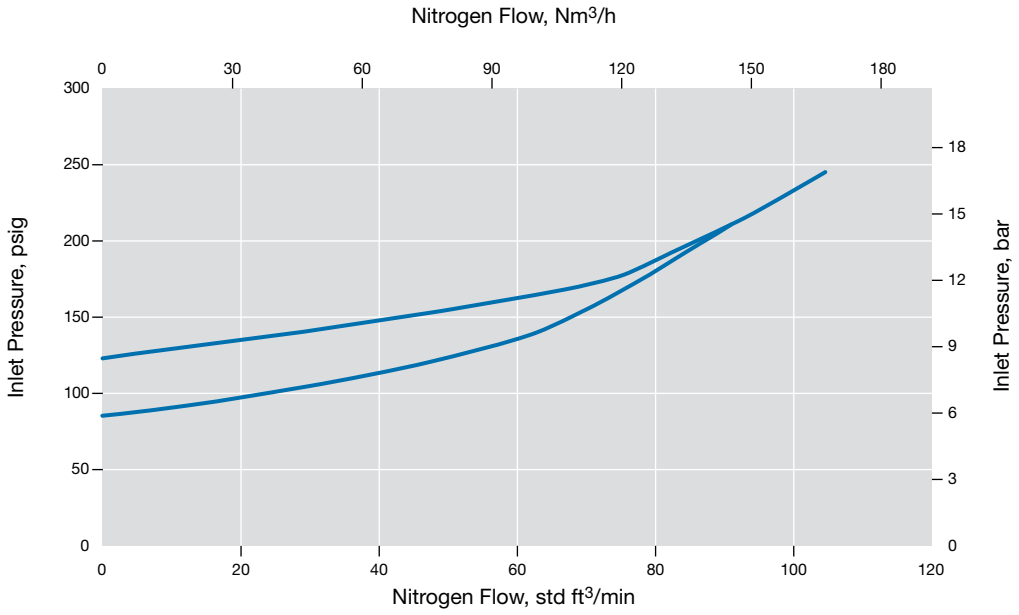
Maximum Inlet Pressure: 507 psig (35.0 bar)

Inlet Pressure Control Range: 0 to 130 psig (0 to 9.0 bar)

Pressure Control Range

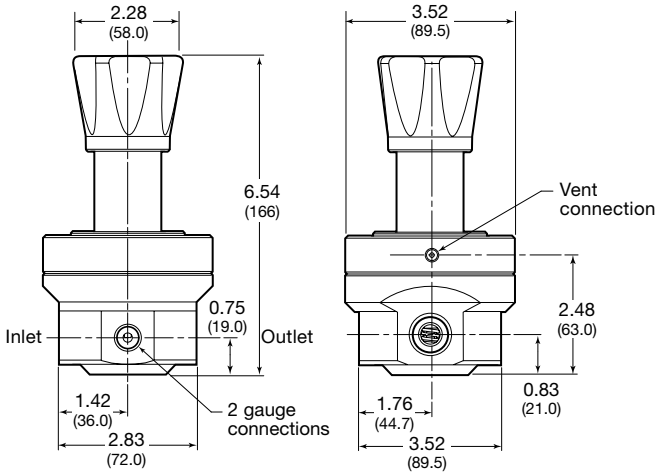
0 to 130 psig (0 to 9.0 bar)

Optional 316L SS Diapragmh



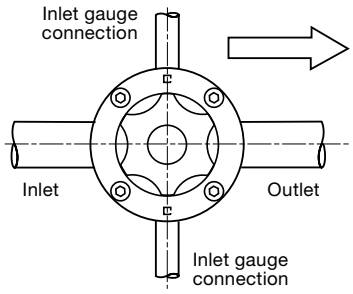
Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.



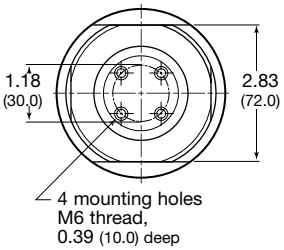
Configuration

Top

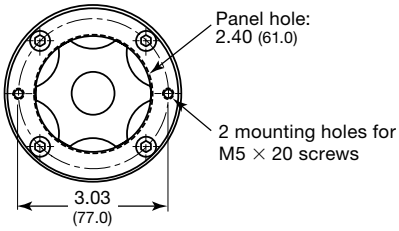


Shown with tubing for clarity; tubing not included.

Bottom Mounting



Panel Mounting



Ordering Information

Build an LBS4 series regulator ordering number by combining the designators in the sequence shown below.

1	2	3	4	5	6	7	8
LBS	N4 -	02 -	1 -	T	T	V	- N

1 Series
LBS = 507 psig (35.0 bar) maximum inlet pressure

2 Inlet / Outlet
N4 = 1/2 in. female NPT

3 Body Material
02 = 316L SS

4 Pressure Control Range
1 = 0 to 43 psig (0 to 3.0 bar)
2 = 0 to 130 psig (0 to 9.0 bar)
3 = 0 to 290 psig (0 to 20.0 bar)

5 Seal Material
T = PTFE
L = Low temperature Nitrile
N = Nitrile
E = EPDM
V = Fluorocarbon FKM

6 Diaphragm
T = PTFE①
M = 316L SS: only for 0 to 43 psig (0 to 3.0 bar) and 0 to 130 psig (0 to 9.0 bar) pressure control ranges
L = Low temperature Nitrile
N = Nitrile
E = EPDM
V = Fluorocarbon FKM

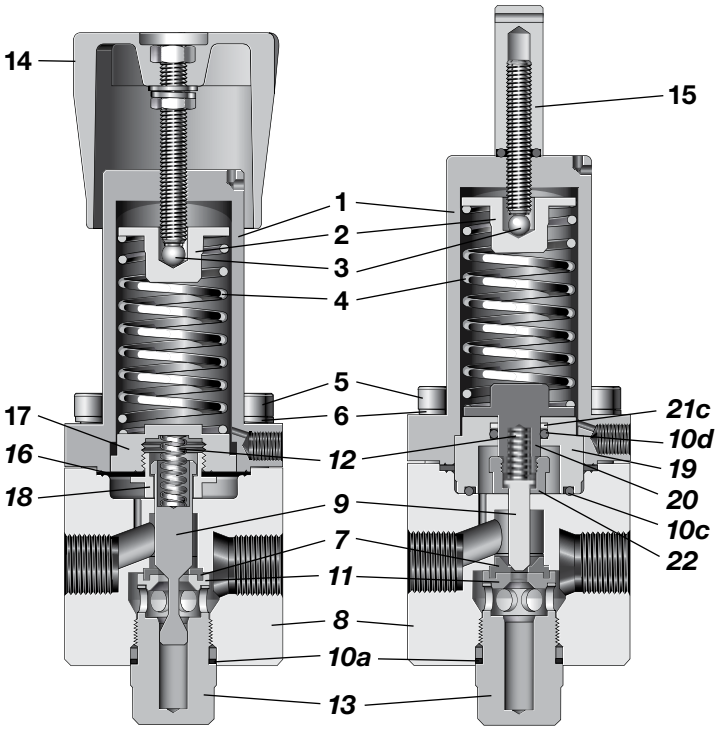
① Not available with Low temperature Nitrile option

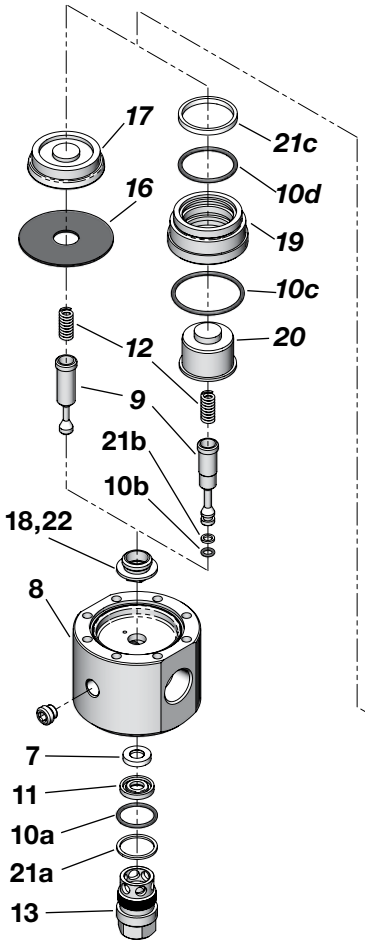
7 Seat Seal Material
V = Fluorocarbon FKM
N = Nitrile
E = EPDM
F = FFKM
L = Low temperature Nitrile

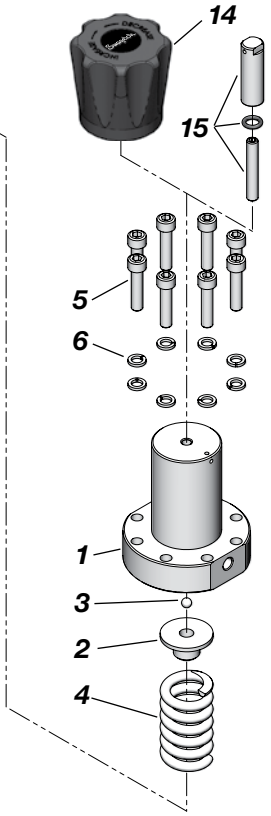
8 Options
N = NACE MR0175/ISO 15156
G93 = ASTM G93 Level C-cleaned

Back-Pressure Regulators
Spring-Loaded—BS Series Maintenance Kits

Regular maintenance of pressure regulator components is an important part of keeping pressure regulators operating successfully. Swagelok offers several maintenance kit options to help keep components and systems performing well. Outlined below are the standard maintenance kit offerings and an example of which parts are included in each kit. For more detailed information of which parts will be included within a kit for a specific regulator model, please reference the appropriate owner's manual or contact your authorized Swagelok sales and service center.







Designator	Kit Type	Diaphragm Sensing Typical Contents	Piston Sensing Typical Contents
A1	Valve kit	Poppet (9), Seat seal (7)	Poppet (9), Seat seal (7)
A2	Soft valve kit	Seat seal (7)	Seat seal (7)
B1	Service kit	Poppet (9), O-ring (10a), Diaphragm (16), Seat seal (7)	Poppet (9), O-rings (10a, 10b, 10c, 10d), Back-up rings (21a, 21b, 21c), Seat seal (7)
B2	Seal kit	O-ring (10a), Diaphragm (16)	O-rings (10a, 10b, 10c, 10d), Back-up rings (21a, 21b, 21c)
C1	Overhaul kit	Spring guide (2), Ball (3), Set spring (4), Poppet (9), O-ring (10a), Overtravel spring (12), Body plug (13), Diaphragm (16), Diaphragm plate (17), Diaphragm screw (18), Seat seal (7), Seat (11)	Spring guide (2), Ball (3), Set spring (4), Poppet (9), O-rings (10a, 10b, 10c, 10d), Back-up rings (21a, 21b, 21c), Overtravel spring (12), Body plug (13), Piston (20), Piston plate (19), Piston screw (22), Seat seal (7), Seat (11)
C2	Body plug kit	Body plug (13), O-ring (10a)	Body plug (13), O-ring (10a), Back-up ring (21a)
C3	Sensing kit	Diaphragm (16)	Piston (20), Piston plate (19), O-rings (10c, 10d), Back-up ring (21c)
C4	Range spring kit	Range spring (4)	Range spring (4)
C5	Poppet spring kit	Overtravel spring (12)	Overtravel spring (12)
D1	Handle kit	Handle assembly (14)	Handle assembly (14)
E1	Hardware kit	Bolts (5), Washers (6)	Bolts (5), Washers (6)

Ordering Information

To order a maintenance kit, add the **kit type designator** to the regulator ordering number. Example: BSN4-02-2-VVK-**C1**

Additional Products

- For additional Swagelok pressure regulators, refer to *Pressure Regulators catalog,* MS-02-230.

- For tank blanketing regulators, refer to *Tank Blanketing Pressure Regulators, RHPS Series* catalog, MS-02-431.

- For Swagelok pressure gauges, refer to *Industrial and Process Pressure Gauges* catalog, MS-02-170.

- For sanitary pressure regulators, refer to *Sanitary Pressure Regulators, RHPS Series* catalog, MS-02-436.

- For Swagelok tube fittings products, refer to *Gaugeable Tube Fittings and Adapter Fittings* catalog, MS-01-140.

⚠ **RHPS series pressure regulators are not "Safety Accessories" as defined in the Pressure Equipment Directive 2014/68/EU.**

⚠ **Do not use the regulator as a shutoff device.**

Safe Product Selection
When selecting a product, the total system design must be considered to ensure safe, trouble-free performance. Function, material compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibilities of the system designer and user.

⚠ WARNING
Do not mix/interchange Swagelok products or components not governed by industrial design standards, including Swagelok tube fitting end connections, with those of other manufacturers.

Warranty Information

Swagelok products are backed by The Swagelok Limited Lifetime Warranty. For a copy, visit swagelok.com or contact your authorized Swagelok representative.

MS-02-430, RevN, April 2024

Swagelok